

CAB MOUNTING INSTRUCTIONS
John Deere X Series

COZYcab™

FOR JOHN DEERE

X700, X720, X720se, X724, X728, X728se, X729, X740, X744, X748, X748se, X749 SERIES MODELS
(Also fits X465, X475, X485, X495, X575, X585, X595)



A-11762

ROPS CAB KIT WITH TEMPERED GLASS DOORS

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OF LITCHFIELD, INC.

PO BOX 70, 1715 S. Sibley Avenue, Litchfield, MN 55355-0070
Ph: (320) 693-3221 Fax: (320) 693-7252
Website: www.800cabline.com

SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities, and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

Thoroughly inspect cab mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches, or on hillsides.

Wait for tractor to STOP before dismounting.

Check clearance carefully before driving under any objects.

Avoid operating sideways on a steep slope whenever possible.

ALWAYS buckle safety belt while operating tractor.

Never exceed factory recommended specifications.

DO NOT weld, cut, drill or modify ROPS in any manner unless instructed by manufacturer.

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**INSTALLATION INSTRUCTIONS FOR
ROLLOVER PROTECTION SYSTEM (ROPS)**

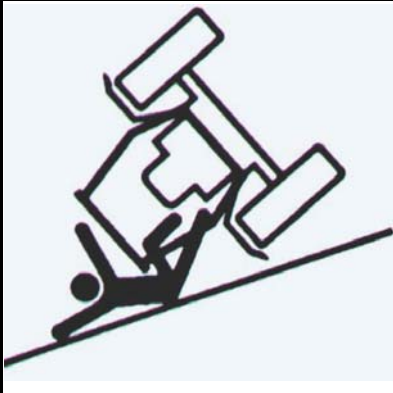
This manual contains assembly, operating, maintenance and safety instructions for your ROPS. Before installing the ROPS or operating a machine equipped with a ROPS, carefully read these instructions completely. The ROPS will reduce the risk of serious or fatal injury in the unlikely event of a tip over although the system cannot protect the operator from all possible injuries. By following the operating, maintenance, and safety instructions, you will prolong the life of the machine and the ROPS, maintain its maximum efficiency and promote safe operation.

If additional information is needed, contact your authorized equipment dealer or distributor. **Keep this manual with the machine operator's manual for future reference.**

IMPORTANT:

- 1. Do not cut, drill, modify or repair ROPS in any manner.**
- 2. Always replace a damaged ROPS.**
- 3. Always use the seatbelt and ROPS together.**
- 4. Frequently inspect roll bar and seat belts for damage or loose hardware.**
- 5. Use extreme care when working close to fences, ditches, trees and on hills.**
- 6. Check overhead clearances carefully before driving under any objects.**
- 7. Do not leave operator's position while unit is running.**
- 8. Do not carry riders.**
- 9. If ROPS is a folding ROPS, ROPS should be in the upright position and pinned when operating the machine.**

WARNING! This ROPS is certified for use on machines with a maximum gross vehicle weight (GVW) of **2430 LBS.** The GVW INCLUDES the weight of the base machine, operator, fuel, ROPS, and other attachments and payloads. When attachments are added, causing the GVW of the machine to be more than **2430 LBS.**, the ROPS may not provide adequate protection resulting in serious injury or death. Use caution when installing attachments and **DO NOT EXCEED** the GVW rating of the ROPS.



**WARNING!
SERIOUS INJURY OR DEATH MAY RESULT FROM MACHINE
ROLLOVER**

- DO NOT OPERATE MACHINE ON STEEP SLOPES OR NEAR DROP OFFS
- ALWAYS USE SEAT BELTS
- AVOID SHARP AND/OR QUICK TURNS
- DO NOT EXCEED THE MACHINE WEIGHT RATING OF THE ROPS



WARNING

ROLLOVER MAY CAUSE PERMANENT INJURY OR DEATH.

- ROPS RAISES THE CENTER OF GRAVITY AND REDUCES STABILITY ON SLOPES.
- SUDDEN STARTS OR TURNS ON RAMPS OR SLOPES CAN CAUSE OVERTURN.
- USE GREATER CARE ON RAMPS AND AS SLOPES INCREASE.

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Read these instructions and identify all components. Please retain these instructions for future reference and parts ordering information. Refer to kit components and figure 1 for general layout.

