



A-11976 CAB KIT

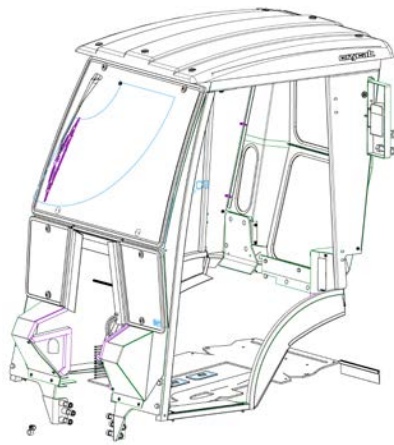
(Shown with GLASS DOORS KIT A-11859)

FOR USE WITH OPTIONAL KITS;

- A-11859 GLASS DOORS WITH NON-OPENABLE WINDOWS**
- A-11977 SOFT DOORS KIT**
- A-11978 HEATER KIT**
- A-11998 INTERIOR MIRROR KIT**
- A-11999 REAR SLIDER WINDOW KIT (INSTALL EITHER TOP OR BOTTOM)**
- A-12000 FRONT WORK LIGHTS MOUNT KIT (LIGHTS NOT INCLUDED)**
- A-12001 REAR WORK LIGHT (ONE HELLA LIGHT INCLUDED)**
- A-12002 AMBER BEACON STROBE KIT**
- A-12003 EXTERIOR MIRRORS KIT**
- A-12004 FAN KIT, 7 INCH RECIRCULATION AND DEFROST**
- A-11822 HEATER QUICK DIS-CONNECT KIT**
- A-11760 DOOR HOLD-OPEN KIT**

Read these instructions and identify all components. Please retain these instructions for future reference and parts ordering information. Refer to kit components and figure 1 for general layout.

Kit Components:



ITEM	QTY	DESCRIPTION	PART NO.
1	1	CAB SHELL	4-15775
2	1	REAR CORNER PANEL, LH	4-15803
3	1	MOUNT, FRONT LH	1-48193
4	1	MOUNT, FRONT RH	1-48194
5	1	PEDAL POCKET, LH	4-15910
6	1	PEDAL POCKET, RH	4-15911
7	1	REAR MOUNT	1-48201
8	1	REAR CORNER PANEL, RH	4-16248
9	1	REAR CORNER PANEL, LH TOP	1-48215
10	1	SEAL PANEL UNDER SEAT	1-48227
11	1	UNDER SEAT SEAL PAD	3-19989
12	1	FLASHER MOUNT, LH	2-17079
13	1	FLASHER MOUNT, RH	2-17080
14	1	POCKET FILLER, LH	4-15807
15	1	POCKET FILLER, RH	4-15808
16	3	DECK SEAL PAD, PEDALS	3-19726
17	1	WIRE EXTENSION, BLUE IGNITION ON	3-19729
18	2	WIRE HARNESS, EXTENSION FLASHERS, 30"	3-19990
19	1	DECK PLATE, LH	1-48203
20	1	DECK PLATE, RH	1-48202
21	8.5 FT	WIRE DUCT	3-10704
22	1	WIRE HARNESS, MAIN	3-19523
23	1	FLAP SEAL, 11.52" LONG	3-20085
26	2	ANTI-SLIP PAD WITH PSA BACK	1-49572
27	1	SEAL PANEL FOR REAR VALVE	3-20938

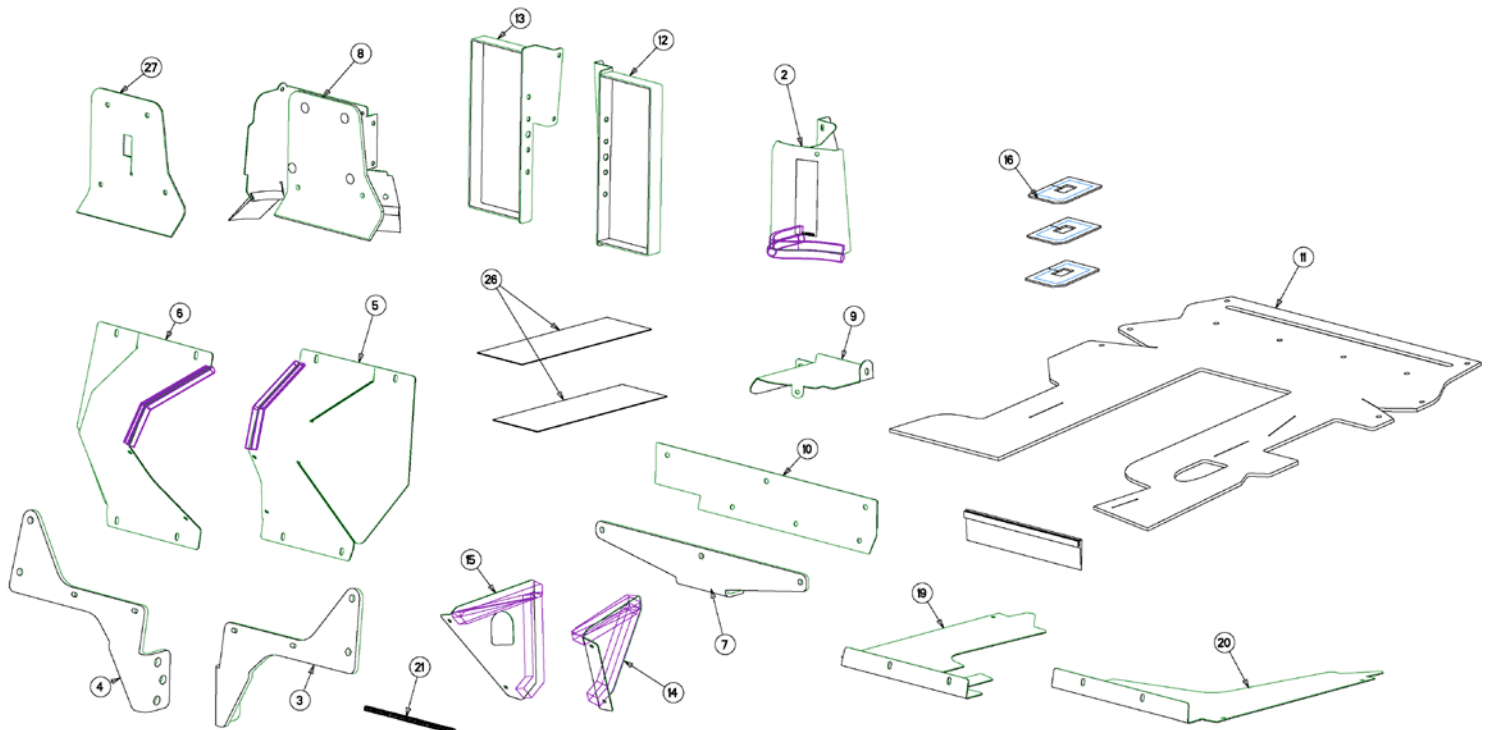


Figure 1

Hardware Components;

ITEM	QTY	DESCRIPTION	P/N
A	6	BOLT, SOCKET HEAD, M16 x 80MM LG GR 12.9	3-19931
B	6	FLAT WASHER, M16	3-19933
C	6	NUT, HEX M16 GR 10	3-19934
D	16	BOLT, BUTTON TRUSS, 1/4 x 1/2" LONG	3-19333
E	24	NUT, HEX FLANGED, 1/4"	3-14924
F	4	BOLT, HEX HEAD, 1/2 x 2.50" LONG	3-10047
G	4	WASHER, 1/2" TYPE N	3-12466
H	4	NUT, HEX CENTERLOCK, 1/2"	3-10485
J	3	BOLT, HEX HEAD, 3/8 x 3/4" LONG	3-10393
K	3	NUT, HEX FLANGED, 3/8"	3-17622
L	4	BOLT, 1/4" x 1.50" LONG	3-10101
M	6	SPACER, NON-LOADER MOUNT	1-48195
N	4	BOLT, BUTTON TRUSS, 5/16 x 3/4" LONG	3-19340
P	6	NUT, FLANGED, 5/16"	3-17111
Q	4	BOLT, BUTTON TRUSS, 1/4 x 1" LONG	3-19335
R	24	RACHET PLUG, 3/8"	3-19336
S	4	BOLT, BUTTON TRUSS, M8 x 25mm LONG	3-18781
T	4	LOCK WASHER, 5/16"	3-10077
U	12	NYLON TIE	3-16629
V	2 FT	BUTYL TAPE	3-15745
W	10	ROSEBUD LOOM RETAINER .350"	3-20006
X	4	BOLT, 1/4 x 1" LONG	3-10101
Y	4	BOLT, HEX HEAD, 3/4 x 3.50" LONG	3-10425
Z	4	NUT, HEX HEAD TOP-LOC, 3/4"	3-17067
AA	2	P-CLAMP, 3/4"	3-18388
BB	2	FLAT WASHER, 5/16"	3-10085
CC	2	BOLT, HEX HEAD, 5/16 x 1.00" LONG	3-10228

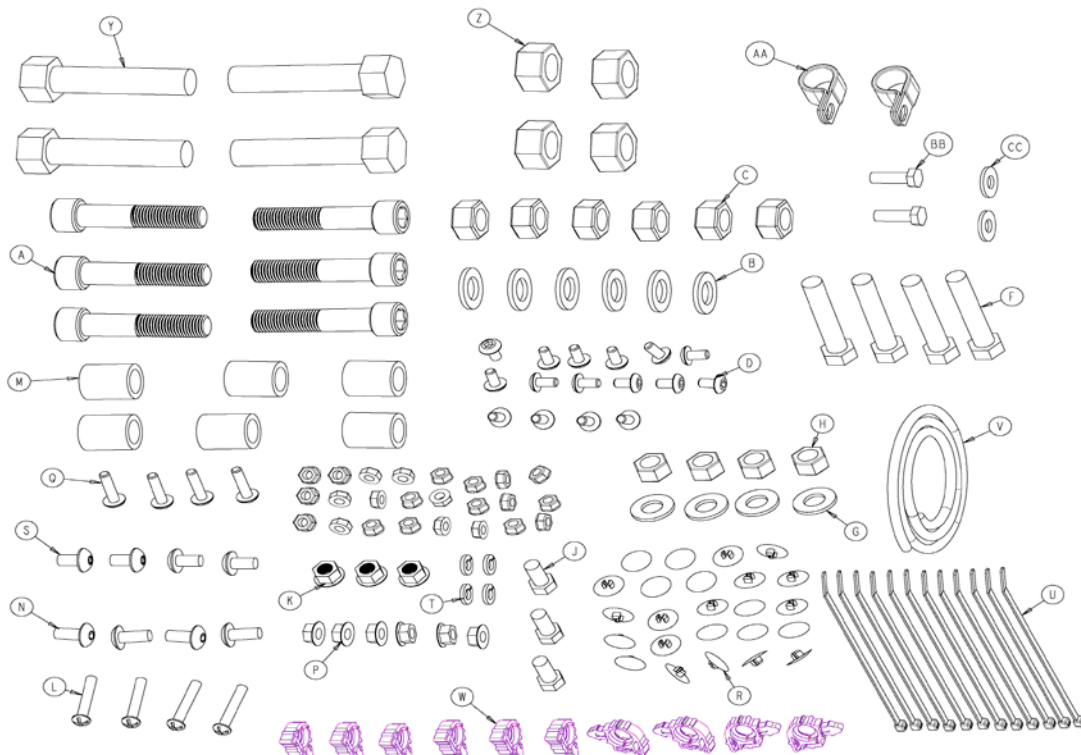


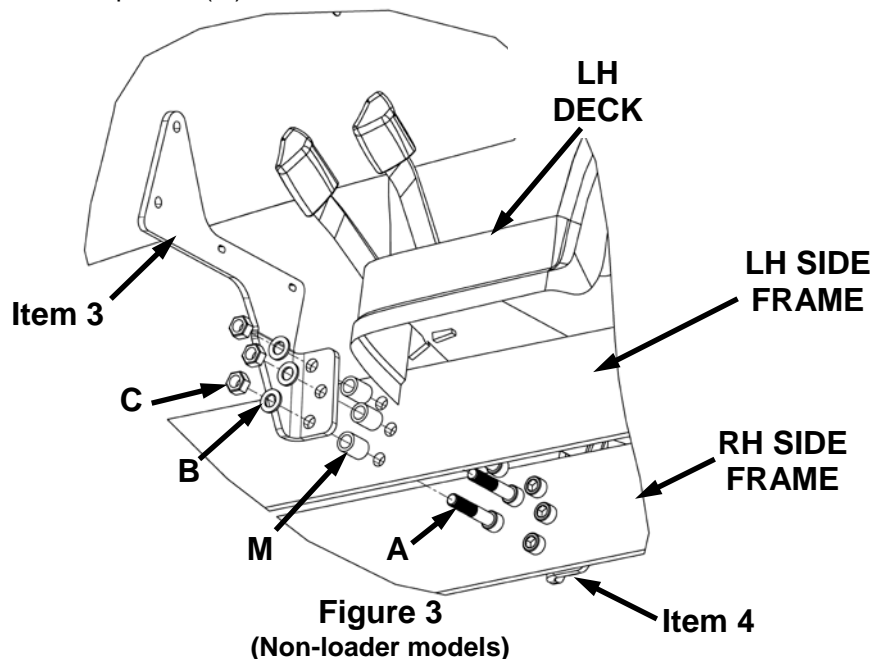
Figure 2

Machine Preparation;

1. If front loader is present, unhook loader from tractor. **(Do not remove the loader mounts!)**
2. Remove mower deck if attached.
3. Disconnect power from battery.
4. Tip seat forward.
5. **On 1026R models**, remove the lights mounted to the fenders. **Note; To re-mount 1026R lights onto cab, order kit A-12000, Front Light Re-Mount Kit. 1023E models are not sold with fender lights, but can be bought separately.**
6. Disconnect the rear flasher light wire harnesses. Remove the flasher lights and harnesses from the Roll bar and set aside.

Front mounts installation for models without loader mounts, follow steps 7-8;

7. Secure front LH mount bracket (3) to the tractor's LH side frame rear loader mount location **(Figure 3)** using;
 - (3) M16 x 80mm long, socket head bolt (A)
 - (3) M16 flat washer (B)
 - (3) M16 center lock nuts (C)
 - (3) Non-Loader spacers (M)
 Hint; Slide at three bolts in first, place mount bracket over bolts and hand tighten nuts. Then use allen wrench and tighten all bolts.
8. Secure front RH mount bracket (4) to the tractor's RH side of frame using **(Figure 3)**;
 - (3) M16 x 80mm long, socket head bolt (A)
 - (3) M16 flat washer (B)
 - (3) M16 center lock nuts (C)
 - (3) Non-Loader spacers (M)

**Front mounts installation for models with loader mounts, follow steps 9-12;**

9. Remove the (3) rear mounting bolts from the LH loader tower.
10. Secure front LH mount bracket (3) to the tractor's LH side of frame and rear loader mount location using **(Figure 4)**;
 - (3) M16 x 80mm long, socket head bolt (A)
 - (3) M16 flat washer (B)
 - (3) M16 center lock nuts (C)
11. Remove the (3) rear mounting bolts from the RH loader tower.

12. Secure front RH mount bracket (4) to the tractor's RH side of frame and rear loader mount location using;
- (3) M16 x 80mm long, socket head bolt (A)
 - (3) M16 flat washer (B)
 - (3) M16 center lock nuts (C)

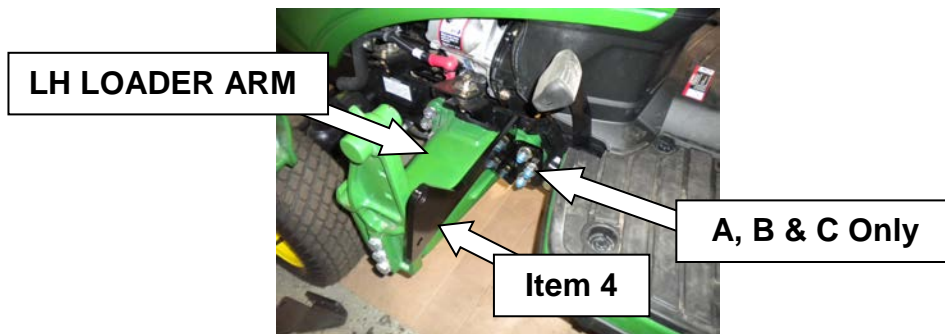


Figure 4
(With loader models)

Rear mount installation;

13. Remove two rear bolts that secure the rear cross bar to the mount bracket (**Figure 5**).
14. Place rear mount (7) on top of bar and secure by re-using the two bolts from Step 13 (**Figure 5**).

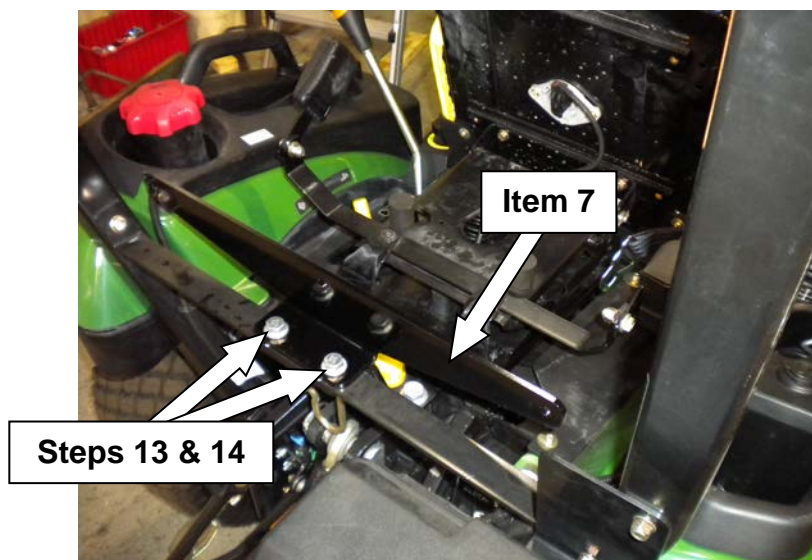


Figure 5

Installing the cab;

15. Using a strap, spreader bar and overhead crane or forklift, carefully raise cab, remove crating and pallet. When lifting the cab onto the tractor, place strap so that the cab tilts forward.
16. Lower cab onto tractor and loosely secure front of cab using (**Figure 7**);
- (4) 1/2 x 2.50" long, hex head bolt (F)
 - (4) 1/2" flat washer (G)
 - (4) 1/2" center lock nut (H)
17. Align rear mount holes of cab with rear mount bracket holes. From inside of cab, place the under seat filler panel (Item 10) in front of the rear mount bracket, aligning the holes. Secure back of cab and under seat filler to rear mount bracket using (**Figure 6**);
- (3) 3/8 x 3/4" long hex head bolts (J)
 - (3) 3/8 flange nuts (K)

Note: If the end user plans to remove cab from tractor for summer use, keep the pallet to place the cab, once removed from tractor.

Torque bolts: Important! Using a torque wrench, torque all mounting hardware to the following torque specifications:

- 3/8" hardware to 30 FT-LB (41 N-M)
- 1/2" hardware to 70 FT-LB (95 N-M)
- M16x2x80mm bolts to 200 FT-LB (or 271 N-M)

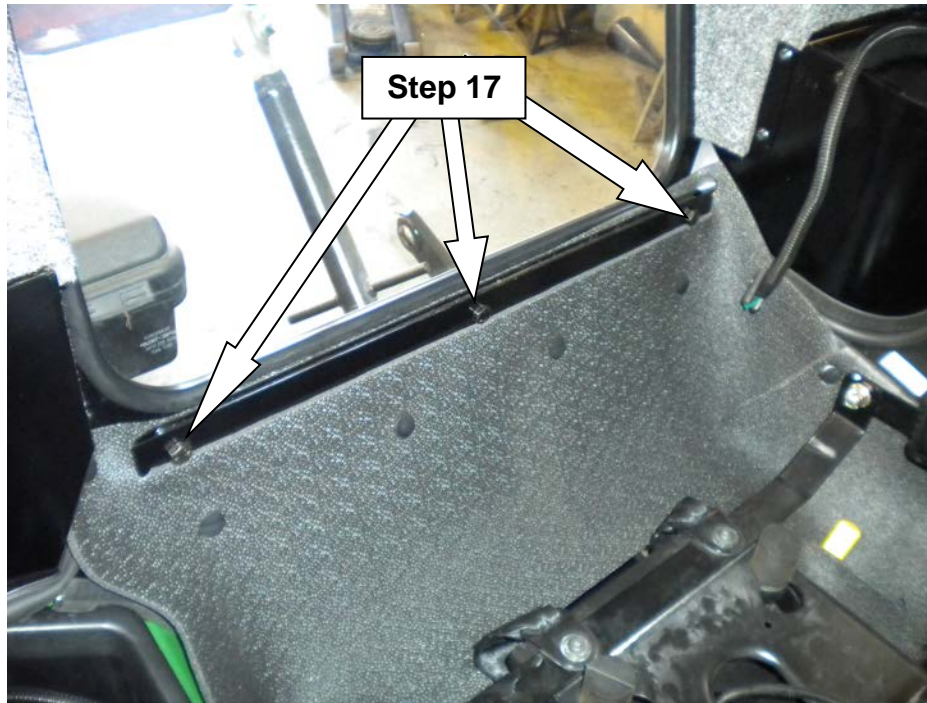


Figure 6

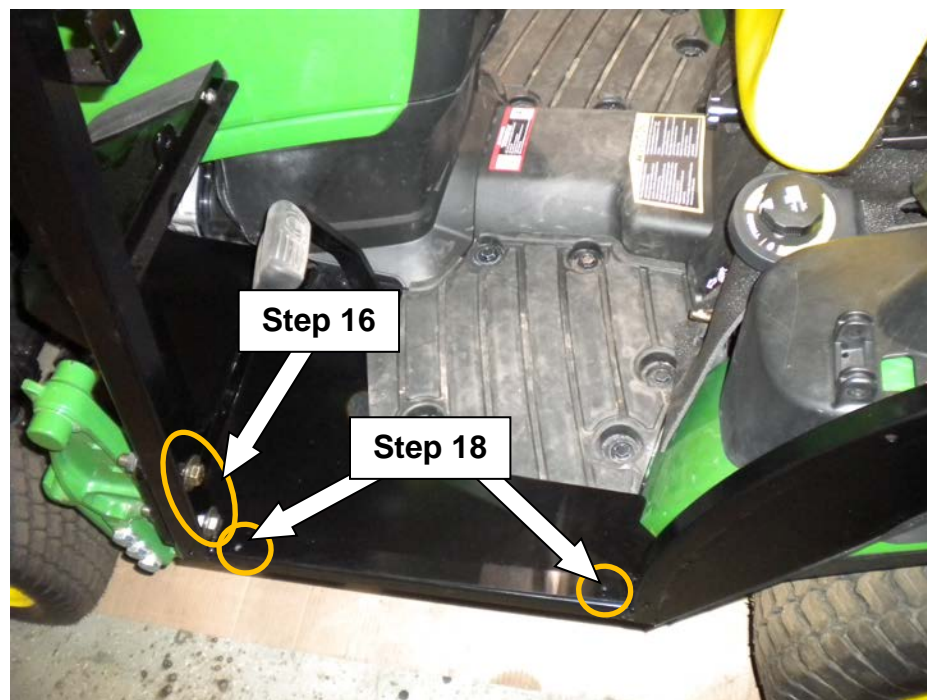


Figure 7

18. Secure LH deck plate (19) to LH cab frame tube using **(Figure 7)**;
- (2) 1/4 x 1.5" long, bolts (L)
 - (2) 1/4" flange nuts (E)

19. Secure RH deck plate (20) to LH cab frame tube using
 - (2) 1/4 x 1.5" long, bolts (L)
 - (2) 1/4" flange nuts (E)
20. Secure bottom of LH pedal pocket (5) to LH cab deck plate using **(Figure 8)**;
 - (2) 1/4 x 1" long, bolts (Q)
 - (2) 1/4" flange nuts (E)
21. Remove both lower windows.
22. Secure top LH pedal pocket (5) to front lower angle of window mount **(Figure 8)**;
 - (2) 1/4 x 1/2" long, bolts (D)
 - (2) 1/4" flange nuts (E)
23. Reinstall front lower LH window by reusing hardware.
24. Secure bottom of RH pedal pocket (6) to RH cab deck plate **(Figure 9)**;
 - (2) 1/4 x 1" long, bolts (Q)
 - (2) 1/4" flange nuts (E)
25. Secure top RH pedal pocket (6) to front lower angle of window mount **(Figure 9)**;
 - (2) 1/4 x 1/2" long, bolts (D)
 - (2) 1/4" flange nuts (E)
26. Reinstall front lower RH window by reusing hardware.

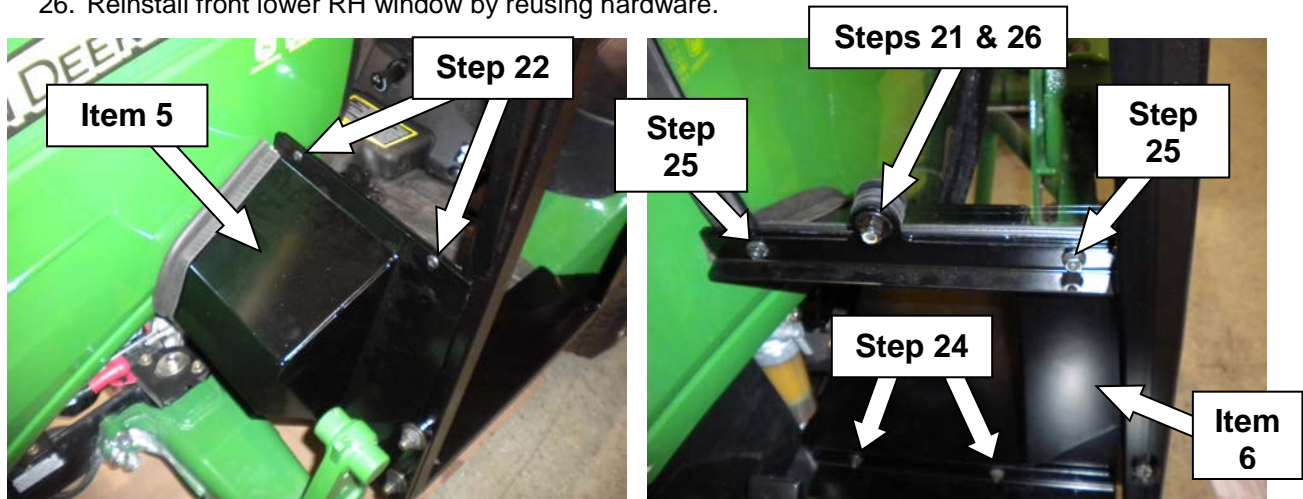


Figure 8

Figure 9

27. Secure LH rear corner panel (2) to back of cab using (2) 1/4 x 1/2" long, bolts (D) and (2) 1/4" flange nuts (E).
28. Secure LH rear corner panel top (9) to back of cab and corner panel (2) using **(Figure 10)** (2) 1/4 x 1/2" long, bolts (D) and (2) 1/4" flange nuts (E). **Note: If installing cab on a 1023E tractor, remove the bubble rubble supplied with the corner panel (2) and install the longer flap seal (23) to the bottom of corner panel. Trim excess poly foam if present. (Figure 10, Note 28).**
29. Secure RH rear corner panel (8) to back of cab using **(Figure 11)** (4) 1/4 x 1/2" long bolts (D) and (4) 1/4" flange nuts (E). Trim excess poly foam if present.

