

Bimini Sunshade for JD 2350-2520-2720 and JD Series 1 A-11904

This Bimini Sunshade Kit fits John Deere 2350, 2520 and 2720 tractor models with folding ROPS, model years 2010 and newer. Also fits John Deere Series 1 (1023E & 1026R) tractors. This Bimini mounts to inside of the ROPS hoop.



Bimini Sunshade parts identification;

- 1. Remove contents from box and lay out the components (**Figure 1**).
- 2. Unfold bimini fabric top and lay on flat surface with the sewn pockets side facing up.

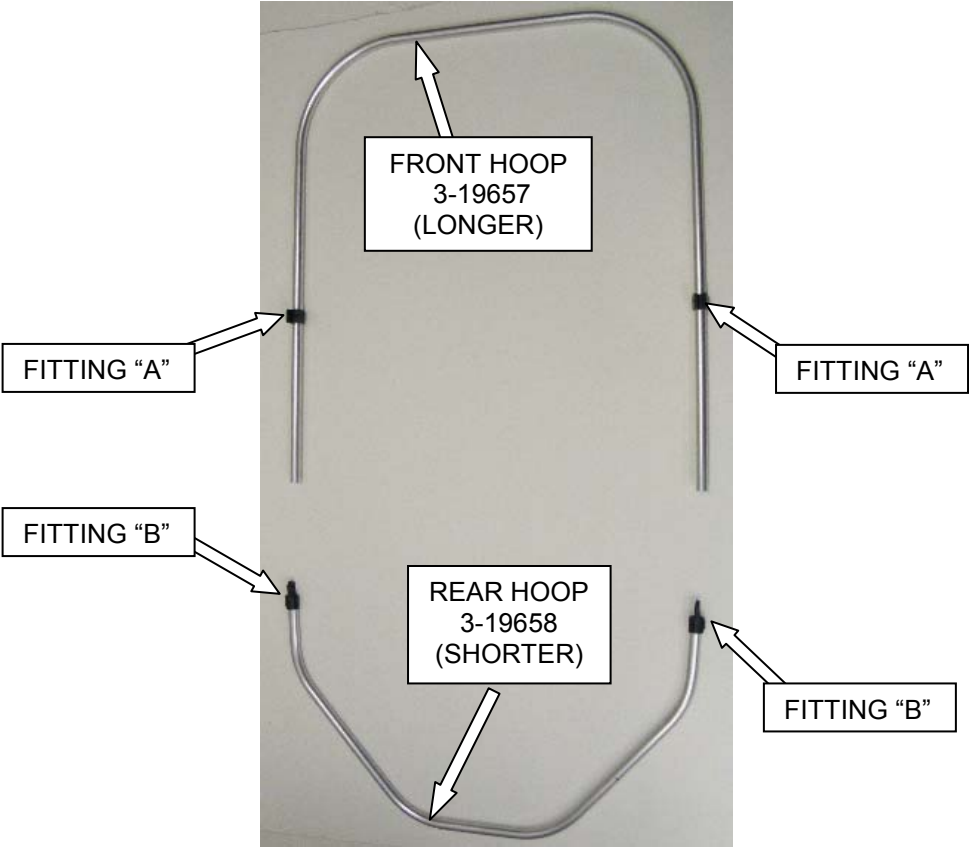


Figure 1

Installation Instructions

Assembling the Bimini (Note: Tags are located on the underside and rear of bimini cover);

3. Insert rear hoop into the rear sleeve of bimini cover with fittings "B" pointing upward (**Figure 1**).
4. Insert front hoop into the front sleeve of bimini cover with fittings "A" pointing upward (**Figure 1**).
5. Remove screw from fitting "A". Align holes on fittings "A" and "B" and re-install screw (**Figure 2**).