Kit Components:	ITEM	QTY	PART No.	DESCRIPTION
	1	1	A-11762	CAB ASSEMBLY, WITH GLASS DOORS
	2	1	4-15431	REAR MOUNT ASSEMBLY
	3	1	2-15706	FRONT MOUNT WELDMENT
	4	1	2-15707	FRONT MOUNT RETAINING BRACKET
	5	1	4-15484	FUEL ACCESS COVER ASSEMBLY
	6	1	4-14673	VINYL RH AIR INTAKE COVER
	7	1	1-47016	AIR COVER MOUNT BAR
	8	1	4-15527	STEEL LH AIR INTAKE COVER
	9	2	1-46936	LIFTING EAR
	10	1	4-15469	HARDWARE KIT CONSISTS OF ITEMS 10-22
	11	3	3-10379	HEX NUT, 1/2" NYLOCK
	12	6	3-10147	HEX BOLT, 3/8" x 1.00" LONG
	13	6	3-10086	FLAT WASHER, 3/8"
	14	6	3-17622	FLANGE NUT, 3/8"
	15	1	3-10141	HEX BOLT, 1/2" x 3.50" LONG
	16	3	3-10087	FLAT WASHER, 1/2"
	17	2	3-10406	HEX BOLT, 1/2" x 1.25" LONG
	18	6	3-10228	HEX BOLT, 5/16" x 1.00" LONG
	19	8	3-10085	FLAT WASHER, 5/16"
	20	6	3-17111	FLANGE NUT, 5/16"
	21	1	05-11107	MOUNTING INSTRUCTIONS, CAB A-11762
	22	2	3-18798	SOCKET-BUTTON HEAD BOLT, 5/16" x 7/8" LONG

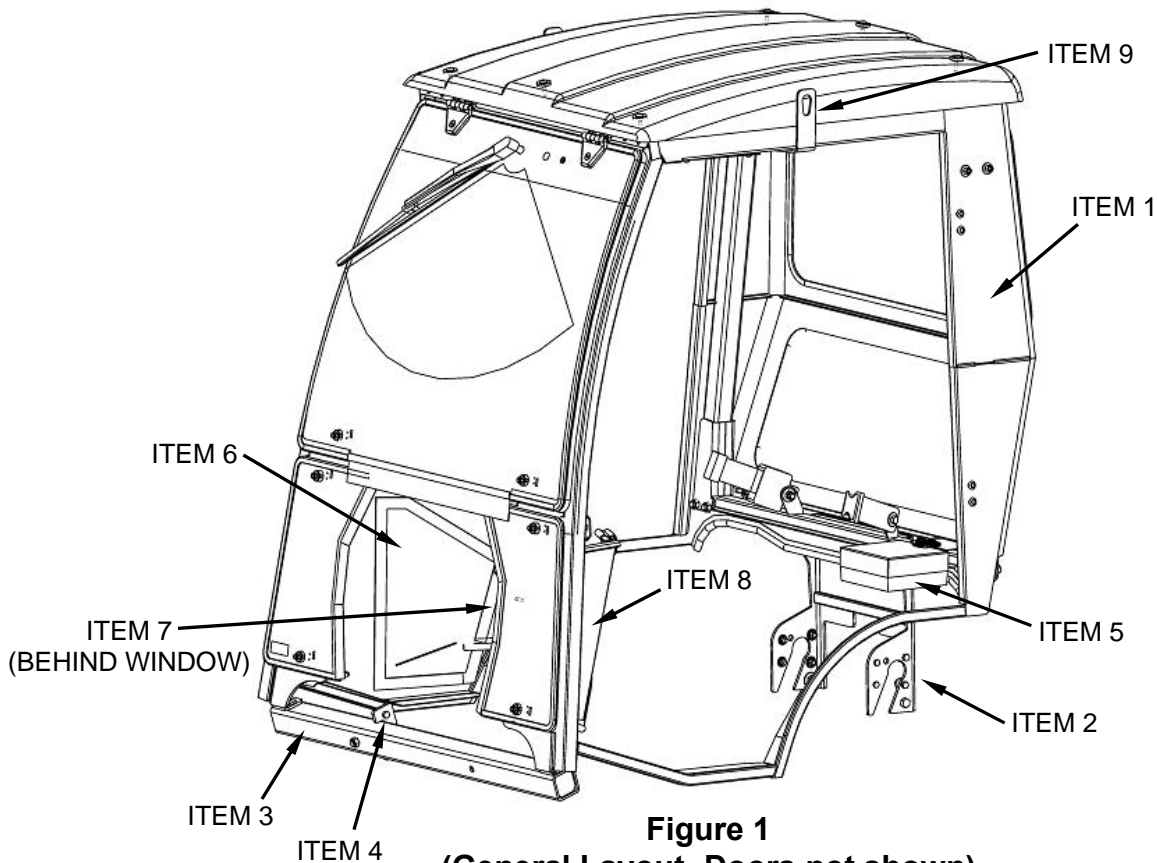


Figure 1
(General Layout -Doors not shown)

CAB MOUNTING INSTRUCTIONS
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Preparation of tractor:

- 1) Open mounting kit box and layout parts. Refer to figure 1 for parts identification and part numbers.
- 2) Remove the (4) carriage bolts from each side of the rear frame. See figure 2. Note: Bolts are not present on all machines.
- 3) Removal of the mower deck is optional. It is easier to install the front mount tube with the deck removed. Open the tractor hood.