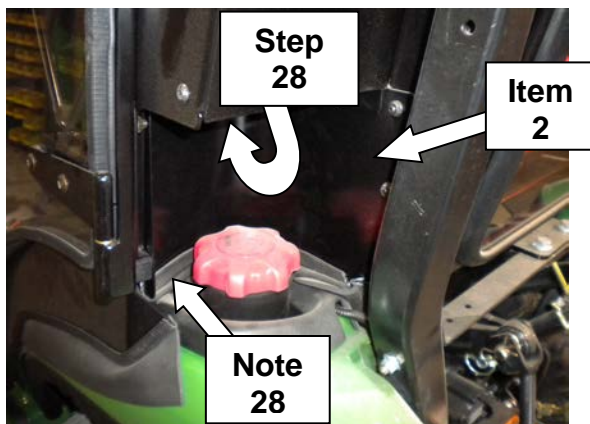


Figure 10



Figure 11

Note: For models 1023E and 1026R with a single flasher light, use the dual flasher remount bracket for remounting the light. The light will be centered on the bracket, leaving a gap on top and bottom.

30. Mount RH flasher light to RH flasher mount bracket (13) (Figure 12). Secure using;
 - (2) M8 x 15mm long, bolts (S)
 - (2) 5/16" lock washers (T)
31. Secure RH flasher light with bracket to RH rear side of cab (Figure 12) by using;
 - (2) 5/16 x 3/4" long, bolts (N)
 - (2) 5/16" flange nuts (P)
32. Route wires from flasher light thru universal grommet to the inside of cab (Figure 12).
33. Locate flasher wire extension harness (18). Tractors with dual flasher lights, match and reconnect all four wire colors from dual flasher lights to the original wire connections. Note; Tractors with single flasher lights, match wire colors, using three of the four wires, from single flasher lights to the original wire connections (**One of the dark green wires will not be used**).
34. Add loom (21) and secure to cab using rosebud clips (W) (Figures 14a and 14b) and ¼" holes already in the cab's rear panel.
35. Repeat steps 30 thru 34 using LH flasher mount bracket (12) onto LH side of cab (Figure 13).

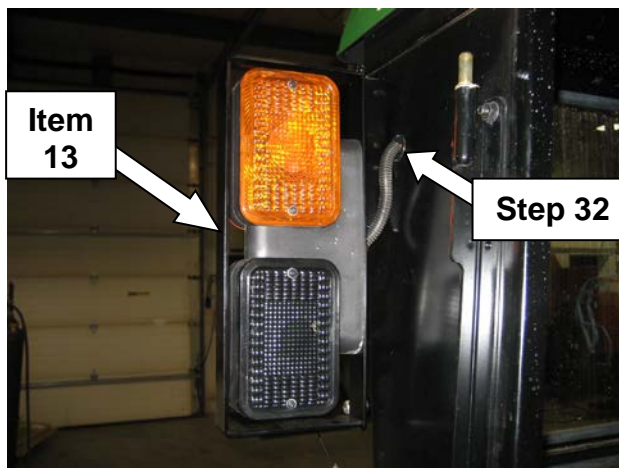


Figure 12
(RH side shown)

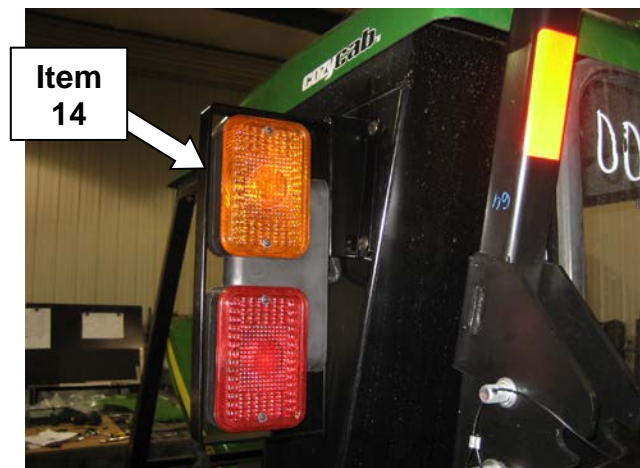


Figure 13
(LH side shown)

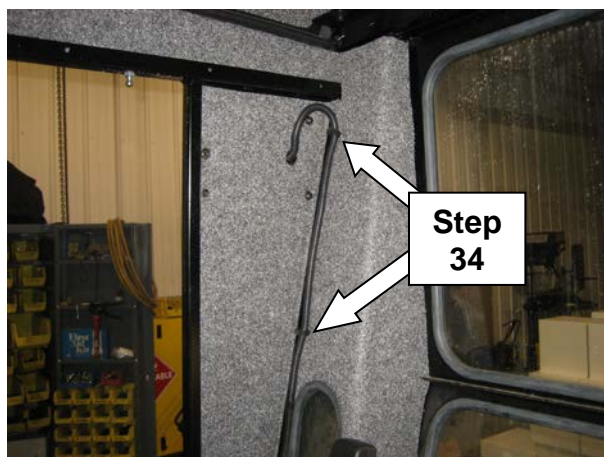


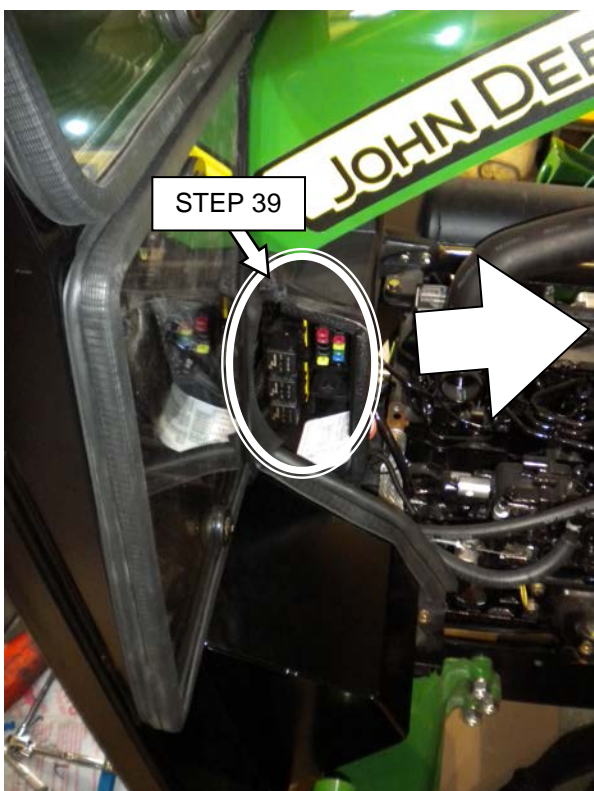
Figure 14a
(RH side shown)



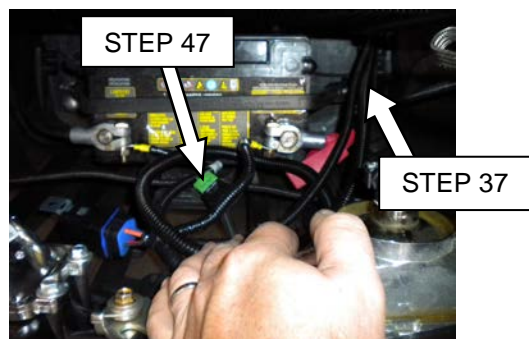
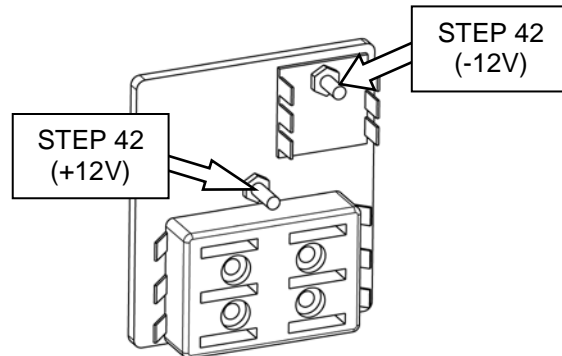
Figure 14b
(RH side shown)

Electrical Hook-Up:

36. Locate main relay-breaker wire harness.
37. Lift the tractor hood and remove both engine cover panels (**Figure 15**).
38. Route ends of main wire harness from battery area, along the inside driver side frame tube, to LH cab tube through a grommet located at the bottom of the battery panel (**Figure 17**). Hint; The easiest way to get the wire harness through the tube is to use a wire to pull the two main wires first, then pull the blue wire last.
39. Route the blue wire labeled, "Ignition On" from main wire harness to the tractor's electrical panel, located on RH side of cowl. Extend this blue wire by connecting a blue 36" wire extension (22), supplied with mount kit.
40. Use the blue T-tap connector to connect the blue wire to "Ignition Run Power" wire coming from the tractor's fuse block terminal F08 location (**Figure 16**). Removal of fuse panel may be required to get to the back side of panel.

**Figure 15****Figure 16**

41. Remove the (2) 5/16" bolts that secure the switch panel to the cab frame header area.
42. Route remaining end of main wire harness up LH cab tube to fuse block. (**Figures 18**). **Note:** The LH front mount bolts may be removed to allow easier wire harness routing; Support cab before removing mount bolts. At the fuse block location, connect the red wire to the (+12V) post and the black wire to the (-12V) post.

**Figure 17****Figure 18**

43. Reinstall switch panel.
44. Connect positive lead with the red wire from the main relay and breaker harness, to the +12VDC terminal of battery **(Figure 17)**.
45. Connect negative lead with the black wire from the main relay and breaker harness, to the -12VDC terminal of battery **(Figure 17)**.
46. Turn ignition key on and start tractor.
47. Check operation of front wiper; Hi, Lo and Off. When the switch on the wiper motor is turned off, wiper will run for a short period of time and then stop or park itself. Wiper should turn off when tractor key is turned off.
48. If switch panel has no power, check the breaker located on the red wire of the main relay and breaker harness. Reset breaker if needed **(Figure 17)**.
49. Check operation of dome light. On/Off. Dome light should go off if tractor key is turned off.
50. Secure main loom to inside of driver side frame using **(Figures 19 & 20)**;
 - (2) P-clamps, 3/4" (AA) **(Inside of frame)**
 - (2) 5/16 x 1.00" long bolts (BB)
 - (2) 5/16" Flat washers (CC)
 - (2) 5/16" Flange nuts (P)
51. Coil excess wire harness and secure using nylon ties (U). Avoid any hot or moving parts. **DO NOT SECURE WIRE HARNESS TO HIGH PRESSURE FUEL LINES!**

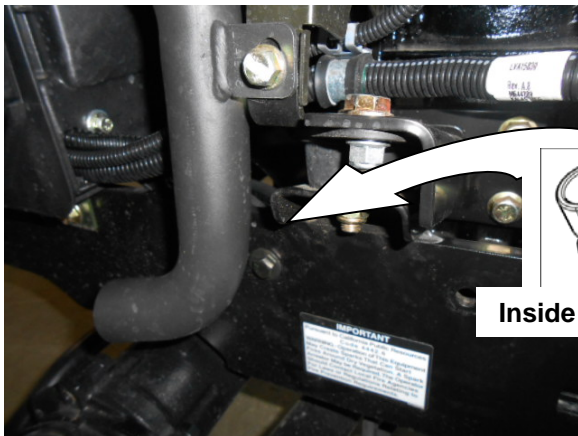


Figure 19

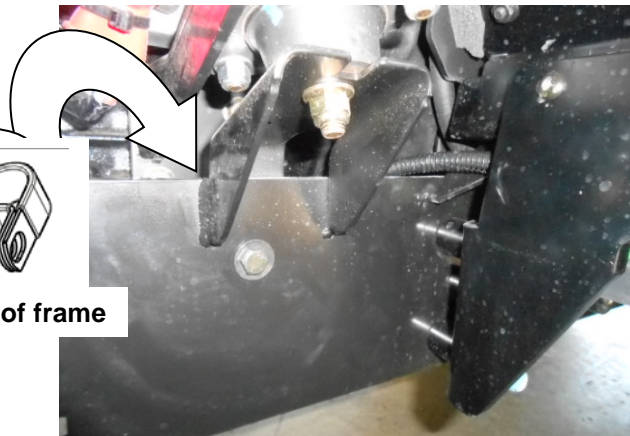


Figure 20

Inside of frame

SEALING THE CAB:

52. Tip seat up and place under seat seal pad (11) textured side up, as shown in **Figure 21**.
53. Secure back to seal pad with 3 holes to rear cab panel using (6) 3/8" ratchet plugs (R) **(Figure 21)**.
54. Overlap and secure LH/RH sides of seal pad to corner panels using (4) 3/8" ratchet plugs (R) **(Figure 21)**.
55. Plug single hole in under seat pad (11) with (2) 3/8" ratchet plugs (R) **(Figure 21)**.
56. Layout under seat seal pad around levers and seat. Tip seat down.

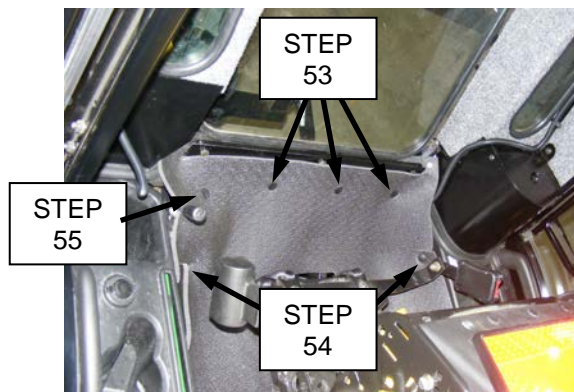


Figure 21

57. Apply one deck seal (16) to deck, at LH pedal area shown in **Figure 22**.
 58. Apply two deck seals (16) to deck, at RH pedal location as shown in **Figure 23**.

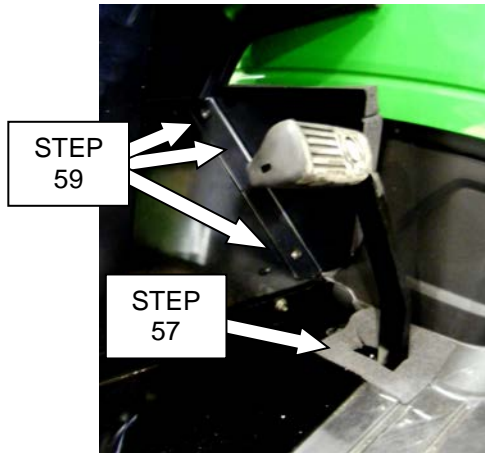


Figure 22

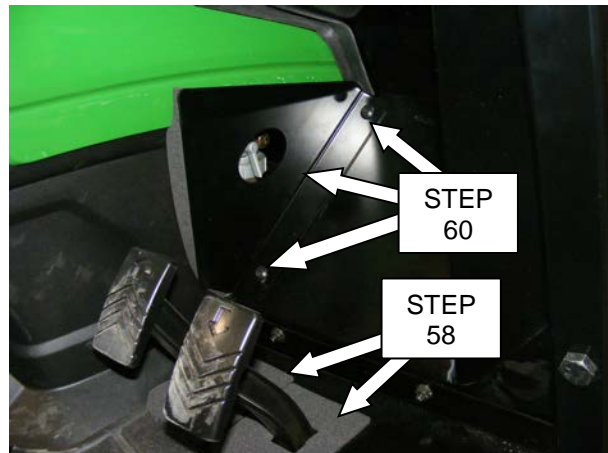


Figure 23

59. Secure LH lower front filler panel (14) to LH cab pedal pocket (5) using (**Figure 22**);
 (2) 1/4 x 1/2" long, bolts (D)
 (2) 1/4" flange nuts (E)
 60. Secure RH lower front filler panel (15) to RH cab pedal pocket (6) using (**Figure 23**);
 (2) 1/4 x 1/2" long, bolts (D)
 (2) 1/4" flange nuts (E)
 61. Cut to fit, butyl tape (V) into small locations to help seal cab (**Figures 24-27**).
 62. Check operation of all levers and pedals to make sure of safe operation.

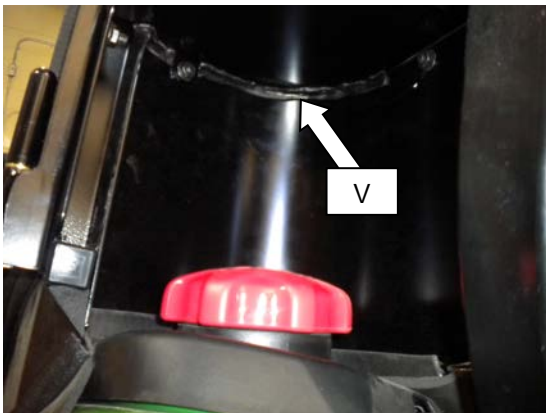


Figure 24

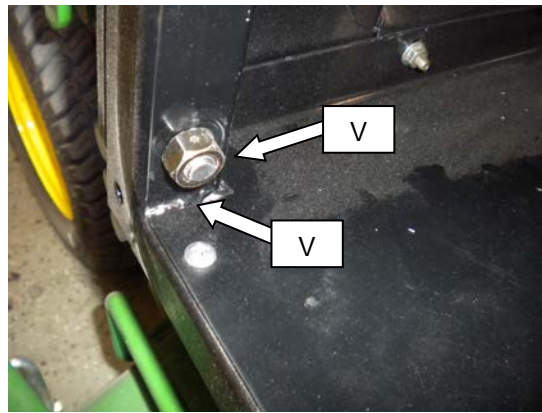


Figure 25

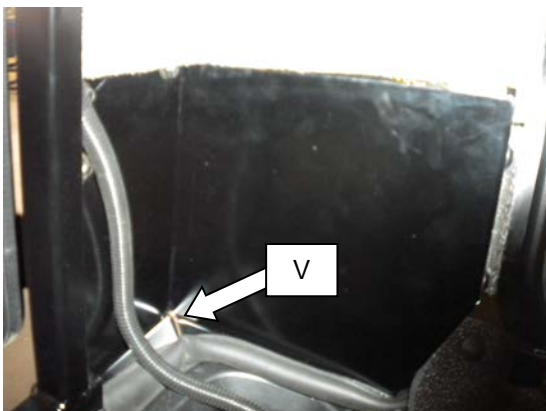


Figure 26

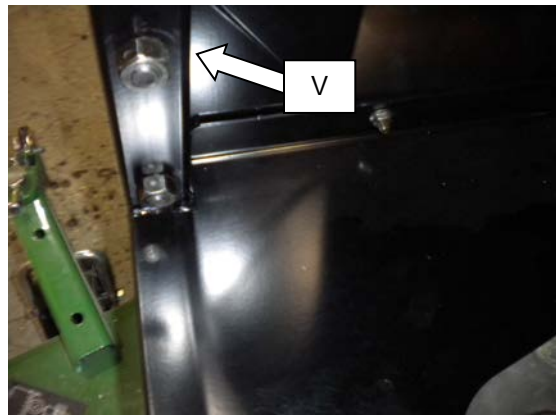


Figure 27

63. **Important! The ROPS is not allowed to fold-down once the cab is installed.** To install Anti-folding ROPS hardware, remove the folding pin (DD) with retainer clip (EE) and rotor clip (FF) (Figures 28-30) and install a $\frac{3}{4}$ x 3-1/2" long bolt (AA) and a $\frac{3}{4}$ " top lock nut (BB) into each pin location on each side of ROPS. **Note;** If the cab is ever removed, folding pins (DD) with retainer clips (EE) and rotor clips (FF) should be re-installed, with the ROPS top hoop in the upright position (Figure 28).

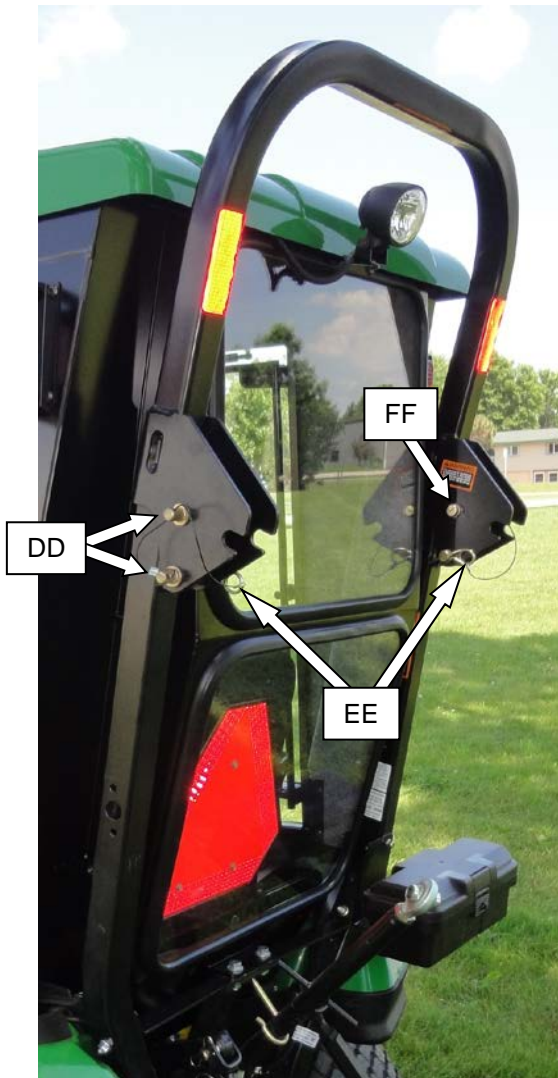
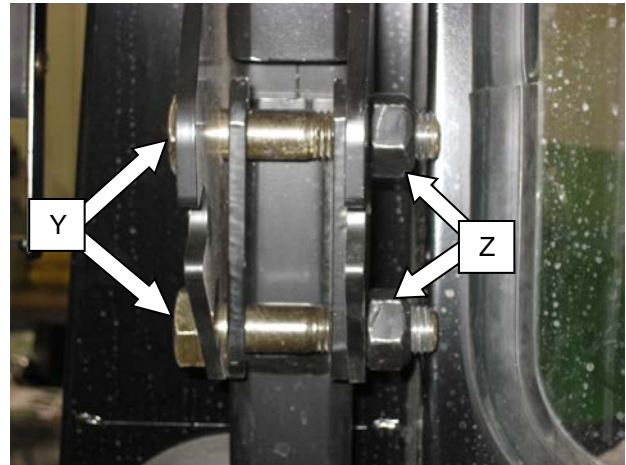
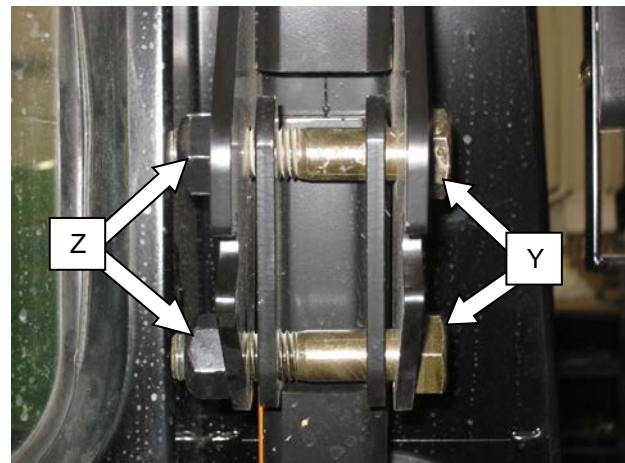


Figure 28

Figure 29
(LH Side)Figure 30
(RH Side)

64. On 1023E models, under seat side closeout panels are not sold with the tractors and can be purchased from a John Deere dealer, if preferred. Refer to part numbers 1-8 of **Figure 31** for items and part numbers.