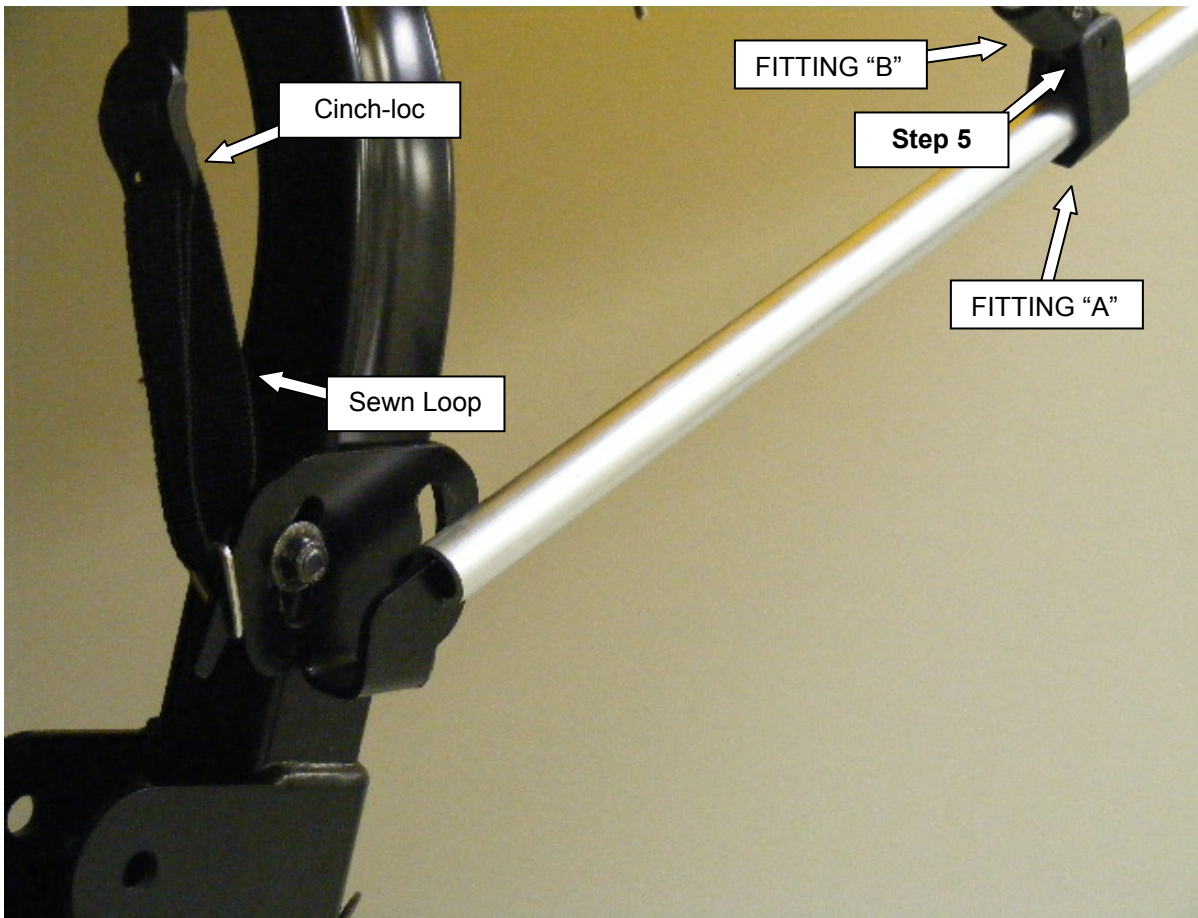


FIGURE 2

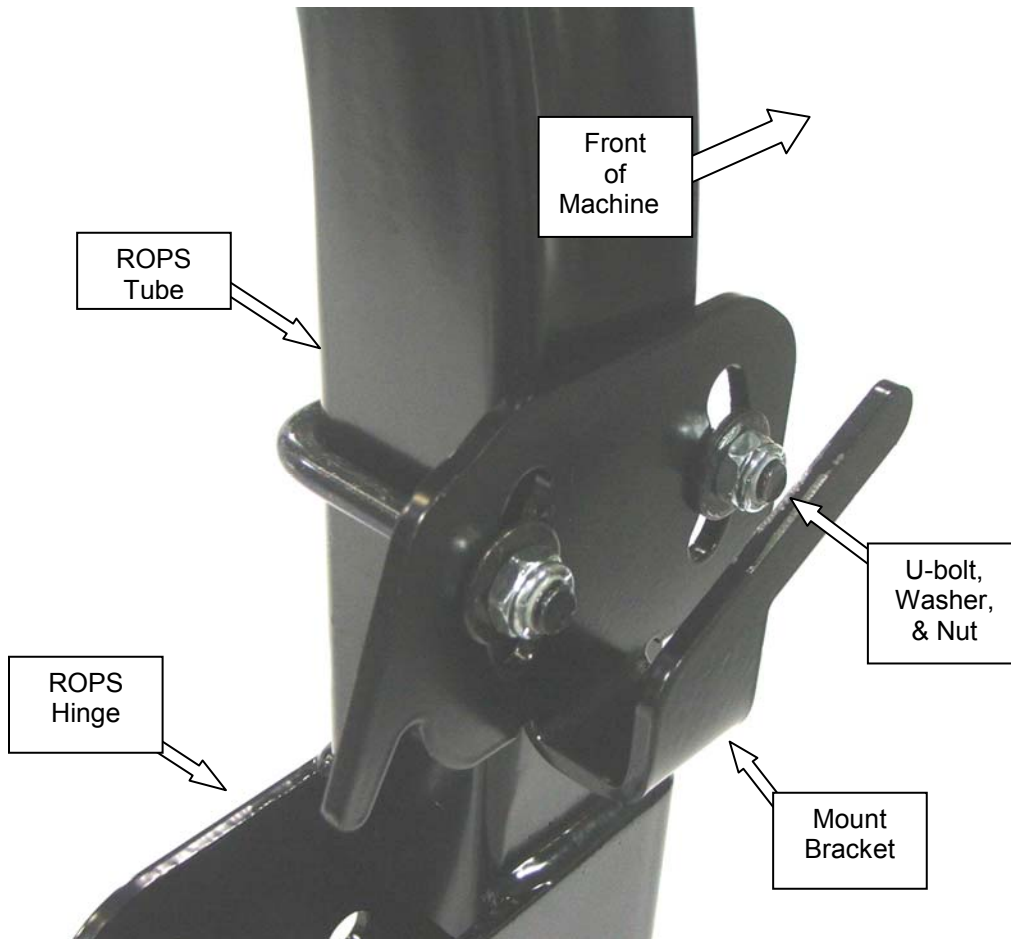


FIGURE 3

MOUNTING THE BIMINI SUNSHADE

6. Park machine on level surface and engage parking brake.
7. Assemble on each side (1) Mount Bracket with (1) U-bolt, (2) flat washers and (2) flange nuts. Orientate Mount Bracket to extend towards front of machine (**Figure 3**).
8. Assemble Mount Bracket one inch above ROPS hinge. Tighten bolts but leave loose enough for some up/down adjustment if needed later in the assembly process.
9. Position assembly to have folding portion facing up as shown in (**Figure 4**).
10. Insert formed aluminum tubes with fabric into the mount brackets (**Figure 4**).
11. Lightly push tubing to verify that assembly is seated completely in mount brackets (**Figure 4**).