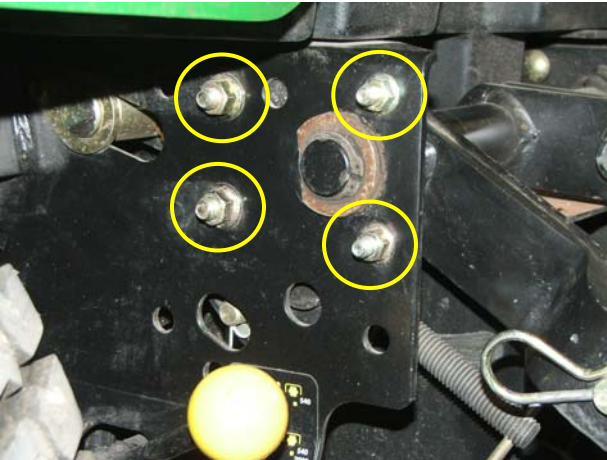


Figure 2

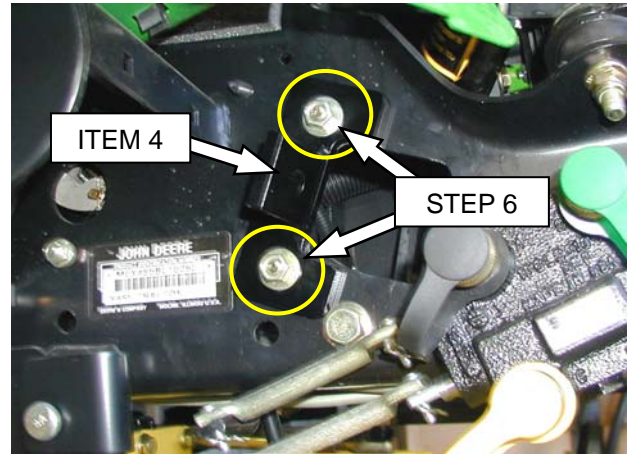
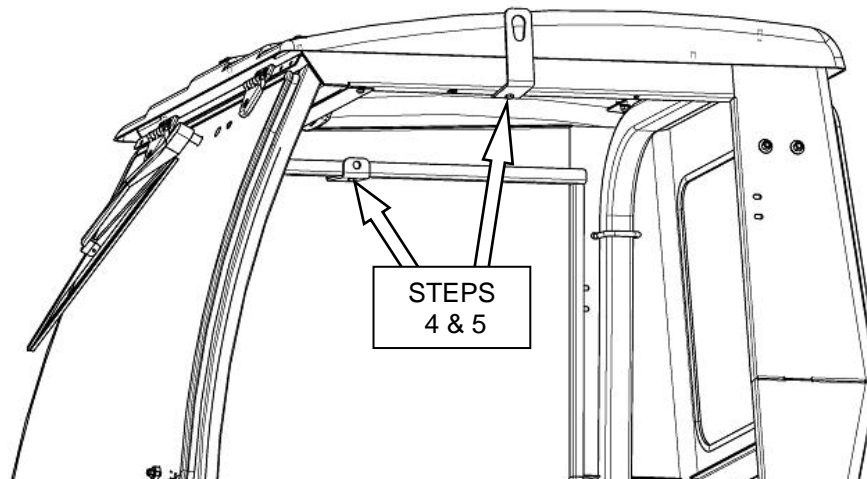


Figure 3

Installing Mounts:

- 4) Locate lifting ears (Item 9), supplied with cab kit. Secure (1) lifting ear to each side of cab as shown in the figure below using (1) 5/16" x 1" bolt with each ear.
- 5) Using an overhead hoist, raise the cab using the lifting ears and remove the shipping pallet and crating.



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- 6) Attach the front mount retaining bracket (Item 4) to RH side of tractor frame under foot deck area. Secure to frame using (2) 3/8 x 1.00" bolts, (2) 5/16" flat washers and (2) 3/8" serrated flange nuts. See figure 4.
- 7) Remove front mount tube (Item 3) from cab. Set hardware aside for re-use in Step 14. Insert tube into tractor frame. Use a 1/2 x 3.50" bolt with a 1/2" flat washer and a 1/2" nylock nut to secure tube to front mount retaining bracket. See figure 4.

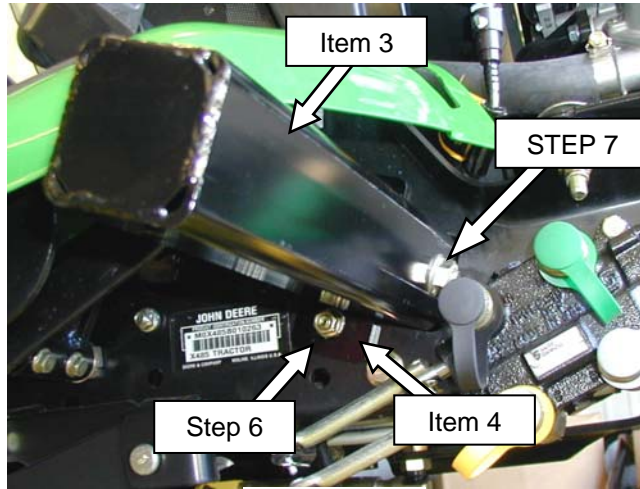


Figure 4

Installation of Cab:

- 8) With cab raised, tractor can be rolled under cab and lowered. The cab is shipped with the rear mount attached to back of cab and can be install without removing from cab. Tractors with 3-point assemblies may need the 3-point assembly removed in order to install rear mount.
- 9) Lower cab with rear mount onto the tractor's rear frame. Cab may need to be tilted rearward to clear fender. Tilt forward and align with rear mount holes. See Figure 5.
- 10) Use a 1/2 x 1.25" bolt with 1/2" flat washer and 1/2" nylock nut on the lower hole on each side of the mount. See figure 6. **DO NOT TIGHTEN UNTIL ALL HARDWARE IS INSTALLED.**

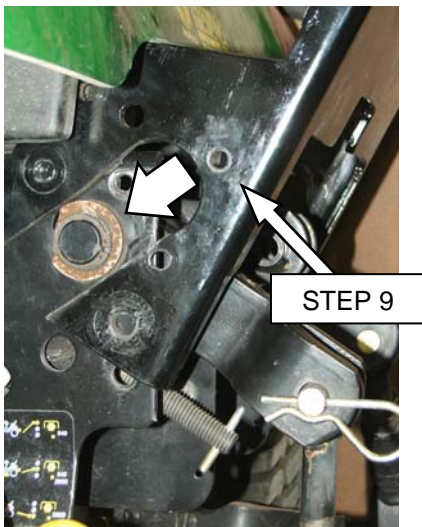


Figure 5

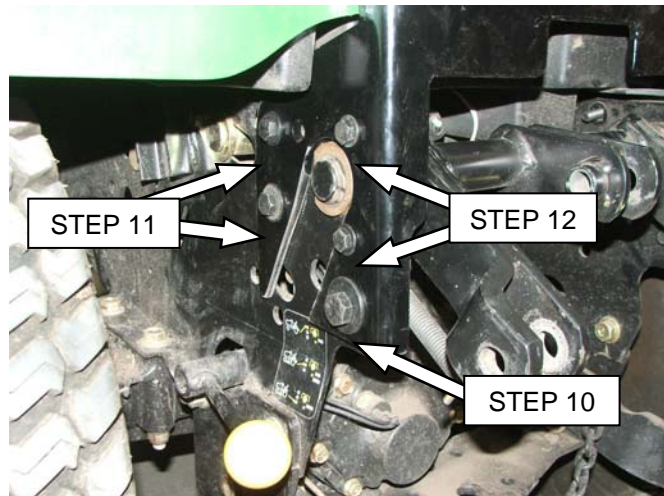


Figure 6

CAB MOUNTING INSTRUCTIONS
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- 11) Use (2) 3/8 x 1" bolts with 5/16" flat washers and 3/8" serrated flange nuts on the (2) front holes on each side of the mount. See figure 6.
- 12) Use (2) 5/16 x 1" bolts with 5/16" flat washers and 5/16" serrated flange nuts on the (2) rear holes on each side of the mount. See figure 6.
- 13) Line up the front holes of cab with the front mount tube holes.
- 14) Secure the front of the cab with hardware from Step 5 by re-using (2) 1/2" x 3.50" bolts and (2) 1/2" lock washers as shown in figure 7.
- 15) Remove lifting ears and store for future use if cab is ever removed.



Figure 7



Figure 8

- 16) **Important!** Using a torque wrench, torque all mounting hardware to the following torque specifications:

5/16" hardware to 21 ft-lbs
3/8" hardware to 37 ft-lbs
1/2" hardware to 90 ft-lbs

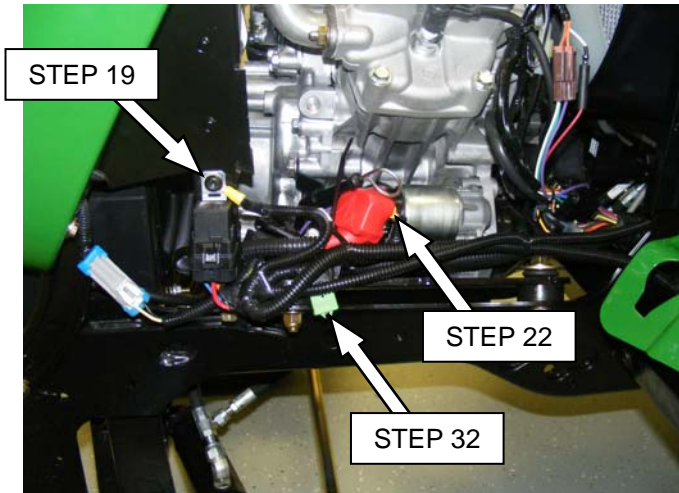
- 17) **Check the 1/2" bolts that connect the cab ROPS to that rear mount are properly torque to 90 ft-lbs! See Figure 8.**

Electrical Hook-Up (Disconnect battery power):