Part List PC10464 ST569840 1026R Compact Utility Tractor (with 54D, 60D AutoConnect Mower Deck) / PANEL PC10464 - HORICON

KEY	PART NO.	PART NAME	QTY	SERIAL No.	REMARKS
1	LVU21738	Panel	1		RH SEAT CLOSEOUT
2	LVU22901	Washer	2		14 X 38 X 2.500 MM
3	LVU22418	Bolt	2		
4	24M7298	Washer	1		8.400 X 25 X 2 MM
5	19M7862	Bolt	1		
6	GX22456	Screw	1	-XXXXXX	M8 X 20
6	37M7092	Screw	1	XXXXXX-	M8 X 16
7	LVU22900	Washer	1	-XXXXXX	12 X 28 X 2.500 MM
7	24M7298	Washer	1	XXXXXX-	8.400 X 25 X 2 MM
8	LVU23210	Panel	1		LH SEAT CLOSEOUT

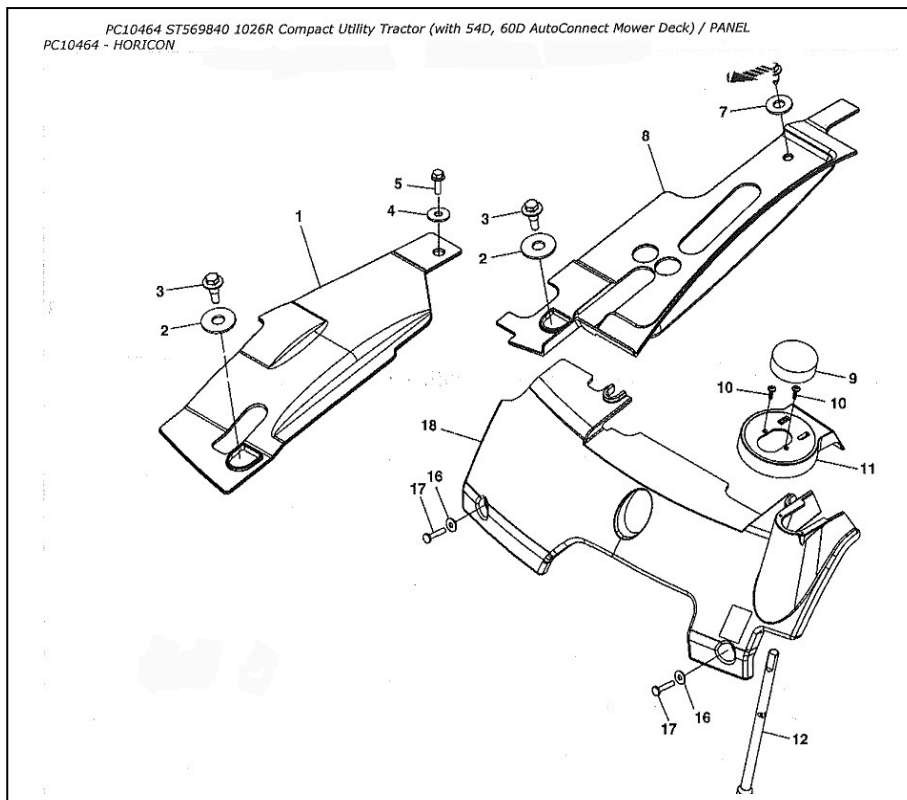


Figure 31

Revised 01-31-2013; Added flap seal (23) to mount kit for 1023E tractor models; Changed under seat seal panel for 3-point valve clearance.
 Revised 05-31-2013; Added notes for 1025R tractor models
 Revised 09-25-2013; Updated for 1025R requirements.
 Revised 09-10-2014; Added addendum sheet 05-11289-1 for machines with BLV10351 valves
 Revised 09-10-2014; Updated drawing 4-15775; Added wiper motor setting/part information

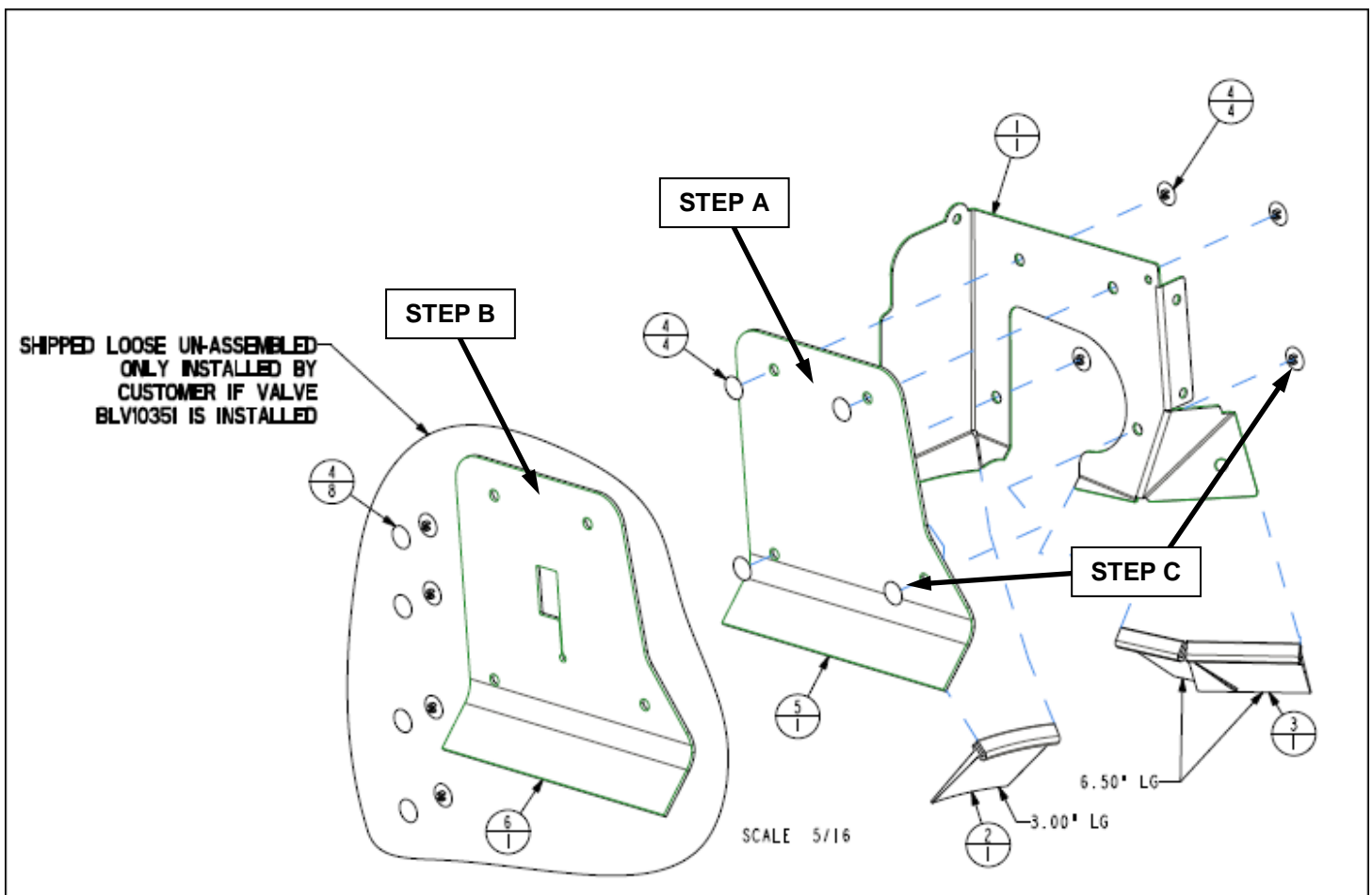
Cab installation is now complete. If you have any questions or comments, contact;

CUSTOM PRODUCTS ©2014
 OF LITCHFIELD, INC.
 PO BOX 70, 1715 S. Sibley Avenue, Litchfield, MN 55355-0070
 Ph: (320) 693-3221 Fax: (320) 693-4833
 www.CPcabs.com

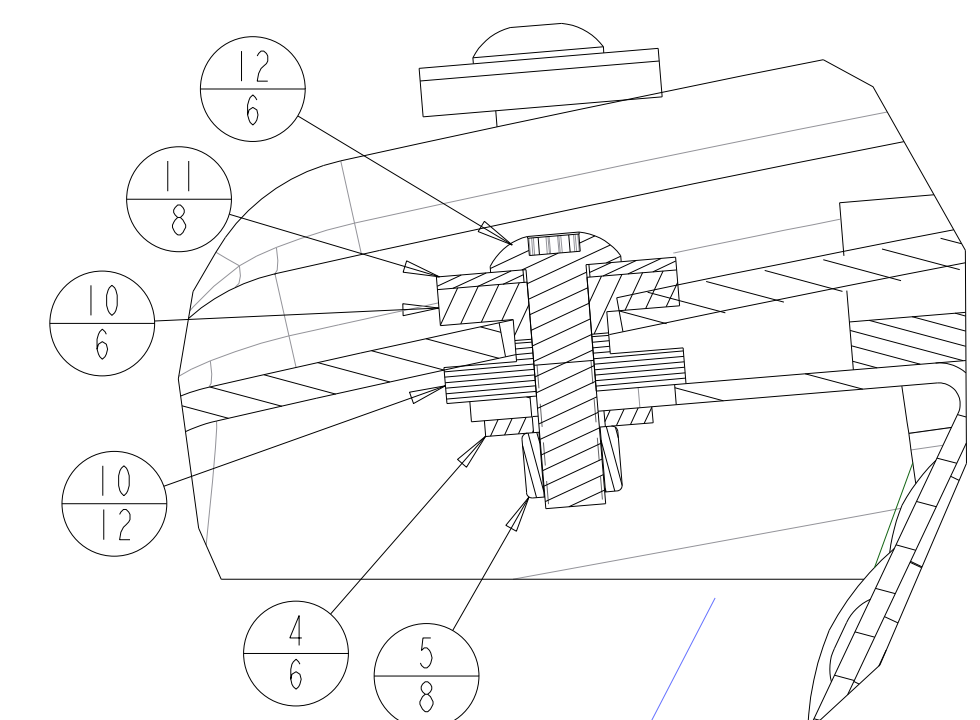
Addendum Sheet 05-11289-1

Tractor models with optional attachment and rear valve BLV10351 installed

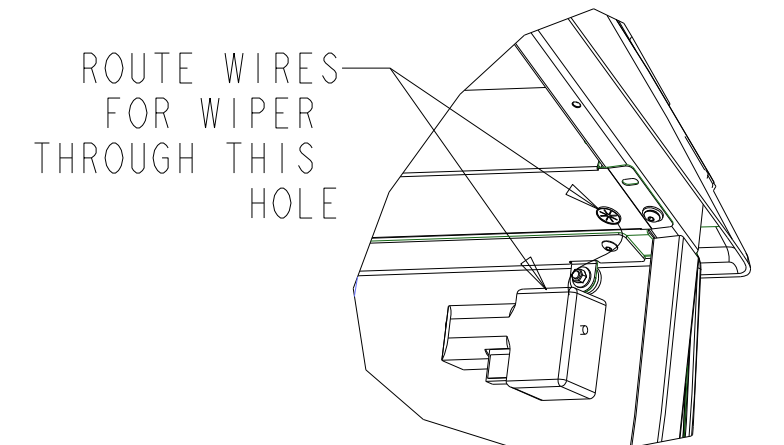
- A. Remove RH corner seal rubber 3-20937 from RH corner panel by removing (8) ratchet plugs.
- B. Place RH corner seal 3-20938 with valve cutout slot on the inside of RH corner panel.
- C. Secure RH corner seal using (4) 3/8" ratchet plugs on the inside and (4) 3/8" ratchet plug on the outside of panel.



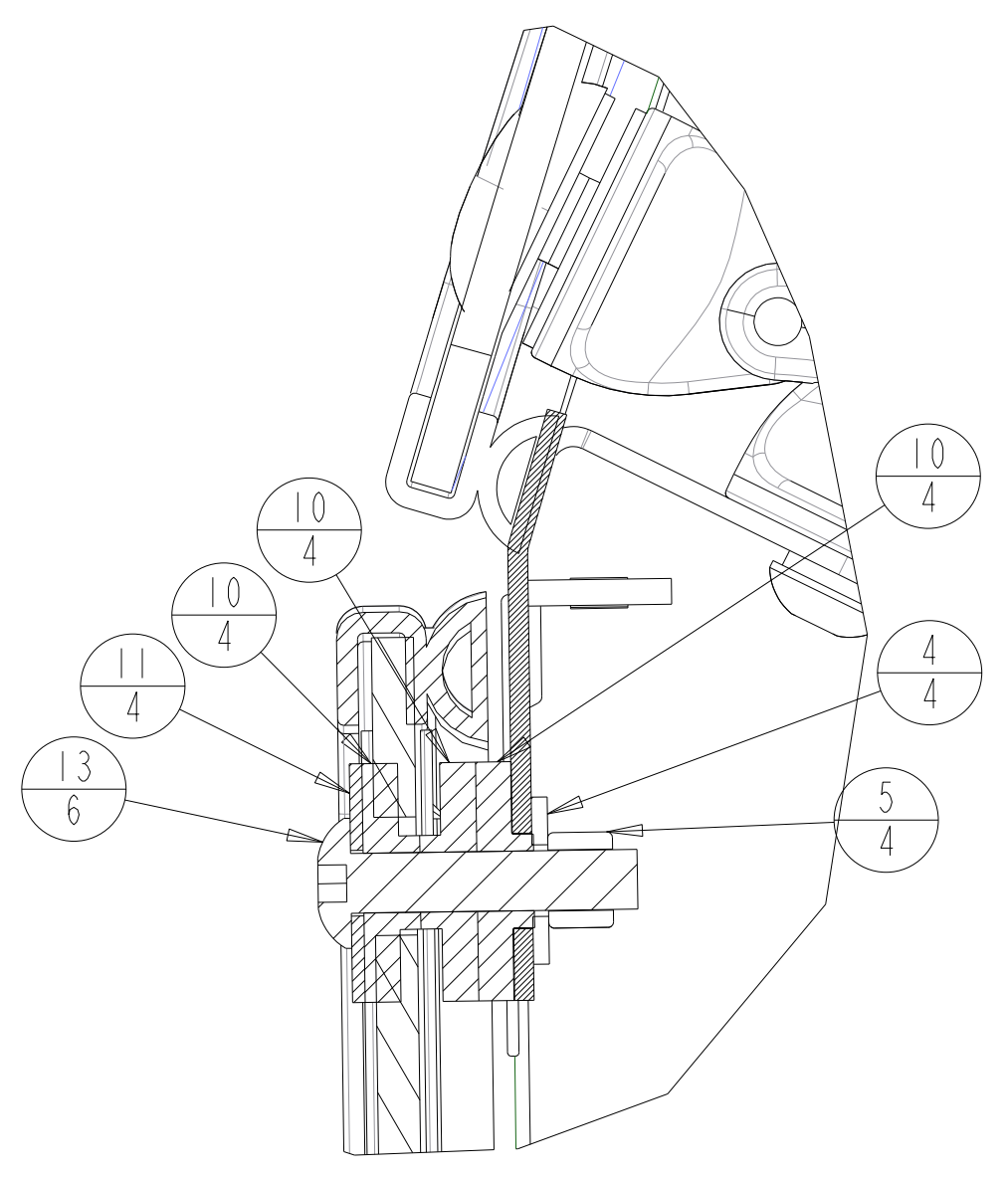
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
B	10711	MOVED 1-48202, 1-48203, 3-10101 (4) AND 3-14924 (4) TO MNT KIT 4-15776. ADDED 3-19085 SEAL TO LOWER REAR EDGE (2)	SRB	9/10/12
C	10732	UPDATED PARTS 1-48306 & 1-48307 ON WELDMENT 2-16904	CAD	10/08/12
D	10746	3-20085 HOOD SEAL WAS 3-19349, ADDED NOTE	SRB	10/16/12
E	10766	ADDED PARTS 1-48716 & 717	AMB	11/11/12
F	10981	FLAP SEAL 3-20335 WAS 3-19349; NARROWED WINDOW	CAD	07/26/13
G	11135	BLADE 1-48176 WAS 3-19621	AMB	12/31/13
H	11440	BLADE 3-20914 WAS 1-48176; ARM 3-20592 WAS 3-19620	CAD	07/15/14
I	11621	ARM 3-20350 WAS 3-20592, ITEM 54&55 DESC 3.75" AND NOTCHED	SLD	12/18/14
J	11664	3-20610 WAS 3-19650 TEE HANDLE	SRB	2/2/15
K	11804	1-51280 WAS 3-18527	DEM	4/23/15
L	12171	RPLD 1-8" S WITH 3-H" S ON ALL INSULATION	SRB	11/11/15
M	12337	CHANGED FLAP SEALS TO 1-DASH NUMBERS; ADDED (4) RATCHET PLUGS 3-19336	CAD	02-18-16
N	12758	ADDED WIPER ANGLE/PARK INFORMATION SHEET 2	SRB	3/23/17



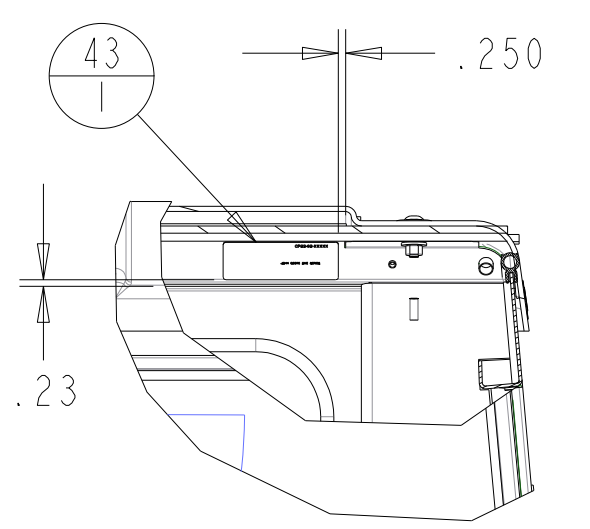
DETAIL C
SCALE 1.000



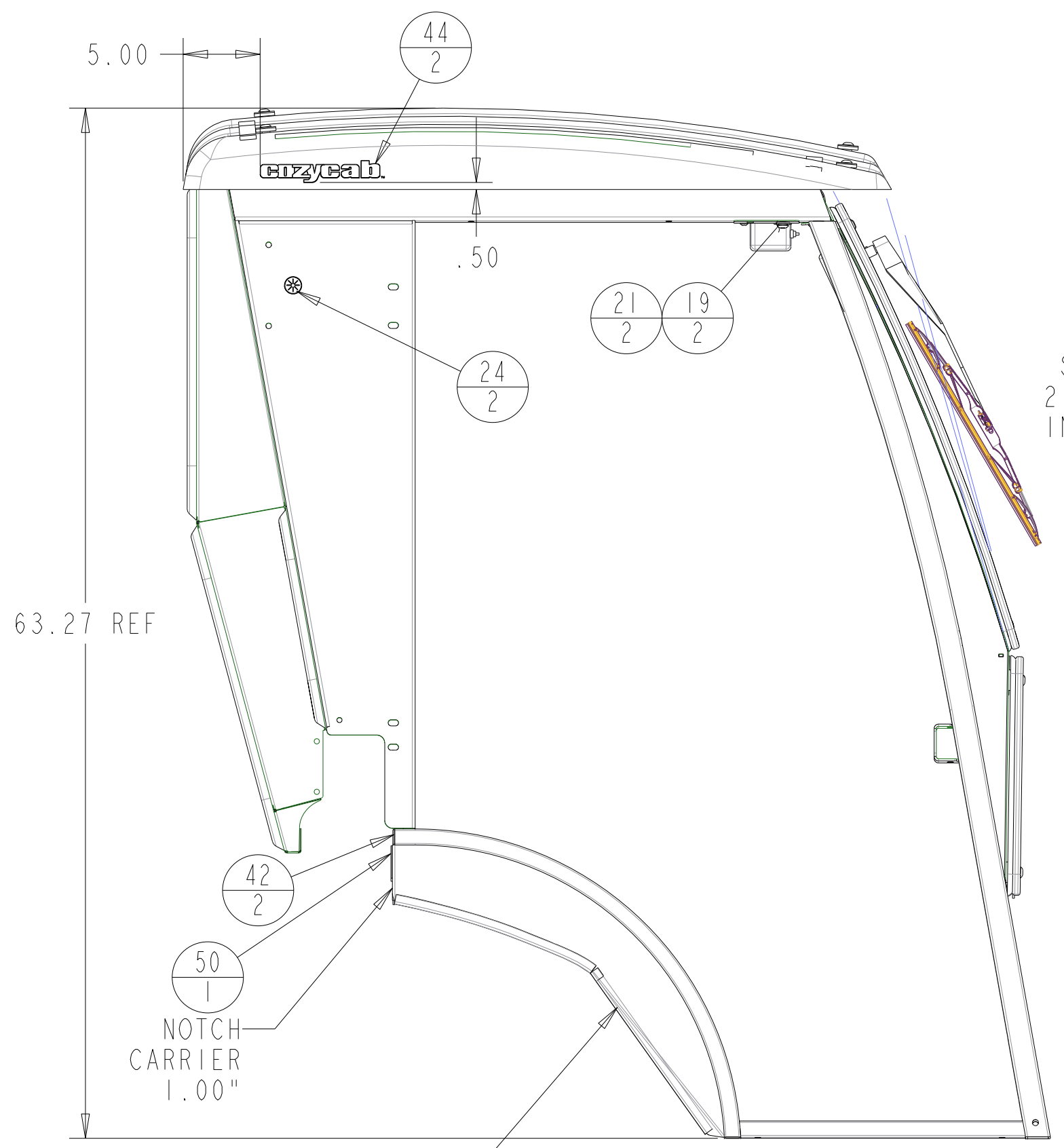
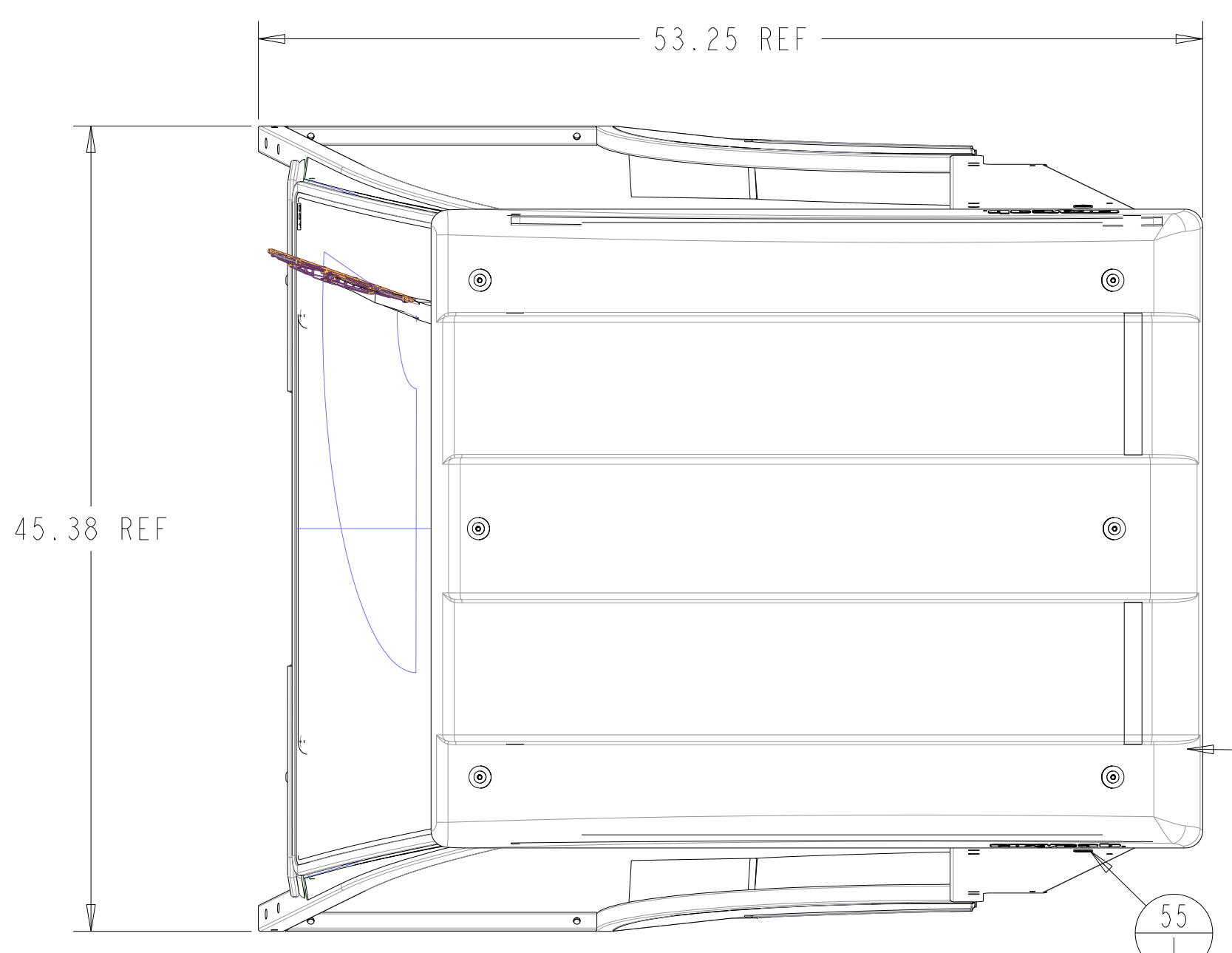
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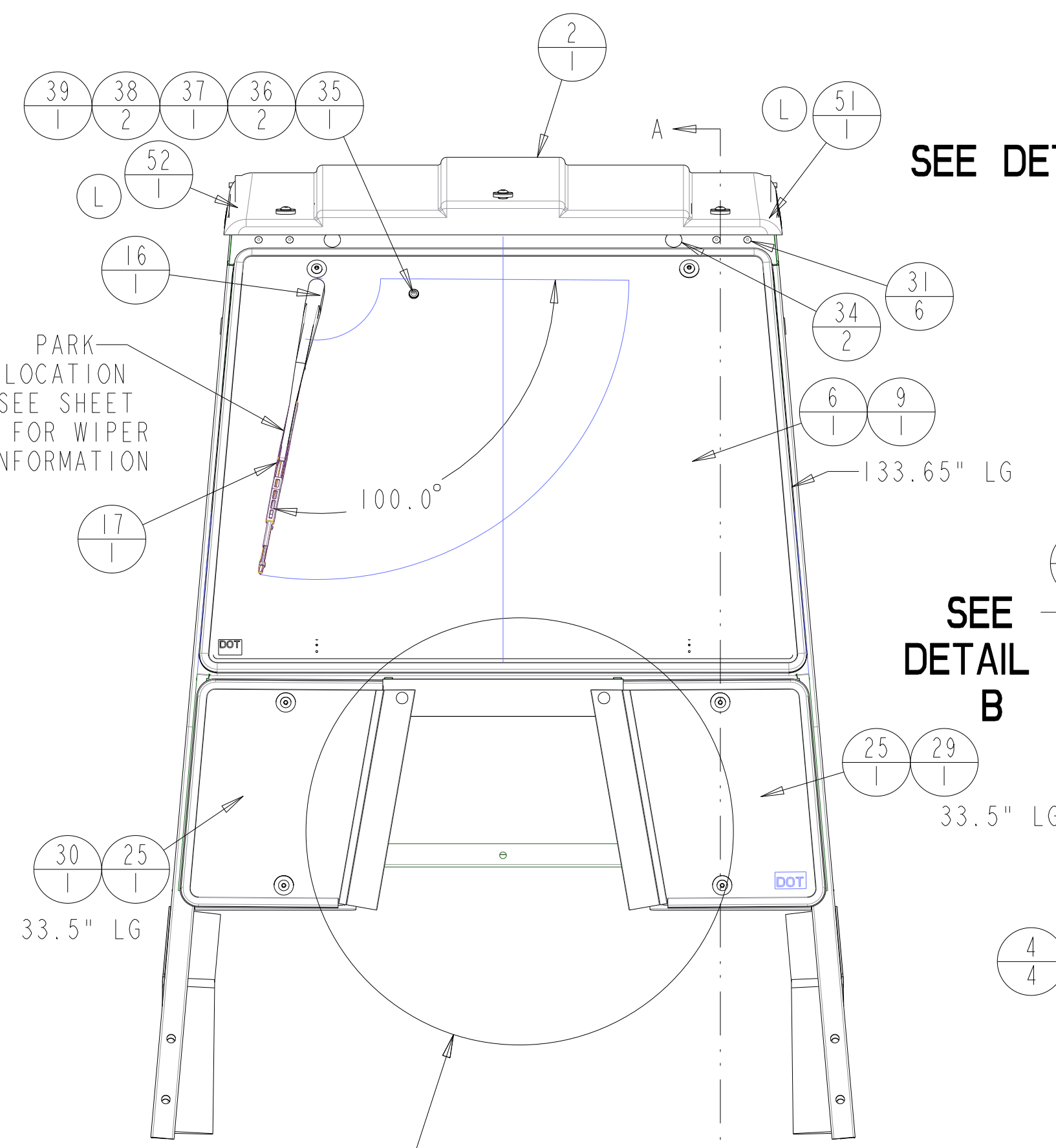
DETAIL B
SCALE 1.000



