

COZYcab™



A-11858 CAB KIT

Model Year July 2012 and newer

(Shown with TEMPERED GLASS DOORS)

FOR USE WITH OPTIONAL KITS;

A-11859 TEMPERED GLASS DOORS WITH STEEL FRAME

A-11864 FRONT LIGHTS KIT (2 LIGHTS PER KIT)

A-12142 HEATER KIT, DUAL LOUVER, WITH DIESEL FITTINGS

A-12008 REAR LOWER SLIDER WINDOW KIT

Read these instructions and identify all components. Please retain these instructions for future reference and parts ordering information. Refer to kit components and figure 1 for general layout.

Kit Components:

ITEM	QTY	DESCRIPTION	P/N
1	1	REAR PANEL ASM	4-15656
2	1	FENDER SEAL ASM LH	4-15657
3	1	FENDER SEAL ASM RH	4-15658
4	1	DECK SEAL ASM LH	4-15659
5	1	DECK SEAL ASM RH	4-15660
6	1	PEDAL POCKET ASM LH	4-15661
7	1	PEDAL POCKET ASM RH	4-15662
8	1	REAR SEAL PANEL ASM	4-15663
9	1	FRONT MOUNT WELDMENT LH	2-16664
10	1	FRONT MOUNT WELDMENT RH	2-16665
11	1	REAR MOUNT LH	1-47193
12	1	REAR MOUNT RH	1-47194
17	1	UNDER SEAT SEAL PAD	3-19622
18	1	BUTYL TAPE, 5/16" X 18" LG	3-15745
19	1	FOAM SEAL, 1 X 1 X 36" LG	3-18805
20	1	FLAP SEAL, 1/4 X 2.75 X 48" LG	3-18467
22	2	L-MOUNT BRACKET	1-47371
23	1	DECK SEAL LH	3-19726
24	1	DECK SEAL RH OUTER	3-19727
25	1	DECK SEAL RH INNER	3-19728
26	1	WIRE EXTENSION HARNESS, 36" BLUE	3-19729
28	1	FLASHER REMOUNT BRACKET LH	2-17079
29	1	FLASHER REMOUNT BRACKET RH	2-17080
30	2	FLASHER EXTENSION HARNESS (NOT SHOWN)	3-19990

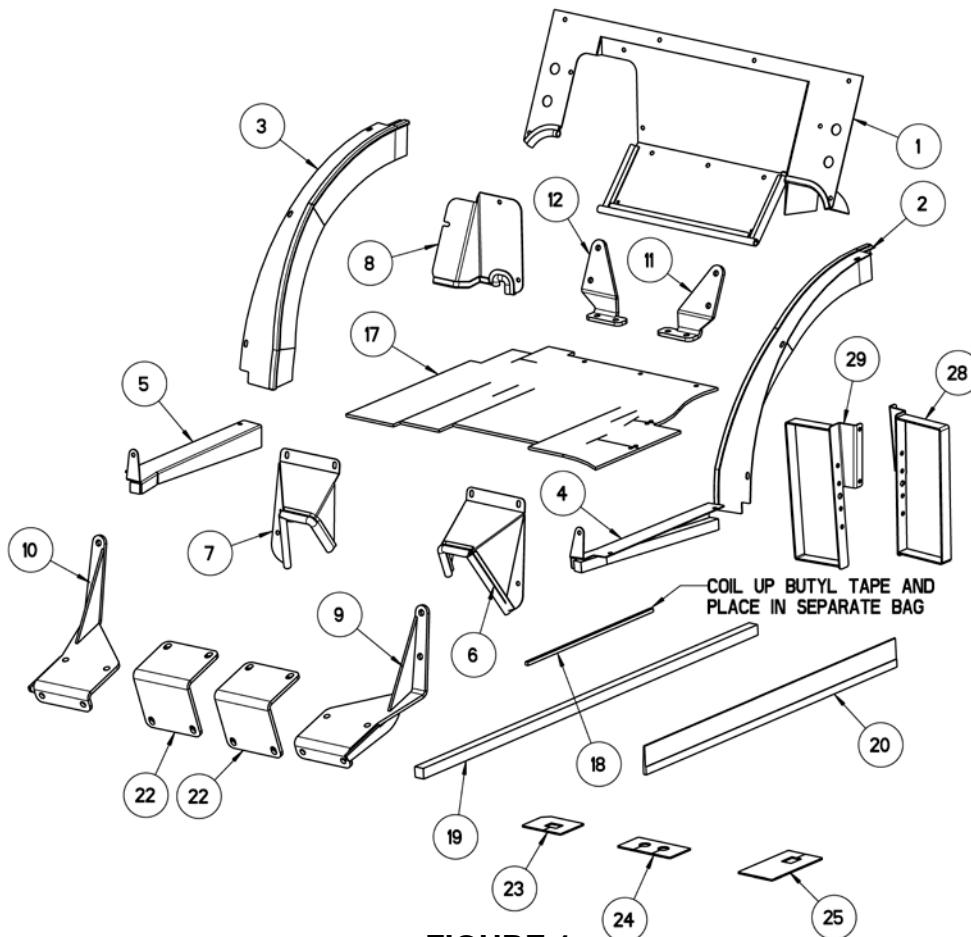


FIGURE 1

MOUNTING HARDWARE 4-15602 consists of items;

A	22	5/16" FLANGE NUT	3-17111
B	4	1/2 x 5-1/2" LONG HEX HEAD BOLT	3-17935
C	8	1/2" FLAT WASHER	3-10087
D	12	1/2" HEX NUT CENTERLOCK	3-10485
E	4	7/16 x 1-1/4" LONG HEX HEAD BOLT	3-10026
F	4	7/16" FLANGE NUT	3-17990
G	4	1/2 x 2-1/4" LONG HEX HEAD BOLT	3-12247
H	18	5/16 x 3/4" LONG TRUSS BUTTON HEAD BOLT	3-19340
J	6	1/4 x 1-1/2" LONG HEX HEAD BOLT	3-10204
K	6	1/4" FLAT WASHER	3-10084
L	6	1/4" FLANGE NUT	3-14924
N	4	5/16 x 1-1/2" LONG TRUSS BUTTON HEAD BOLT	3-19342
P	10	3/8" RACHET PLUG	3-19336
Q	4	1/2 x 1-1/2" LONG HEX HEAD BOLT	3-10047
R	4	M12 x 1.75 x 55mm LONG, METRIC FLANGE BOLT	3-19661
S	1	RUBBER GROMMET	3-13993
T	8	NYLON TIE	3-16629
V	2	NYLON TIE WITH 1/4" RETAINER	3-19594
W	4	5/16" LOCK WASHER	3-10077
X	4	M8 x 15MM LONG, TORX TRUSS HEAD BOLT	3-18781
Y	2	3/4 NC x 3.50" LONG HHCS, GRADE 5	3-10425
Z	2	3/4 NC, TOP LOCK HEX NUT	3-17067
AA	5	ROSEBUD RETAINER, .350" LOOM for .25" hole	3-20006
AB	2	ROSEBUD RETAINER, .250" LOOM for .25" hole	3-20008

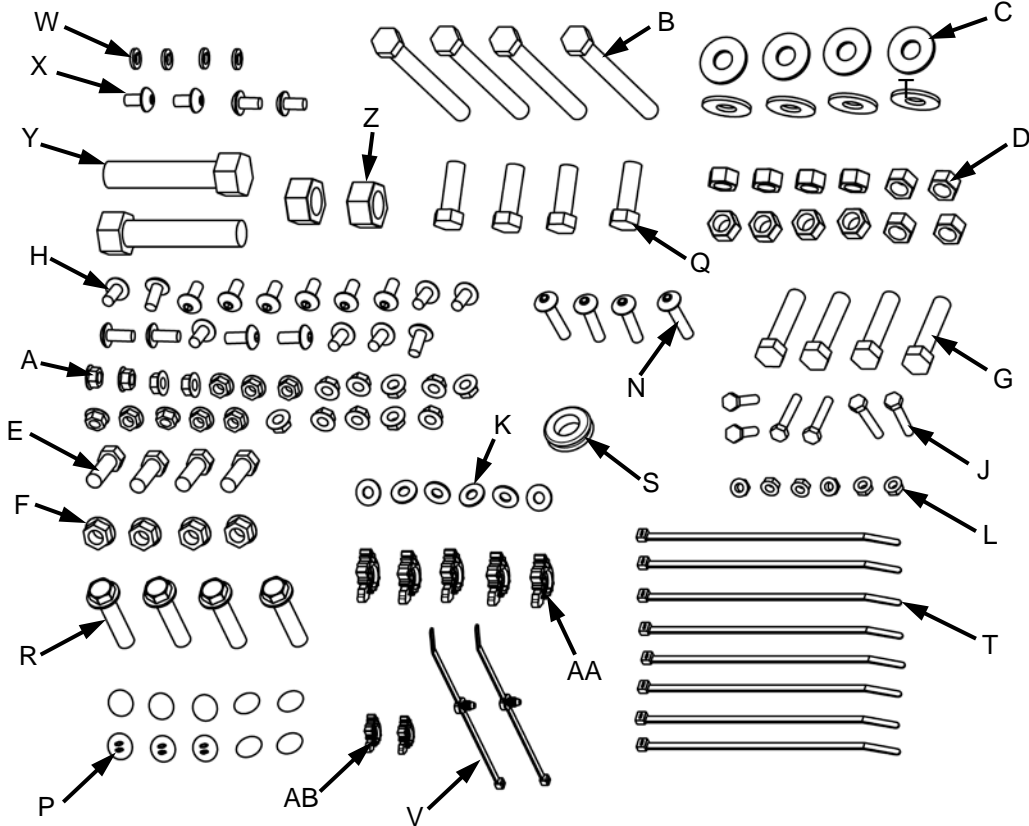


FIGURE 2

Machine Preparation;

1. Remove the four front bolts that secure the front of ROPS to the tractor (**Figure 3**).
2. Remove instruction manual tube and LSV (low speed vehicle) sign from ROPS.
3. From the back of the tractor, measure the outside distance of the fenders (**Figure 4**). If the dimension exceeds 35.50", the ROPS will need to be removed, fenders adjusted inwards to 35.50" and ROPS re-installed. Follow tractor owner's manual for instructions on ROPS installation and bolt torque requirements.

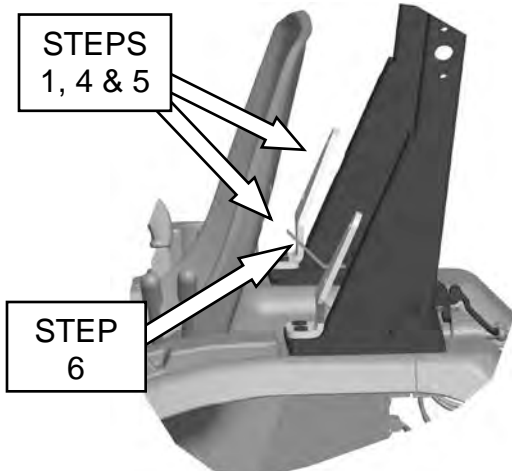


FIGURE 3



FIGURE 4

Installation instructions for 2520, 2720 and 2032R models;

4. Place LH rear mount bracket (11) and RH rear mount bracket (12) on top of each ROPS mount plate (**Figure 3**).
5. Attach rear mount brackets using new (4) M12x1.75x55mm long, flange hex head bolts (R) (**Figure 3**). Torque bolts later in these instructions (Step 15).
6. Remove seat belt holder brackets (**Figure 3**). These will be re-attached to cab in Step 19.
7. If front loader is present remove loader from tractor (**Do not remove the loader mounts!**). If the tractor is not going to be equipped with a loader, loader mounts can be purchased from John Deere.
8. Place L-mount plate (22) on top surface of LH loader tube (**Figures 5 & 6**).
9. Place LH front mount (9) against bottom surface of LH loader tube and secure back of L-mount plate using (**Figures 5 & 6**);
 - (2) 1/2" x 5-1/2" long hex head bolts (B)
 - (2) 1/2" flat washers (C)
 - (2) 1/2" center lock nuts (D)

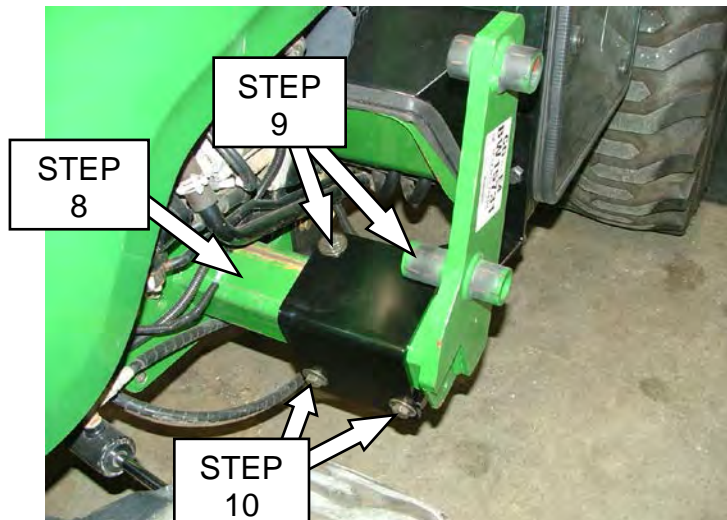


FIGURE 5

10. Secure front of L-mount plate to lower mount using (**Figures 5 & 6**);
 - (2) 1/2" x 1-1/2" long hex head bolts (Q)
 - (2) 1/2" flat washers (C)
 - (2) 1/2" center lock nuts (D)
11. Repeat steps 7-9 for RH front mount (10) installation.
12. Using a spreader bar and overhead crane or forklift, raise cab and remove crating and pallet.

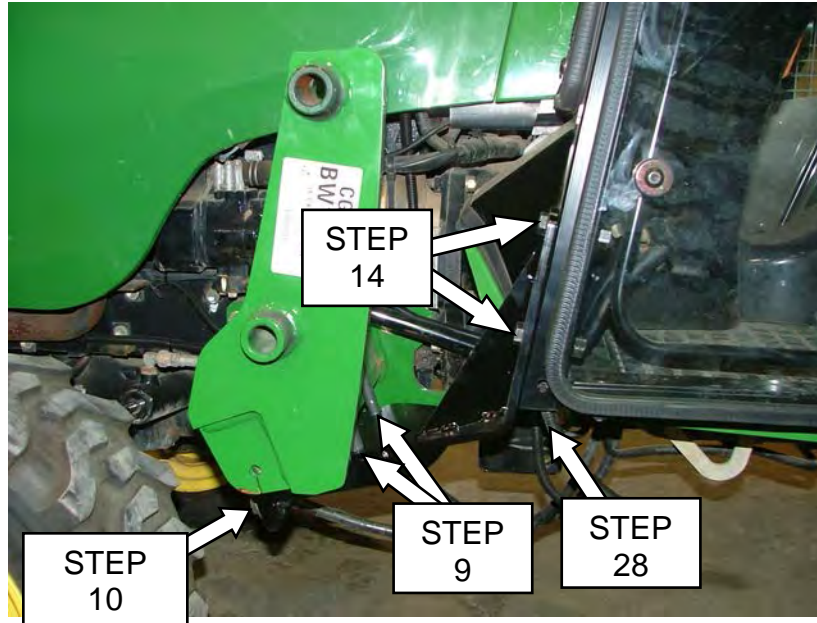


FIGURE 6

13. Lower cab onto tractor and align rear mount holes of cab with rear mount bracket holes. Secure using (**Figure 7**);
 - (4) 7/16 x 1-1/4" long hex head bolts (E)
 - (4) 7/16 flange nuts (F)
14. Align front mount holes with front of cab mount holes. Secure connection using (**Figure 6**);
 - (4) 1/2 x 2-1/4" long hex head bolts (G)
 - (4) 1/2" center lock nuts (D)

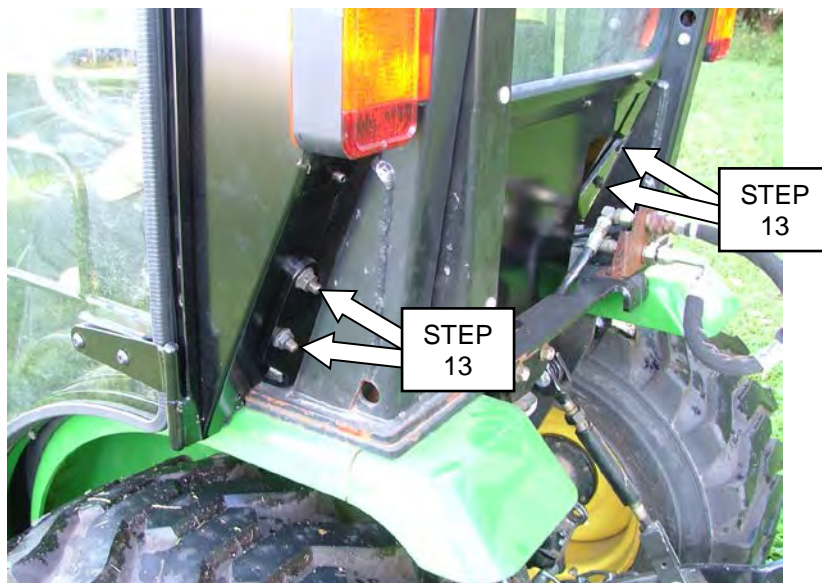


FIGURE 7

15. **Torque bolts: Important! Using a torque wrench, torque all mounting hardware to the following torque specifications:**
 - 7/16" hardware to 59 FT-LB (80 N-M)
 - 1/2" hardware to 90 FT-LB (122 N-M)
 - M12x1.75x55mm bolts to 105 FT-LB (or 140 N-M)
16. Secure deck mount plate (4) LH / (5) RH, to top of cab deck tube using **(Figure 8)**;
 - (2) 5/16 x 1-1/2" long, button head bolts (N)
 - (2) 5/16 flange nuts (A)
17. Secure the top of each pedal pocket (6) LH/ (7) RH, to front of cab using **(Figure 9)**;
 - (2) 5/16 x 3/4" long button head bolts (H)
 - (2) 5/16" flange nuts (A)
18. Secure each pedal pocket to front of deck mount plates using **(Figure 9)**;
 - (1) 5/16 x 3/4" long button head bolts (H)
 - (1) 5/16" flange nuts (A)

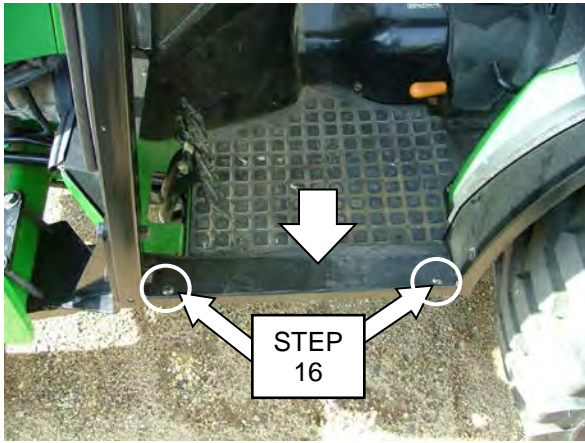


FIGURE 8

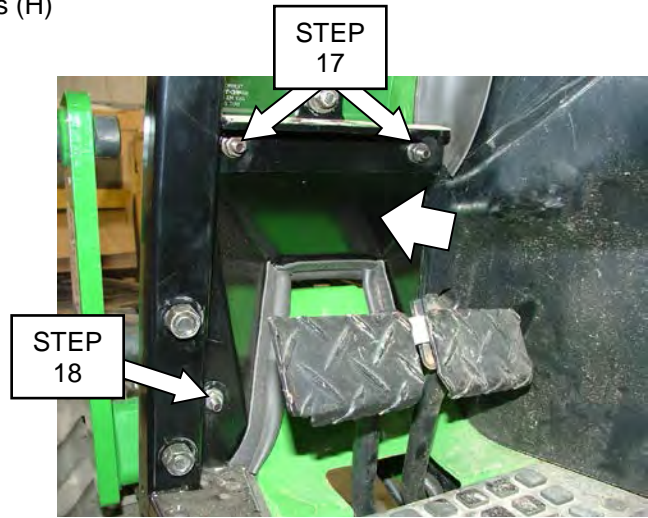
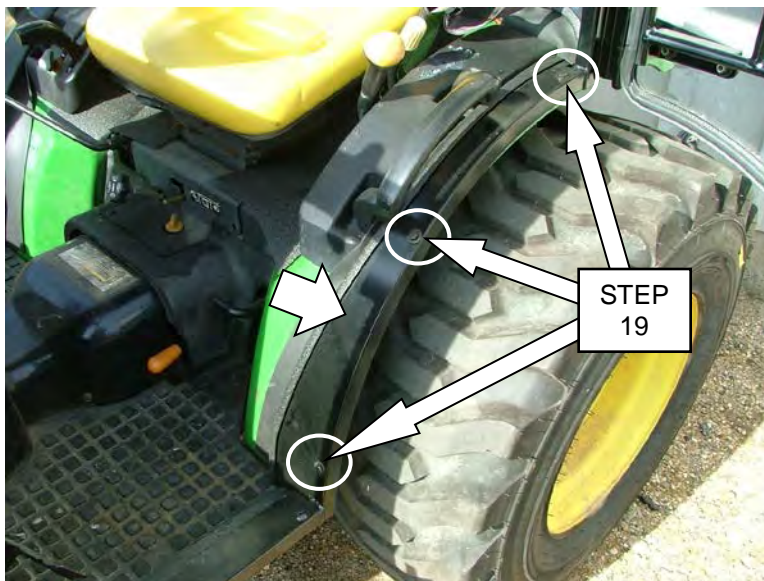


FIGURE 9

19. Secure each fender seal panel (2) LH / (3) RH, to cab fender tube using **(Figure 10)**;
 - (3) 1/4 x 1-1/2" long hex head bolt (J)
 - (3) 1/4" flat washer (K)
 - (3) 1/4" flange nut (L)



**FIGURE 10
(LH shown)**

20. Secure rear panel (1) to back of cab using **(Figure 11)**;
 (6) 5/16 x 3/4" long, button head bolts (H)
 (6) 5/16" flange nuts (A)
21. Install rear cover panel (8) to rear seal panel using **(Figure 11)**;
 (2) 5/16 x 3/4" long, button head bolts (H)
 (2) 5/16" flange nuts (A)
22. Re-secure seat belt holder brackets to rear panel by reusing hardware from step 5 **(Figure 11)**.

