### HARD DOOR MOUNTING INSTRUCTIONS



# A-11637 HARD DOORS KIT LH AND RH, NON-SLIDER WINDOWS For BOBCAT or KIOTI CAB FRAMES

## **OPTIONAL ACCESSORIES SOLD SEPARATELY**

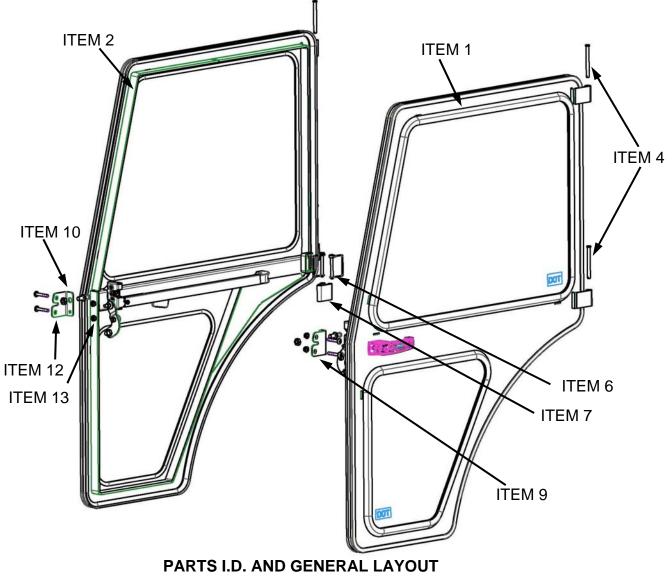
A-11638 CAB HEADLINER CONSOLE
A-11639 WIPER KIT, 12VDC
A-11640 WIPER KIT, MANUALLY OPERATED
A-11641 LIGHTS KIT, FRONT MOUNTED, RH AND LH -12VDC
A-11642 HEADLINER VENTILATION FAN KIT, 2 FANS
A-11643 EXTERIOR MIRROR KIT, RH AND LH
A-11644 HEATER KIT, 12VDC, 15,000 BTU
A-11645 SLIDER WINDOWS FOR DOORS KIT A-11637
A-11646 WARNING AMBER STROBE LIGHT, 12VDC
A-11647 JENSEN HD RADIO AND SPEAKERS KIT



Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these instructions for future reference and parts ordering information.



ITEM	QTY	PART NO.	DESCRIPTION
1	1	4-15332	HARD DOOR, LH, NON-SLIDER
2	1	4-15333	HARD DOOR, RH, NON-SLIDER
3	1	4-15370	HARDWARE KIT CONSISTS OF;
4	4	3-19137	PIN, HINGE, 3/8" X 4.00" LONG
5	1	05-10800	MOUNTING INSTRUCTIONS FOR A-11637
6	4	3-17650	PIN, LOCK CLIP, 5/16" X 2.00" LONG
7	2	1-32438	DOOR STRAP
8	2	3-18069	STRIKER STUD, 10MM
9	1	1-46277	STRIKER MOUNT, LH
10	1	1-46278	STRIKER MOUNT, RH
11	2	3-18070	JAM NUT, 10MM
12	4	3-18796	5/16-18NC x 2.00" LONG, BUTTON HEAD BOLT
13	4	3-17111	5/16-18NC FLANGE NUT



05-10800 October 29, 2010

Important: Perform all steps correctly and in sequence. Cab frame A-11635 or A-11682 must be installed prior to installing hard doors. If electrical wiring and duct is to be routed down either front frame tube, do so prior to installing doors.

## Doors installation (Refer to Figure 1):

- 1. Set RH door hinge on top of cab frame door hinge. Insert (2) 5/16" x 4.00" long pins from the top side. Allow door to hang. Repeat instructions for LH side.
- 2. Install RH striker mount 1-46278 onto RH front cab frame tube. Secure using (2) 5/16" x 2.00" long button head bolts and (2) 5/16" flange nuts. Avoid electrical duct if present inside of tube.
- **3.** Install LH striker mount 1-46277 onto LH front cab frame tube. Secure using (2) 5/16" x 2.00" long button head bolts and (2) 5/16" flange nuts. **Avoid electrical duct if present inside of tube.**
- 4. Install striker studs and jam nuts to striker mount plates, on each side.
- 5. Install door straps and lock pins onto each door.
- 6. Open and close door. Adjust striker and striker mount for proper latching.



Figure 1

#### HARD DOOR MOUNTING INSTRUCTIONS

(Door hold-open components and steps 7-9 were added February 16, 2010)

- 7. For additional venting of cab, install door hold-open components items 14-20 to each side of the cab's striker mount plates, as shown in figures 2 through 5.
- 8. Hold-open lever would be rotated horizontally to catch the door latch when closing. See Figures 3, 4 and 5. Rotate hold-open lever downward when not in use.
- 9. Never transport down highway with doors in the hold-open position.