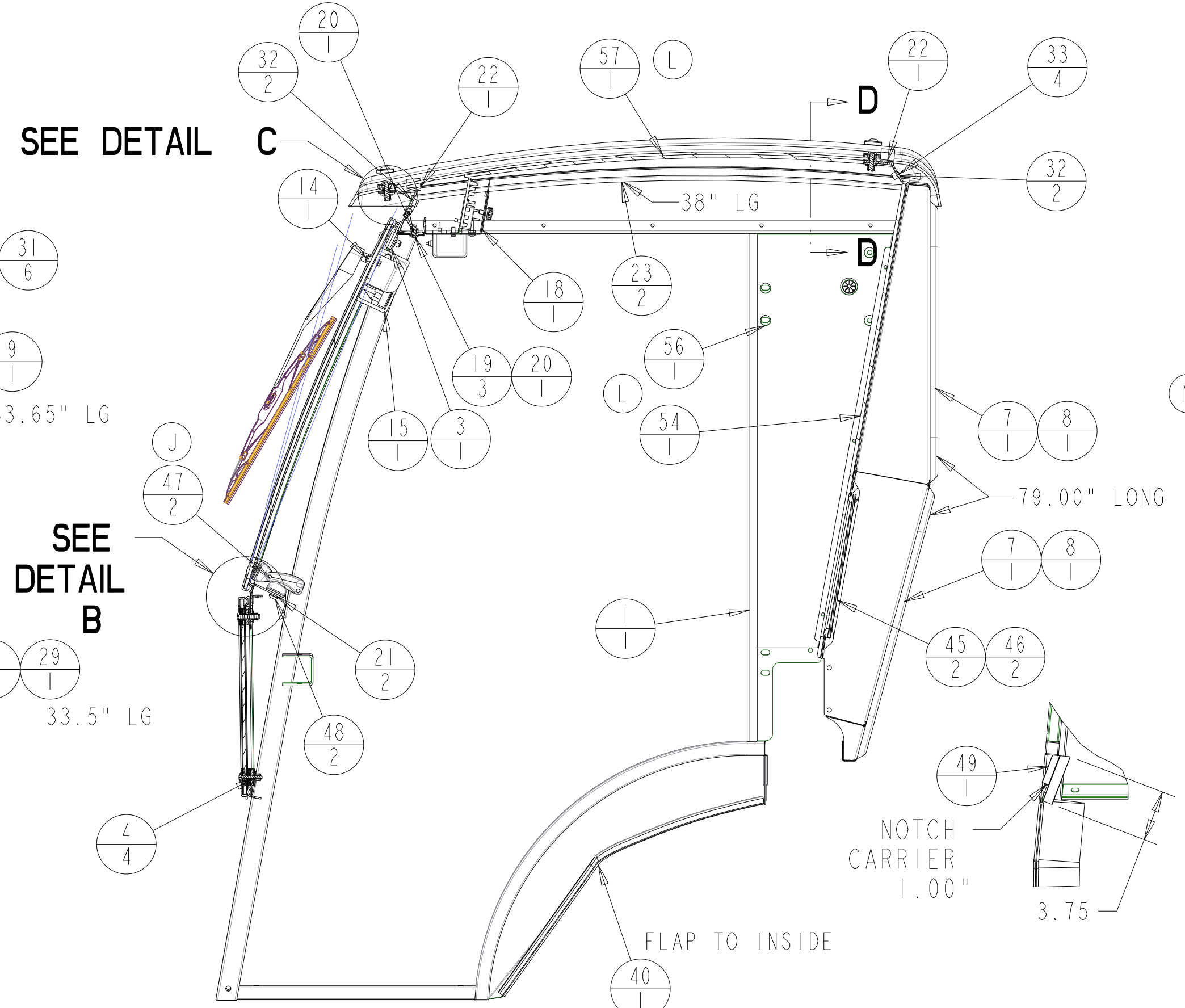
SECTION D-D
SCALE 0.150



RH SIDE VIEW



FRONT VIEW
SEE DETAIL F
SEE SHEET 3



SECTION A-A
SCALE 0.125

ITEM #	DESCRIPTION	QTY
1	2-16904_CAB_WELDMENT	1
2	3-19330_ROOF_JDX	1
3	1-47230_UPPER_WINDOW_MOUNT	1
4	3-10085_3125_WASHER	14
5	3-10072_3125_NYLOCK	12
6	3-19918_FRONT_WINDOW_UPPER	1
7	3-19920_REAR_WINDOW	2
8	3-10649_WIN_RUB_250_125	2
9	3-19324_BUB_RUB_133_65	1
10	3-16217_GLASS_WASHER	30
11	3-18187_31_FENDER_WASHER	12
12	3-18324_313_18_NC_125_TH_TORX	6
13	3-19342_MSCR_313X150_TRUSS_TORX	6
14	3-18799_Y_MOTOR_RH_100_TOG_SW	1
15	3-19625_WIPER_MOTOR_COV	1
16	3-20350_ADJ_MAX	1
17	3-20914	1
18	4-15782_HEADLINER_SHORT_WIDE	1
19	3-19340_MSCR_313X75_TRUSS_TORX	5
20	3-17111_SER_FLNG_NUT_312	3
21	3-10077_312_LOCK_WSHR	4
22	3-18805_FOAM_1X1X34_LG	2
23	3-18110_BUB_RUB_38_LG	2
24	3-18552_GROMMET_SNAP_UNIV_1_00	2
25	3-19919_FRONT_WINDOW_LO	2
26	1-51875	1
27	1-51876_RH	1
28	1-51877	1
29	3-19324_BUB_RUB_37_IN_LG	1
30	3-19324_BUB_RUB_37_IN_LG_MIR	1
31	3-19904_PLUG_375_X_09-188	6
32	3-19371_50_HOLE_PLUG_THK	4
33	3-11833_25_HOLE_PLUG	4
34	3-17390_1_HOLE_PLUG	2
35	1-22030	1
36	3-10645_WASER_RUB_25	2
37	3-10308_1024_NYLOCK	1
38	3-10083_WASHER_NO10	2
39	3-18703_BH_SOCKET_10-24_X_1_00	1
40	3-10607_FLAP_90_X_25_LG	1
41	3-10607_FLAP_90_X_25_LG_MR	1
42	3-19838_CAP_PLUG_1SQX14GA	2
43	1-51280	1
44	3-19261_DECAL_COZY_CAB_B_ON_WHT	2
45	3-20005_REAR_CORNER_WINDOW	2
46	3-10649_WIN_RUB_RCORNER_34	2
47	3-20610_T_HANDLE_CLOSED	2
48	3-18781_MSCR_M8X25_15_TH_TORX	2

54	3-22158	1	49	3-19085_FLAP_180_X_3-75_NOTCHED	1
55	3-22159	1	50	3-19085_RH_3-75_NOTCHED	1
56	3-22160	1	51	3-22155	1
57	3-20557_INSUL_ROOF_HTHR_S1-MAH	1	52	3-22156	1
58	3-19336_RACHET_PLUG_375_X_250	4	53	3-22157	1

TO BE PAINTED WITH BLACK POWDER PAINT 3-17839, SEMI-GLOSS 45

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TOLERANCES UNLESS NOTED OTHERWISE

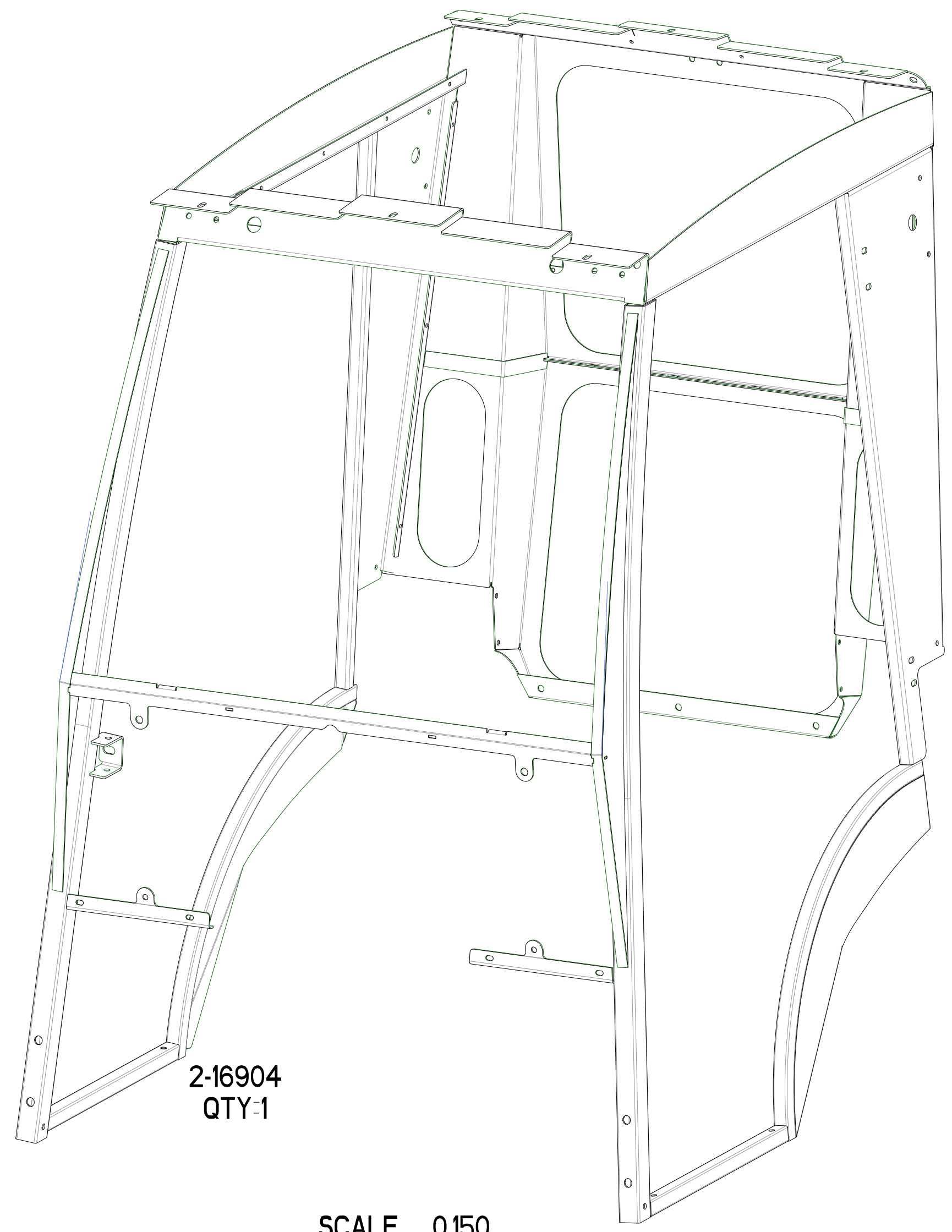
CUSTOMER NAME & MOD NO: A-11976 JD S1

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

REV LEVEL: N

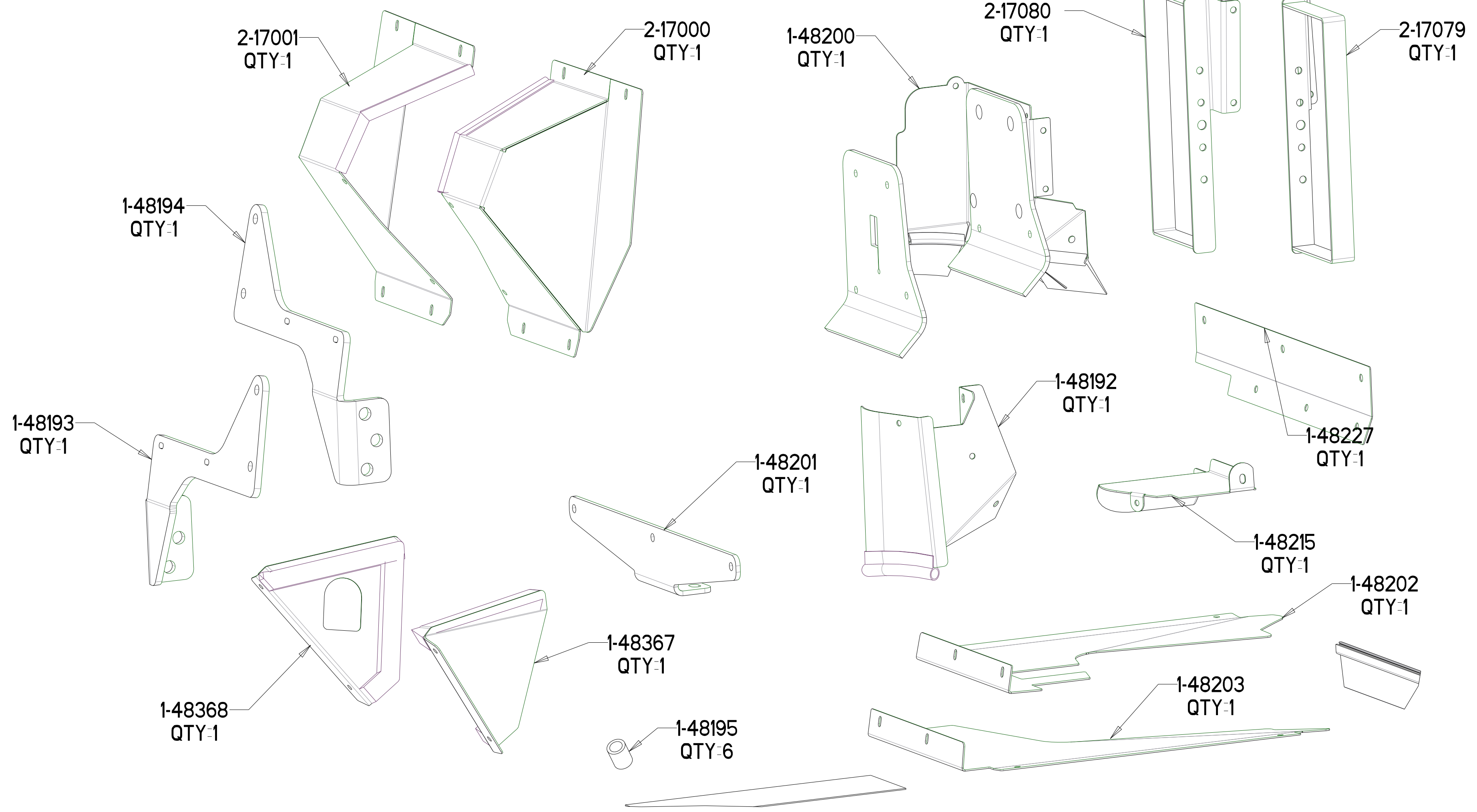
DRWG NO: 4-15775 1 of 3

DATE: 03-22-12



2-16904
QTY-1

SCALE 0.150



1-48193
QTY-1

1-48194
QTY-1

2-17001
QTY-1

2-17000
QTY-1

1-48200
QTY-1

2-17080
QTY-1

2-17079
QTY-1

1-48192
QTY-1

1-48227
QTY-1

1-48201
QTY-1

1-48215
QTY-1

1-48202
QTY-1

1-48367
QTY-1

1-48368
QTY-1

1-48195
QTY-6

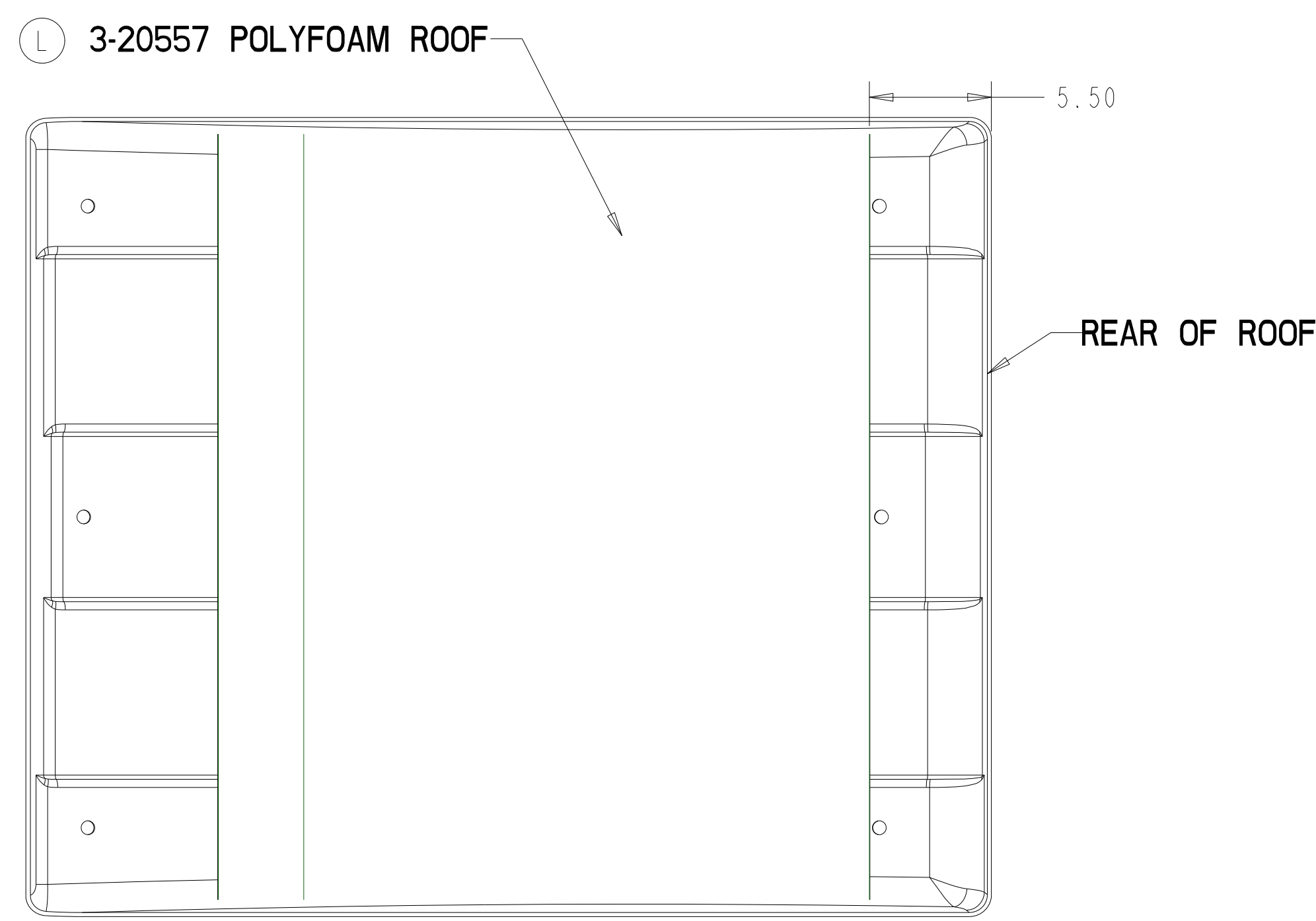
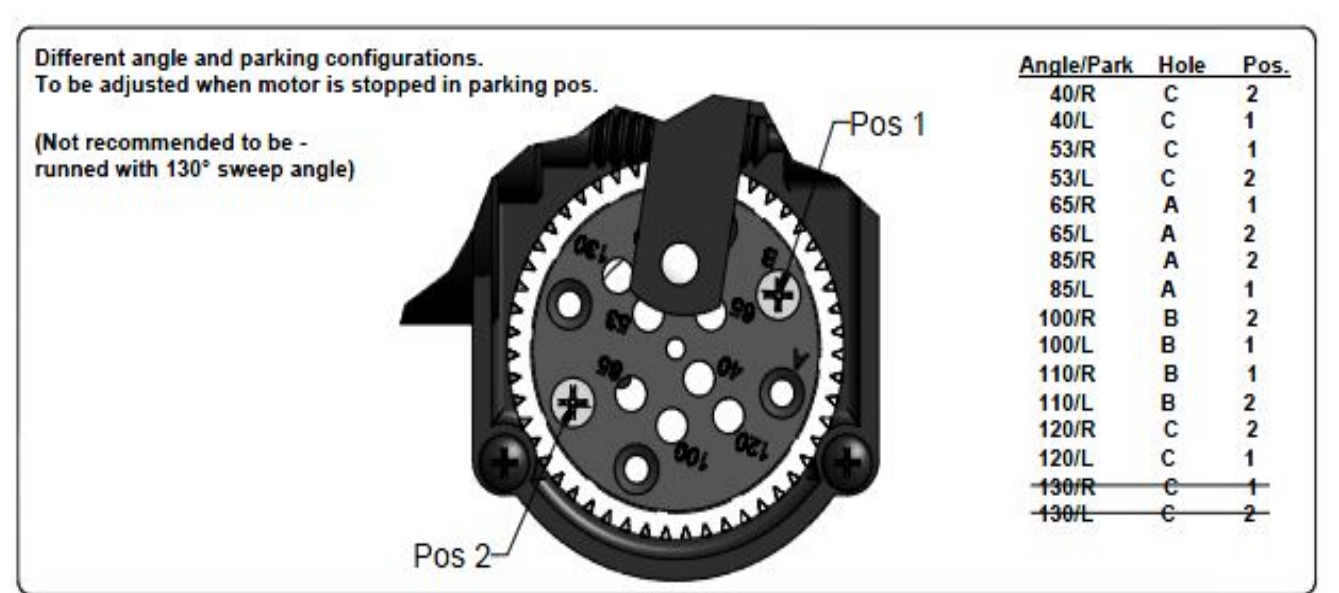
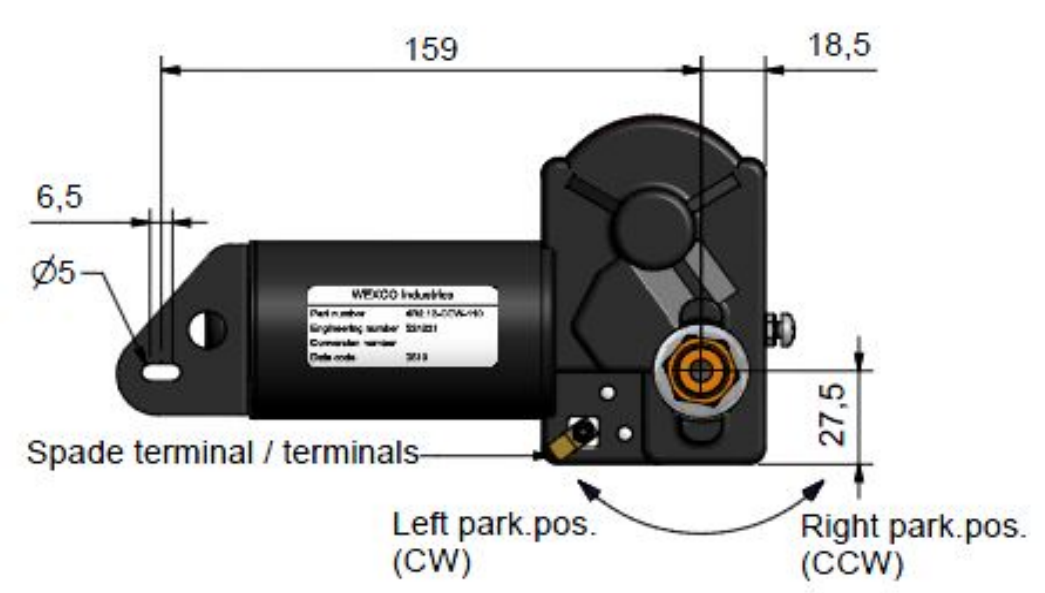
1-48203
QTY-1