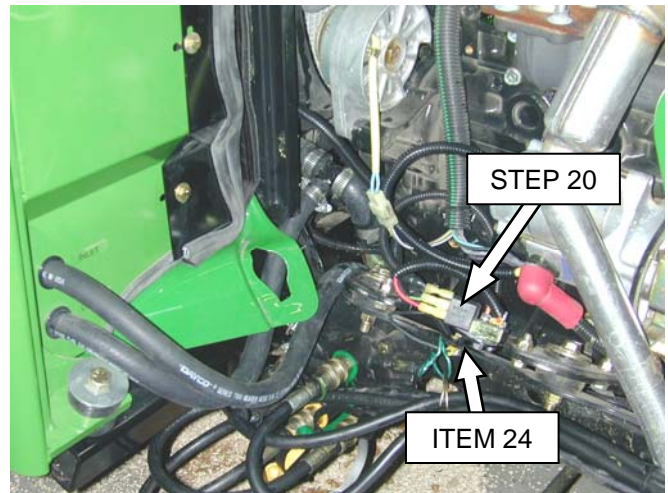
- 18) Open the windshield and lift the tractor hood. Remove the right side screen assembly from the tractor console. Disconnect battery. Locate relay-breaker end of wire harness (secured to LH front post of cab for shipping from factory).
- 19) **Gas engines, only;** Attach the relay breaker mount bracket to tractor. Remove the lower mounting screw from the muffler guard on left side of the tractor. Attach bracket and 1/4" ring terminal on 12" black ground wire from relay using mounting screw for muffler guard. See figure 9.
- 20) **Diesel engines, only;** Mount relay breaker mount bracket, supplied to the lower right side of machine frame along with the black 12" black ground wire. See figure 10.

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- 21) Route the 66" blue wire from relay PIN 86 to the tractor's electrical panel, located on left side of cowl. Use a 3-way wire splice or T-tap connector to connect the blue wire to yellow #500 wire. See figure 11.
- 22) Connect the 3/8" ring terminal on the 8" orange wire from the circuit breaker to the (+) positive post on the starter motor. See figure 9. Gas engine shown – diesel engine similar.



**Figure 9
(Gas engines, only)**



**Figure 10
(Diesel engines, only)**

- 23) Secure loose wire harness with nylon ties to avoid any hot or moving parts.

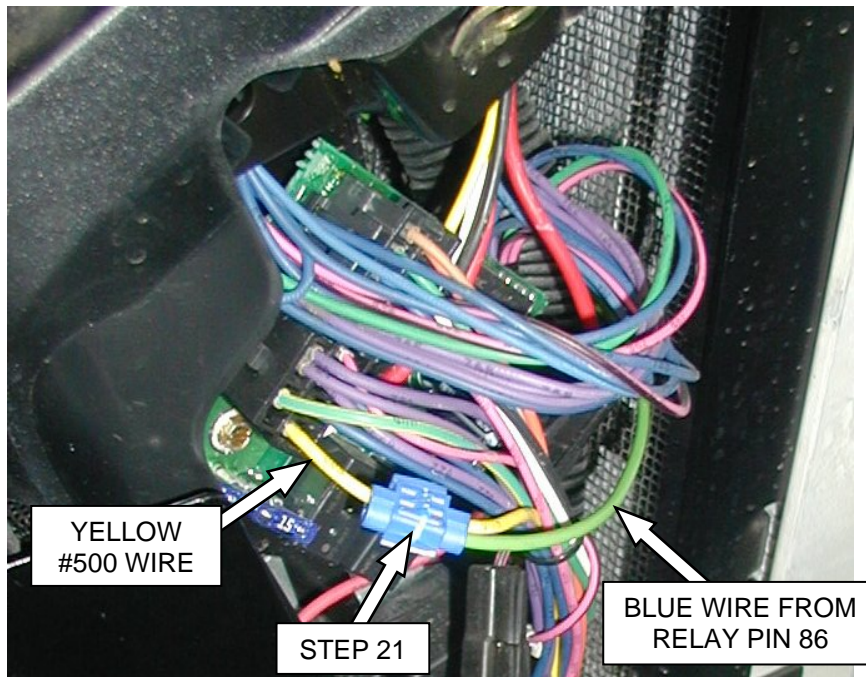


Figure 11

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Installing Seal Panels (REMOVE PANELS FOR SUMMER USE).

- 24) Install air intake mount bar (Item 7) as shown in Figures 12 & 13. Secure the top of bar by using the inside window bracket hardware.
- 25) Secure the bottom of mount bar using (1) 5/16" x 7/8" long socket-button head bolt and (1) 5/16" flange nut.
- 26) Place LH air intake panel (Item 8) around the tractor cowl area. Secure panel to mount bar installed in step 22, using (1) 5/16" x 7/8" long socket-button head bolt and (1) 5/16" flange nut.