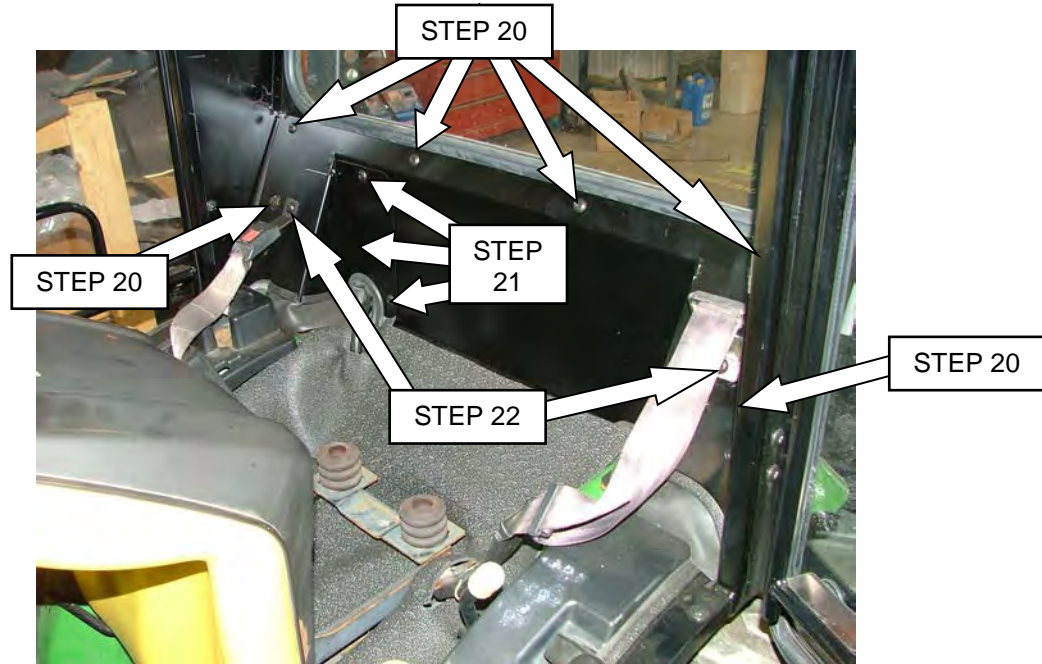


FIGURE 11

Electrical Hook-Up:

23. Locate main relay-breaker wire harness, secured to LH front cab tube.
24. Lift the tractor hood.
25. Route the blue wire labeled, "Ignition On" from the cab's main wire harness to the tractor's electrical panel, located on left side of cowl. Extend this blue wire by connecting a blue 36" wire extension (26), supplied with mount kit.
26. Use a 3-way wire splice or T-tap connector to connect the blue wire to "Ignition ON" power source, the wire from the second 10 amp fuse from end location **(Figures 12 & 13)**.

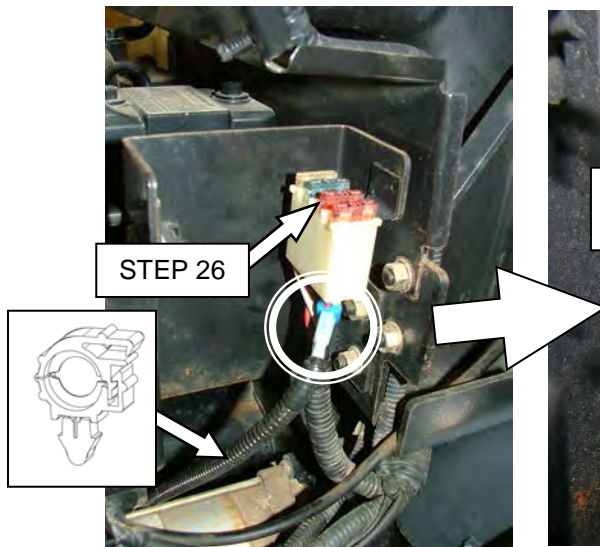


FIGURE 12

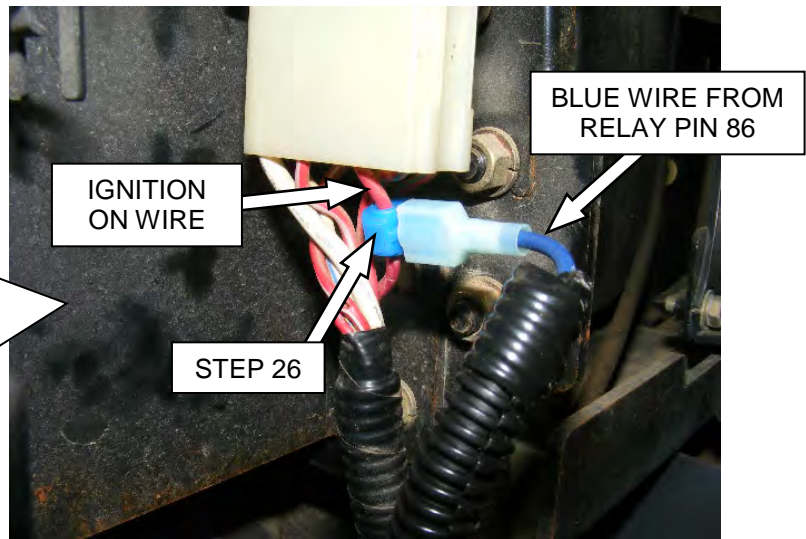


FIGURE 13

27. Route wire harness from LH cab tube to RH side of battery area as shown in **Figures 14-17**.
28. Drill $\frac{1}{4}$ " holes at locations shown in **Figures 14-17**. Secure wire harness using .350" rosebud retainers (AA).
- **DO NOT SECURE WIRE HARNESS TO HOT OR MOVING COMPONENTS.**
 - **DO NOT SECURE WIRE HARNESS TO HIGH PRESSURE FUEL LINES!**

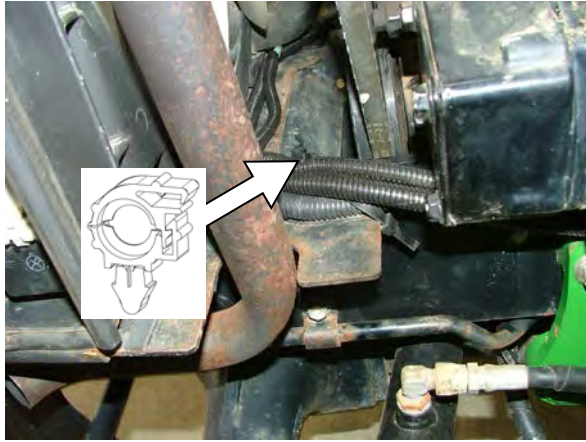


FIGURE 14

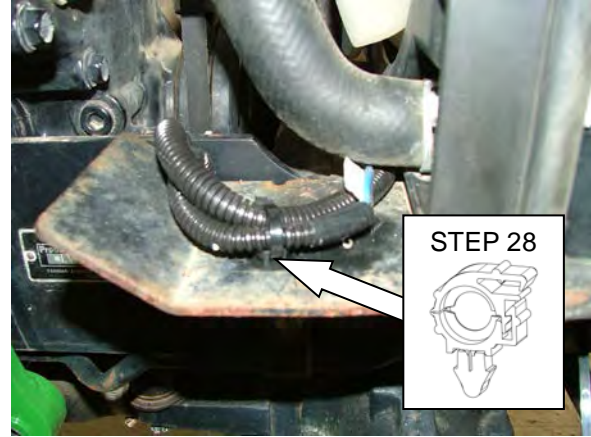


FIGURE 15

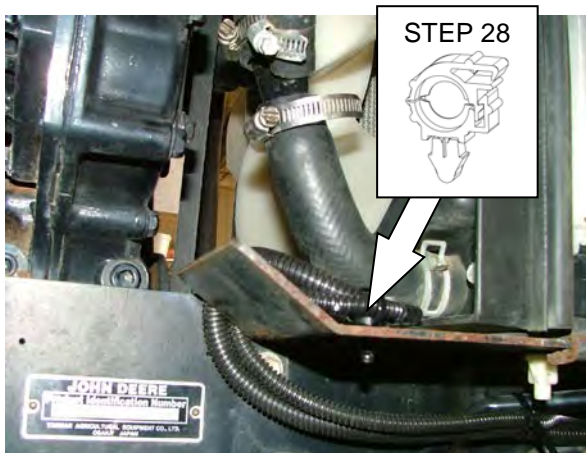


FIGURE 16

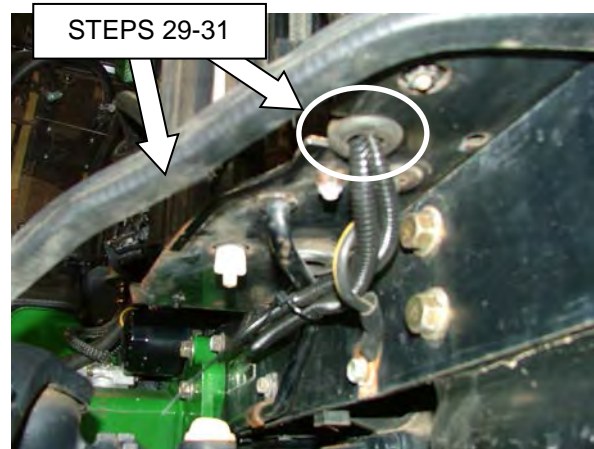


FIGURE 17

29. Remove trim seal from RH side of battery deck plate and drill a 1" diameter hole, 1.50" from the edge (**Figures 17 & 18**).
30. Slot the hole outward as shown in **Figures 17 & 18**.
31. Cut rubber grommet (S), place over wire harness and install into 1" slot (**Figures 17 & 18**).

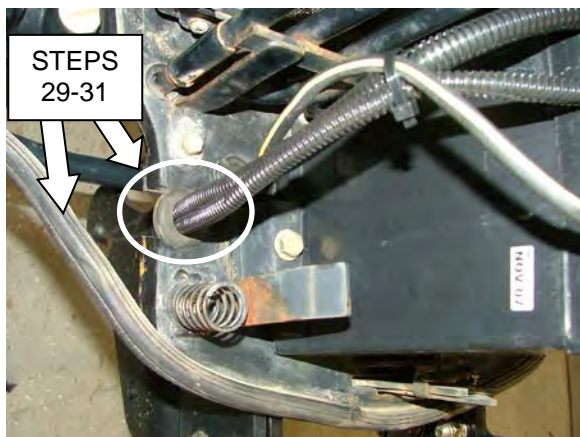


FIGURE 18



FIGURE 19

32. Attach the red wire from the main relay and breaker harness, to the +12VDC terminal of battery **(Figure 19)**.
33. Attach the black wire from the main relay and breaker harness, to the -12VDC terminal of battery **(Figure 19)**.
34. Turn ignition key on and start tractor.
35. Check operation of front wiper; Hi, Lo and Off. When the switch on the wiper motor is turned off, wiper will run for a short period of time and then stop or park itself. Wiper should turn off when tractor key is turned off.
36. Check operation of dome light. On/Off. Dome light should go off if tractor key is turned off.
37. Secure wire harness using nylon ties (T & V) and additional rosebud retainers (AA) and (AB) as needed.
 - **DO NOT SECURE WIRE HARNESS TO HOT OR MOVING COMPONENTS.**
 - **DO NOT SECURE WIRE HARNESS TO HIGH PRESSURE FUEL LINES!**

SEALING THE CAB:

38. Tip seat up and place under seat seal pad (17) textured side up, as shown in **Figure 20**.
39. Secure back to seal pad with 3 holes to rear panel using (10) 3/8" ratchet plugs (P) **(Figure 20)**.
40. Apply deck seal LH (24) to deck, at pedal area shown in **Figure 21**.
41. Apply deck seal RH inner (25) to deck location as shown in **Figure 22**.
42. Apply deck seal RH outer (23) to deck location as shown in **Figure 22**.

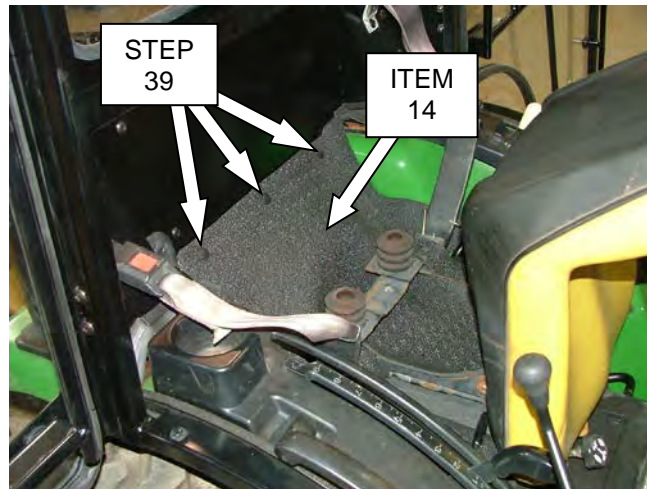


Figure 20



Figure 21

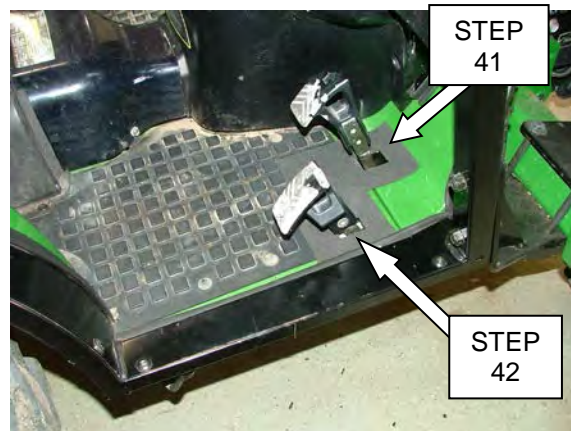


Figure 22

43. Cut to fit, flap seal (20) and foam (19) into locations to help seal cab **(Figures 23 and 24)**.
44. Cut to fit, butyl tape (18) into small locations to help seal cab **(Figure 24)**.
45. Check operation of all levers and pedals to make sure of safe operation.

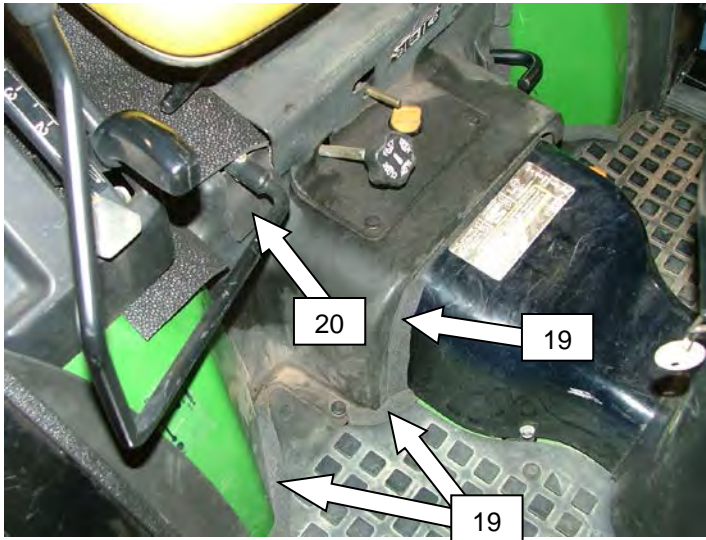


Figure 23

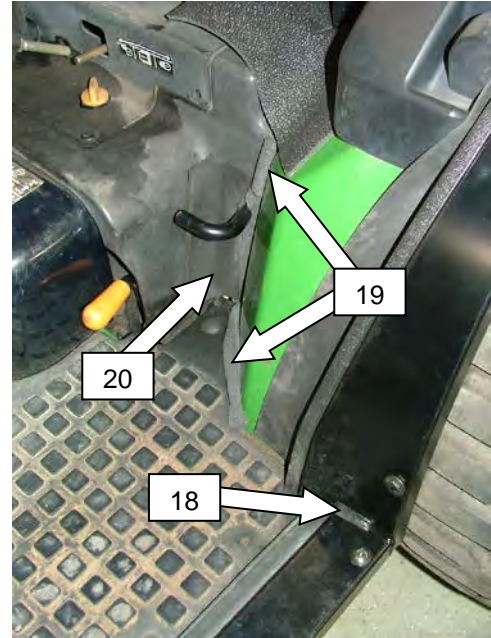


Figure 24

Note: For models 2025 and 2720 with a single flasher light, use the dual flasher remount bracket for remounting the light. The light will be centered on the bracket, leaving a gap on top and bottom.

46. Mount RH flasher light to RH flasher mount bracket (29) (**Figure 25**). Secure using;
 - (2) M8 x 15mm long, bolts (X)
 - (2) 5/16" lock washers (W)
47. Secure RH flasher light with bracket to RH rear side of cab (**Figure 25**) by using;
 - (2) 5/16 x 3/4" long, bolts (H)
 - (2) 5/16" flange nuts (A)
48. Route wires from flasher light thru universal grommet to the inside of cab (**Figure 25**).
49. Locate flasher wire extension harness (30). Tractors with dual flasher lights, match and reconnect all four wire colors from dual flasher lights to the original wire connections. Note; Tractors with single flasher lights, match wire colors, using three of the four wires, from single flasher lights to the original wire connections (**One of the dark green wires will not be used**).
50. Secure loom using nylon ties (T).
51. Repeat steps 46 thru 50 using LH flasher mount bracket (28) onto LH side of cab (**Figure 26**).

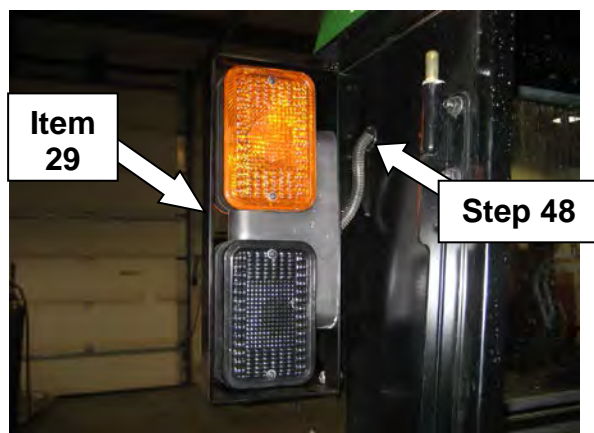


Figure 25
(RH side shown)

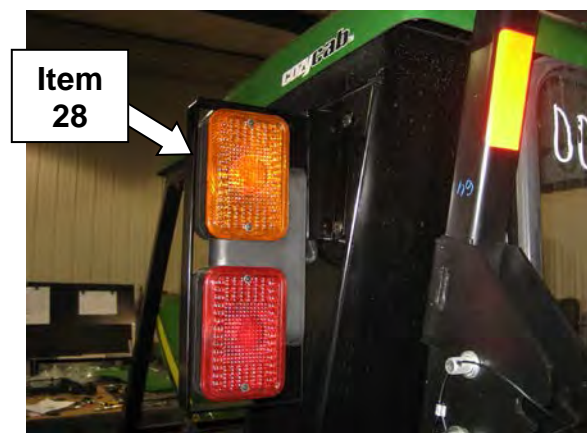


Figure 26
(LH side shown)

52. **Important! The ROPS is not allowed to fold-down once cab is installed.** To install Anti-Folding ROPS hardware, remove folding pin (BB) with retainer clip (CC) and install $\frac{3}{4}$ x 3-1/2" long bolt (Y) and $\frac{3}{4}$ " top lock nut (Z) into pin locations on each side of the ROPS, as shown in **Figure 27**.
Note: If the cab is ever removed, folding pin (BB) with retainer clip (CC) should be re-installed, with the ROPS top hoop in the upright position.