1-47230
QTY-1

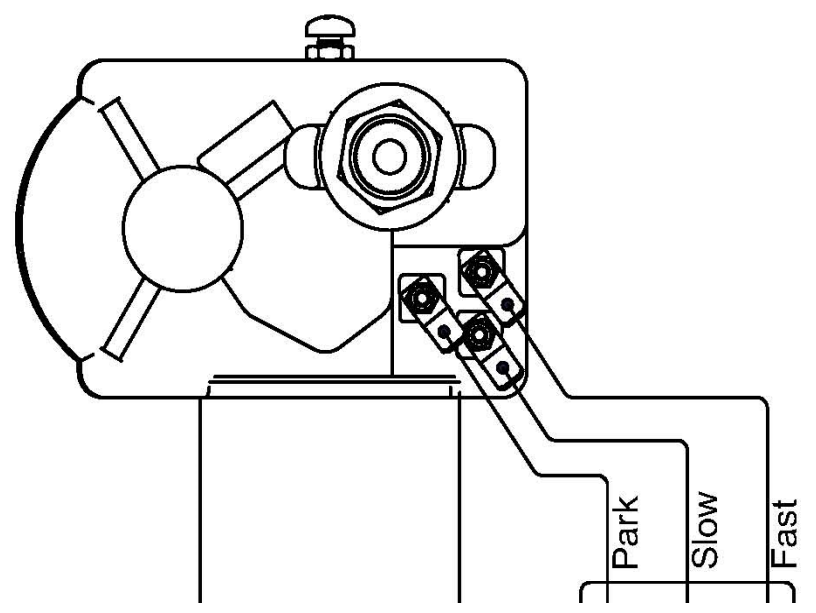
1-48214
QTY-1

1-46938
QTY-1

1-46939
QTY-1



SCALE 0.175

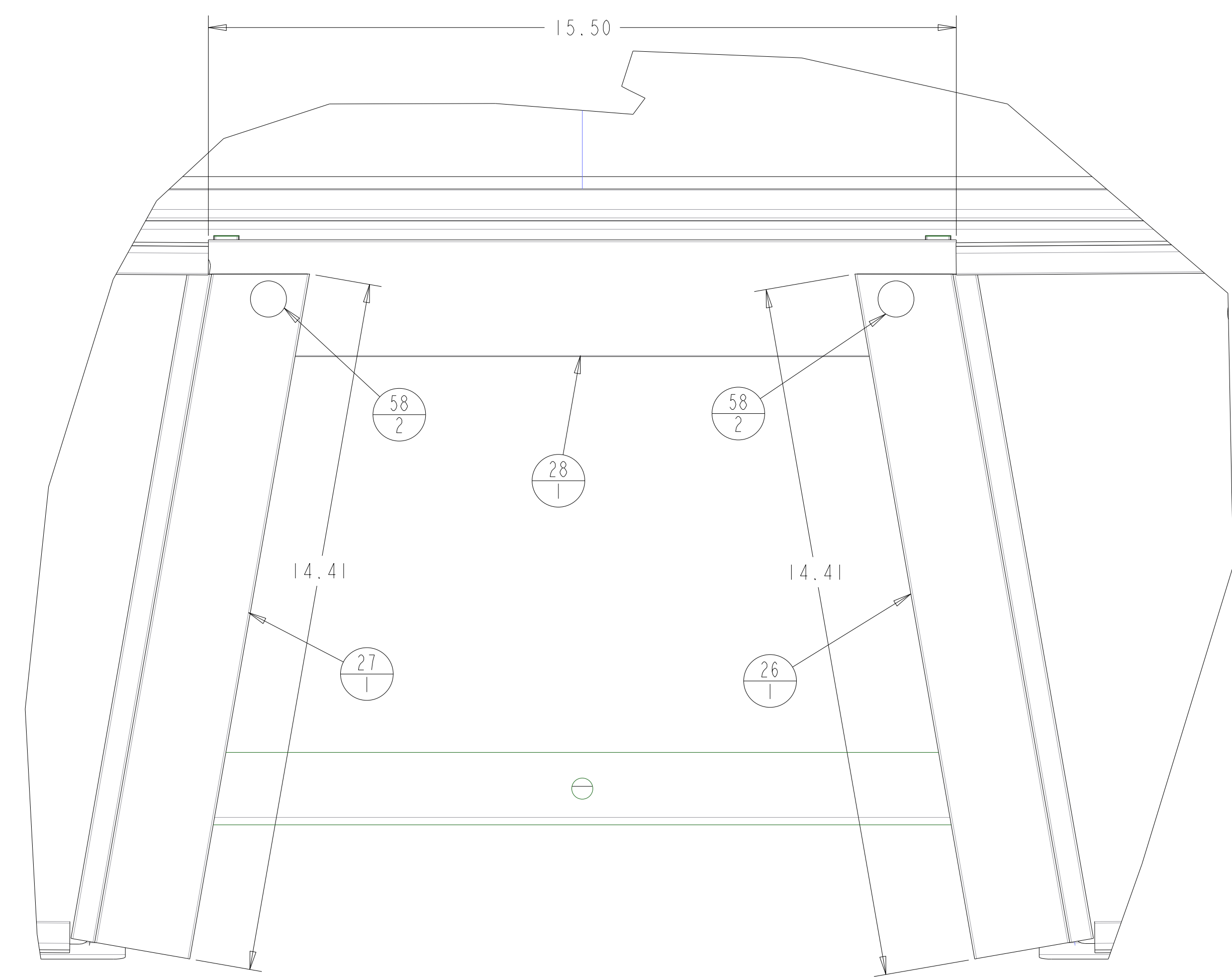
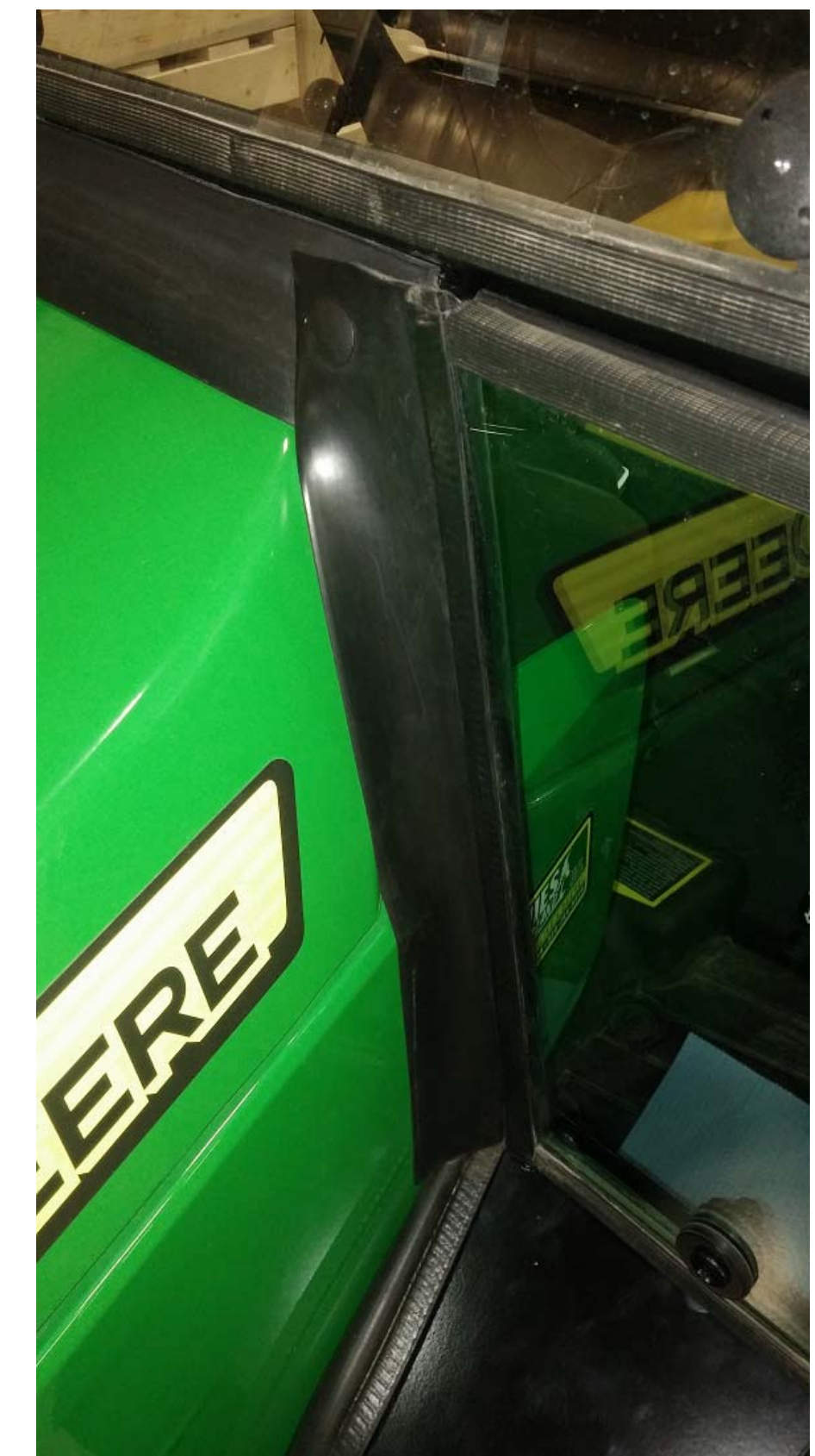


NOTES:
1. TO BE PAINTED WITH BLACK POWDER PAINT 3-17839, SEMI-GLOSS 45
2. SEAM SEAL ALL SEAMS

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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO. A-11976 JD SERIES 1	MATL SPEC.
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE (Ø5/Ø0) ANGLE ± 5°	TITLE CAB ASSMBLY (PARTS I.D.)	DRWG SIZE D DRWG NO. 4-15775 2 of 3 REV LEVEL N
	DRAWN CAD	DATE 06-01-12

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	-	-	-

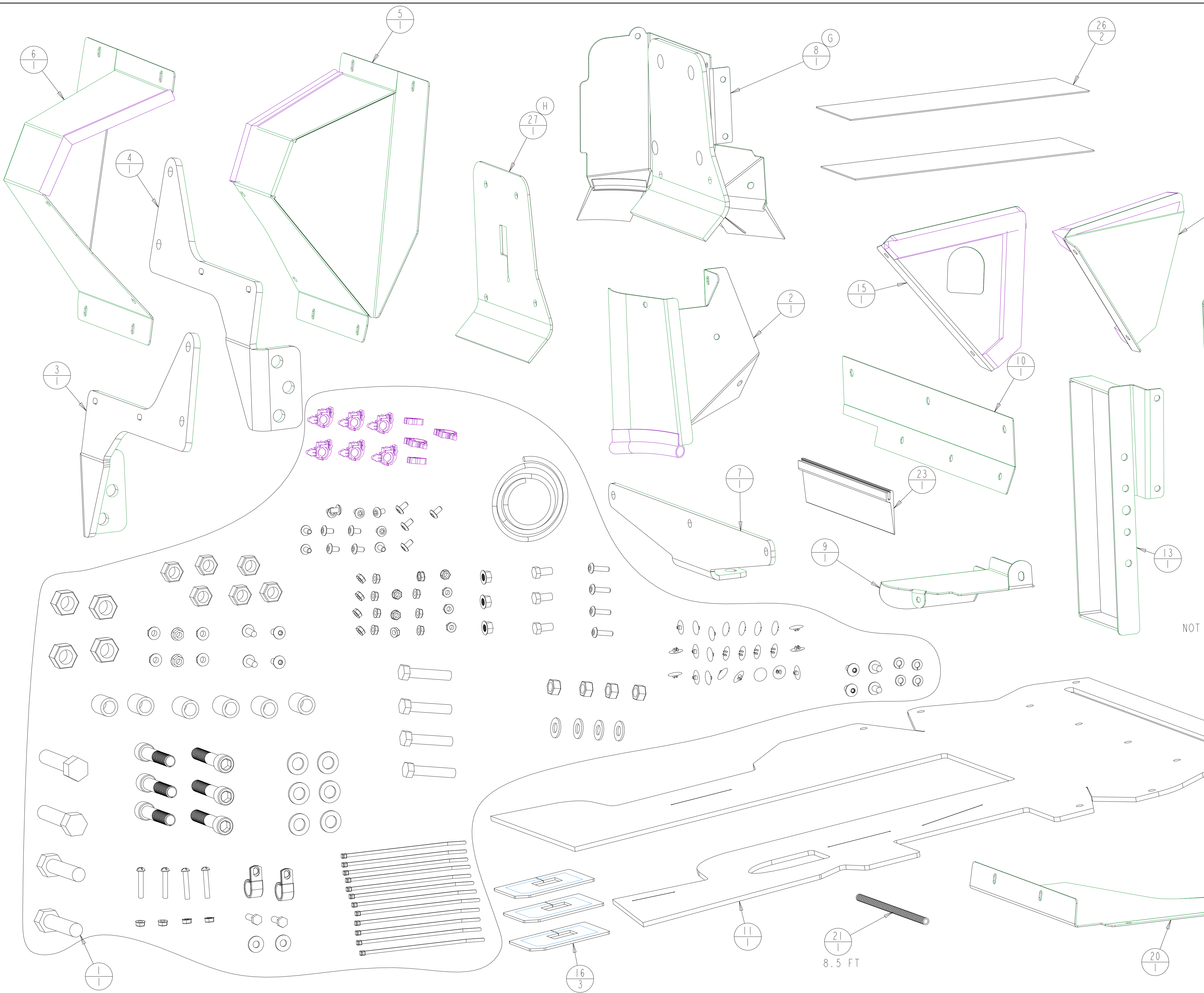


DETAIL F
SCALE 0.500



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TOLERANCES UNLESS NOTED OTHERWISE: X ± .09 XX ± .06 XXX ± .03 HOLE SIZE (OS/OD) ± .5°	CUSTOMER NAME & MOD NO.:	A-11976 JD S1	MATL SPEC.
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		
TITLE:	DRWG SIZE:	DRWG NO.:	REV LEVEL:
CAB ASSEMBLY (HOOD FLAPS DETAILS)	D	4-15775 3 of 3	N
DRWN:	DATE:		



REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	10711	ADDED 1-48202 AND 1-48203	SRB	09-10-12
B	10719	ADDED 3-18437 AND 3-17389	AMB	09-19-12
C	10726	ADDED 3-10704 8.5 FT, 3-19523 WIRE HARNESS	SRB	10-02-12
D	10810	NARROWED PEDAL POCKET; LH 4-15910 WAS 4-15805; RH 4-15911 WAS 4-15806	CAD	12-14-12
E	10857	PART 1-48227 WAS 4-15809; ADDED ITEM 3-20085	CAD	01-30-13
F	11034	ADDED ITEM 1-49572 2-17079 WAS 2-16913; 2-17080 WAS 2-16914	CAD	09-25-13
G	11504	CORNER REAR RH ASM 4-16248 WAS 4-15804	CAD	08-15-14
H	11581	ADDED ITEM 27 (3-20938)	CAD	10-30-14

ITEM #	DESCRIPTION	QTY	
1	4-15777_HARDWARE_KIT	1	
2	4-15803_REF_REAR_CORNER_ASM	1	
3	1-48193_MOUNT_LH_FR	1	
4	1-48194_MOUNT_RH_FR	1	
D	5	4-15910_LH_PEDAL_POCKET_ASM	1
D	6	4-15911_RH_PEDAL_POCKET_ASM	1
7	1-48201_REAR_MOUNT	1	
G	8	4-16248	1
9	1-48215_LH_REAR_CORNER_TOP	1	
E	10	1-48227_SEAL_PANEL_UNDERSEAT	1
11	3-19989_UNDER_SEAT_SEAL_PAD	1	
F	12	2-17079_FLASHER_REMOUNT_LH_DUAL	1
F	13	2-17080_FLASHER_REMOUNT_RH_DUAL	1
14	4-15807_POCKET_FILLER_ASM	1	
15	4-15808_POCKET_FILLER_RH_ASM	1	
16	3-19726_DECK_SEAL_LH	3	
17	3-19729_WIRE_EXT_BLUE_IGN_CON	1	
18	3-19990_FLASHER_WIRE_HARN	2	
19	1-48203_DECK_PLATE_RH	1	
A	20	1-48202_LH_DECK_PLATE	1
C	21	3-10704_DUCT_WIRE_350X102	1
C	22	3-19523_WIRE_HARNESS_MAIN	SEE BOM
E	23	3-20085_FLAP_SEAL_2_X_11_52_LG	1
B	24	3-18437	SEE BOM
F	25	3-17389_BOX_28X16X15	SEE BOM
F	26	1-49572_ANIT-SLIP_PSA	2
H	27	3-20938	1

NOT SHOWN

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO: A-11976 JD S

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

DATE: 03-22-12

SCALE: 1/8" = 1"

DRWG SIZE: D

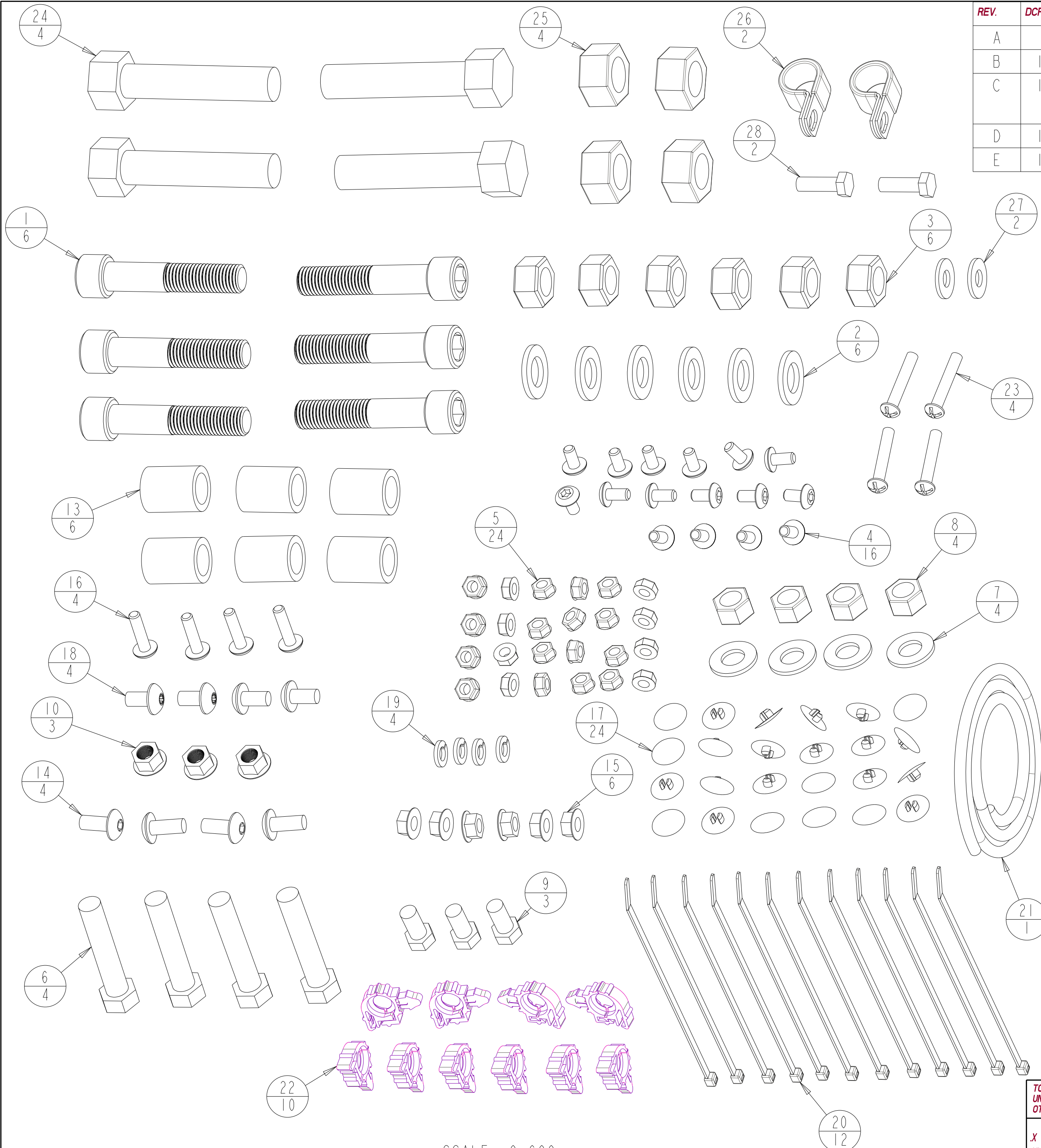
DRWG NO: 4-15776

REV LEVEL: H

REV: 1 of 1

DATE: 03-22-12

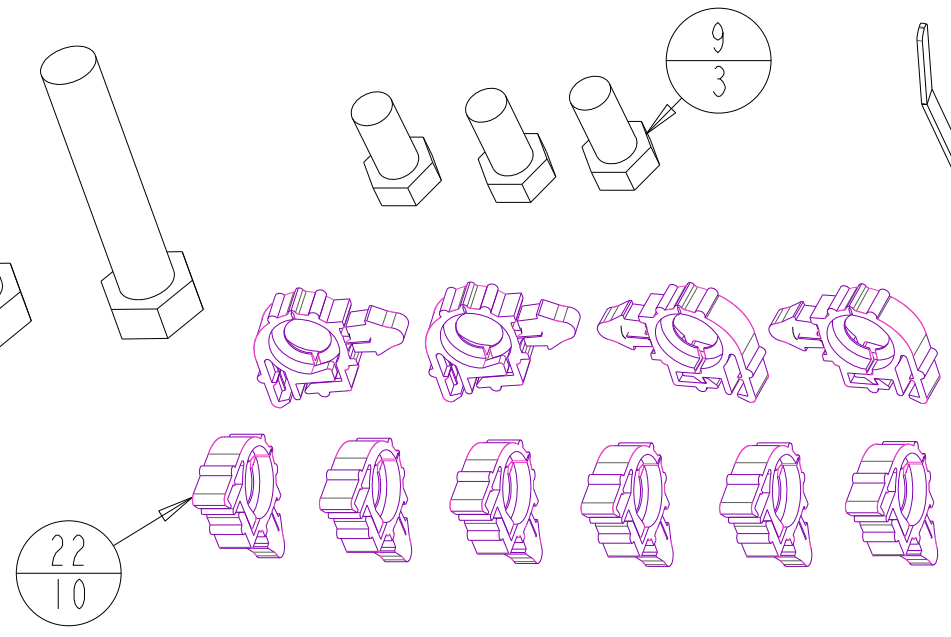
NAME: CAD2 OBJECT: 4-15776 DATE: 30-Oct-14 07:38:22



REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	ADDED ITEMS 22 & 23	CAD	06-28-12
B	10711	ADDED 3-10101 (4), 3-14924 (20) WAS (16)	SRB	09-10-12
C	10726	3-14924 (24) WAS (20), 3-20006 (10) WAS (6). REMOVED 3-20008 (8), 3-16629 (12) WAS (6), 3-19336 (16) WAS (12)	SRB	10/1/12
D	11034	ADDED ITEMS 24-28	CAD	09-25-13
E	11581	ITEM 3-19336 QTY WAS 16	CAD	10-30-14

ITEM #	DESCRIPTION	QTY
1	3-19931_SHCS_16MMX80MMX2	6
2	3-19933_WASHER_FLAT_MI6	6
3	3-19934_NUT_HEX_MI6_GR_10	6
4	3-19333_MSCR_250X500_TRUSS_TORX	16
5	3-14924_25_NUT_HEX_FLNG	24
6	3-10047_50_HHCS_X250	4
7	3-12466_WASHER_50_TYPE_A_N	4
8	3-10485_50_NUT_HEX_CNTRLOCK	4
9	3-10393_375_HHCS_X75	3
10	3-17622_SER_FLG_NUT_375-16	3
11	05-11289_MOUNT_INSTR_JDSI	1
12	3-16265_BAG_10X12_ZIPLOC	1
13	1-48195_NON_LDR_MNT_SPACERS	6
14	3-19340_MSCR_313X75_TRUSS_TORX	4
15	3-17111_SER_FLNG_NUT_312	6
16	3-19335_MSCR_250X100_TRUSS_TORX	4
17	3-19336_RACHET_PLUG_375_X_250	24
18	3-18781_MSCR_M8X25_15_TH_TORX	4
19	3-10077_312_LOCK_WSHR	4
20	3-16629_CABLE_TIE_STD_FLAT	12
21	3-15745_BUTYLE_TAPE_24_IN_LG_	1
22	3-20006_ROSEBUD_RETAINER_350	10
23	3-10101_MSCR_25_RHSL	4
24	3-10425_75_HHCS_350	4
25	3-17067_75_NUT_TOP-LOC	4
26	3-18388_CLAMP_75	2
27	3-10085_3125_WASHER	2
28	3-10228_313_HHCS_X100	2

(C) (B)
(E) (C)
(C) (A)
(B)
(D)



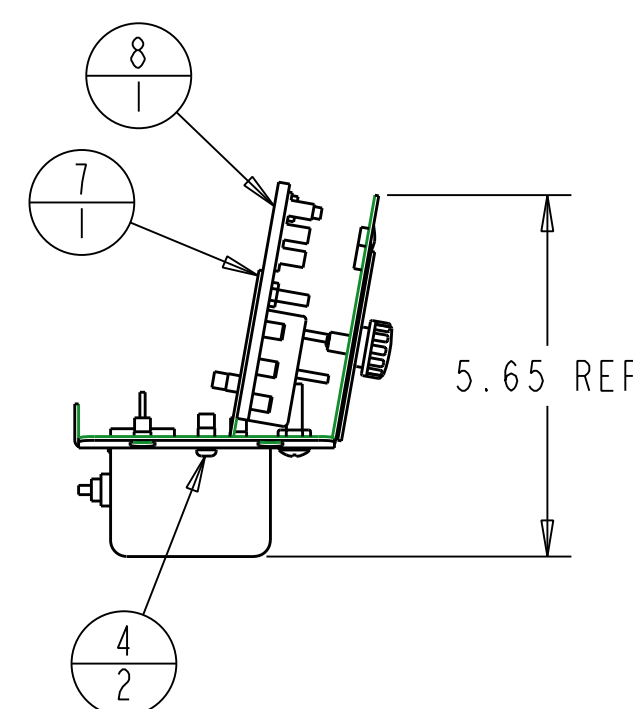
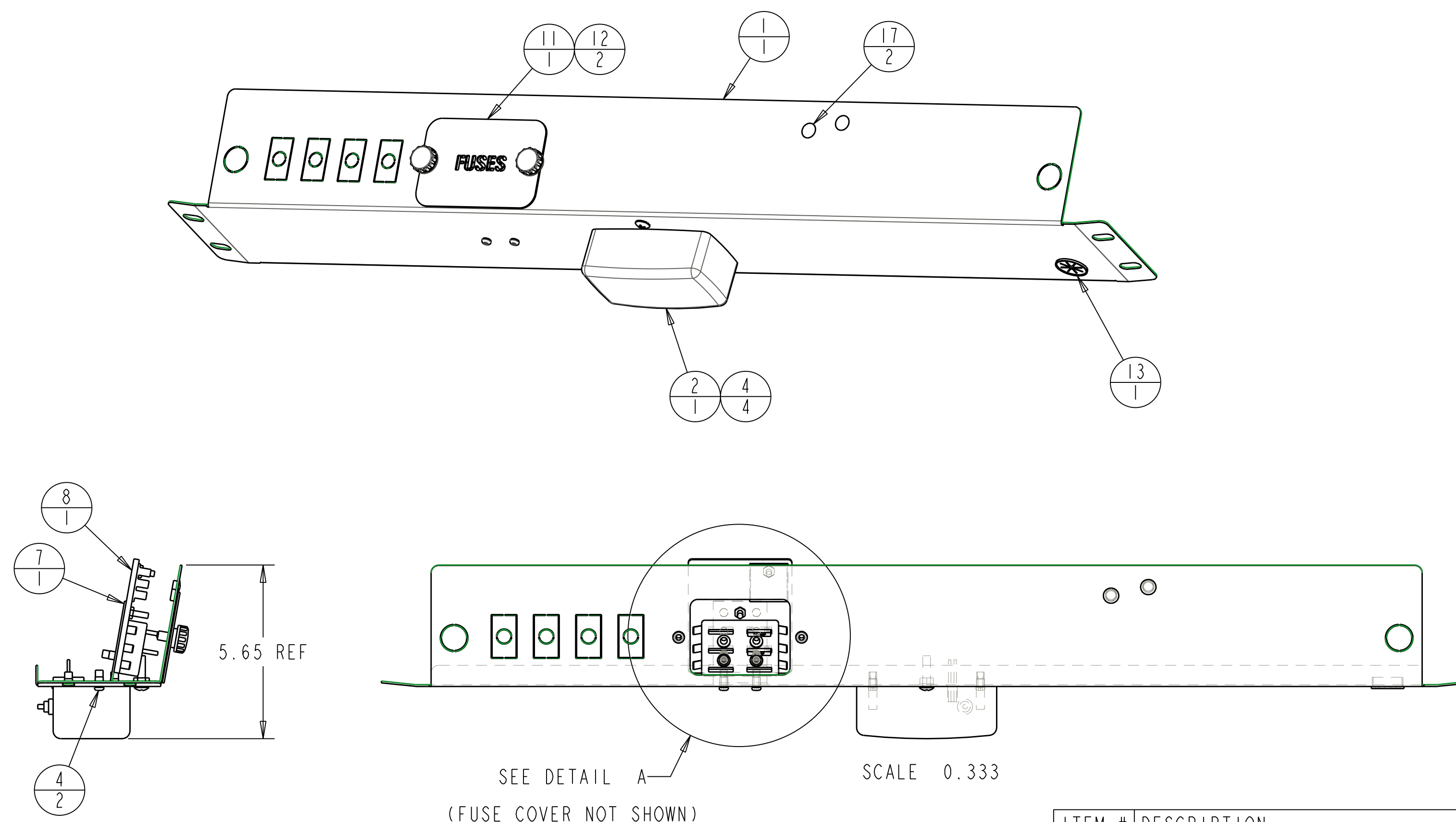
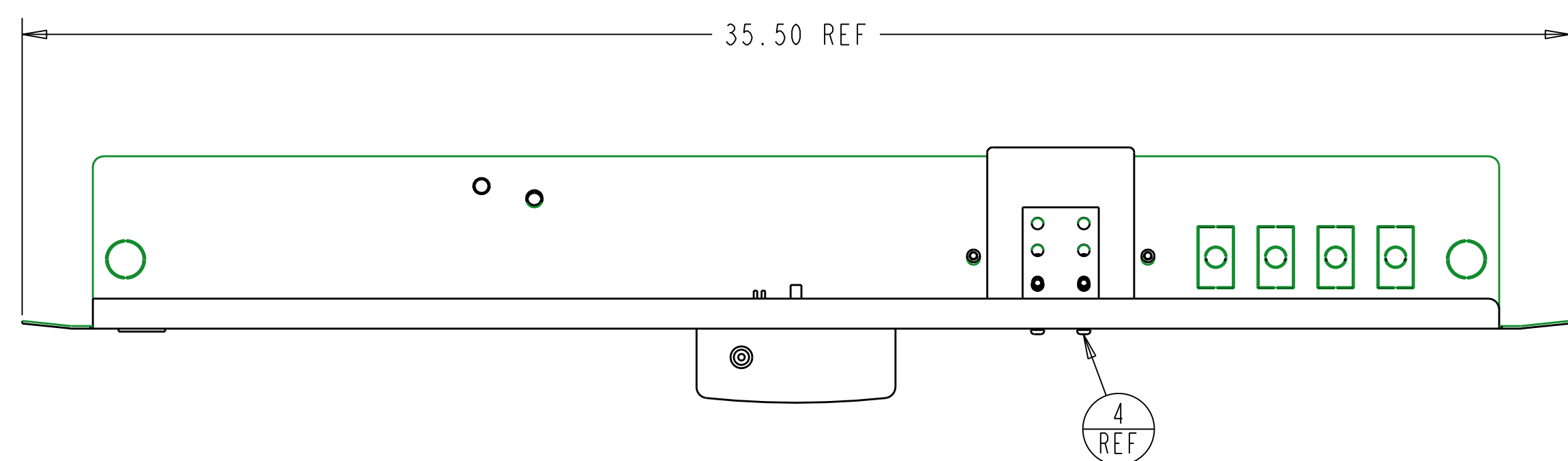
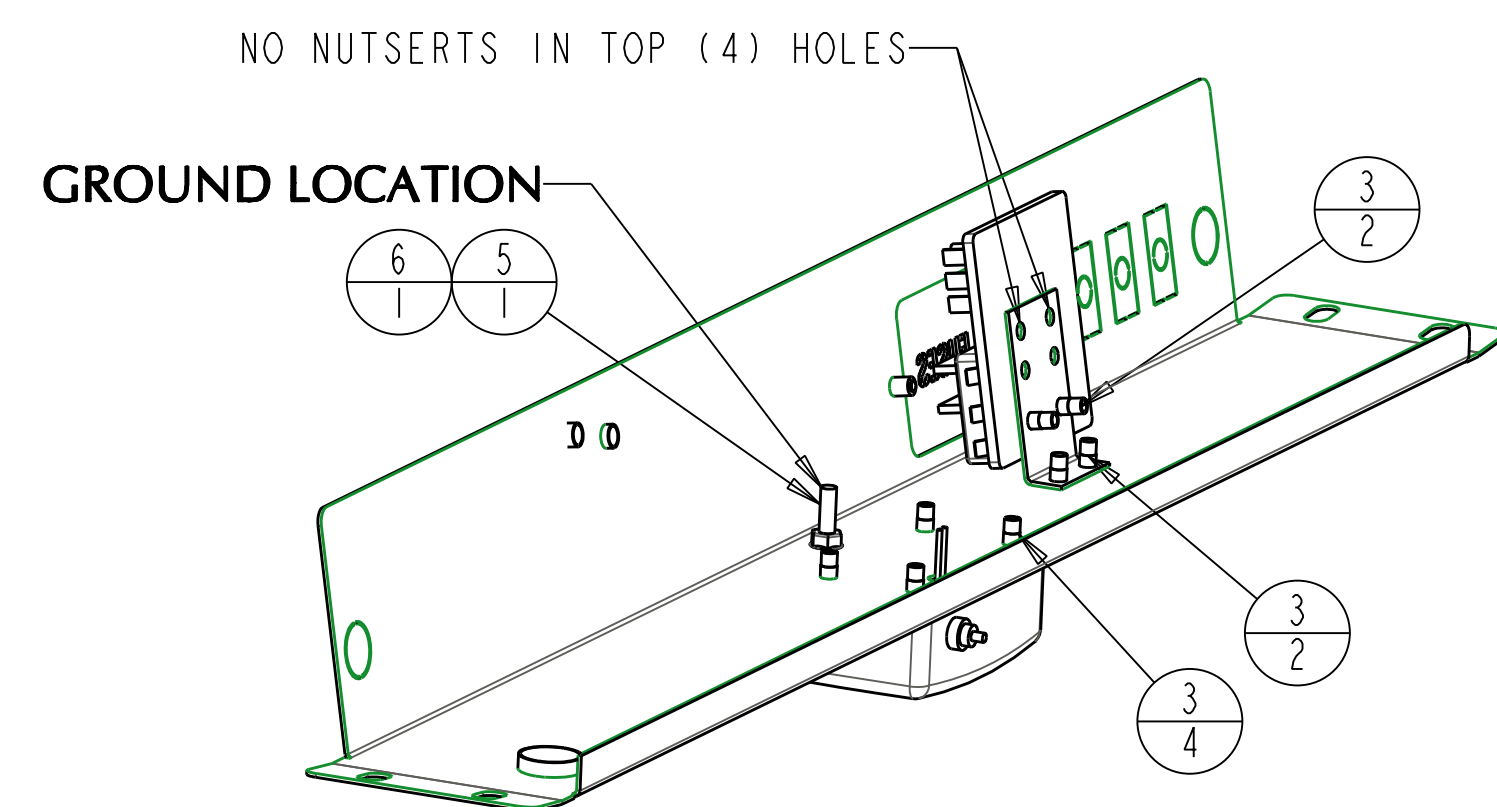
SCALE 0.600