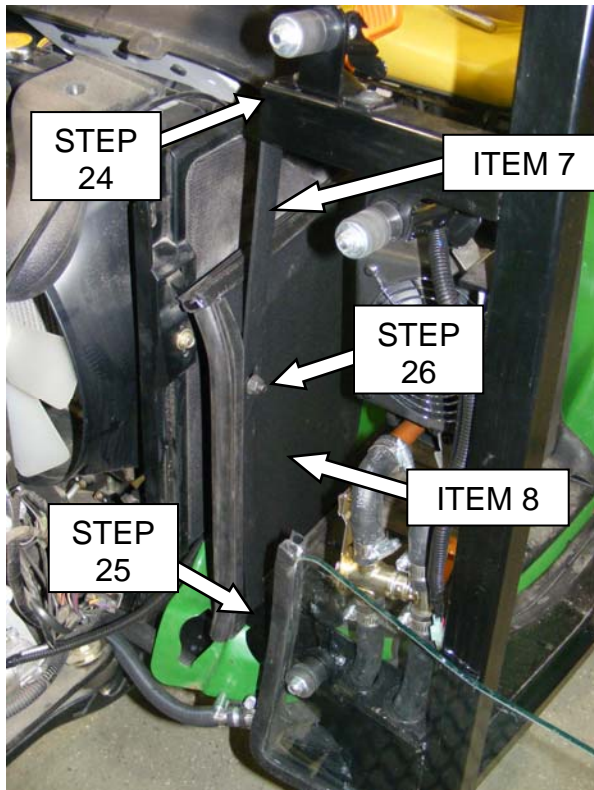


Figure 12

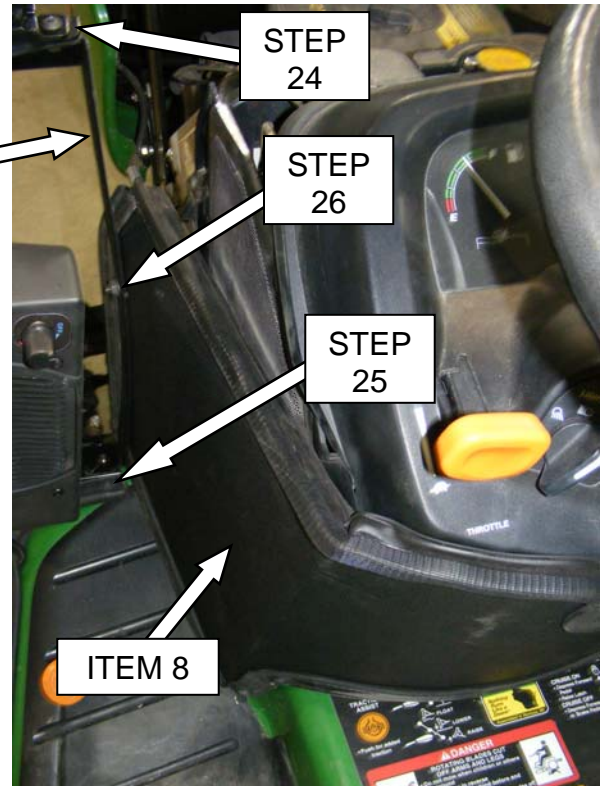


Figure 13

- 27) Clean surfaces of the RH side of the tractor's cowl using isopropyl alcohol.
- 28) Matching the angle of the intake cover's edge, apply the PSA Velcro hook located on the RH inside surface of the steel air intake panel (Item 8) to the machine's cowl surface. See Figure 14.
- 29) Locate vinyl RH air intake cover (Item 6). Peel and stick Velcro hook with PSA back, onto RH side of cowl panel and the side of the machine's step panel as shown in figures 14 and 15. Make sure pedal operates freely from the vinyl cover. See figure 15.

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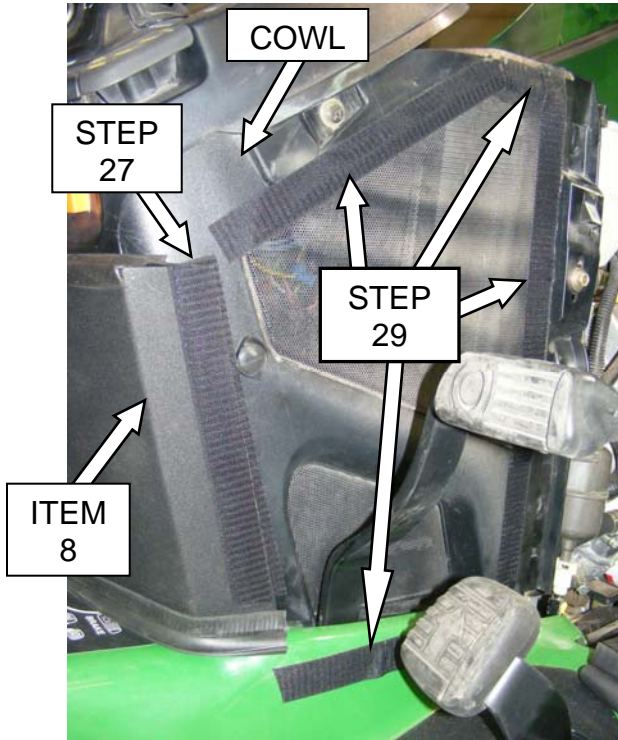


Figure 14
(SHOWN WITH VINYL COVER REMOVED)



Figure 15
(SHOWN WITH VINYL COVER INSTALLED)