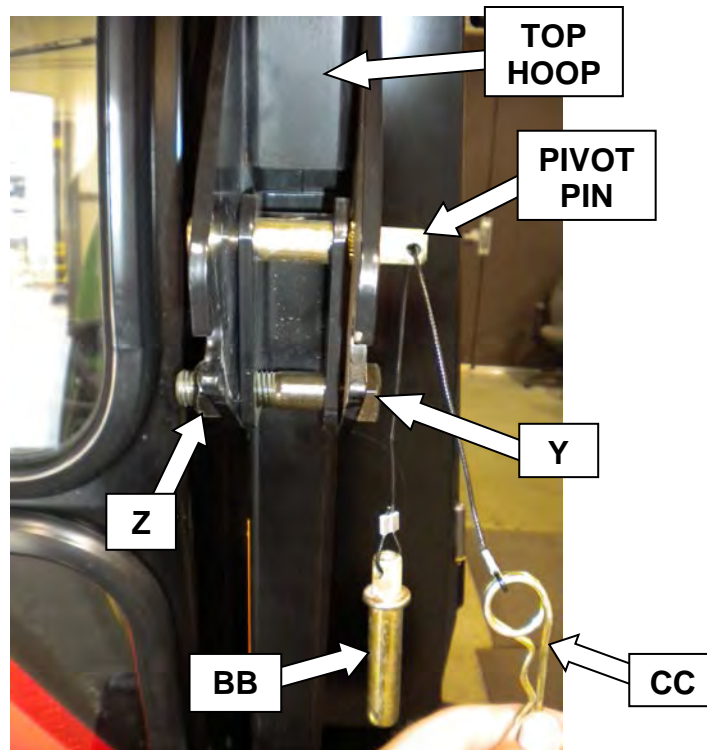


Figure 27

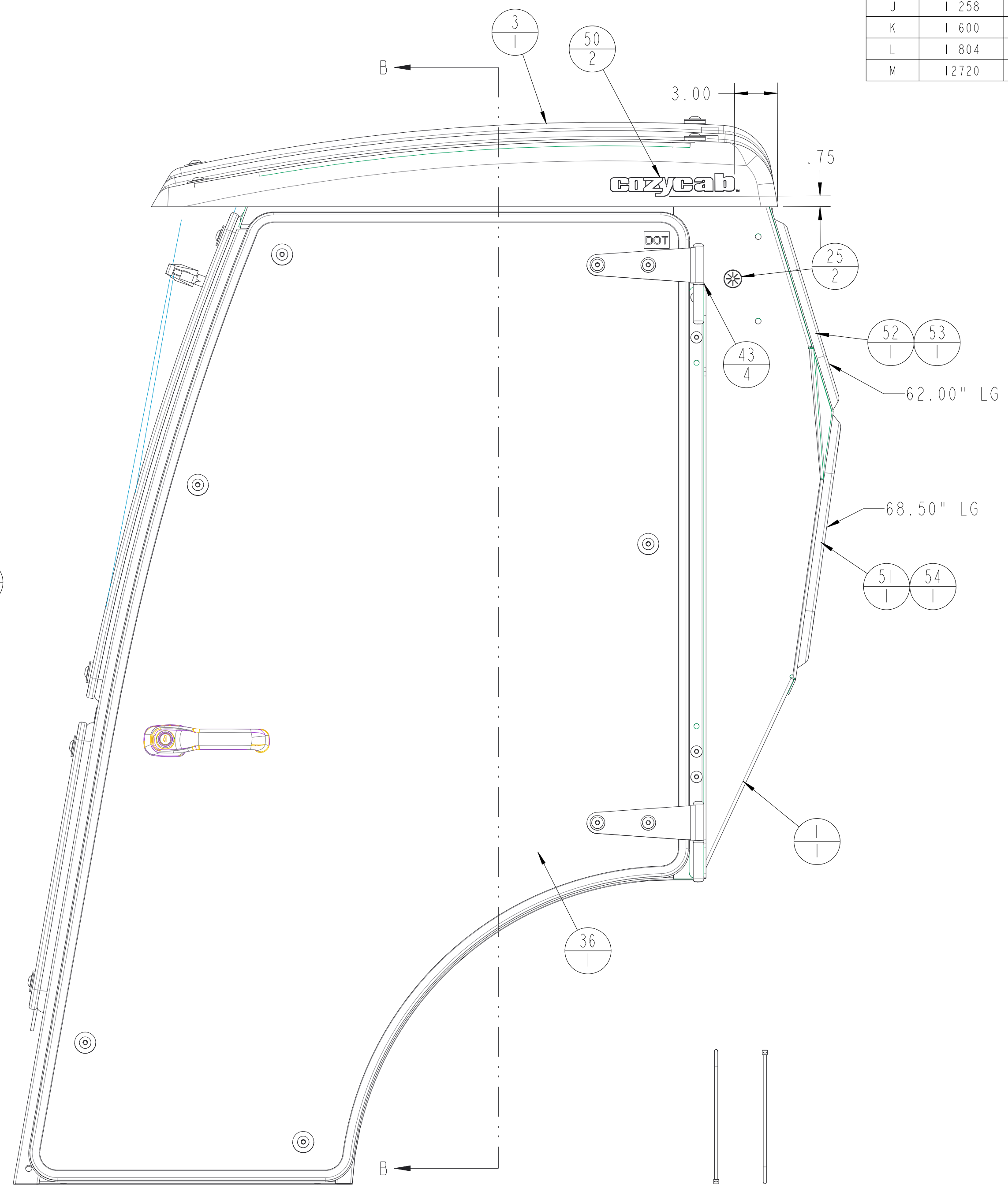
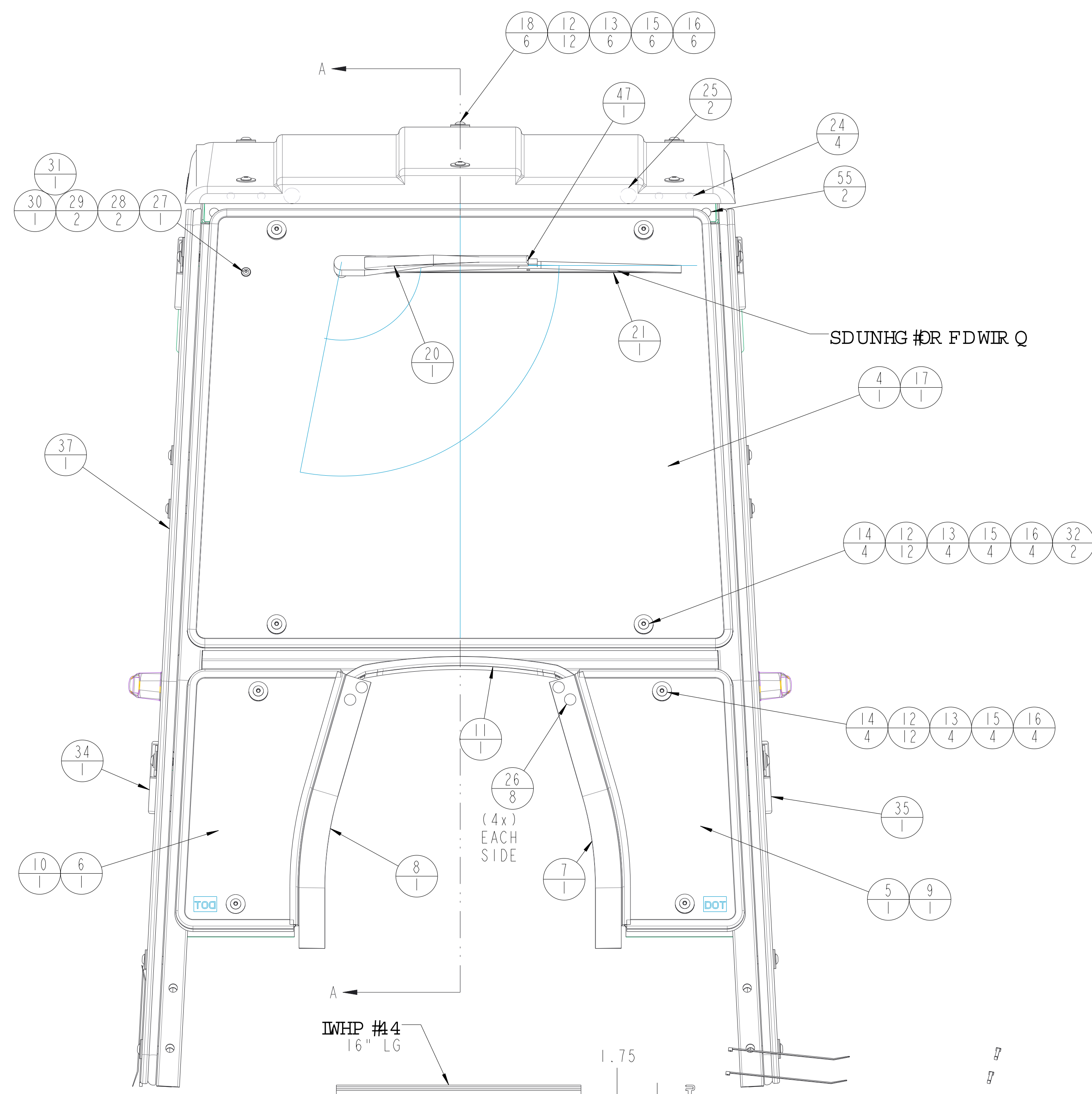
53. Remount SMV sign to back of ROPS. Re-use bolts from mounted light and nuts (Not supplied with kit).

Cab installation is now complete. If you have any questions or comments, contact;

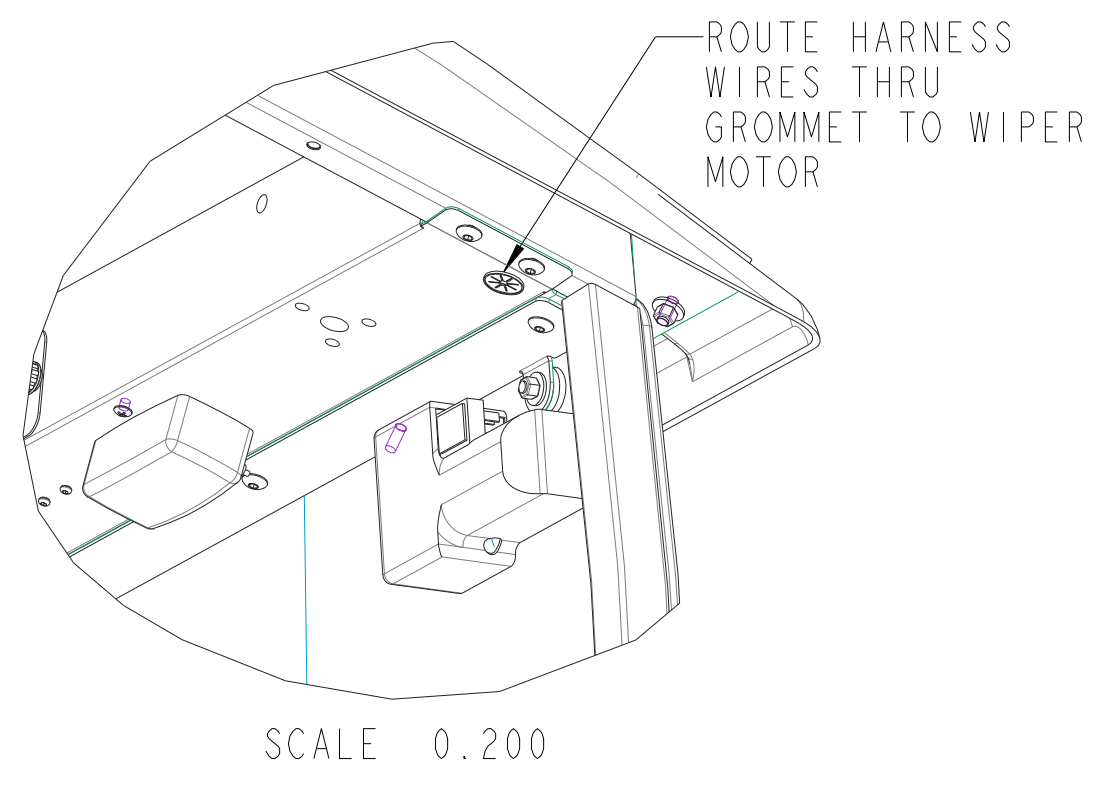
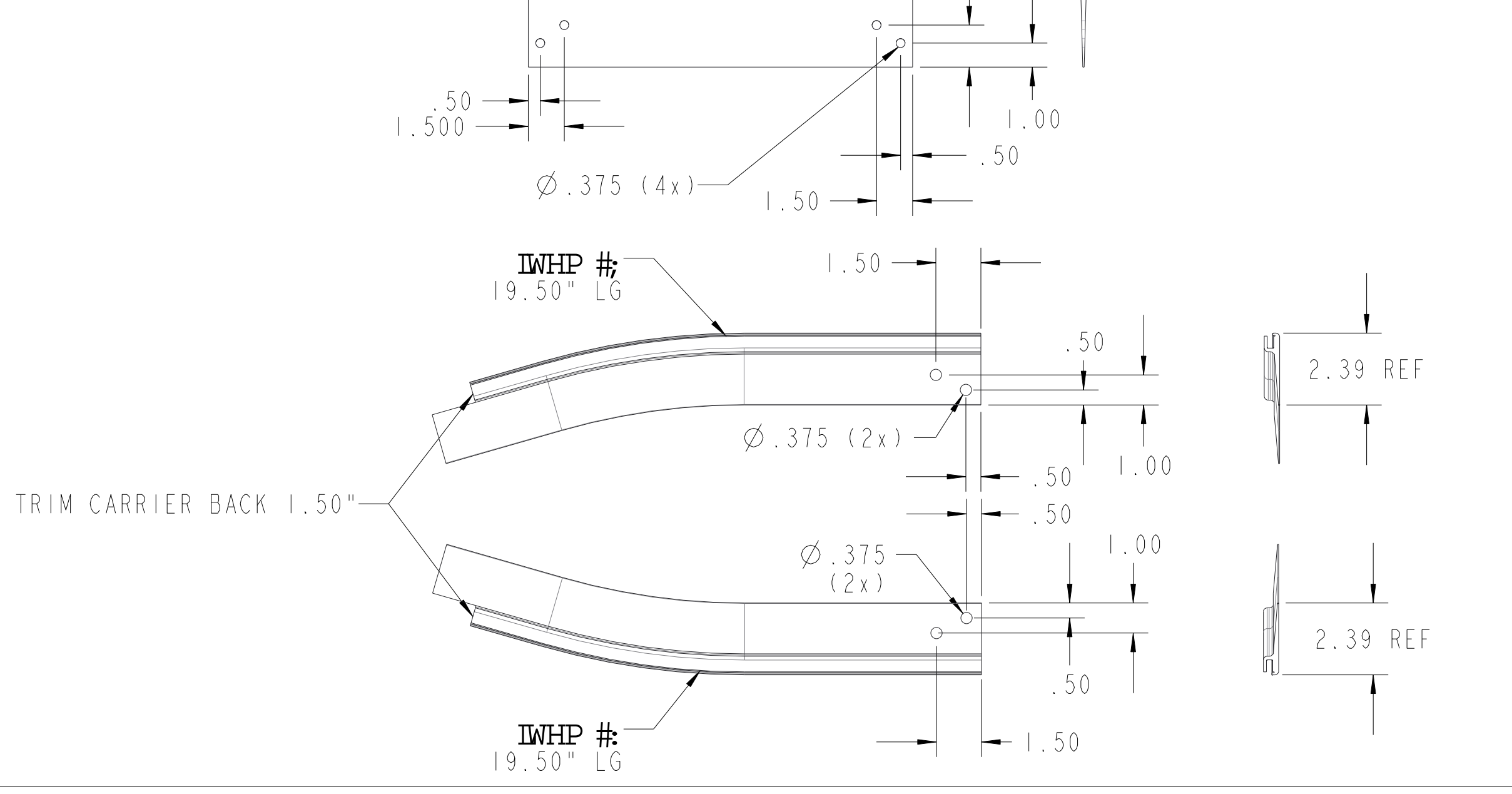
Revision 05-31-13; Added notes for 2025R and 2032R models.
Revision 10-18-13; Omitted 2025R notes from instructions.
Revision 03-13-14; Change rear single flasher remounts to dual flasher remounts.
Revision 10-06-14; Added note 53.
Revision 02-09-17; Added polyfoam roof liner to roof underside as standard cab feature

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REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
J	11258	CHANGED SINGLE FLASHER MOUNT TO DUAL FLASHER MOUNT	CAD	03-13-14
K	11600	ADDED (2) HOLE PLUGS, 1/2", 3-10378	CAD	12-02-14
L	11804	1-51278 WAS 3-18527	DEM	04-23-15
M	12720	ADDED ROOF LINER 3-20557 TO ROOF UNDERSIDE	CAD	02-09-17



ITEM #	DESCRIPTION	QTY
1	2-16630_CAB_WELDMENT	1
2	1-47230_UPPER_WINDOW_MOUNT	1
3	3-19537_ROOF_JD_23-25-27	1
4	3-19538_FRONT_UPPER_WINDOW	1
5	3-19539_FRONT_LOWER_WINDOW	1
6	3-19539_FRONT_LOWER_WINDOW_MIR	1
7	3-19349_FLAP_SEAL_19_5_LG	1
8	3-19349_FLAP_SEAL_25X2X19_5_MIR	1
9	3-19324_BUB_RUB_32_LG	1
10	3-19324_BUB_RUB_32_LG_MIR	1
11	3-10607_FLAP_SEAL_16_LG	1
12	3-16217_GLASS_WASHER	36
13	3-18187_31_FENDER_WASHER	14
14	3-19342_MSCR_313X150_TRUSS_TORX	8
15	3-10085_3125_WASHER	14
16	3-10072_3125_NYLOCK	14
17	3-19324_BUB_RUB_FRONT_126_50_LG	1
18	3-18324_313_18_NC_125_TH_TORX	6
19	3-18799_Y_MOTOR_RH_100_TOG_SW	1
20	3-15079_ADJ_INST	1
21	3-11096_20	1
22	4-15749_HEADLINER_SHORT	1
23	3-19340_MSCR_313X75_TRUSS_TORX	19
24	3-10721_38_HOLE_PLUG	8
25	3-18552_GROMMET_SNAP_UNIV_1_00	4
26	3-19336_RACHET_PLUG_375_X_250	8
27	1-22030	1
28	3-10645_WASER_RUB_25	2
29	3-10083_WASHER_NO10	2
30	3-10308_1024_NYLOCK	1
31	3-18703_BH_TORX_10-24_X_1_00	1
32	1-47363_EAR_MOUNT_BRACKET	2
33	3-19625_WIPER_MOTOR_COV	1
34	2-16508_DOOR_MOUNT_RH_WLDMNT	1
35	2-16507_DOOR_MOUNT_LH_WLDMNT	1
36	4-15556_DOOR_ASM_LH	1
37	4-15557_DOOR_ASM_RH	1
38	4-15724_DOOR_STAY_LH	1
39	4-15725_DOOR_STAY_RH	1
40	3-18069_STRIKER_DLP_10MM	2
41	3-18070_JAM_NUT_FOR_10MM_STRKR	2
42	3-17111_SER_FLNG_NUT_312	15
43	3-15971_WASHER_REF	4
44	3-11821_BALL_STUD	2
45	3-18168_FOAM_5X1X36_IN_LG	2
46	3-18110_BUB_RUB_26_50_LG	2
47	3-18322_NO_6_FLAT_WASHER	1
48	3-16629_NYLON_TIE	3
49	1-51278	1
50	3-19261_DECAL_COZY_CAB_B_ON_WHT	2
51	3-20010_LO_REAR_WINDOW	1
52	3-20011_UP_REAR_WINDOW	1
53	3-10649_WIN_RUB_62_LG	1
54	3-10649_WIN_RUB_LO_68_50_LG	1
55	3-10378_50_HOLE_PLUG	2
56	3-20557_INSUL_ROOF_HTHR_SI-MAH	1



SCALE 0.200

SCALE 0.200

NOTES:
1. TO BE PAINTED WITH BLACK POWDER PAINT 3-17839, SEMI-GLOSS 45

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO. A-11858 JD 25-2720 MATL SPEC:

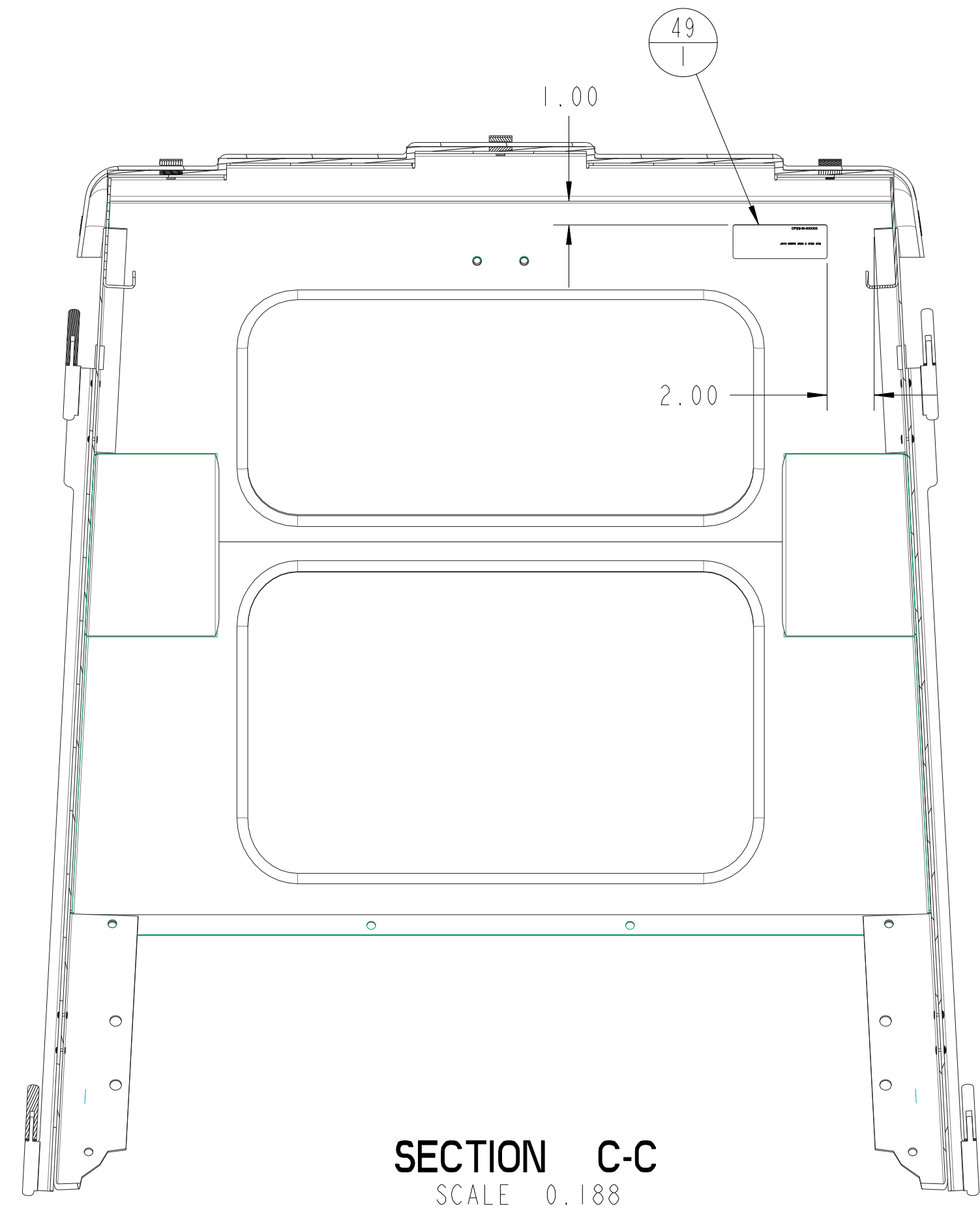
CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

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HOLE SIZE: 1 of 3
ANGLE: ± 5°

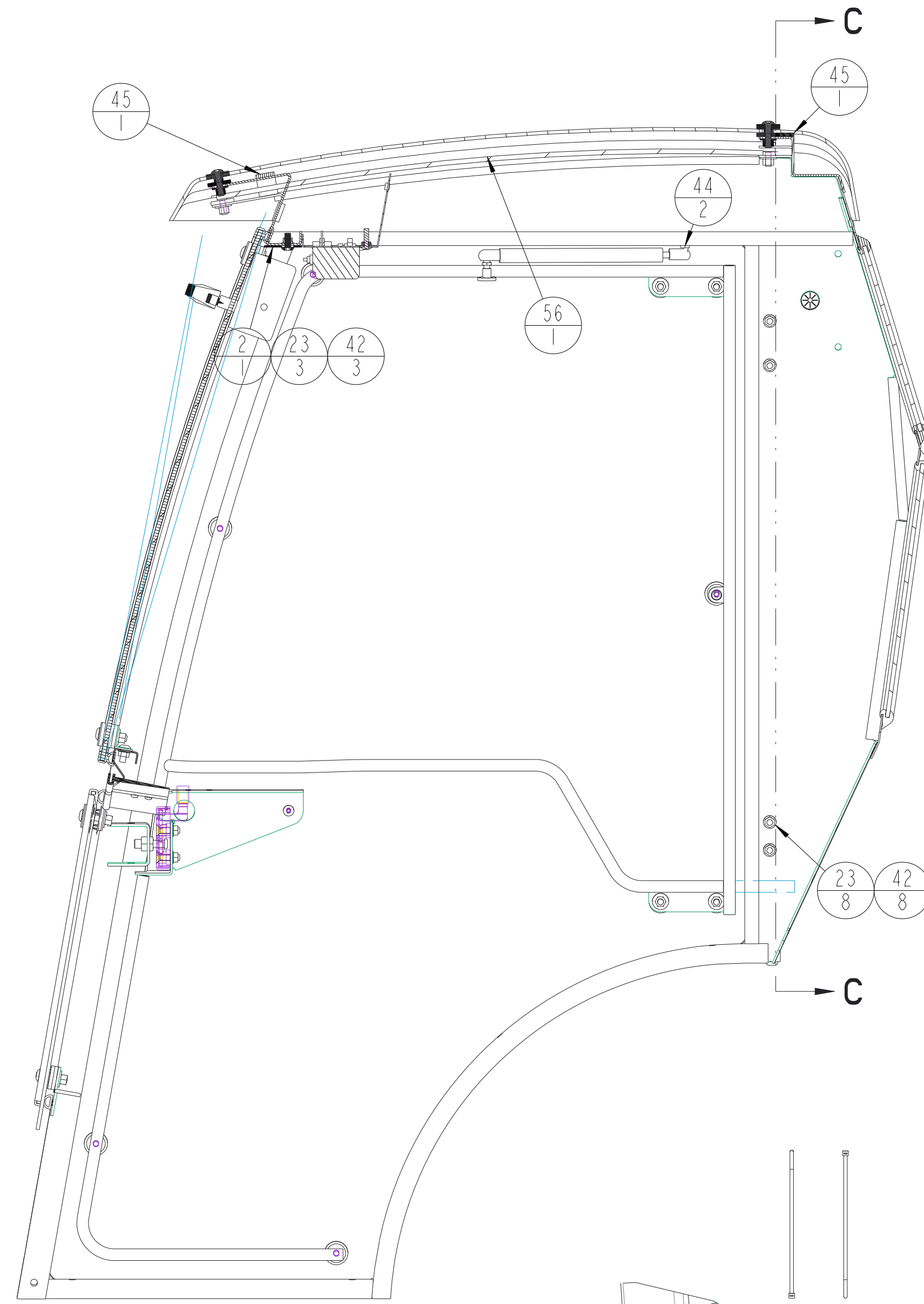
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DRAWN: CAD
DATE: 06-02-10

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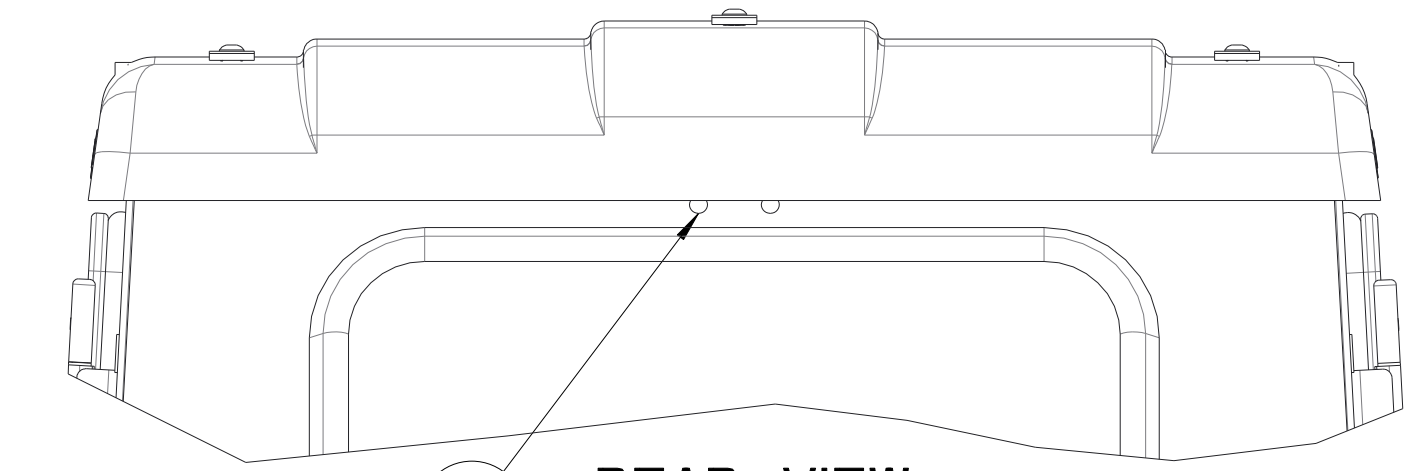
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	SEE SHEET 1	-	-



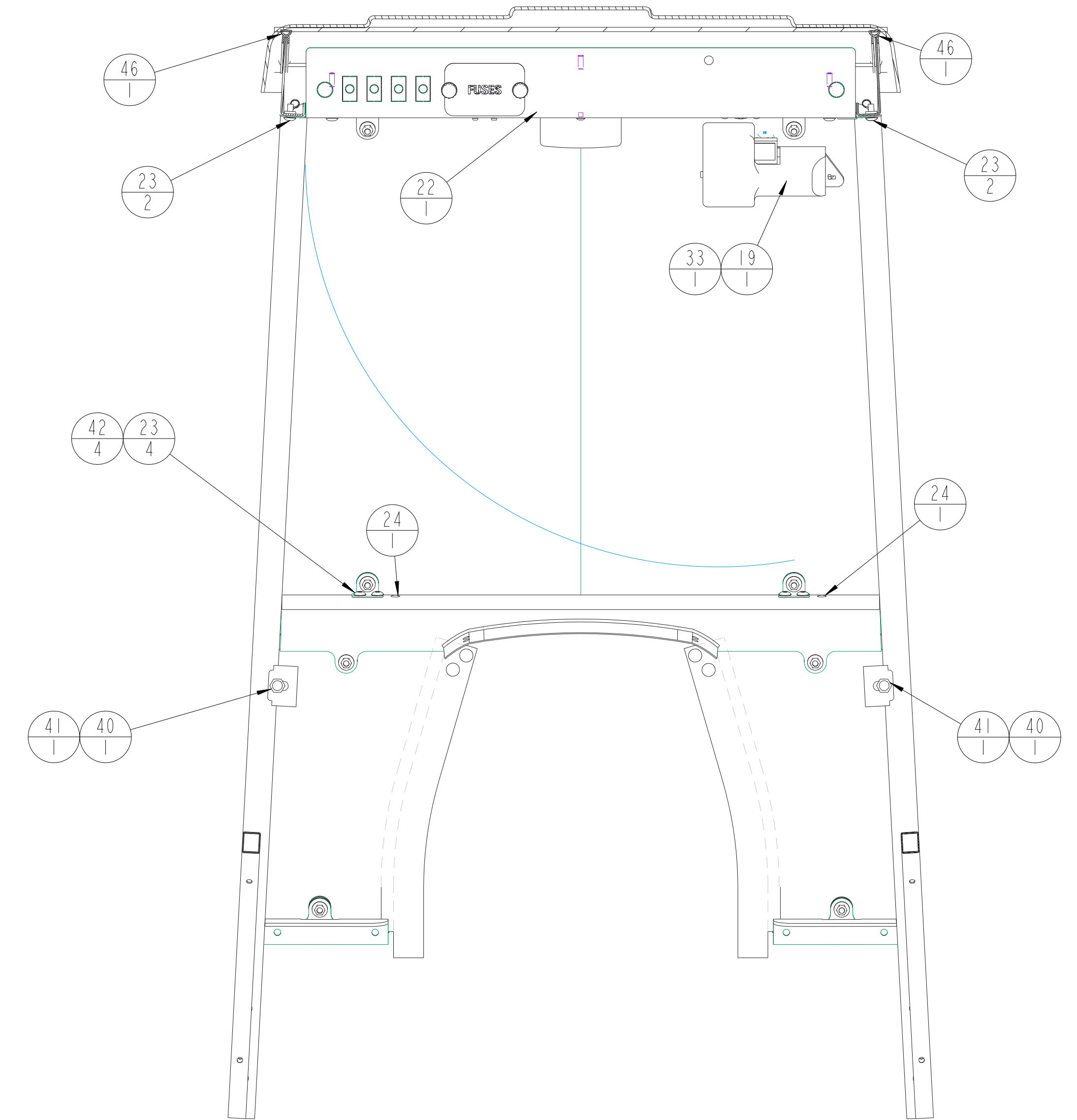
SECTION C-C
SCALE 0.188



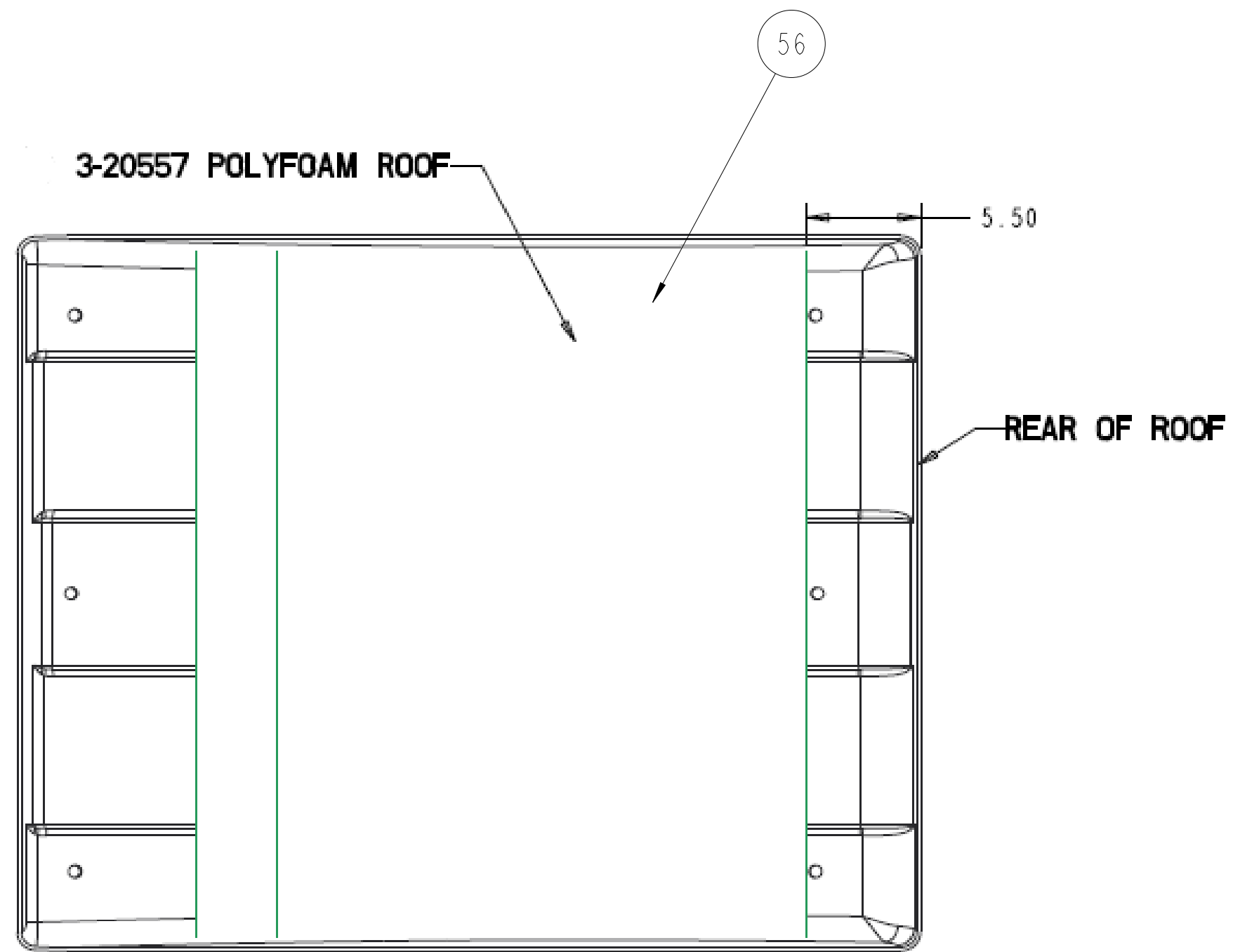
SECTION A-A
SCALE 0.180



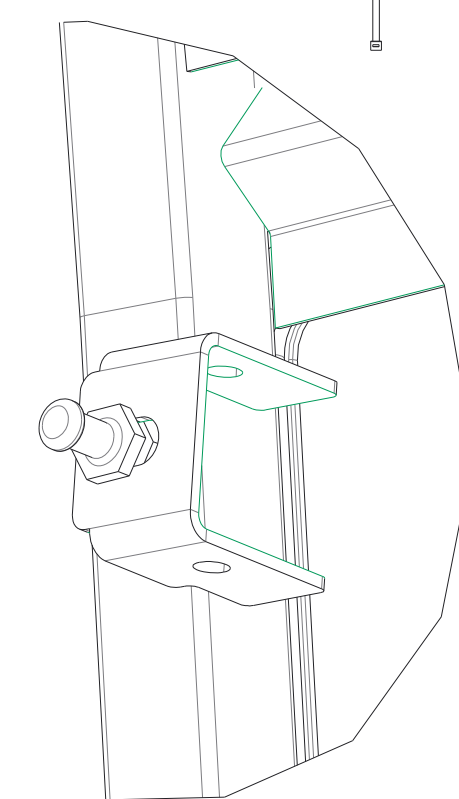
REAR VIEW
SCALE 0.187



SECTION B-B
(DOORS NOT SHOWN)
SCALE 0.188



SCALE 0.175

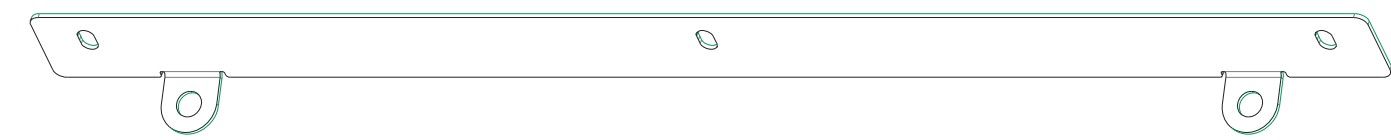


SCALE 0.500

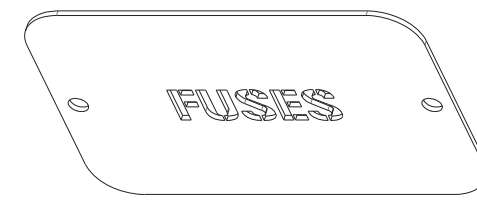
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.	A-11858 JD 25-2720	MATL SPEC.
	CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE Ø .05 ± .00 ANGLE ± 5°	TITLE	DRWG SIZE	REV LEVEL
	CAB ASSEMBLY	D	4-15555 2 of 3 M
	DRWNG	CAD	DATE 06-07-10

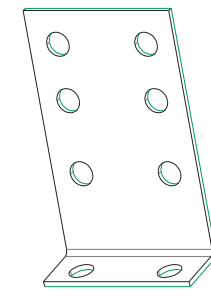
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	SEE SHEET 1	-	-



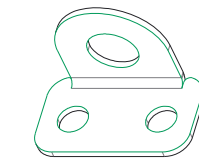
1-47230 QTY=1
UPPER WINDOW MOUNT
SCALE 0.250