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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/-010 ANGLE ± 5°	CUSTOMER NAME & MOD NO: A-11976 JD S1 CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355	MATL SPEC:
TITLE HARDWARE KIT	DRWG SIZE C	DRWG NO. 4-15777
	REV LEVEL E	DRAWN: CAD DATE: 03-22-12 05-11289

NAME:CAD2 OBJECT:4-15777 DATE:30-Oct-14 07:44:53

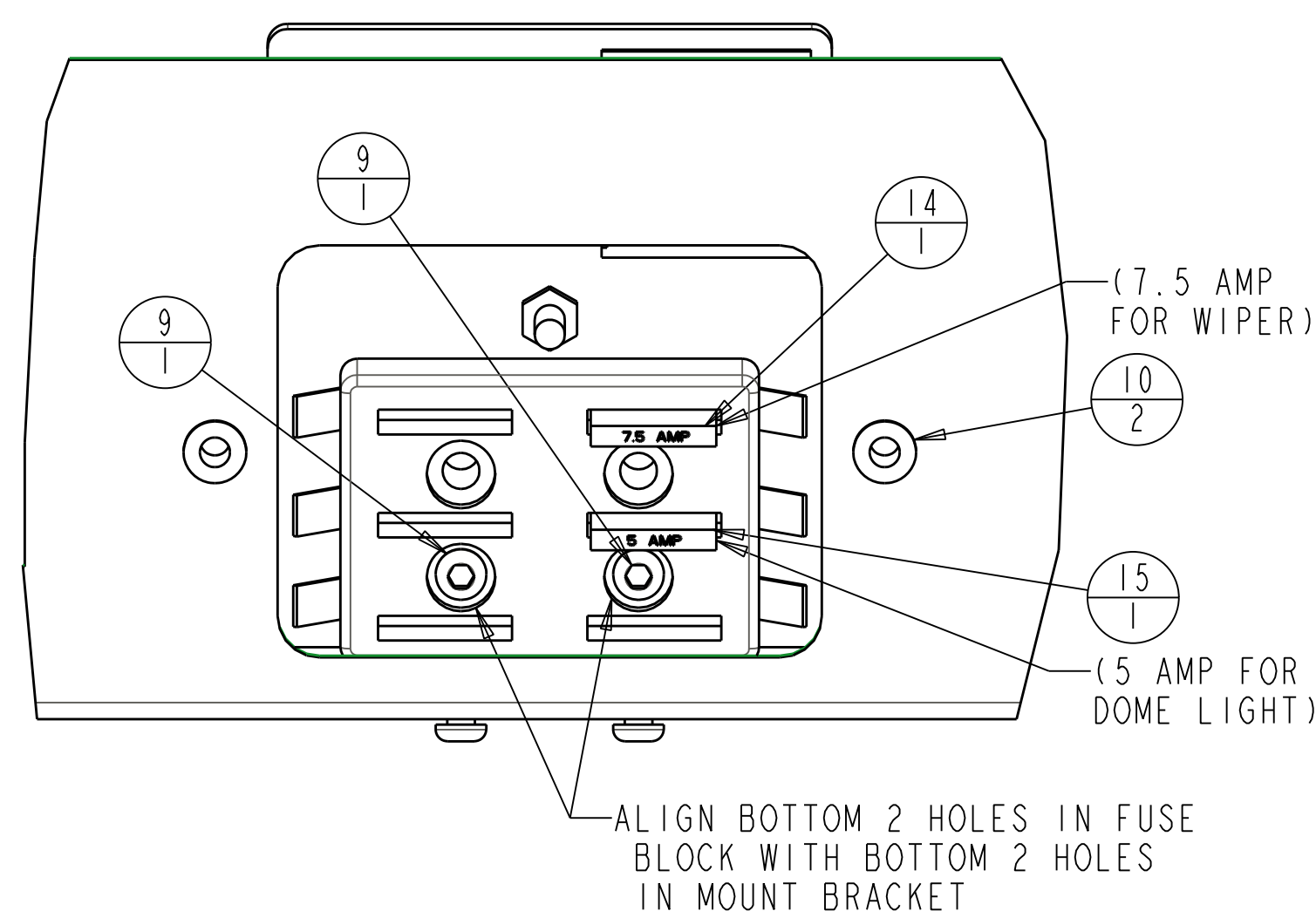
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	ADDED .375 DIA HOLE PLUG	CAD	05-17-12
B	10726	MOVED WIRE HARNESS 3-19523 TO MNT KIT 4-15776	SRB	10/2/12
C	10875	OMITTED FAN HOLE PLUGS 3-10723 & 3-11833	CAD	2/20/13



ITEM #	DESCRIPTION	QTY
1	1-48214_HEADLINER_SHORT_WIDE	1
2	3-19315_DOME_LIGHT_RECT	1
3	3-16825_NUT_SERT_8-32	8
4	3-18807_MSCR_BH_SOC_8-32_X_50	6
5	3-17386_MSCR_25_X_100PHIL	1
6	3-14924_25_NUT_HEX_FLNG	1
7	1-46939_FUSE_BLOCK_MOUNT_PL	1
8	3-18811_FUSE_HOLDER_6_W_GRND	1
9	3-18808_MSCR_BH_SOC_8-32_X_1_00	2
10	3-16600_NUT_SERT_10-24	2
11	1-46938_FUSE_COVER	1
12	3-19588_KNOB_10-24NC_X_1_STUD	2
13	3-18552_GROMMET_SNAP_UNIV_1_00	1
14	3-16581_FUSE_7-5_AMP	1
15	3-18672_FUSE_5_AMP	1
16	3-19635_HEADLINER_WIRE_HARNESS	1
17	3-10721_38_HOLE_PLUG	2

ELECTRICAL NOTES:

- REFER TO SHEET 2 FOR WIRE HARNESS 3-19635 DETAILS



(FUSE COVER NOT SHOWN)
DETAIL A
SCALE 1.000

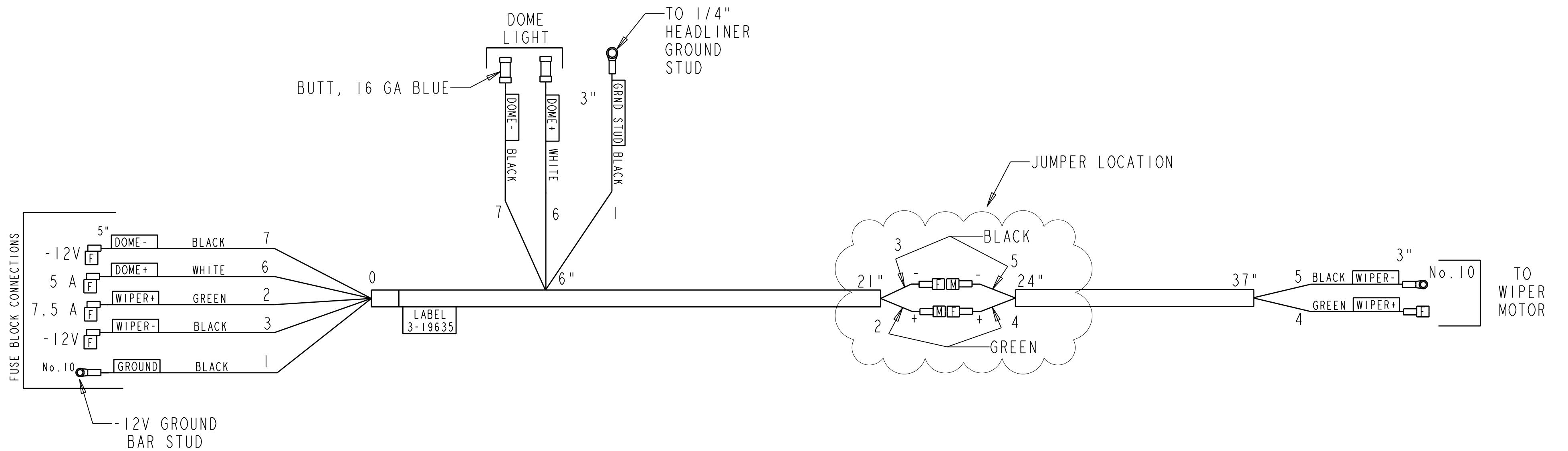
REF PARENT MODEL 4-15749

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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO. A-11976 JD SERIES	MATL SPEC. SEE BOM
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 JXX ± .06 JXXX ± .03 HOLE SIZE 1/16 ± .00 ANGLE ± 5°	DRWG SIZE D	DRWG NO. 4-15782 1 of 2
	TITLE HEADLINER ASM	REV LEVEL C
	DRWN CAD	DATE 03-22-12 06-11289

NAME: CAD2 OBJECT: 4-15782_1 DATE: 20-Feb-13 13:00:44

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
B	10726	SEE SHEET 1	SRB	10/02/12
C	10875	SEE SHEET 1	CAD	02/20/13



REFER TO WIRE HARNESS PRINT 3-19635

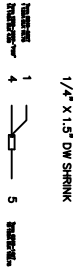
WIRE No.	USED FOR	WIRE SPEC	COLOR	LENGTH	TERMINAL END 1	TERMINAL END 2
1	FUSE BLOCK GROUND STUD TO SWITCH PANEL GROUND STUD	16 GA GXL	BLACK	14.00"	No.10 RING	1/4" RING
2	WIPER +12V (FUSE TO JUMPER LOCATION)	16 GA GXL	GREEN	32.00"	BLADE 1/4" FEMALE 90	BLADE 1/4" MALE
3	WIPER -12V (FUSE GROUND BAR TO JUMPER LOCATION)	16 GA GXL	BLACK	32.00"	BLADE 1/4" FEMALE 90	BLADE 1/4" FEMALE
4	WIPER +12V (JUMPER LOCATION TO WIPER MOTOR)	16 GA GXL	GREEN	16.00"	BLADE 1/4" FEMALE	BLADE 1/4" FEMALE
5	WIPER -12V (JUMPER LOCATION TO WIPER MOTOR MOUNT BOLT)	16 GA GXL	BLACK	16.00"	BLADE 1/4" MALE	No.10 RING TERMINAL
6	DOME LIGHT +12V (FUSE TO DOME LIGHT WHITE WIRE)	16 GA GXL	WHITE	14.00"	BLADE 1/4" FEMALE 90	BUTT, 16 GA BLUE
7	DOME LIGHT -12V (FUSE GROUND BAR TO DOME LIGHT BLACK WIRE)	16 GA GXL	BLACK	14.00"	BLADE 1/4" FEMALE 90	BUTT, 16 GA BLUE

- NOTES:
 1. ALL WIRE TO BE 16 GA GXL
 2. ALL BLADE CONNECTORS 1/4" FULLY INSULATED
 3. LOOM TO BE .350" DIA

REFER TO PARENT MODEL 4-15749

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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .061-.010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JOHN DEERE	MATL SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355	
TITLE WIRE HARNESS HEADLINER	DRWG SIZE C	DRWG NO. 4-15782 2 of 2
REV LEVEL C	DRAWN: CAD	DATE: 03-22-12



SLIDE 1 CUSTOM PRODUCTS 9/20/2013

REWORK TO REV C FROM B
 1- REMOVE HARNESS LABEL AND BREAKOUT LABEL AT # 2 BRANCH
 2- INSTALL SHRINK OVER LOOM ON BRANCH # 2
 3- INSTALL NEW HARNESS
 4- INSTALL NEW SHRINK

3-19523

CUSTOM PRODUCTS REF: 0 REV DATE: 9/19/13

BOARD 1 OF 1

CHANGES	SO DATE	BY
	8/12/10	SM

DATE	REV	CUSTOMER ENGINEERING CHANGE LOG	NAME
6/24/10	A	ADDED LABELS	SM
6/28/10	B	CORRECTED TERMINAL AT # 2	SM
7/22/13	C	ADD SHRINK ON BREAKOUT # 2 FROM CIRCUIT BREAKER TO RING	SM
9/19/13	D	CHANGE TO RED SHRINK AT BREAKOUT # 2	SM

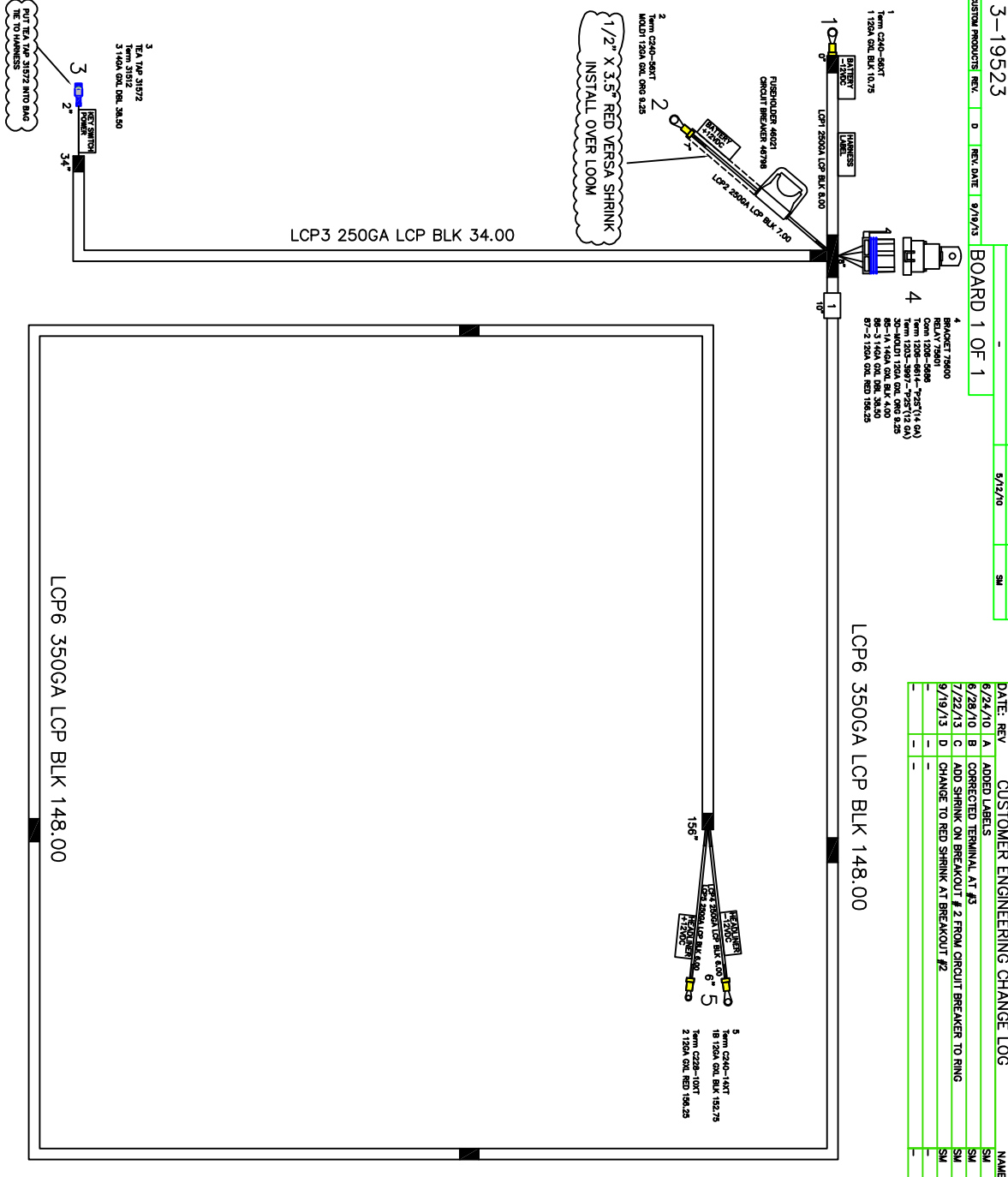
- 1 Term C240-56KT 120A OIL DRL 10.75
- 2 Term C240-56KT 120A OIL DRL 8.25
- 3 TEA TIP 31512 3140A OIL DRL 38.50
- 4 BRACKET 7100 30mm 100% 0-600 2997(14.0) RELAY 7501 Term 3203-3697-7527(12.0) 06-1A 140A OIL BLK 4.00 Term 1204-1204 OIL DRL 8.25 07-2 120A OIL DRL 186.25
- 5 Term C240-14KT 18 120A OIL BLK 152.75 Term C225-10KT 2 120A OIL DRL 186.25