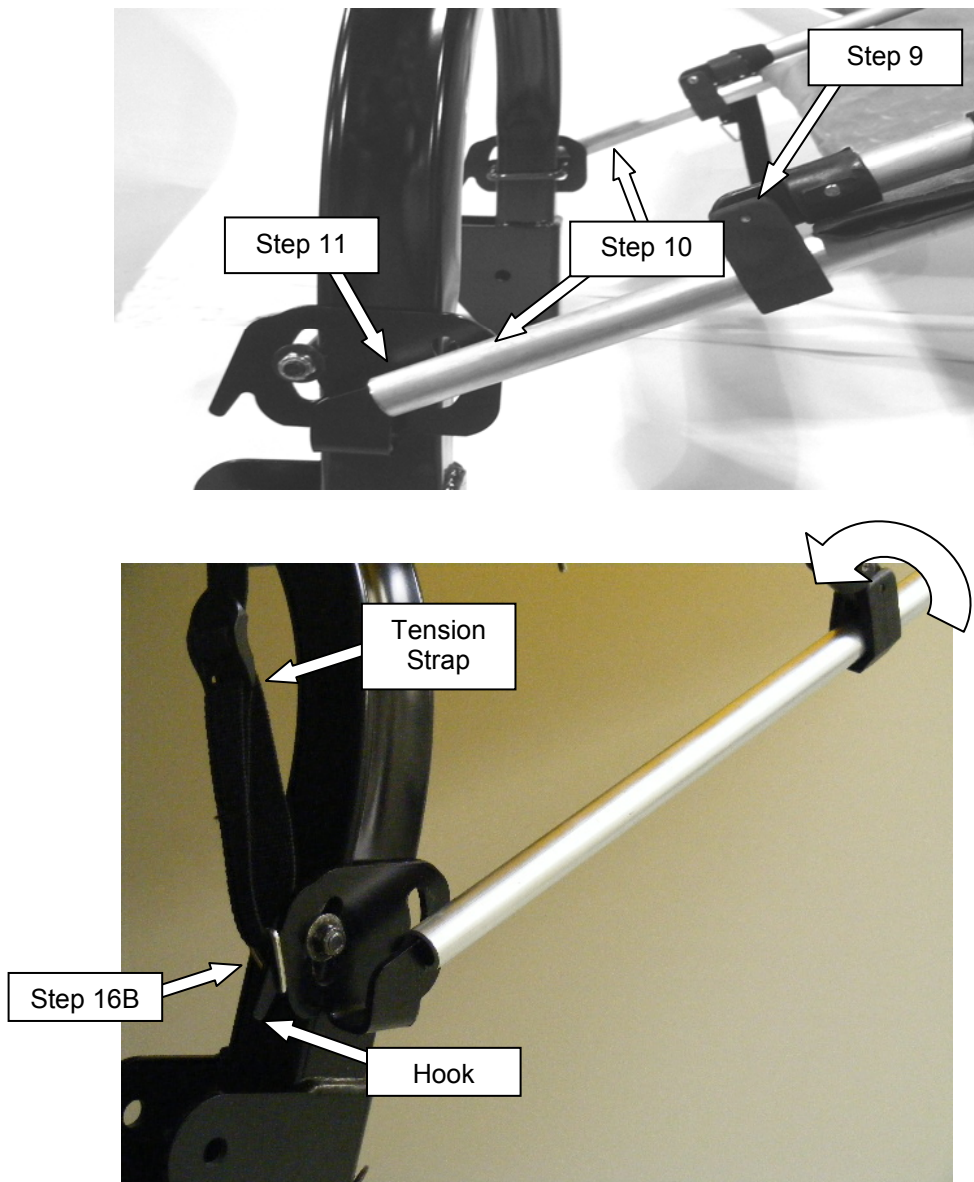


Figure 5

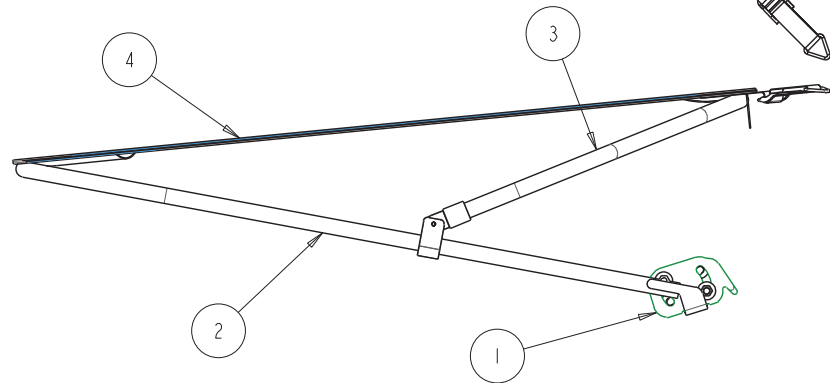
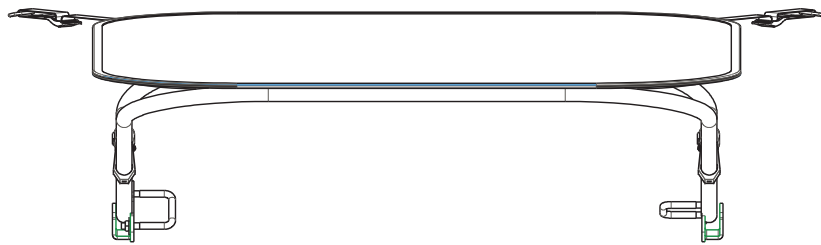
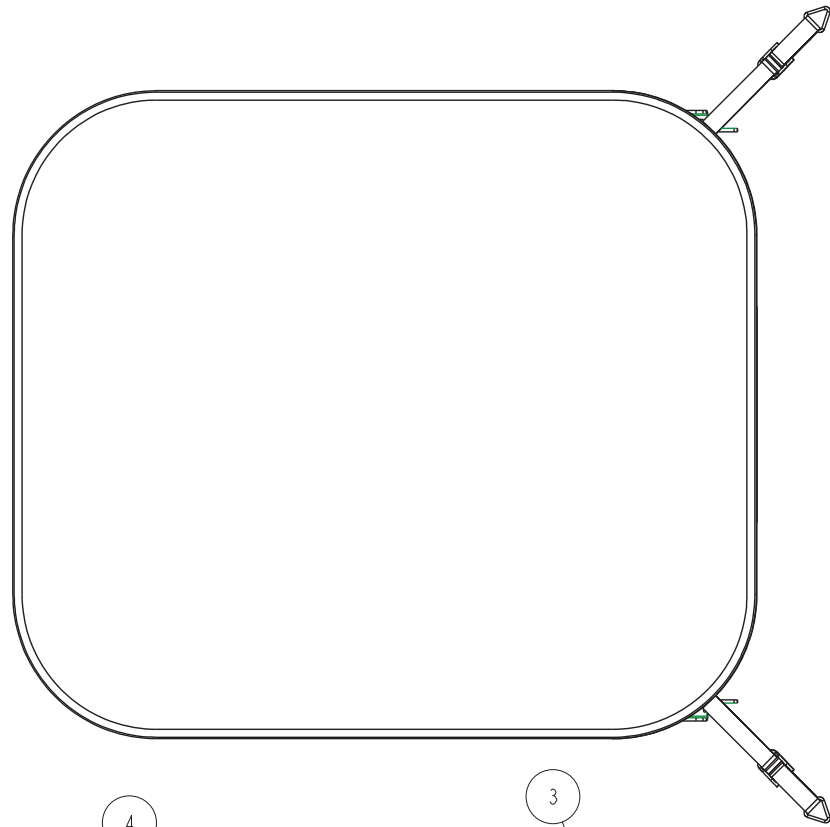
12. Unfold fabric, hook ring onto mount brackets, and adjust tension straps until bimini fabric tightens.
13. View the front and back to make sure the Bimini looks centered and level on machine.
14. Tighten hardware on U-bolts-mount brackets.
15. **Important! The Bimini Sunshade is not designed for highway speeds. Remove the Bimini Sunshade and aluminum tubes for highway transport.**
16. Recommended Bimini removal process:
 - A) Apply downward force on rear bow of Bimini.
 - B) With tension temporarily relieved on strap, unhook rings. When rings and straps are loose from hooks, fold fabric over and pull assembly from mounting brackets.

MANUFACTURED BY:



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ITEM #	DESCRIPTION	QTY
1	4-15628_HARDWARE_KIT	1
2	3-19657_TUBE_FRONT_HIN_ASM	1
3	3-19658_HOOP-REAR	1
4	3-19659	1
5	3-18645_BOX_36X2X36	1
6	3-18842_BOX_12X9X2	1
7	05-11221_LABEL_BOX_A-11904	1



LABELS ON REAR BOTTOM SIDE

SCALE 0.188

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TOLERANCES UNLESS NOTED OTHERWISE X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 106/-00 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD 2520-2720 MY 2010	MATL. SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE: Bimini SUNSHADE KIT	DRAWING SIZE: C	DRAWING NO.: A-11904
DATE: 5/11/11	DRAWN: SRB	REV. LEVEL: -