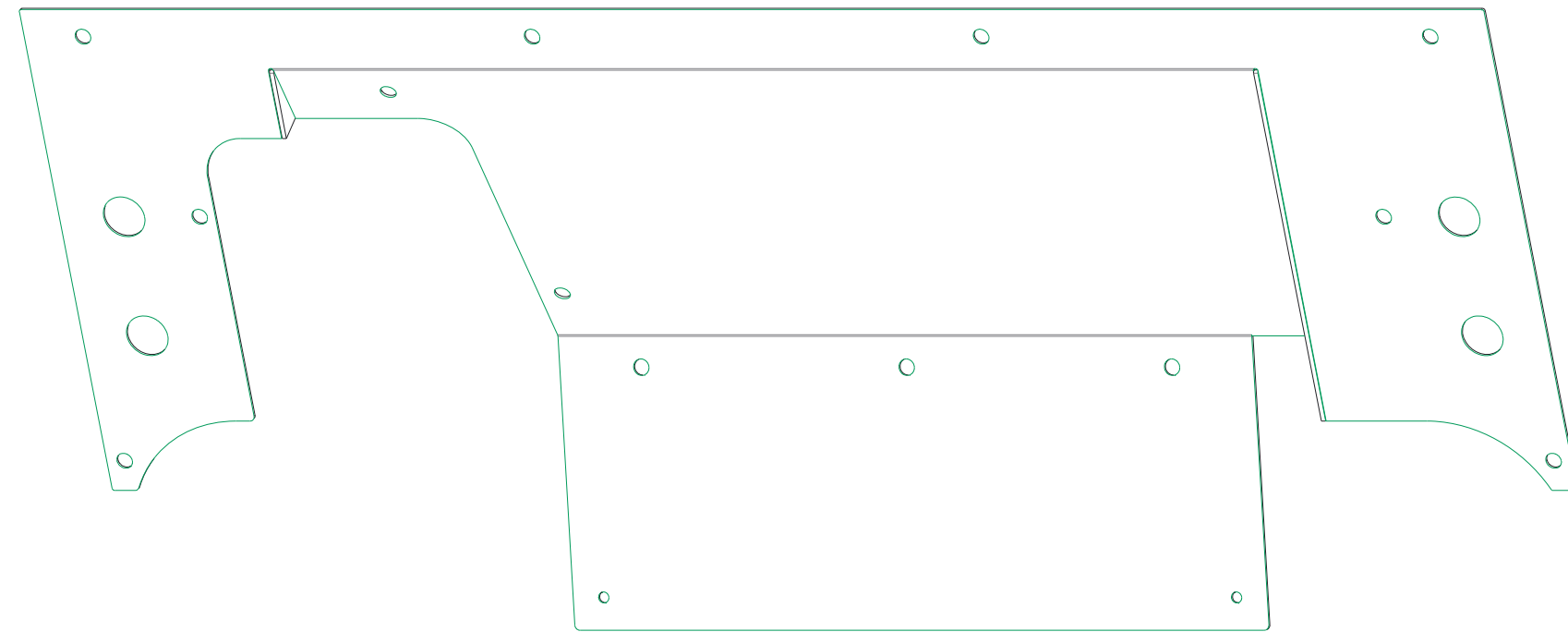
1-46938 QTY=1
FUSE COVER
SCALE 0.500



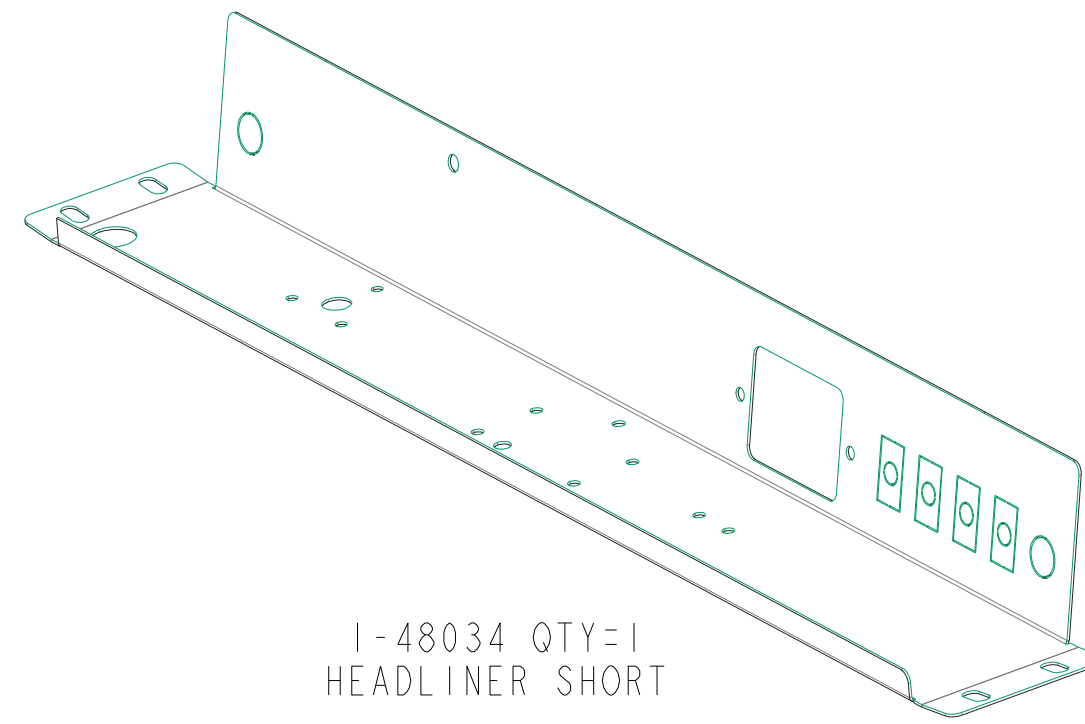
1-46939 QTY=1
FUSE MOUNT BRACKET
SCALE 0.500



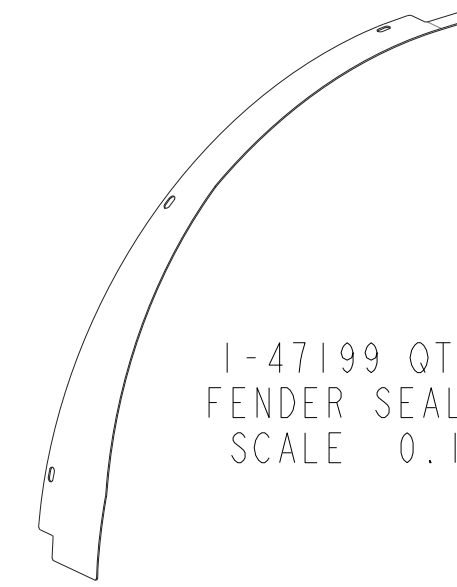
1-47363 QTY=2
EAR MOUNT
SCALE 0.500



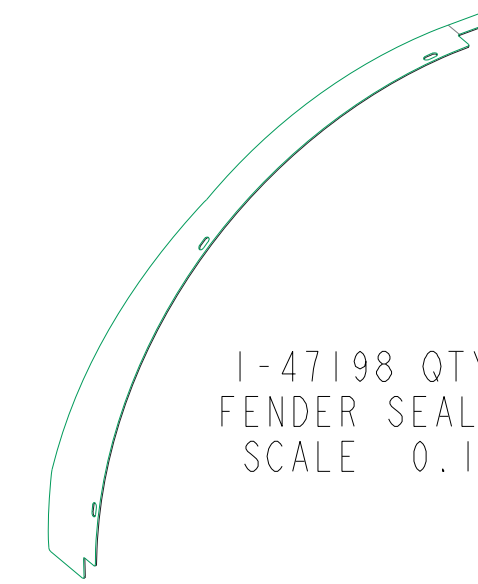
2-16667 QTY=1
REAR SEAL PANEL
SCALE 0.250



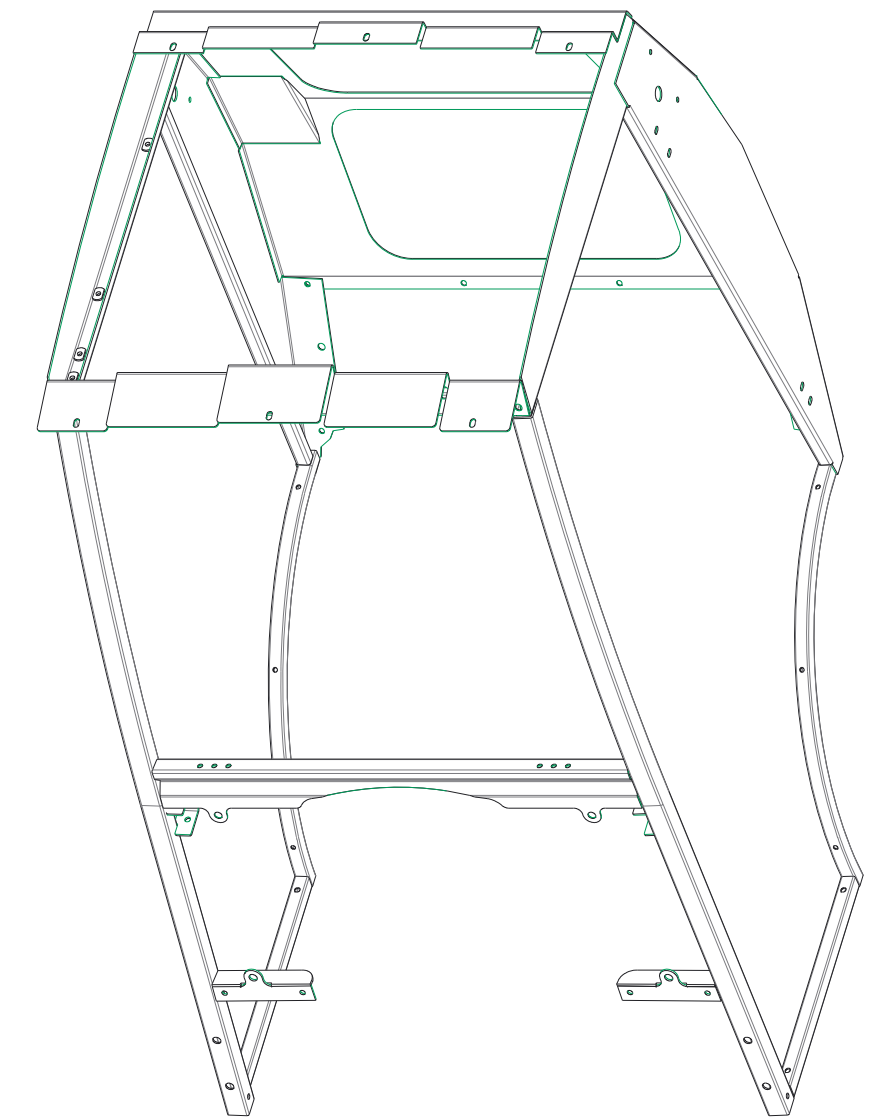
1-48034 QTY=1
HEADLINER SHORT



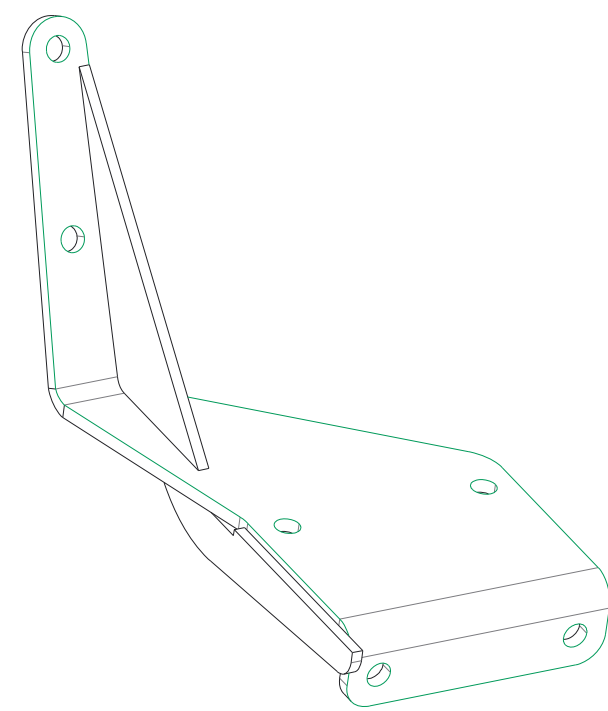
1-47199 QTY=1
FENDER SEAL RH
SCALE 0.125



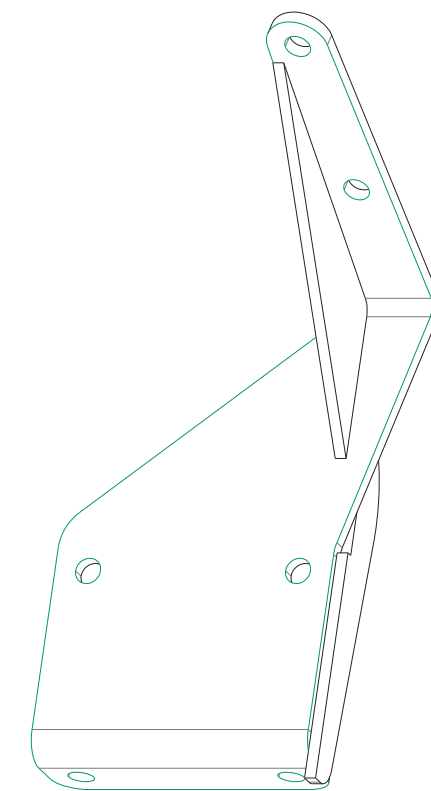
1-47198 QTY=1
FENDER SEAL LH
SCALE 0.125



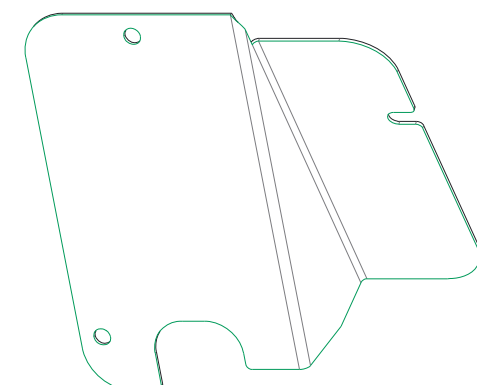
2-16630 QTY=1
CAB SHELL
SCALE 0.080



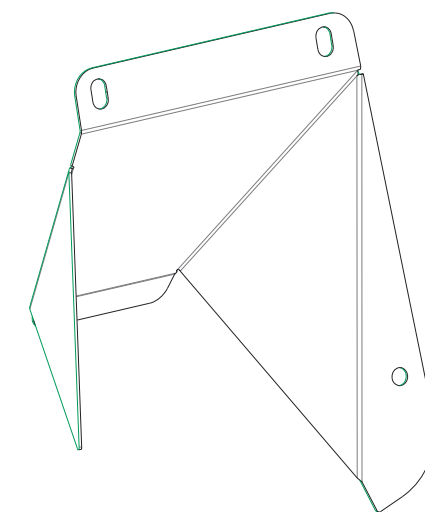
2-16665 QTY=1
FRONT MOUNT RH
SCALE 0.250



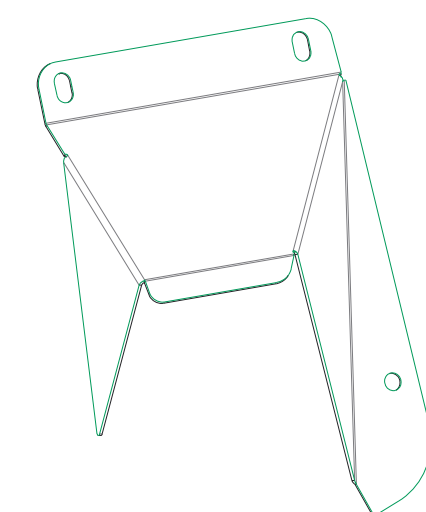
2-16664 QTY=1
FRONT MOUNT LH
SCALE 0.250



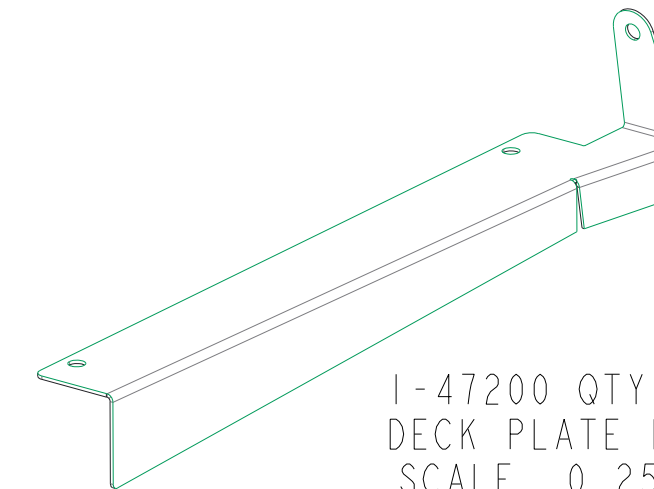
1-47325 QTY=1
REAR COVER
SCALE 0.250



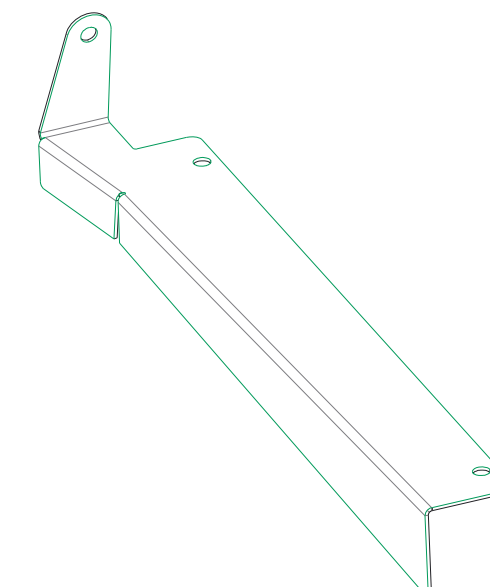
1-47196 QTY=1
PEDAL POCKET RH
SCALE 0.250



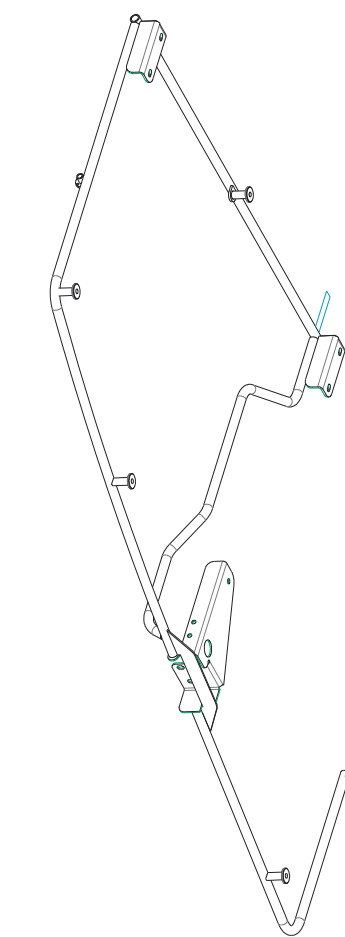
1-47195 QTY=1
PEDAL POCKET LH
SCALE 0.250