LCP6 350GA LCP BLK 148.00

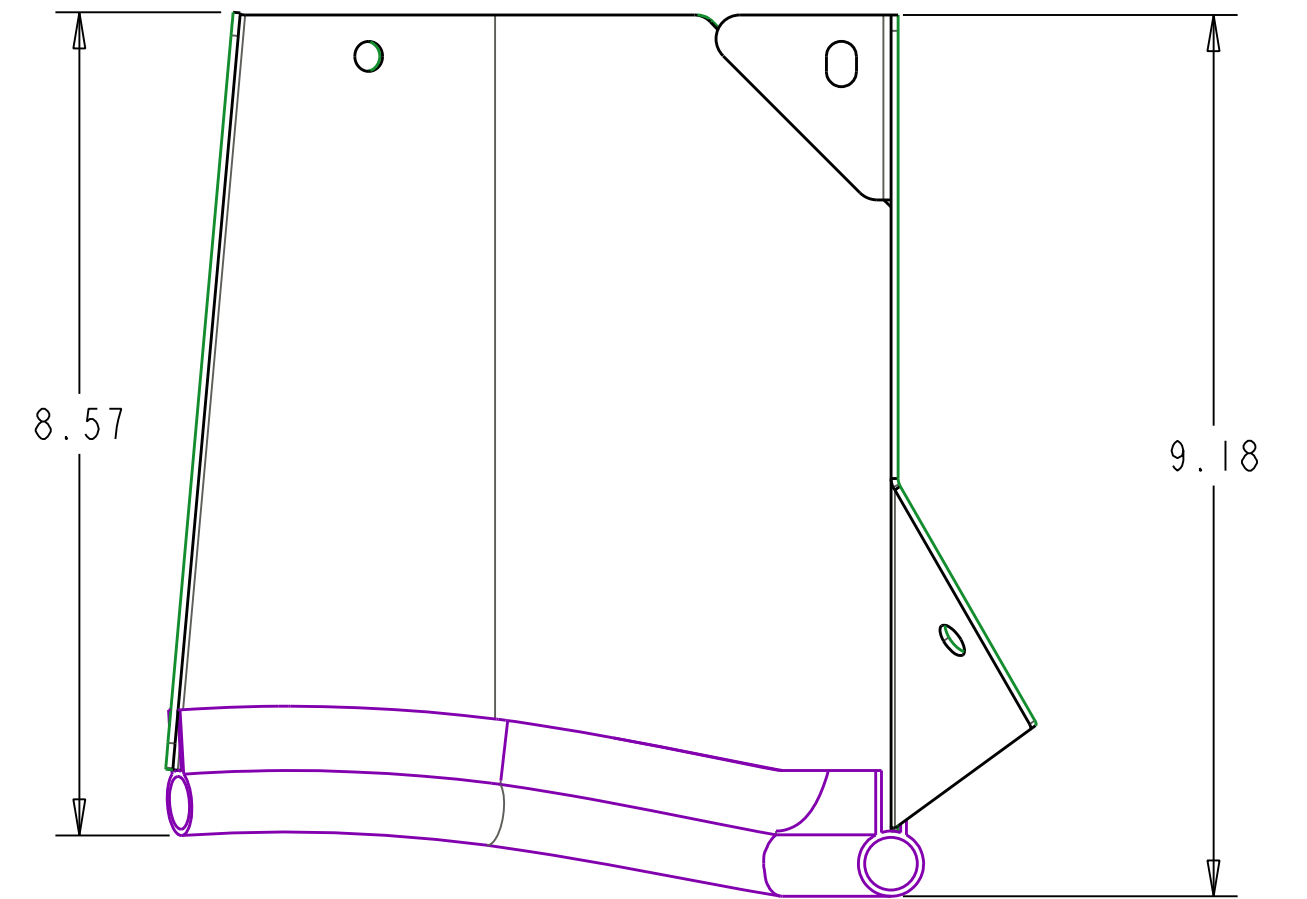
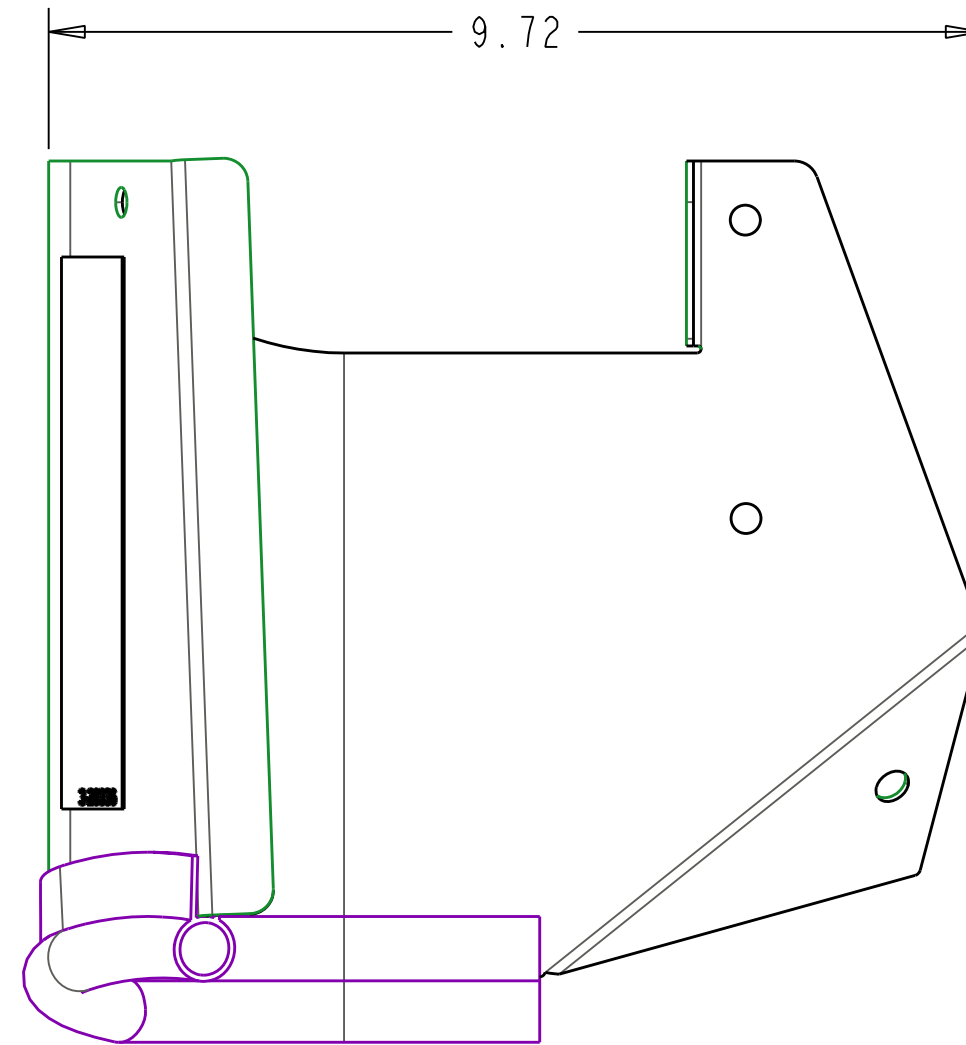
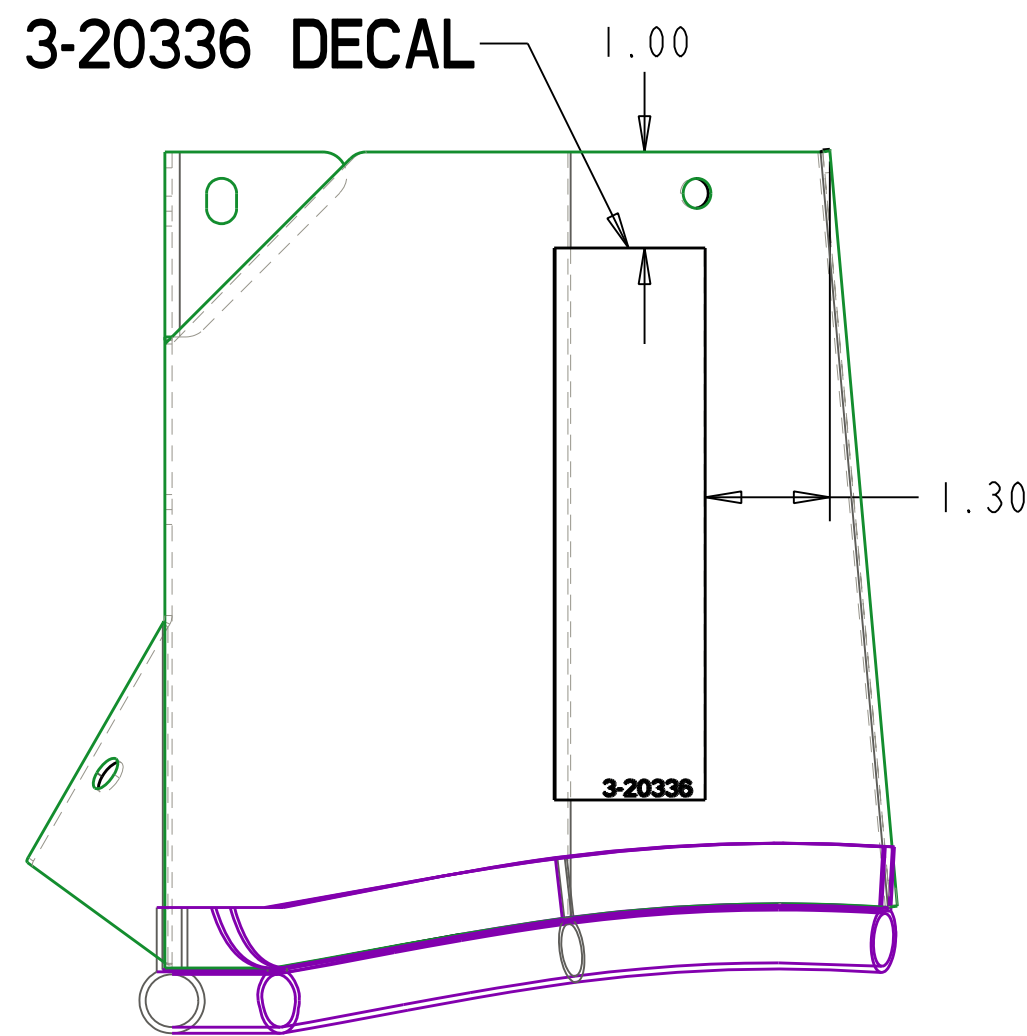
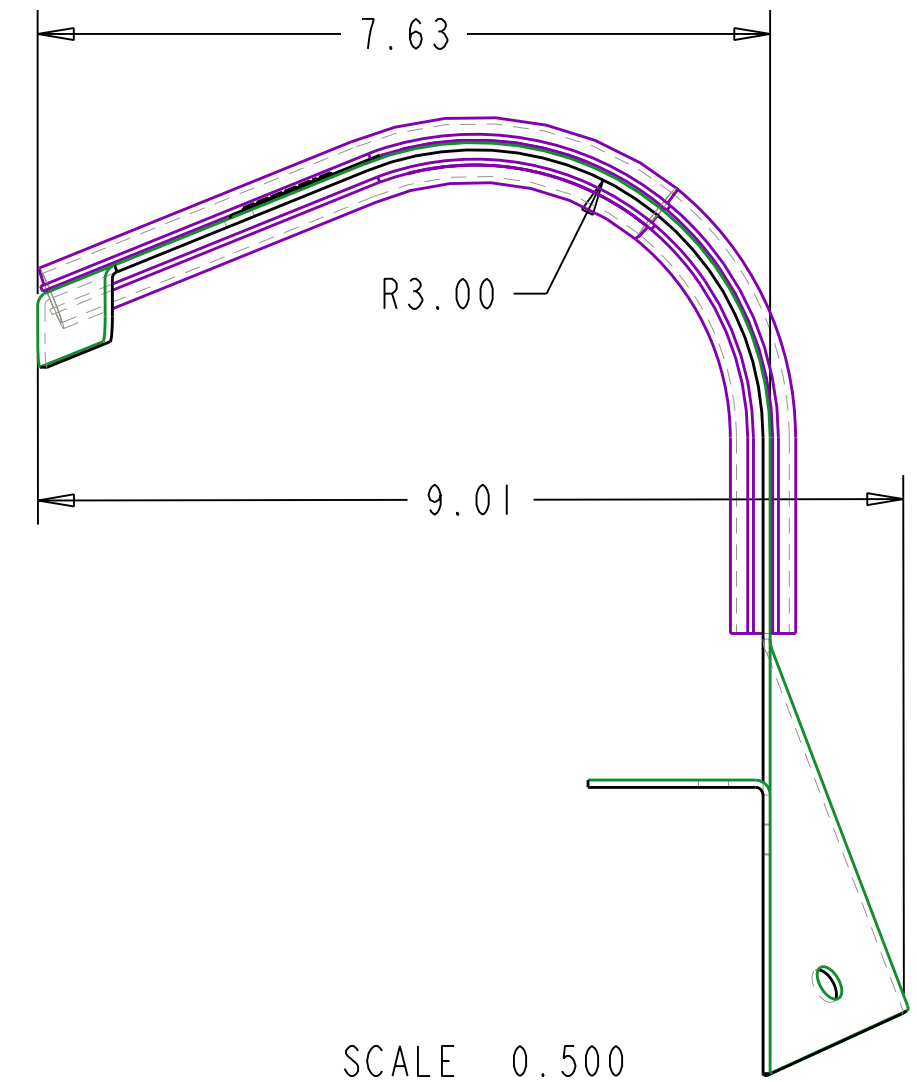
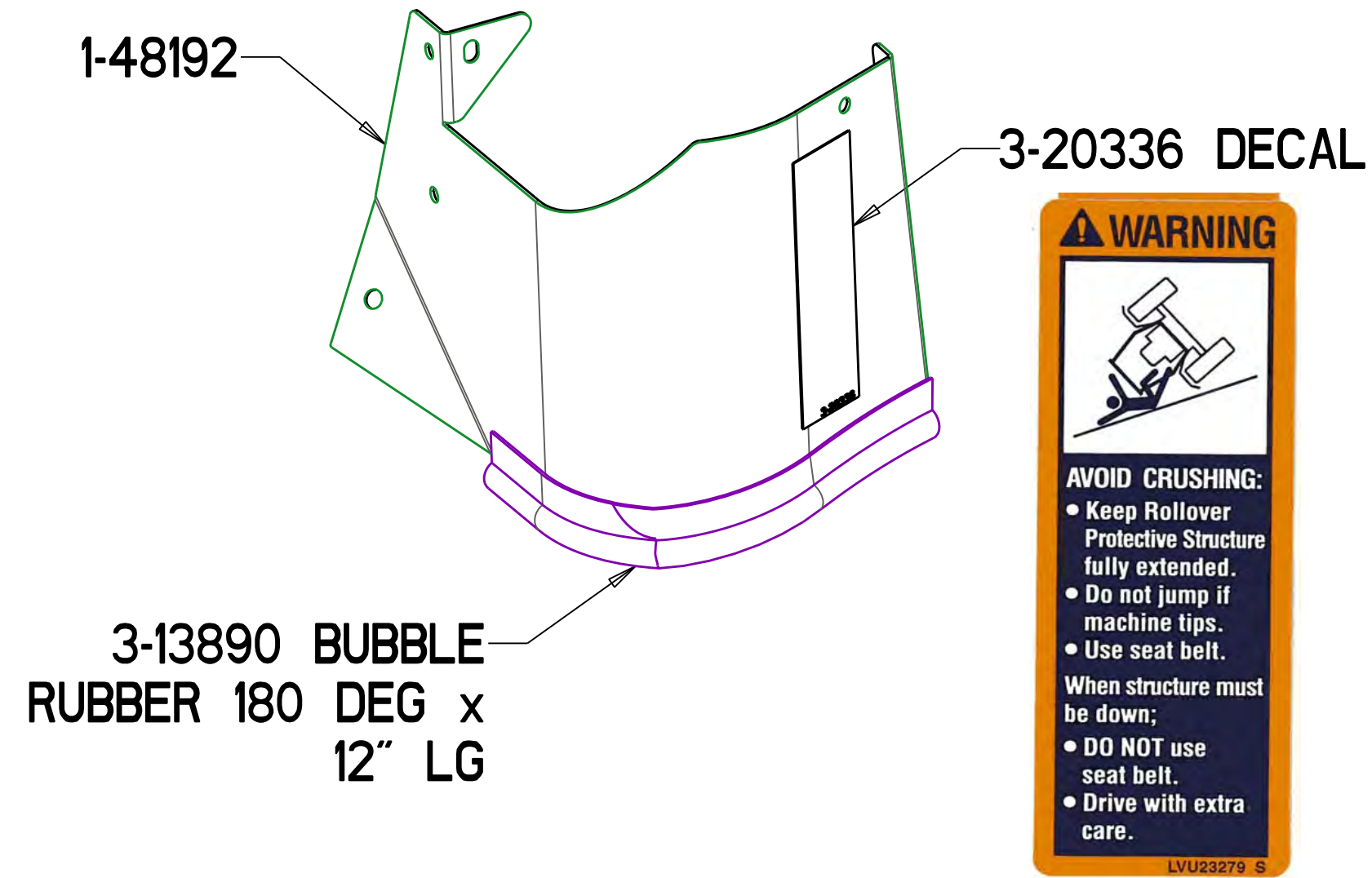
LCP3 250GA LCP BLK 34.00

LCP6 350GA LCP BLK 148.00

1/2" X 3.5" RED VERSA SHRINK INSTALL OVER LOOM



REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	DESIGN RELEASE	CAD	06-06-12
A	10977	REDESIGNED PART WITH 45 DEG CLEARANCE; ADDED DECAL 3-20336	CAD	07-26-13



QTY=1 PER ASM

REFER TO PARENT MODEL 1-48192

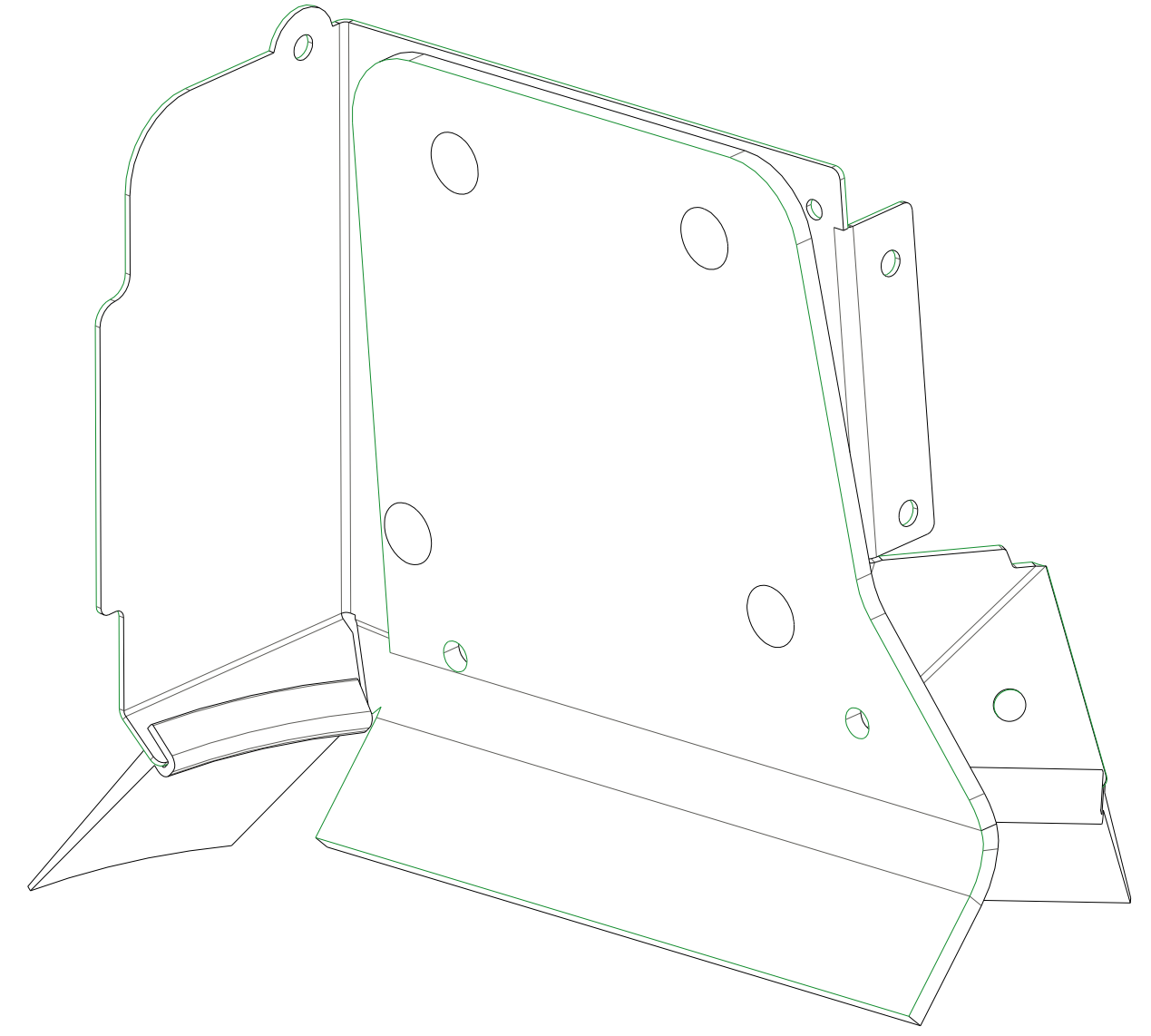
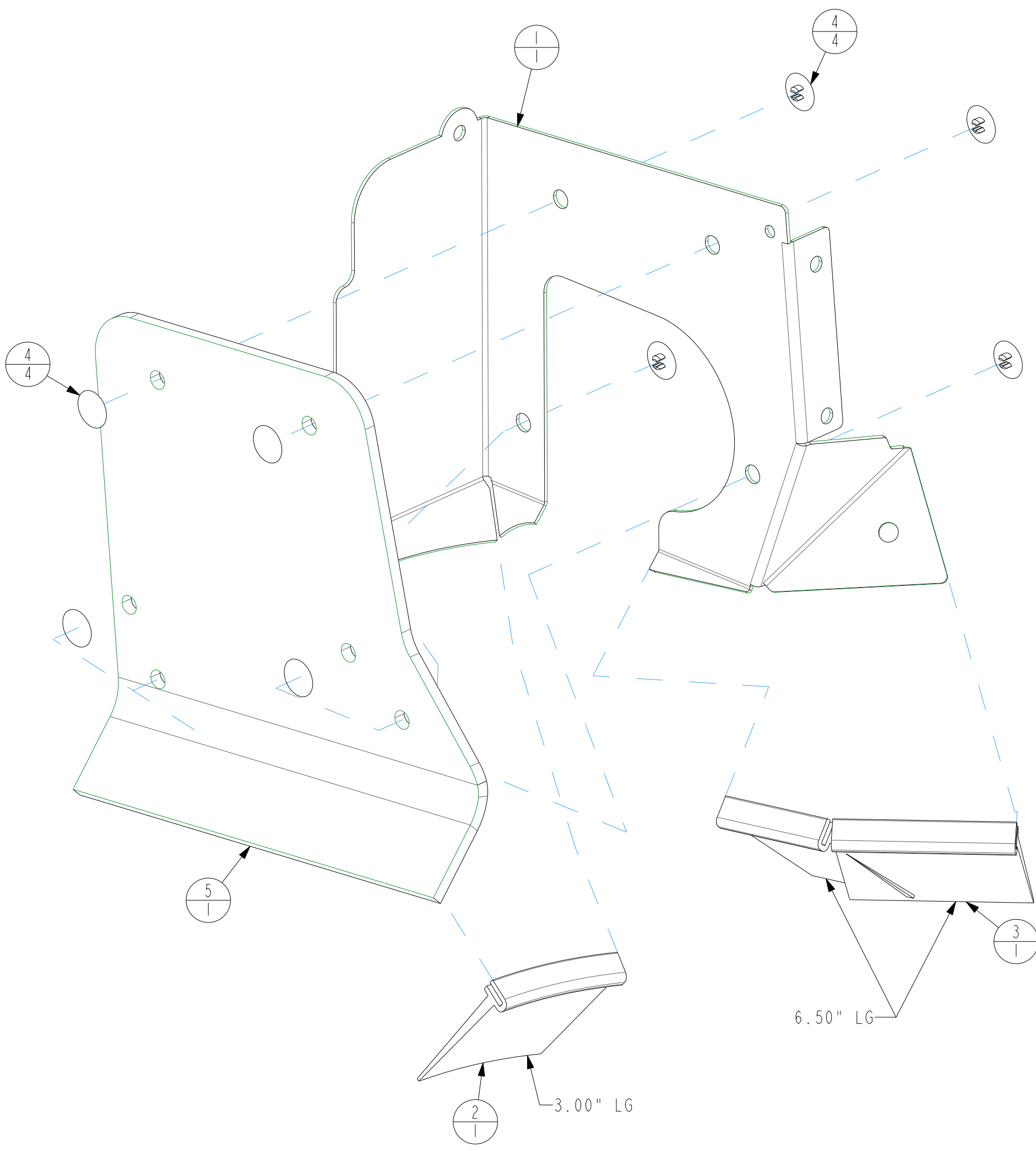
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ITEM #	DESCRIPTION	QTY
1	4-15803_REAR_CORNER_LH	1
2	3-20336_ROPS_DECAL_WARNING_JD	1

TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/-010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: A-11976 JD S1	MATL SPEC: 1-48192
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355	
TITLE: REAR CORNER POCKET LH ASSEMBLY	DRWG SIZE: C	DRWG NO.: 4-15803
	DRAWN: CAD	DATE: 06-06-12

ITEM	CP NUMBER	QTY	UOM	DESCRIPTION	SECOND DESCRIPTION
1	1-48200	1	EA	CORNER PANEL RH	14 GA
2	3-10607	1	EA	FLAP SEAL	CLIP ON 90 X 3" LG
3	3-10607	1	EA	FLAP SEAL	CLIP ON 90 X 6.50" LG
4	3-19336	8	EA	PLUG, RACHET	.375 X .250
5	3-20937	1	EA	SEAL PANEL	WITH CUT-OUT

REV	DCR #	DESCRIPTION	DATE	BY
A	11581	RESTRUCTURED PART 3-20938 TO MOUNT KIT	10-30-14	CAD



SCALE 1/2

SCALE 1/2

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INTERPRET PER: ASME Y14.5M-1994	ENGINEER CAD	DATE 8-15-14	CUSTOMER JD	MODEL NUMBER ONE SERIES
UNITS: INCH	TOLERANCES UNLESS OTHERWISE SPECIFIED	1 PL ± 0.1	3 PL ± 0.030	2 PL ± 0.06
ANGULAR TOL. ± 0.5°		THIRD ANGLE PROJECTION		

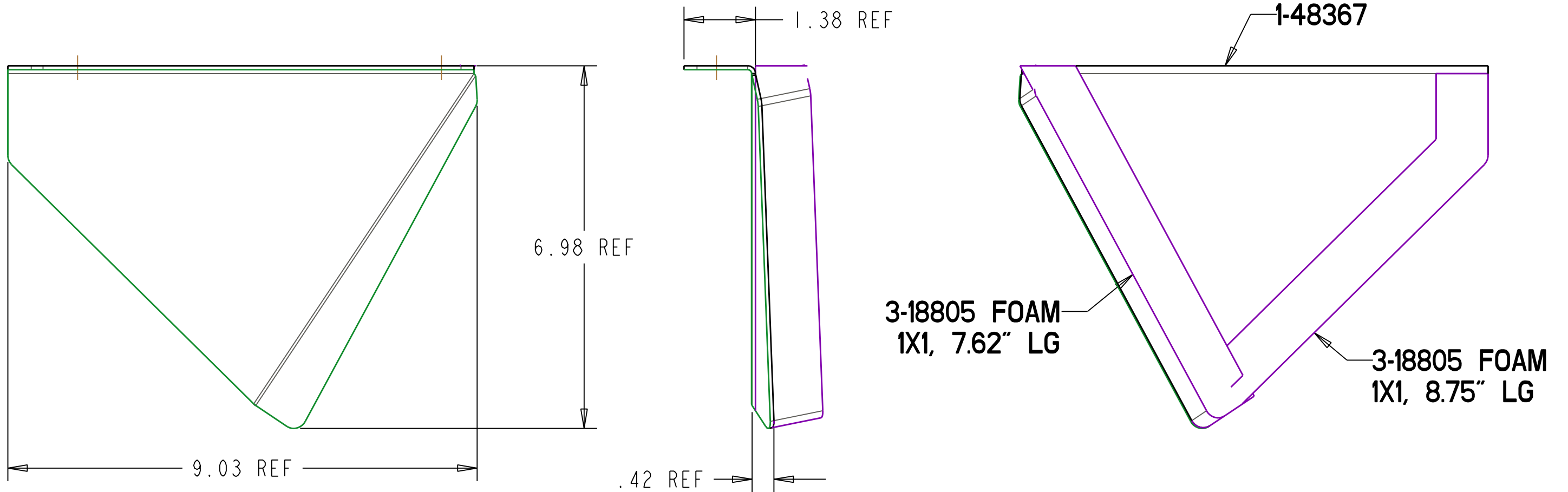
MATERIAL: -
FINISH: -

CUSTOM PRODUCTS
1715 South Sibley Ave
Litchfield, MN 55355-0070

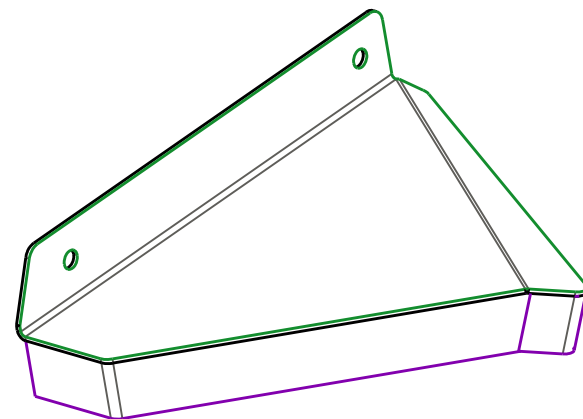
TITLE ASSEMBLY, CORNER RH REAR POCKET	DWG. NO 4-16248	REV A
SCALE: 1/8	SHEET 1 OF 1	