- 30) Reconnect battery.
- 31) Turn ignition key on and start tractor.
- 32) If wiper and dome light fail to work, check to make sure the manual reset on the breaker is not tripped. See Figure 9. Make sure there are no pinched wires.
- 33) Check operation of front wiper; Hi, Lo and Off. When turning wiper switch off, wiper motor will run for a short period of time and then stop or park itself. Wiper should turn off when tractor key is turned off. Check operation of dome light. On/Off. Dome light should go off if tractor key is turned off.
- 34) Never exceed 30 amps total of cab accessories. The manual breaker is rated for 30 amps and will not automatically reset when tripped. If tripped, a close inspection of wiring should be performed. The breaker will need to be reset manually. See figure 9.
- 35) Make sure that the LH front intake area is free of obstructions to allow proper airflow. See figure 16.

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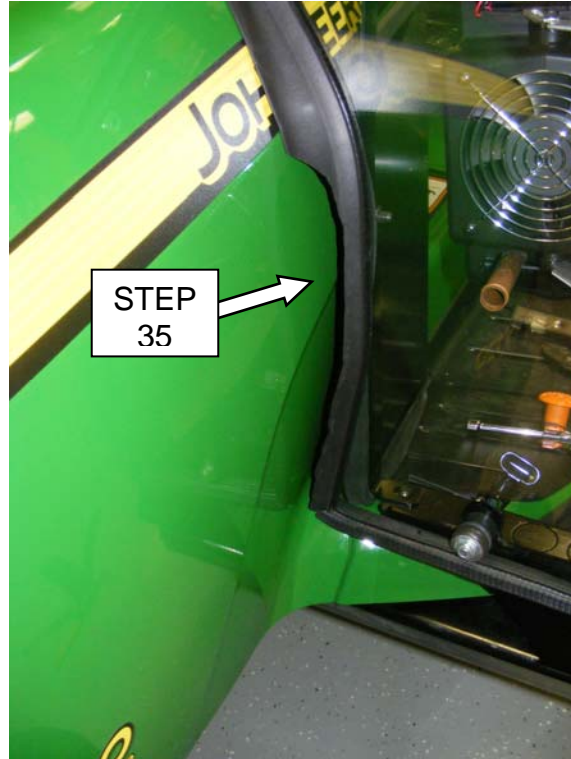