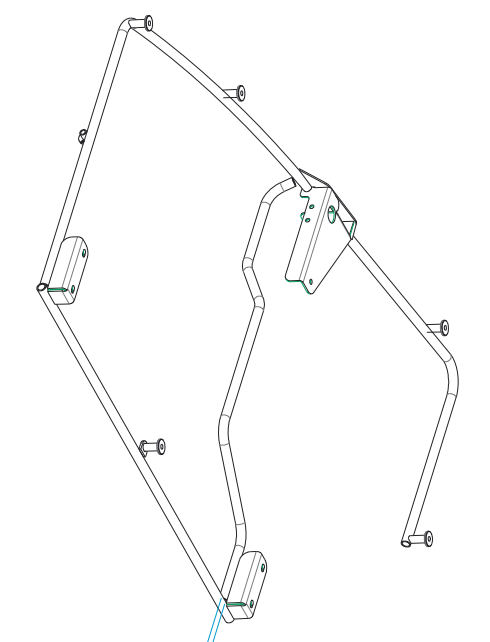
1-47200 QTY=1
DECK PLATE LH
SCALE 0.250



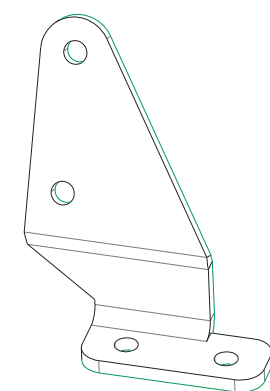
1-47201 QTY=1
DECK PLATE RH
SCALE 0.250



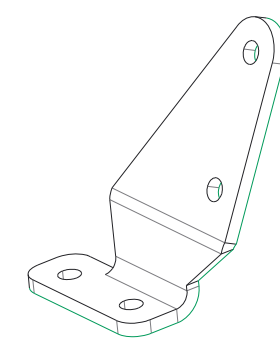
2-16633 QTY=1
DOOR FRAME LH
SCALE 0.080



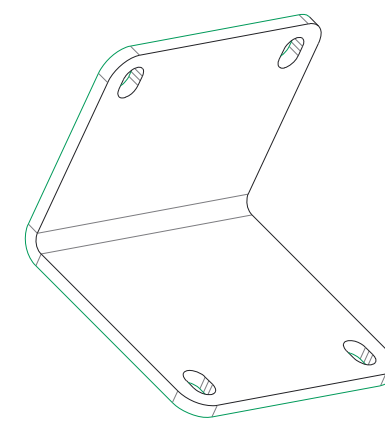
2-16634 QTY=1
DOOR FRAME RH
SCALE 0.080



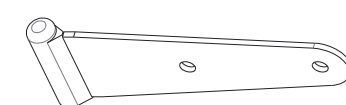
1-47193 QTY=1
REAR MOUNT RH
SCALE 0.250



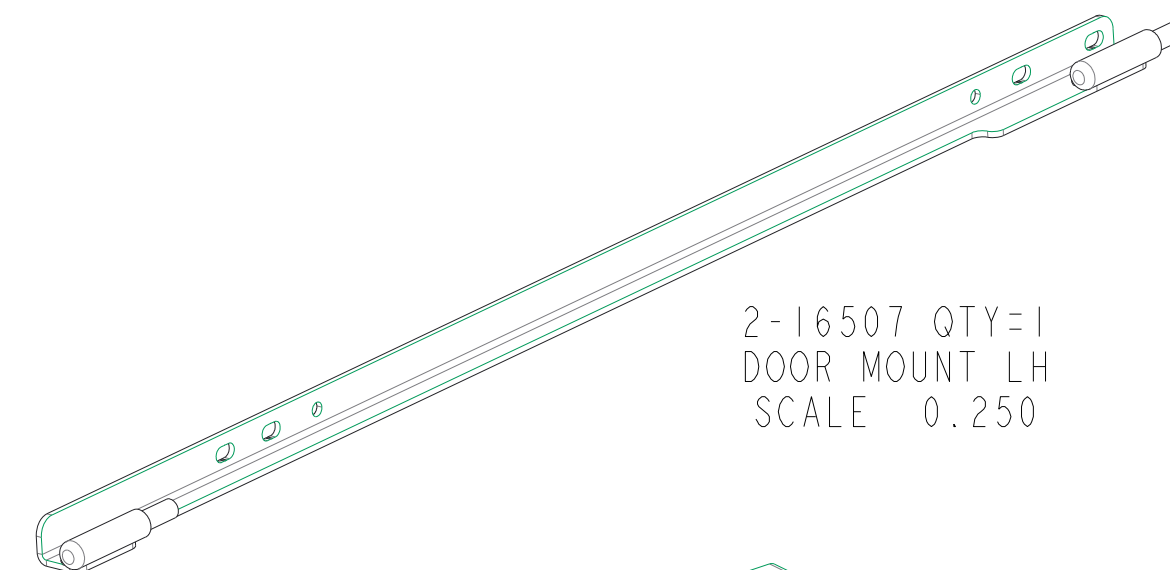
1-47194 QTY=1
REAR MOUNT LH
SCALE 0.250



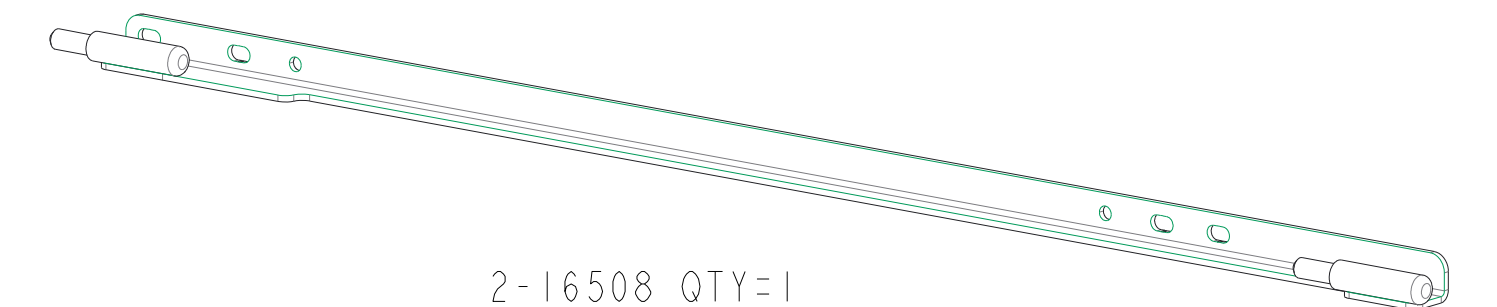
1-47371 QTY=2
L-BRACKET
SCALE 0.250



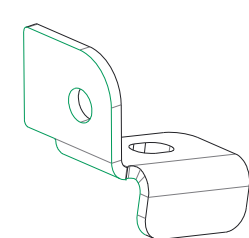
2-16504 QTY=4
HINGE WELDMENT
SCALE 0.250



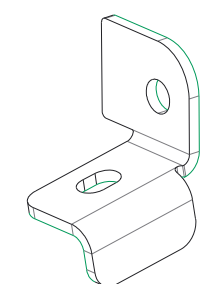
2-16507 QTY=1
DOOR MOUNT LH
SCALE 0.250



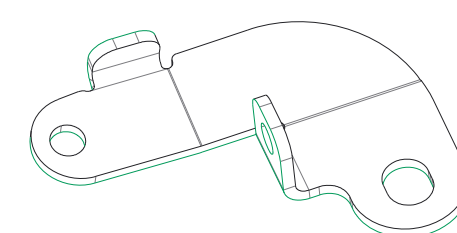
2-16508 QTY=1
DOOR MOUNT RH
SCALE 0.250



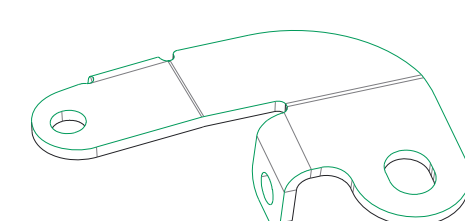
1-47880 QTY=1
STAY MOUNT LH
SCALE 0.500



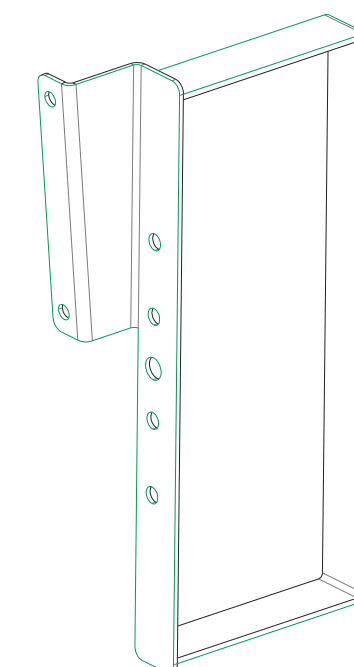
1-47881 QTY=1
STAY MOUNT RH
SCALE 0.500



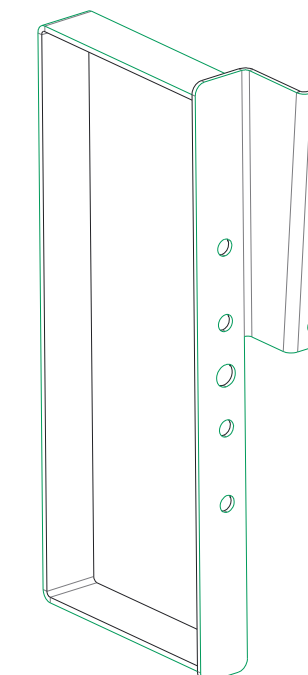
1-47756 QTY=1
STAY LH
SCALE 0.500



1-47757 QTY=1
STAY RH
SCALE 0.500



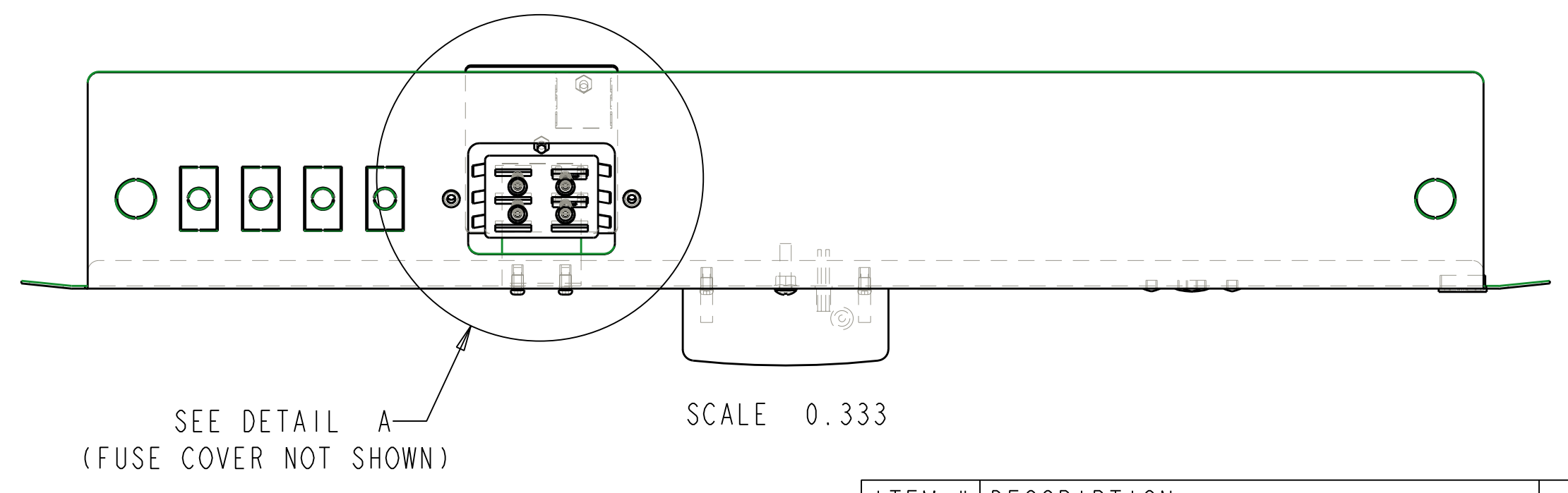
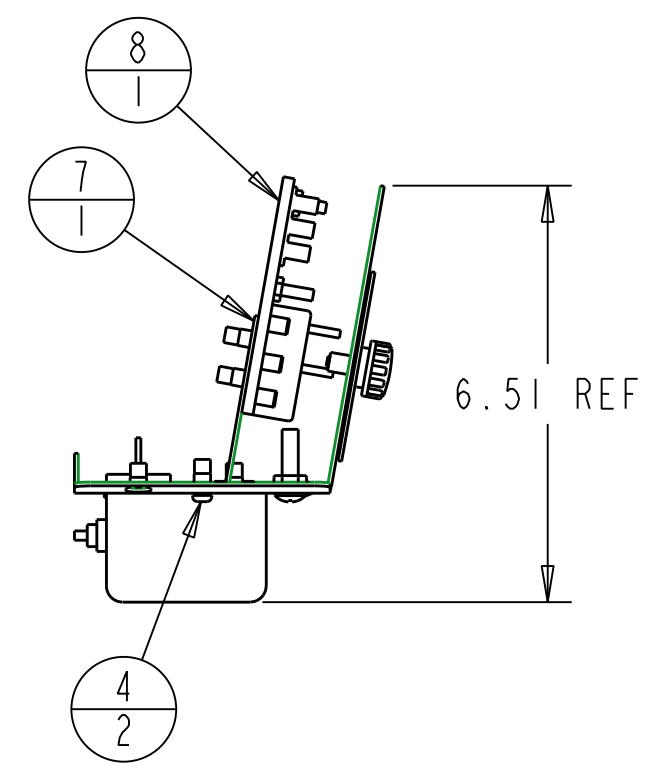
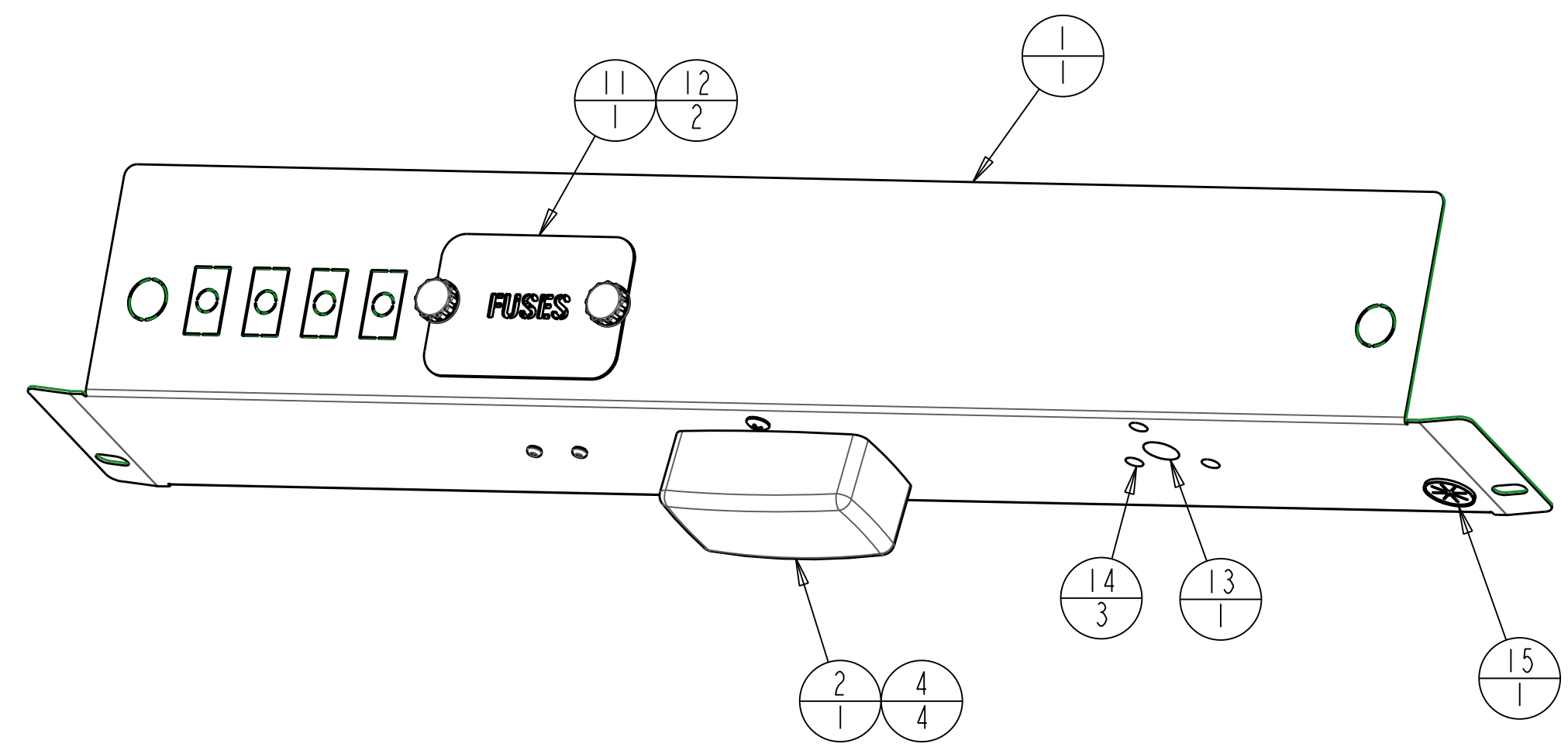
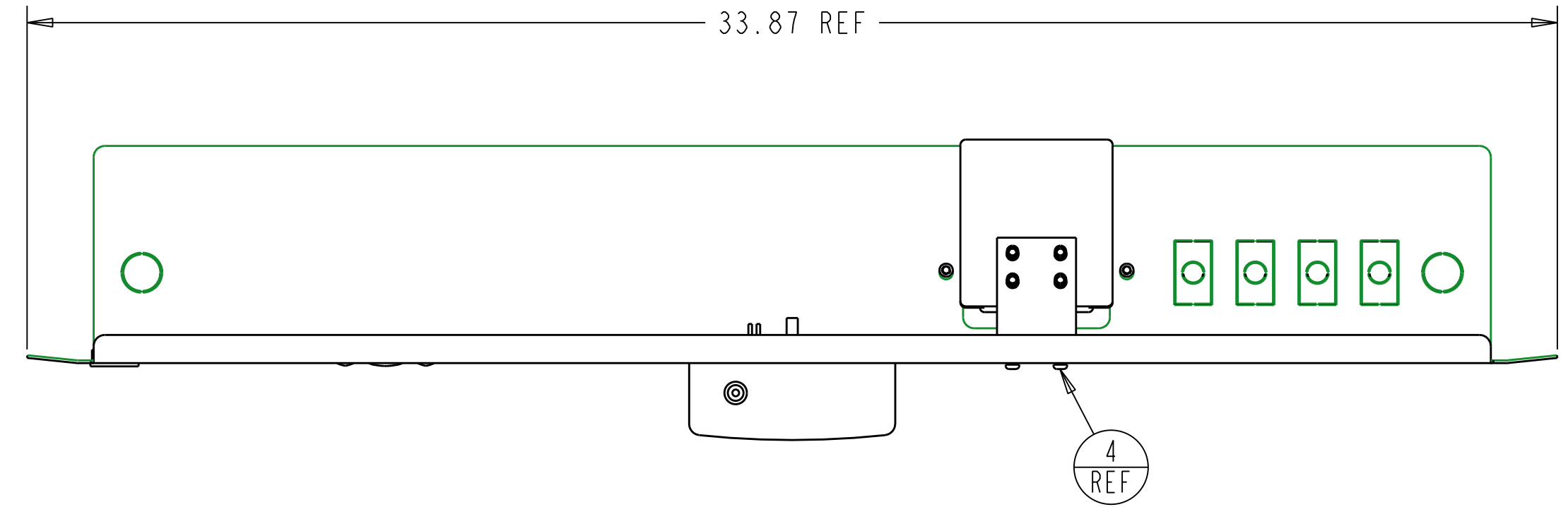
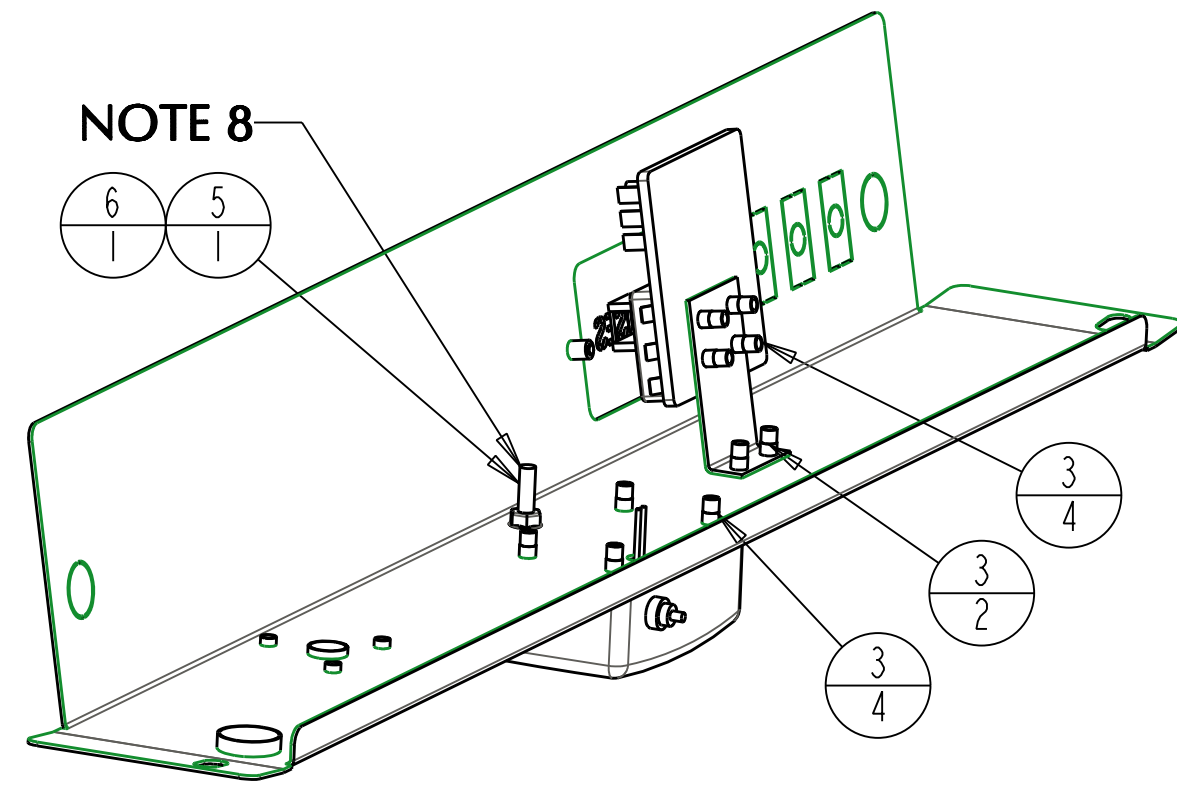
2-17079 QTY=1
LH DUAL FLASHER MNT
SCALE 0.250