NAME:CAD2 OBJECT:4-16248 DATE:30-Oct-14 07:47:29

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
				06-06-12



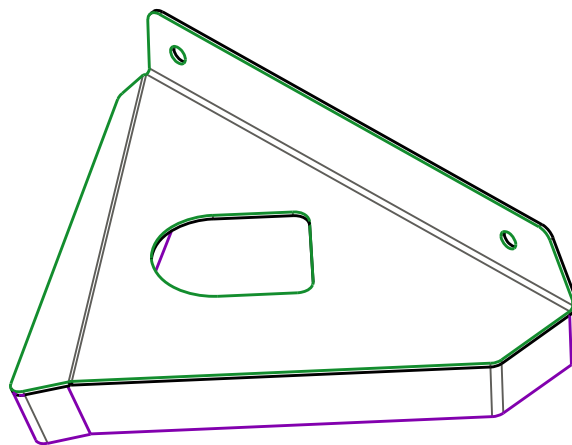
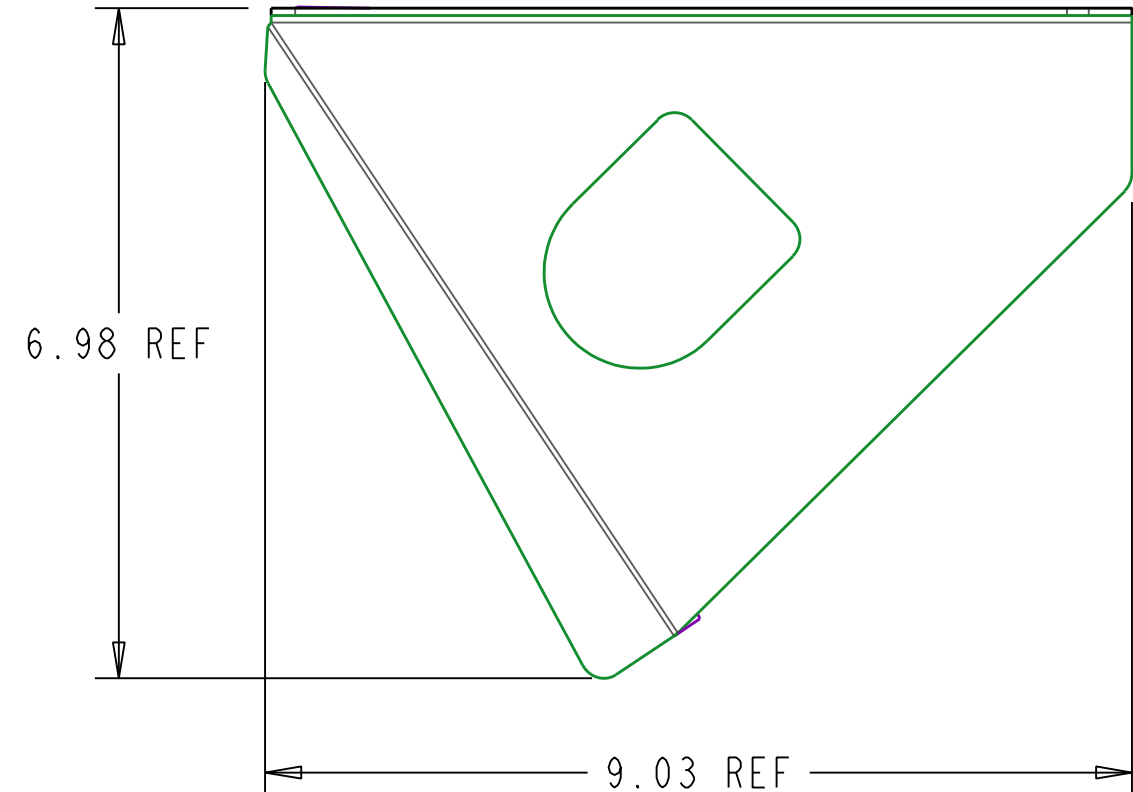
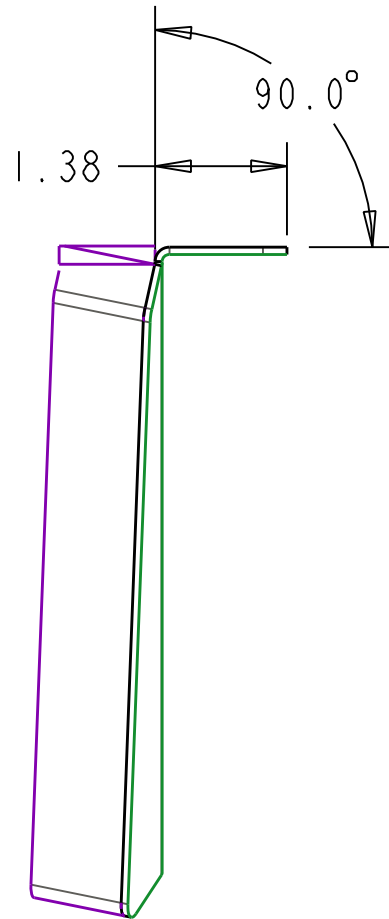
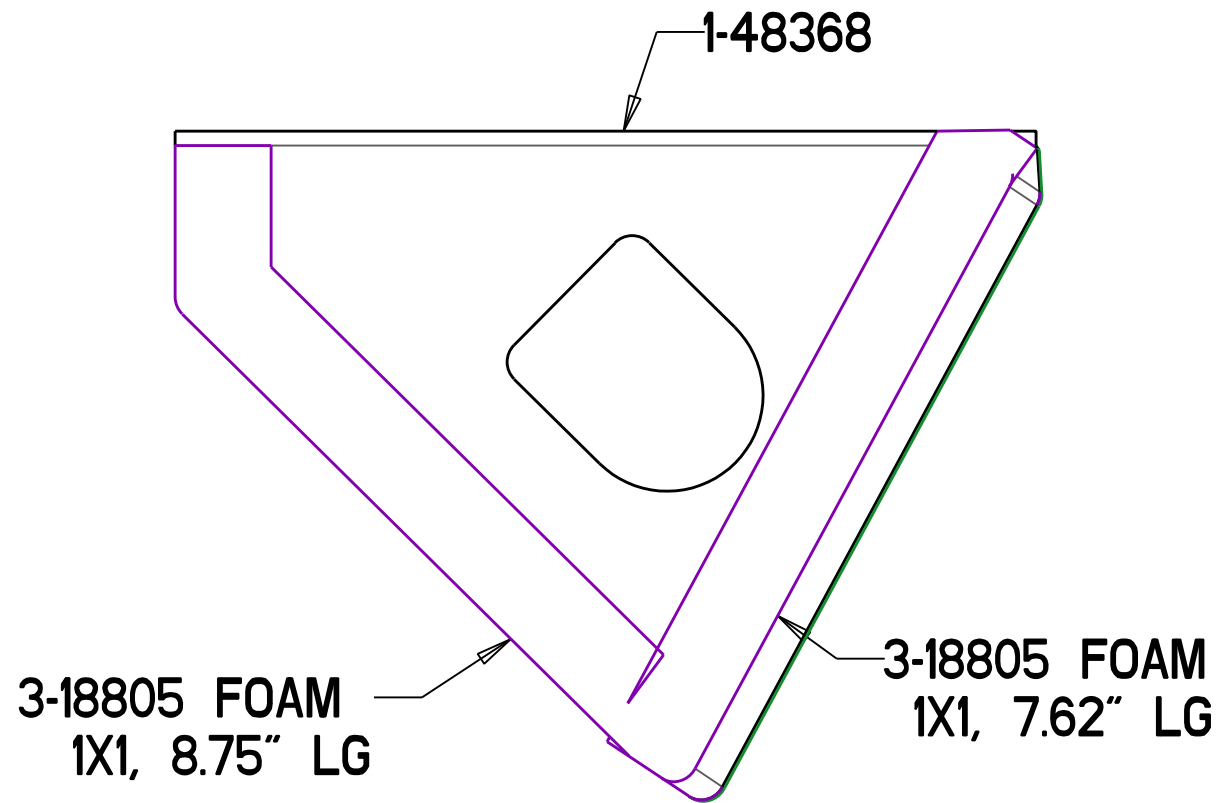
QTY=1 PER ASM
REF PARENT MODEL 1-48367



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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE ±.05/-.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD SI A-11976		MATL SPEC: 1-48367	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE POCKET FILLER LH ASSEMBLY		DRWG SIZE B	DRWG NO. 4-15807	REV LEVEL -
DRAWN: CAD		DATE: 06-06-12		

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	-	-	08-05-13



QTY=1 PER ASM
REF PARENT MODEL 1-48368

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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE ±.05/-.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD SI A-11976		MATL SPEC: 1-48368	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE POCKET FILLER RH ASSEMBLY		DRWG SIZE B	DRWG NO. 4-15808	REV LEVEL -
DRAWN: CAD		DATE: 06-06-12		

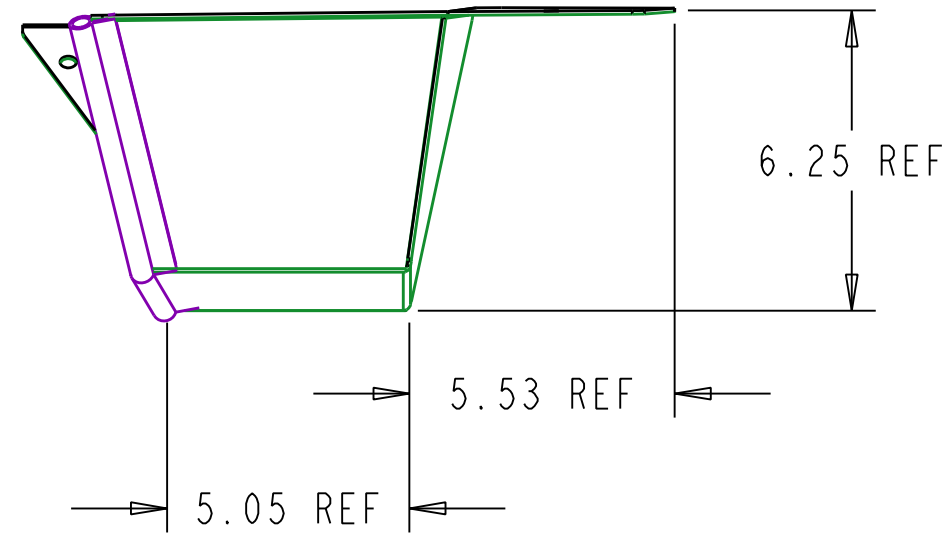
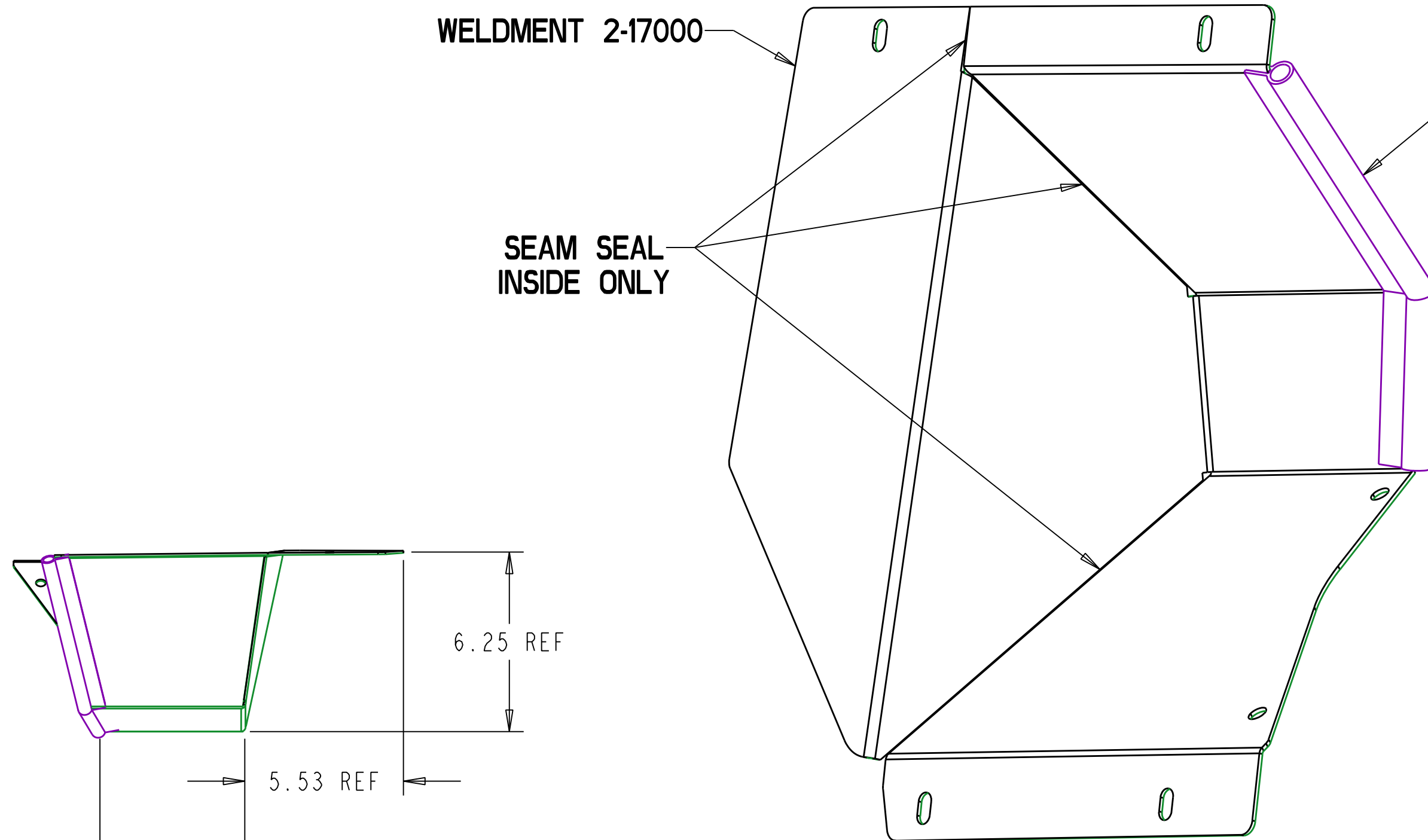
NAME:CAD2 OBJECT:4-15808 DATE:05-Aug-13 12:01:50

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	10810	NARROWED POCKET END	CAD	12-14-12

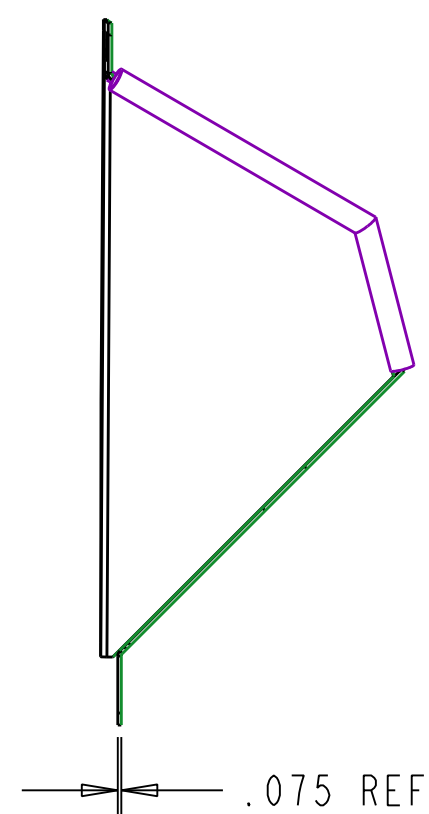
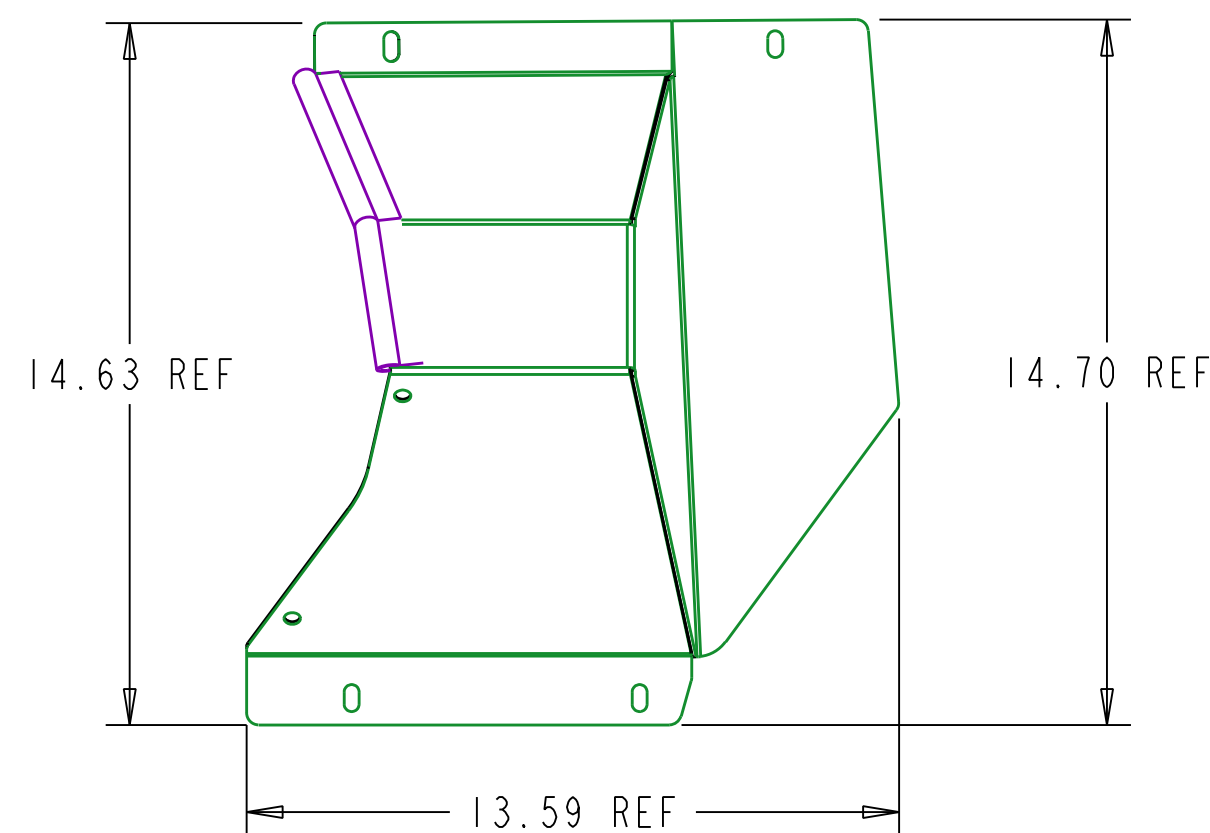
WELDMENT 2-17000

3-13890 BUBBLE RUBBER 9.50" LG

SEAM SEAL INSIDE ONLY



SCALE 0.500



REF PARENT MODEL 1-48741

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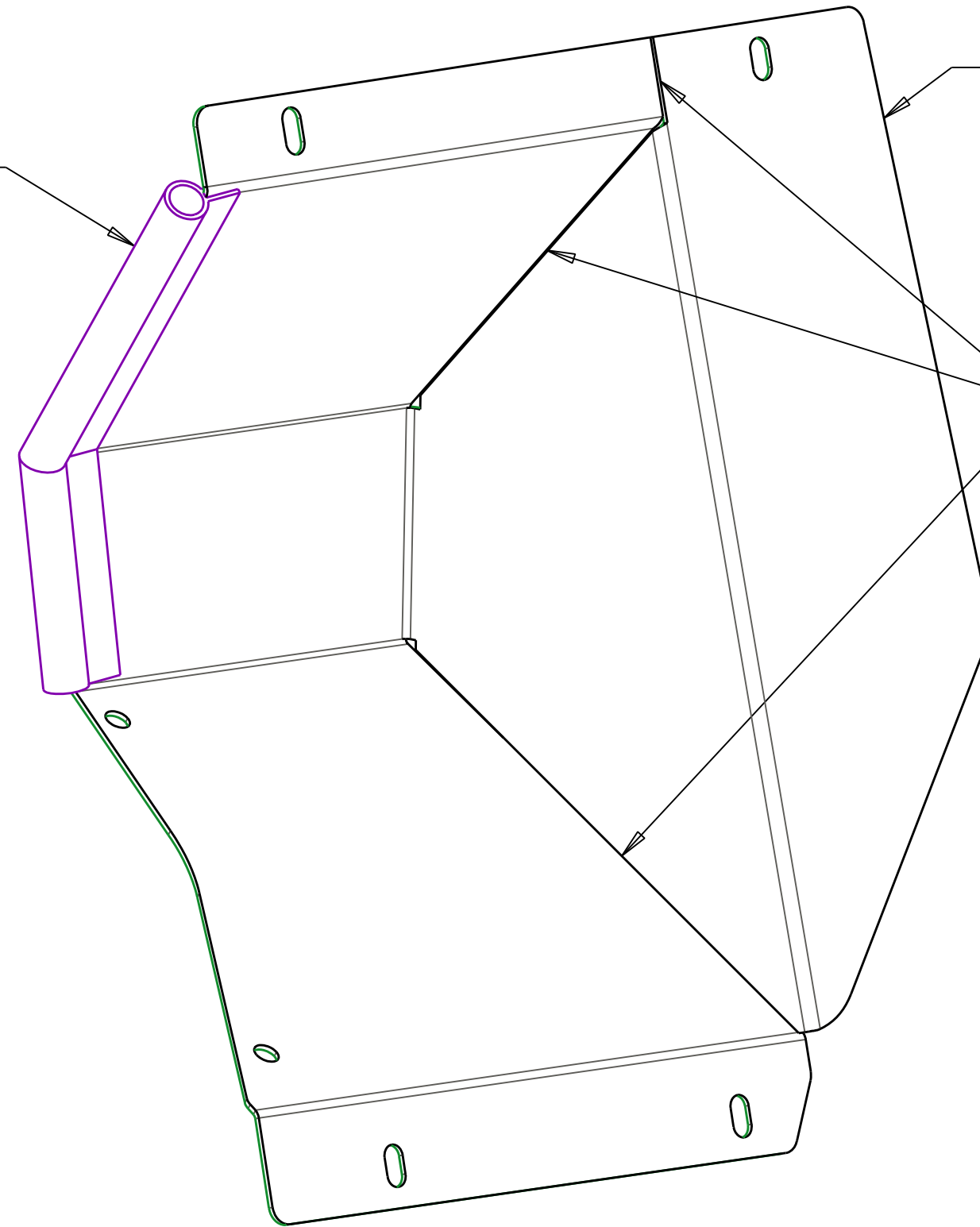
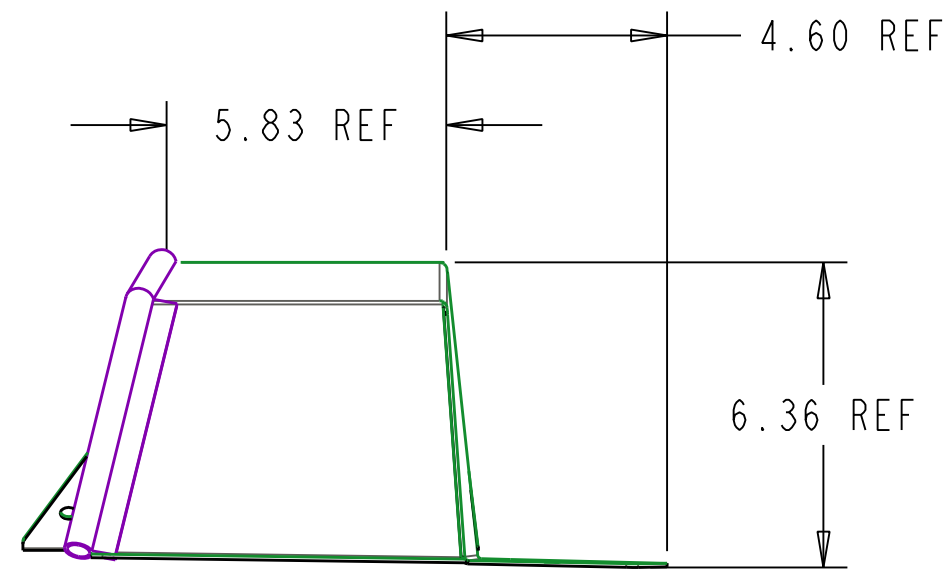
TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/-010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD S1		MATL SPEC: 2-17000
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355		
TITLE ASSEMBLY PEDAL POCKET LH	DRWG SIZE C	DRWG NO. 4-15910	REV LEVEL A
DRAWN: CAD	DATE: 11-21-12	05-11289	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	10810	MARROWED POCKET END	CAD	12-14-12

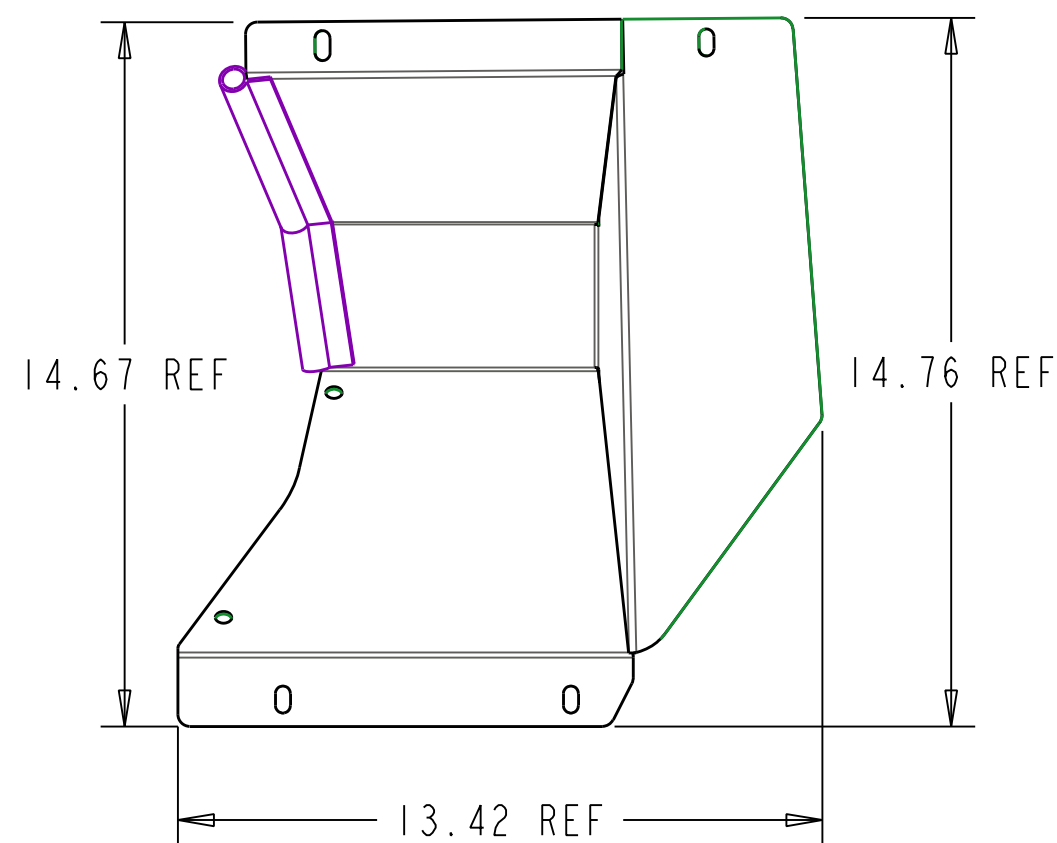
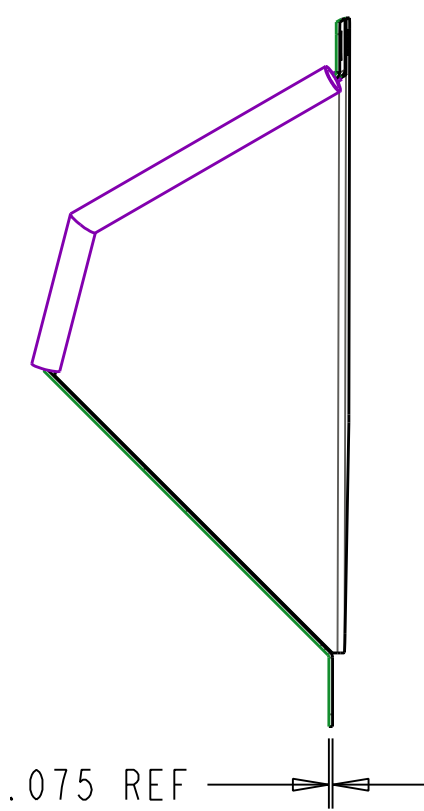
3-13890 BUBBLE RUBBER 9.50" LG

WELDMENT 2-17001

SEAM SEAL INSIDE ONLY



SCALE 0.500



REF PARENT MODEL 1-48742

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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/-010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD S1		MATL SPEC: 2-17001	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE ASSEMBLY PEDAL POCKET RH		DRWG SIZE C	DRWG NO. 4-15911	REV LEVEL A
DRAWN: CAD		DATE: 11-20-12 05-11289		