2-17080 QTY=1
RH DUAL FLASHER MNT
SCALE 0.250

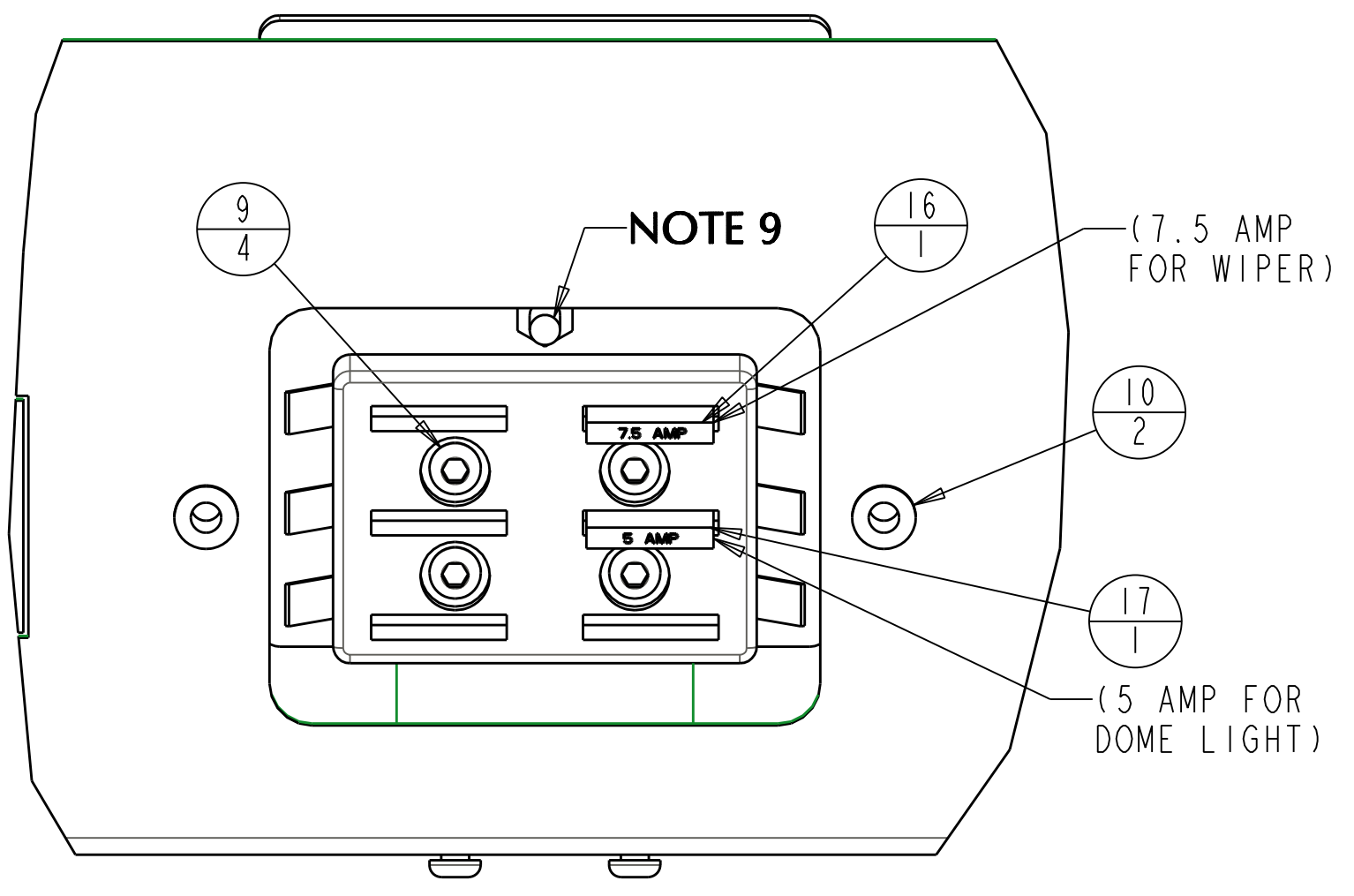
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.	A-11858 JD 2520-2720	MTRL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355			
X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE /05/.00 ANGLE ± 5°	TITLE	CAB ASSEMBLY (PARTS ID)	DRWG NO.	REV LEVEL
			D	4-15555 3 of 3 M
	DRWN	CAD	DATE	10-18-11

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	DESIGN RELEASE	CAD	11-04-11



ITEM #	DESCRIPTION	QTY
1	1-48034_HEADLINER_SHORT_PANEL	1
2	3-19315_DOME_LIGHT_RECT	1
3	3-16825_NUT_SERT_8-32	10
4	3-18807_MSCR_BH_SOC_8-32_X_50	6
5	3-17386_MSCR_25_X_100PHPHIL	1
6	3-14924_25_NUT_HEX_FLNG	1
7	1-46939_FUSE_BLOCK_MOUNT_PL	1
8	3-18811_FUSE HOLDER_6_W_GRND	1
9	3-18808_MSCR_BH_SOC_8-32_X_1_00	4
10	3-16600_NUT-SERT_10-24	2
11	1-46938_FUSE_COVER	1
12	3-19588_KNOB_10-24NC_X_1_STUD	2
13	3-10723_63_HOLE_PLUG	1
14	3-11833_25_HOLE_PLUG	3
15	3-18552_GROMMET_SNAP_UNIV_1_00	1
16	3-16581_FUSE_7-5_AMP	1
17	3-18672_FUSE_5_AMP	1
18	3-19523_MAIN_HARN_W_MAN_RESET	1
19	3-19635_HEADLINER_WIRE_HARNES	1

- ELECTRICAL NOTES:
1. ROUTE HEADLINER WIRES OF MAIN WIRE HARNESS 3-19523 UP INSIDE OF LH FRONT TUBE TO FUSE BLOCK LOCATION
 2. SECURE REMAINING SECTION OF MAIN WIRE HARNESS TO LH FRONT TUBE FOR SHIPPING
 3. REFER TO SHEET FOR WIRE HARNESS DETAILS



(FUSE COVER NOT SHOWN)
DETAIL A
SCALE 1.000

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO: A-11858 JD 2520-2720

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

DATE SPEC: SEE BOM

DRWG SIZE: D

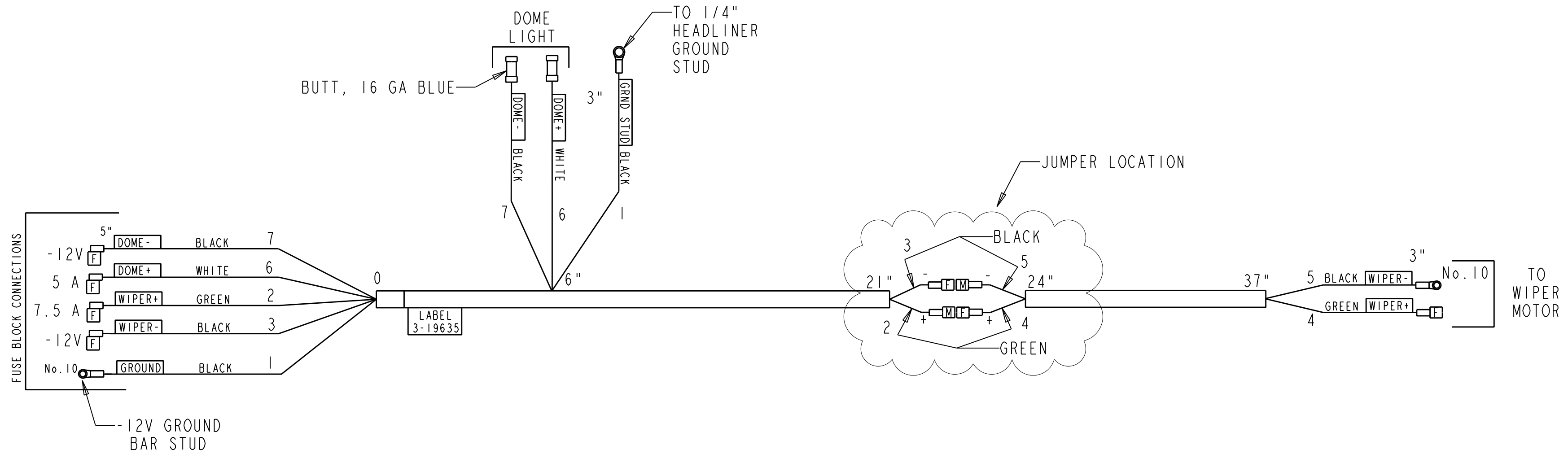
DRWG NO: 4-15749

REV LEVEL: 1 of 2

DRWN: CAD DATE: 11-04-11

NAME: CAD2 OBJECT: 4-15749_1 DATE: 02-Dec-11 13:34:50

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	REDESIGNED PART	CAD	12-02-11



REFER TO WIRE HARNESS PRINT 3-19635

WIRE No.	USED FOR	WIRE SPEC	COLOR	LENGTH	TERMINAL END 1	TERMINAL END 2
1	FUSE BLOCK GROUND STUD TO SWITCH PANEL GROUND STUD	16 GA GXL	BLACK	14.00"	No. 10 RING	1/4" RING
2	WIPER +12V (FUSE TO JUMPER LOCATION)	16 GA GXL	GREEN	32.00"	BLADE 1/4" FEMALE 90	BLADE 1/4" MALE
3	WIPER -12V (FUSE GROUND BAR TO JUMPER LOCATION)	16 GA GXL	BLACK	32.00"	BLADE 1/4" FEMALE 90	BLADE 1/4" FEMALE
4	WIPER +12V (JUMPER LOCATION TO WIPER MOTOR)	16 GA GXL	GREEN	16.00"	BLADE 1/4" FEMALE	BLADE 1/4" FEMALE
5	WIPER -12V (JUMPER LOCATION TO WIPER MOTOR MOUNT BOLT)	16 GA GXL	BLACK	16.00"	BLADE 1/4" FEMALE	No. 10 RING TERMINAL
6	DOMELIGHT +12V (FUSE TO DOME LIGHT WHITE WIRE)	16 GA GXL	WHITE	14.00"	BLADE 1/4" FEMALE 90	BUTT, 16 GA BLUE
7	DOMELIGHT -12V (FUSE GROUND BAR TO DOME LIGHT BLACK WIRE)	16 GA GXL	BLACK	14.00"	BLADE 1/4" FEMALE 90	BUTT, 16 GA BLUE

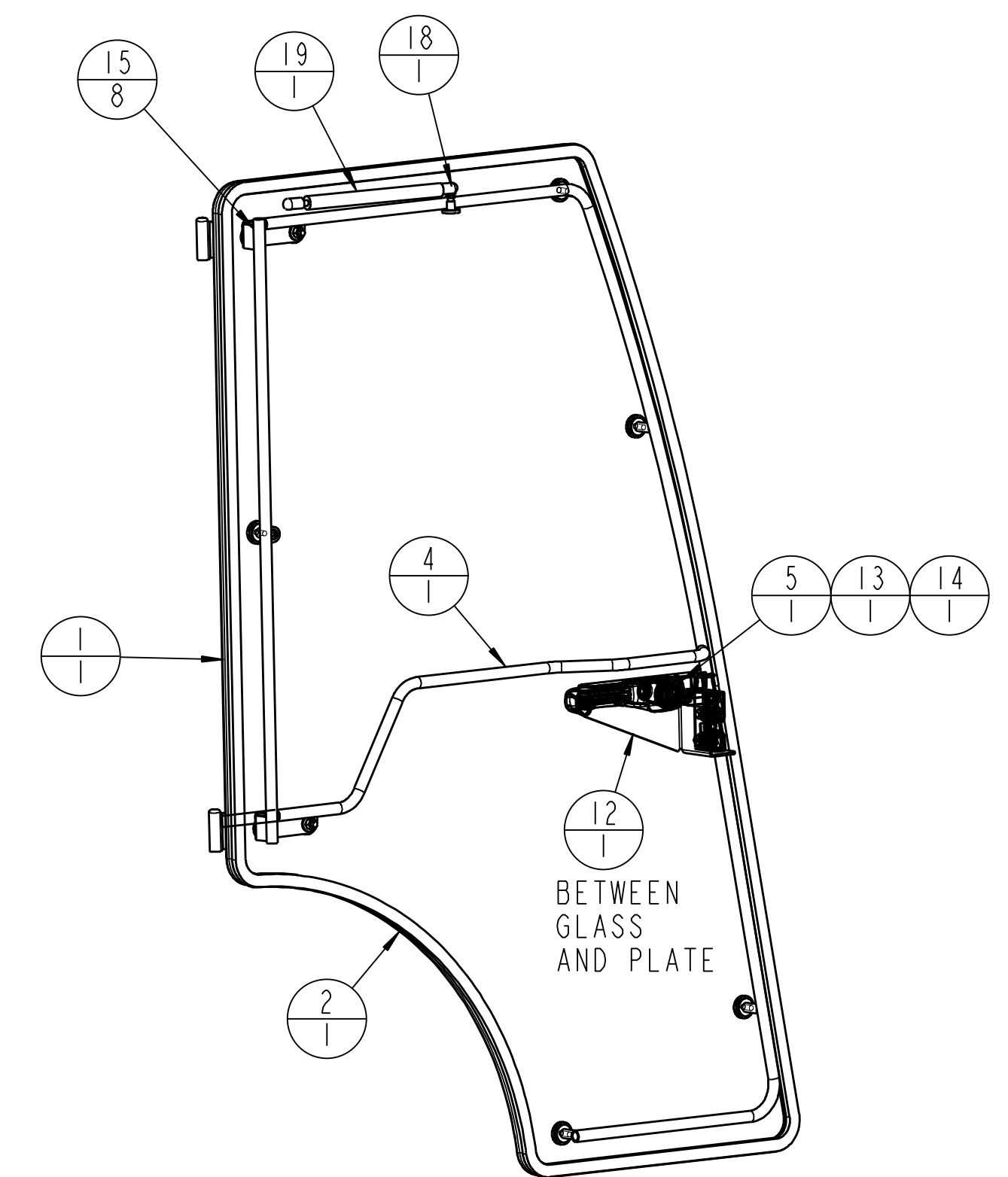
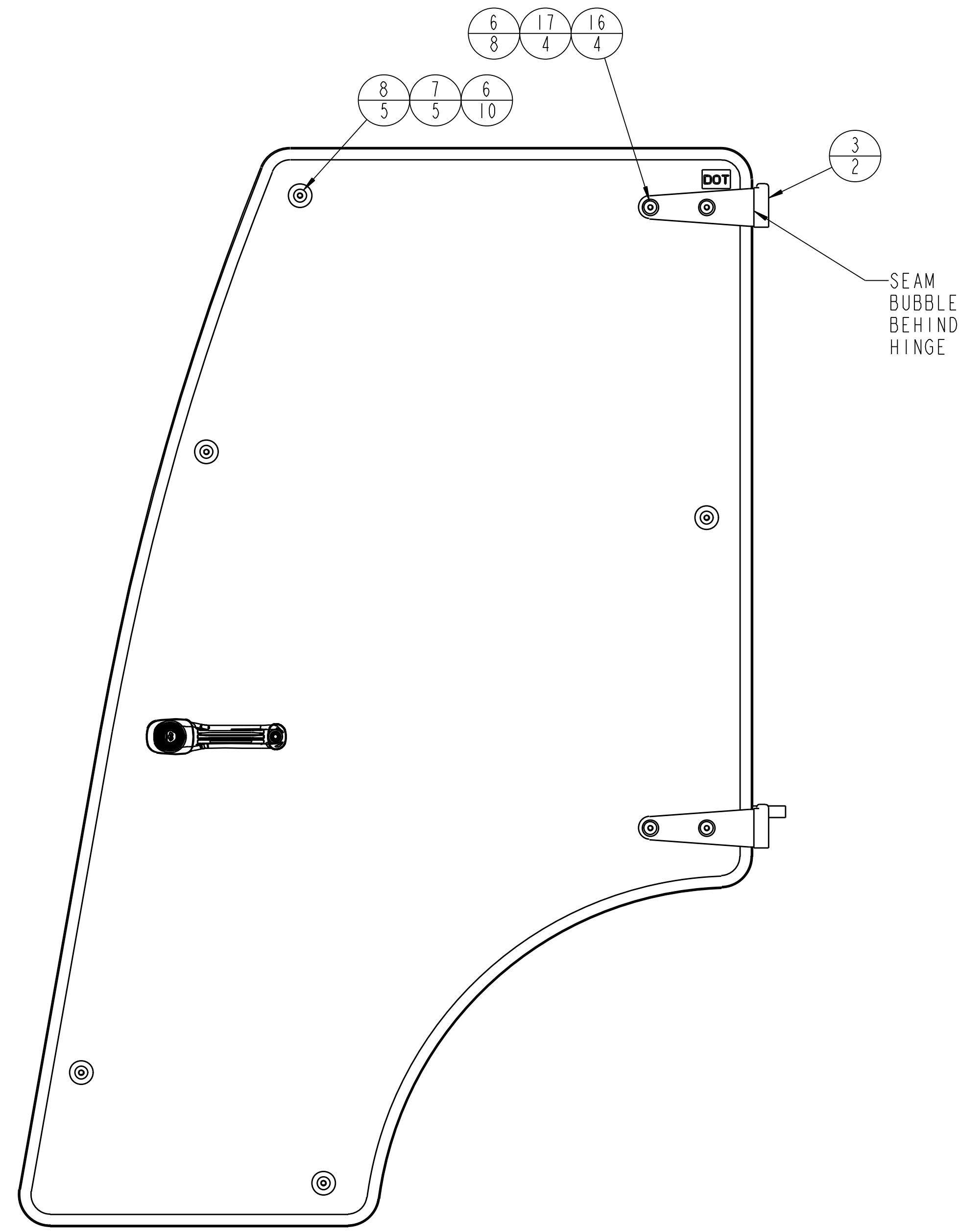
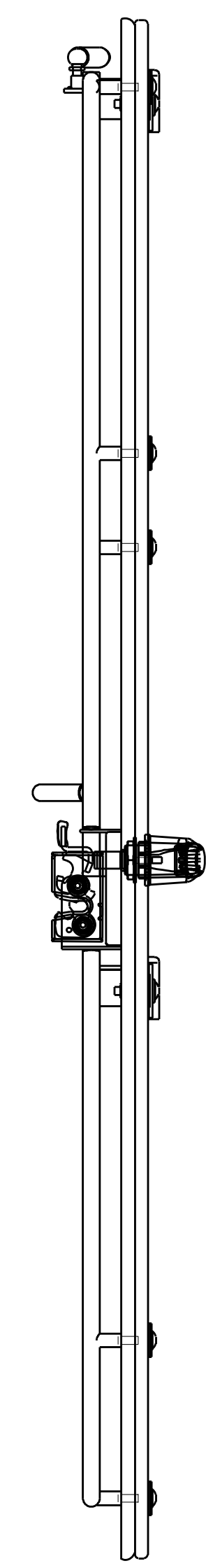
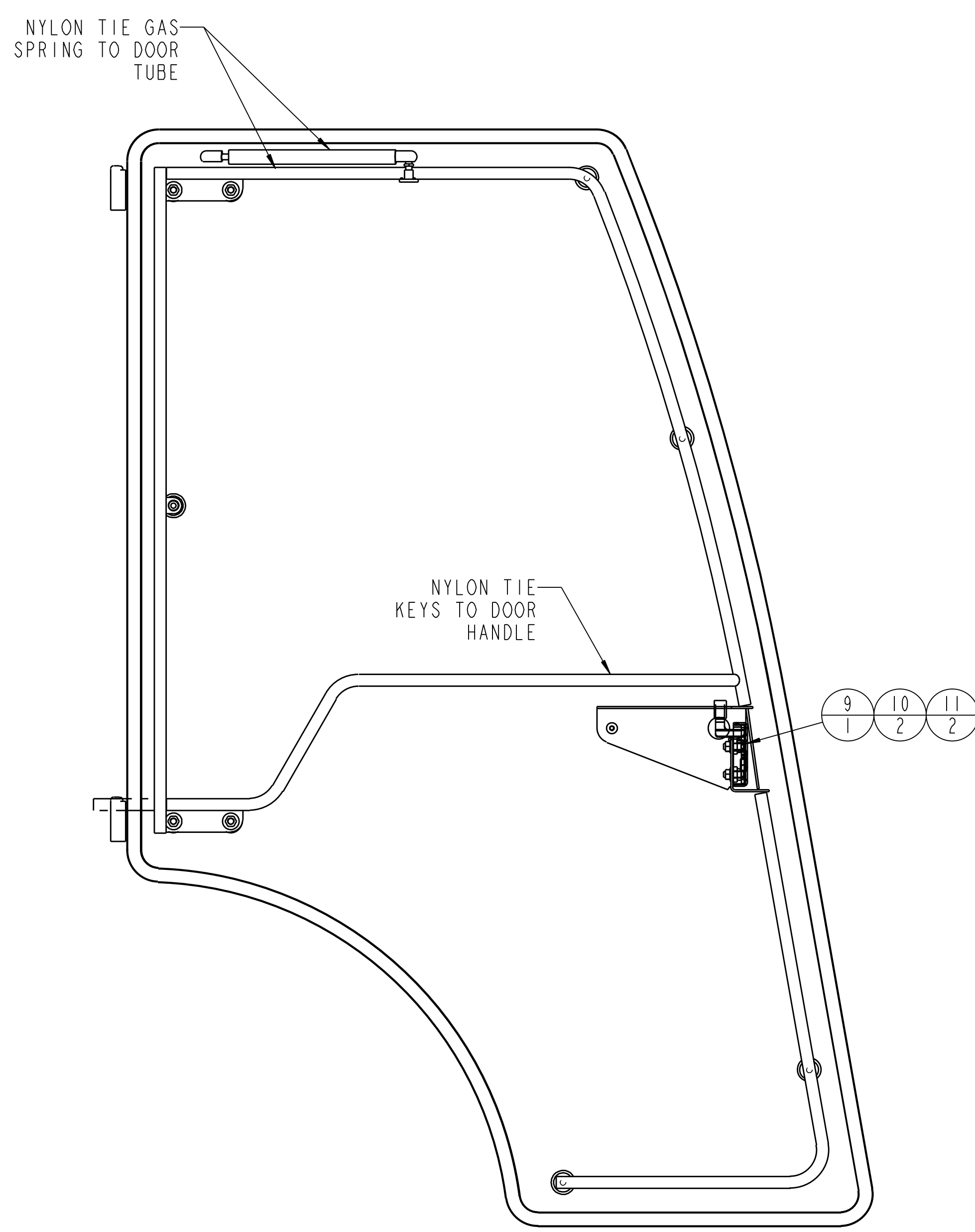
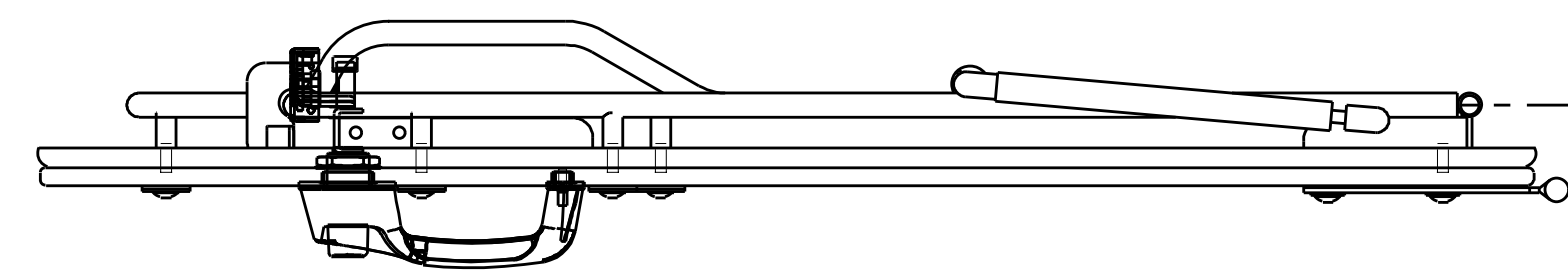
- NOTES:
1. ALL WIRE TO BE 16 GA GXL
2. ALL BLADE CONNECTORS 1/4" FULLY INSULATED
3. LOOM TO BE .350" DIA

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TOLERANCES UNLESS NOTED OTHERWISE X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 1.05/-0.00 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JOHN DEERE	MATL SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE WIRE HARNESS HEADLINER	DRWG SIZE C	DRWG NO. 4-15749 2 of 2
	DATE 12-02-11	REV LEVEL A

NAME:CAD2 OBJECT:4-15749_2 DATE:09-Dec-11 13:33:27

REV	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A1	10018	LATCH 3-19308 WAS 3-19309	CAD	12-08-10
A2	10018	3-19432 WAS 3-18324	CAD	12-08-10
B	-	GAS SPRING WAS 3-11929 30 LB	CAD	04-11-11
C	10393	UPDATED 2-16633 FRAME WELDMENT	SRB	11/15/11



SCALE 0.125

ITEM #	DESCRIPTION	QTY	
1	3-19542_DOOR_PANEL	1	
2	3-19324_BUB_RUB_169_LG	1	
3	2-16504_HINGE_DOOR_WELDMENT	2	
4	2-16633_DOOR_FRAME_LH	1	
5	3-19307_HANDLE_EXTERI_SW0001	1	
6	3-16217_GLASS_WASHER	18	
7	3-18187_31_FENDER_WASHER	5	
8	3-18324_313_18_NC_125_TH_TORX	5	
A1	9	3-19308_LATCH_DLP_615100-2_SW	1
	10	3-18453_MSCR_312-18X125_FH_TORX	2
	11	3-17111_SER_FLNG_NUT_312	2
	12	3-19325_FOAM_SPACER_DOOR	1
	13	3-10076_250_LOCK_WASHER	1
	14	3-18312_MSCR_M6X20_TH_TORX	1
A2	15	3-10085_3125_WASHER	8
	16	3-19342_MSCR_313X150_TRUSS_TORX	4
	17	3-10072_3125_NYLOCK	4
B	18	3-11821_BALL_STUD	1
	19	3-13024_GAS_SPRING_6IN	1

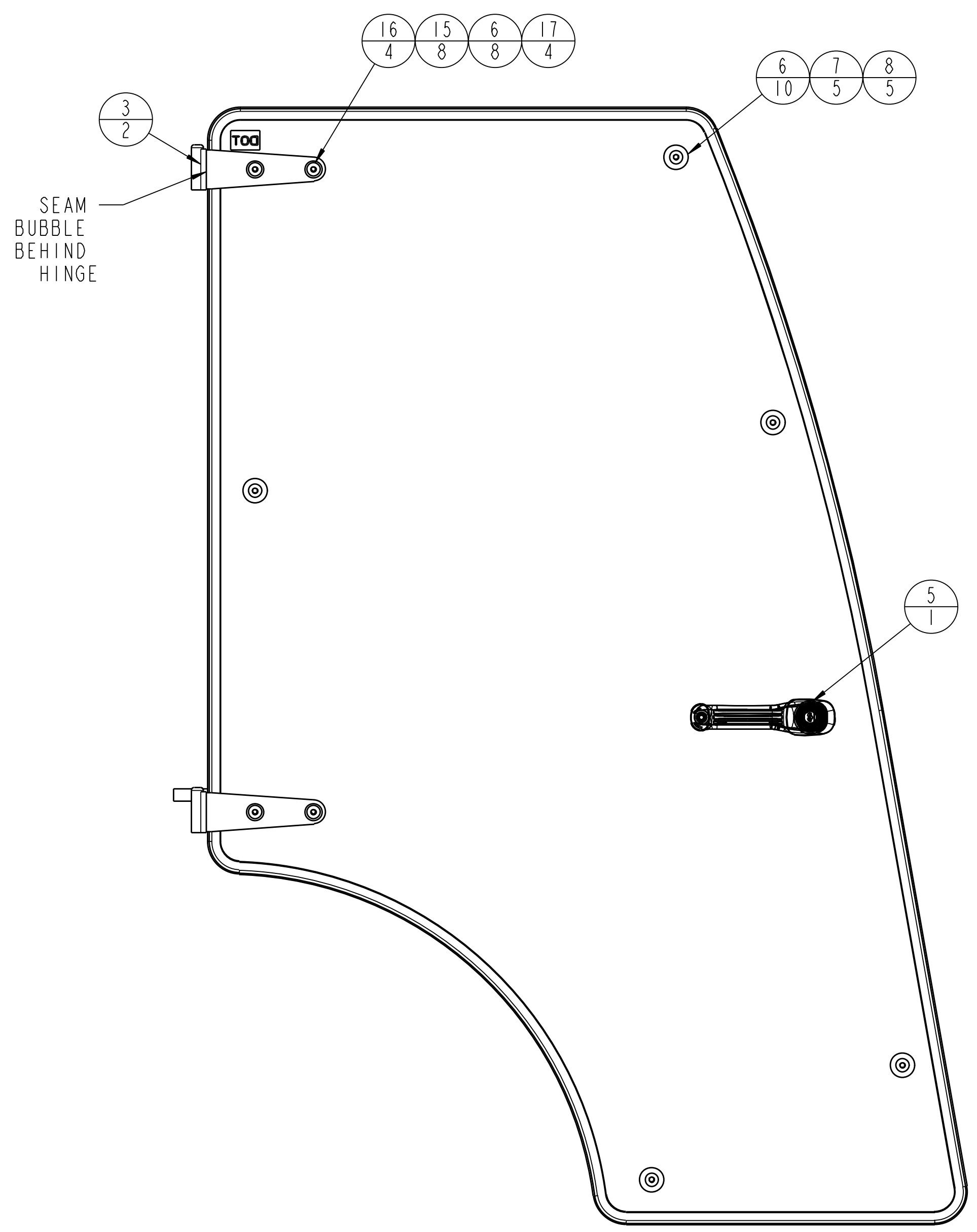
SCALE 0.200

REF RH MIRROR ASM 4-15557

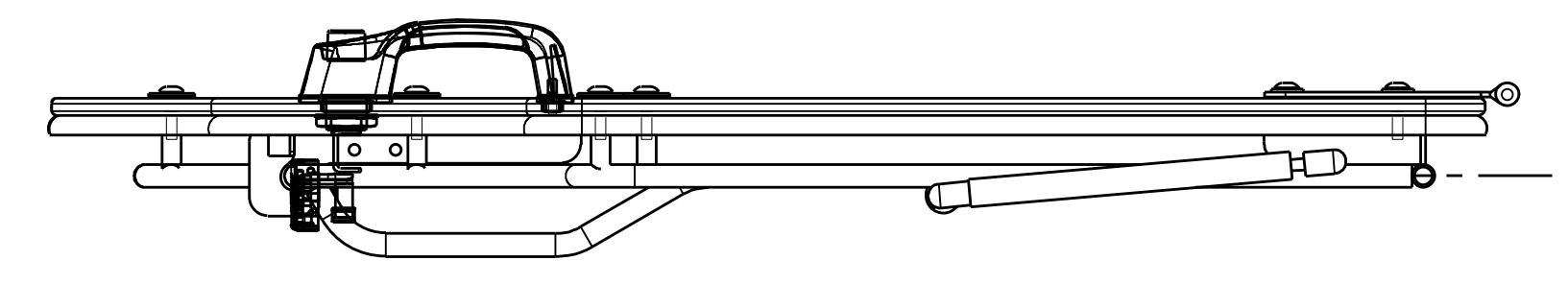
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.: A-11859 JD 23-25-27	MATL SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 1/16" ± .005 ANGLE ± 5°	TITLE: DOOR ASSEMBLY LH	DRWG NO.: 4-15556 1 of 1
	DRWG SIZE: D	REV LEVEL: C
	DRWN: CAD	DATE: 05-27-10

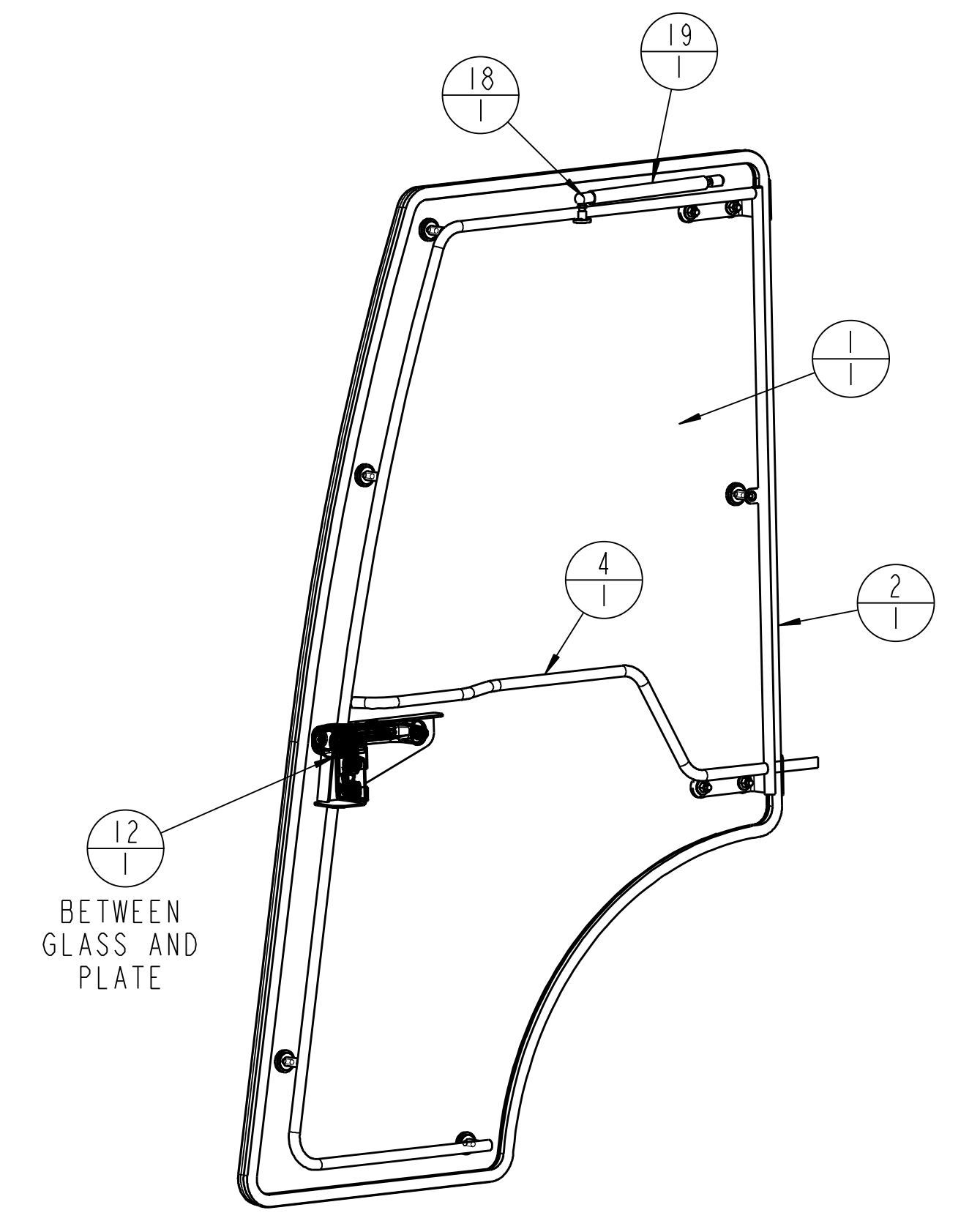
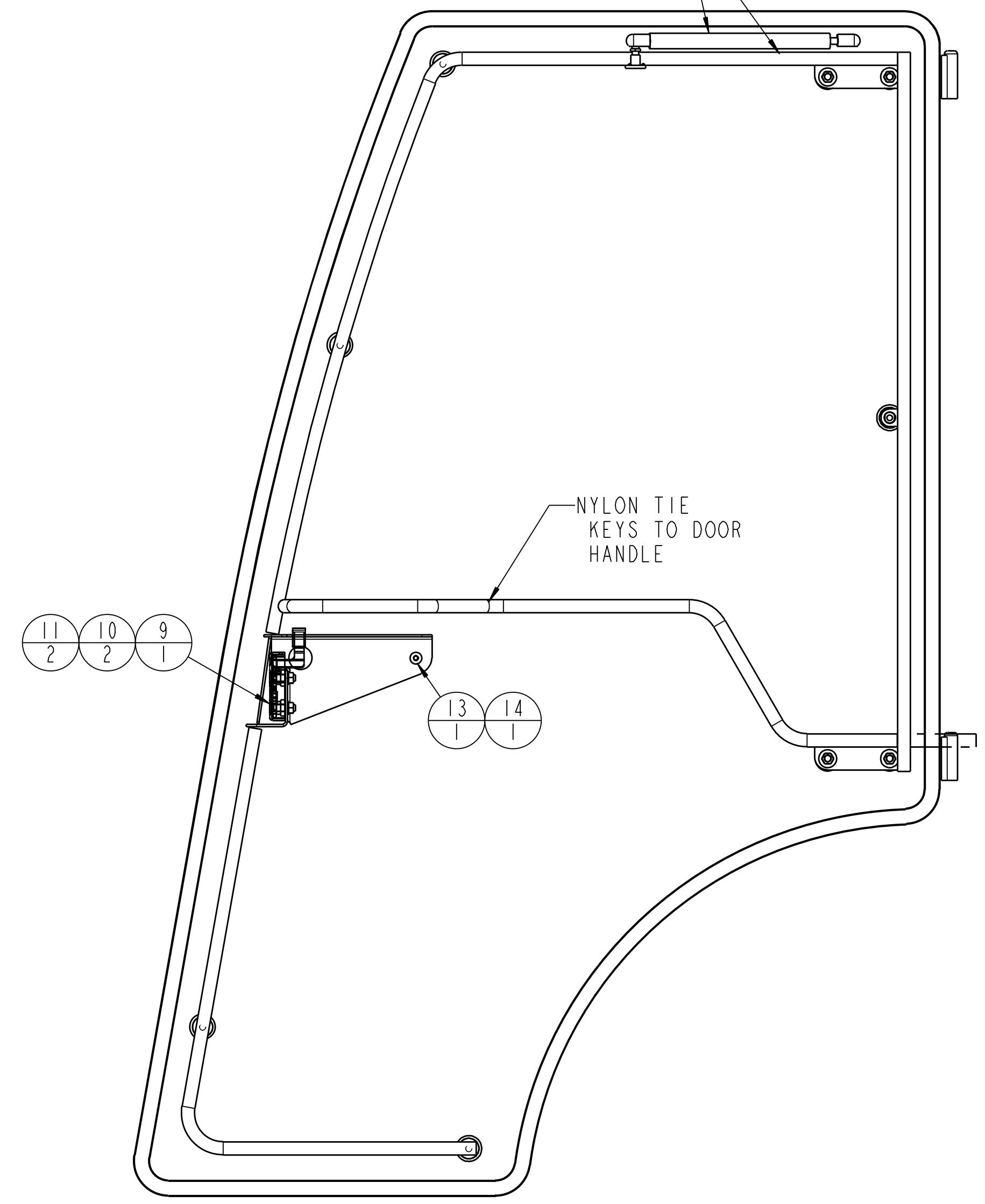
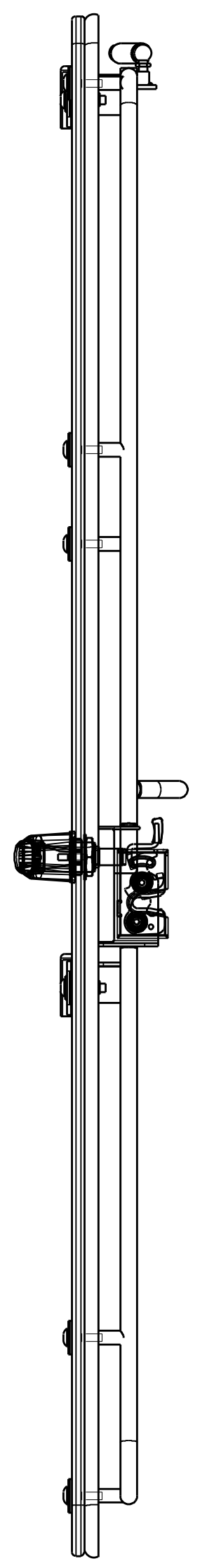
REV	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A1	10018	LATCH 3-19309 WAS 3-19308	CAD	12-08-10
A2	10018	BOLT 3-19432 WAS 3-18324	CAD	12-08-10
B	-	GAS SPRING WAS 3-11929 30 LB	CAD	04-11-11
C	10393	UPDATED WELDMNT 2-16634	SRB	11/15/11



SCALE 0.200



NYLON TIE GAS SPRING TO DOOR TUBE



SCALE 0.125

ITEM #	DESCRIPTION	QTY
1	3-19542_DOOR_PANEL_MIR	1
2	3-19324_BUB_RUB_MIR	1
3	2-16504_HINGE_DOOR_WELD_TEMP	2
4	2-16634_DOOR_FRAME_RH_MIR	1
5	3-19307_HANDLE_EXTERI_SW_REF	1
6	3-16217_GLASS_WASHER_MIR	18
7	3-18187_31_FENDER_WASHER_MIR	5
8	3-18324_313_18_NC_125_TH_TX_REF	5
9	3-19309_LATCH_DLP_615100-1	1
10	3-18453_MSCR_312-18X125_FH_MIR	2
11	3-17111_SER_FLNG_NUT_312_MIR	2
12	3-19325_FOAM_SPACER_DOOR_REF	1
13	3-10076_250_LOCK_WASHER_MIR	1
14	3-18312_MSCR_M6X20_TH_TORX_MIR	1
15	3-10085_3125_WASHER_MIR	8
16	3-19342_MSCR_313X150_TRUSS_TORX	4
17	3-10072_3125_NYLOCK_MIR	4
18	3-11821_BALL_STUD_MIR	1
19	3-13024_GAS_SPRING_6IN	1

A1
A2
B

REF RH MIRROR ASM 4-15556

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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO:	A-11859 JD 23-25-27	MATL SPEC:
	CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE (Ø)/ID ANGLE ± 5°	TITLE	DRWG NO.	REV LEVEL
	DOOR ASSEMBLY RH	D 4-15557 1 of 1	C
	DRWN: CAD	DATE: 05-27-10	