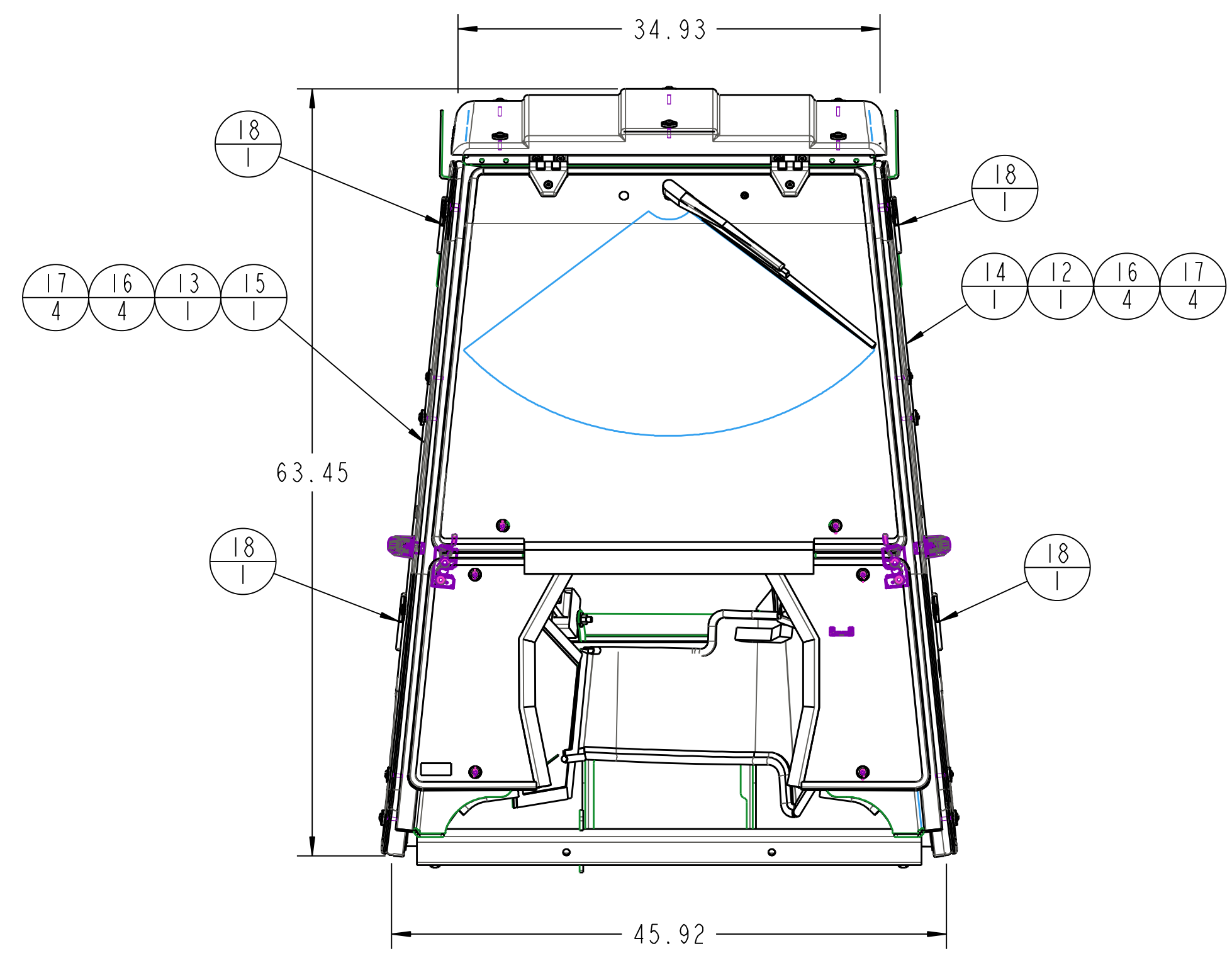
Figure 16

Cab installation is now complete. If you have any questions or comments, contact;

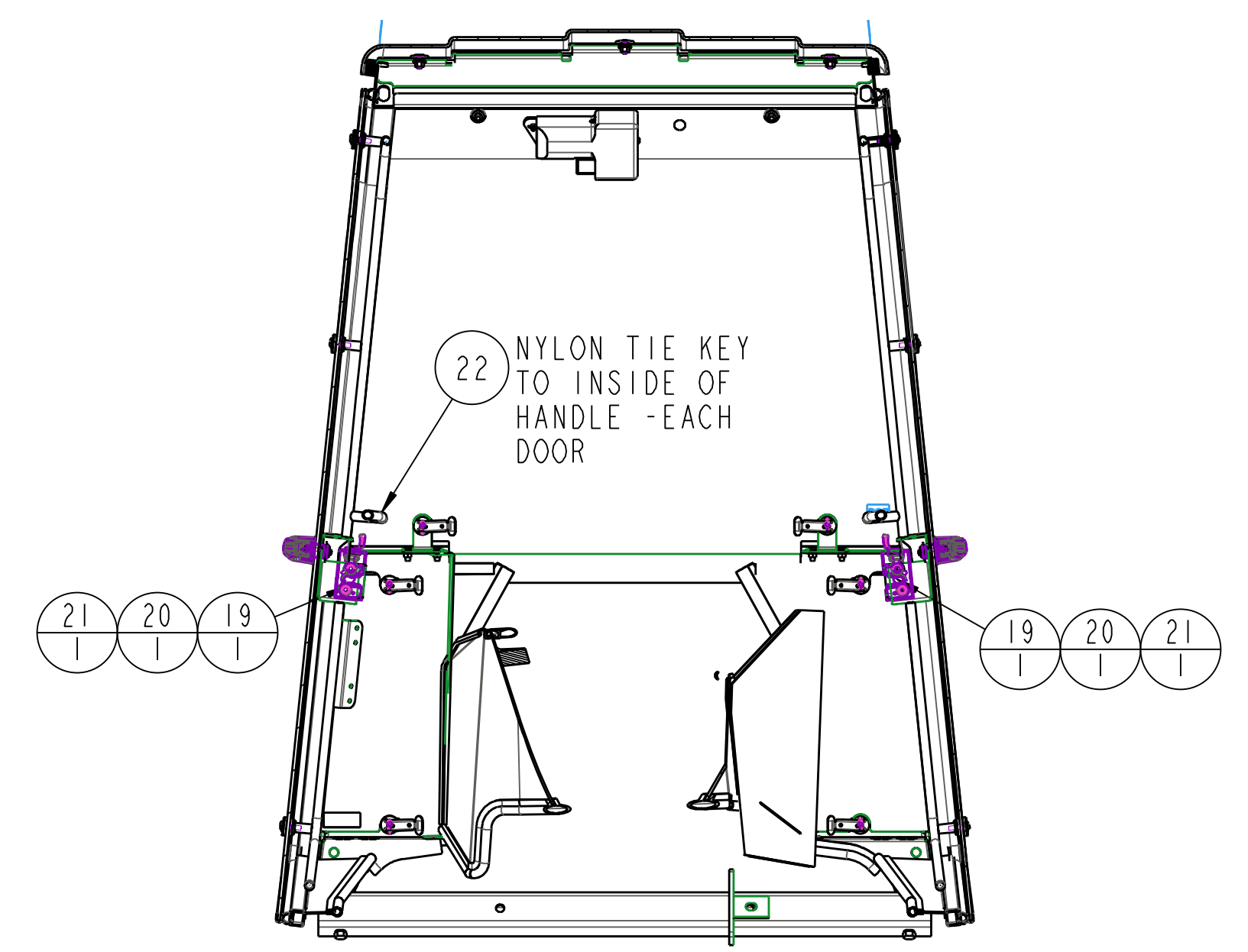
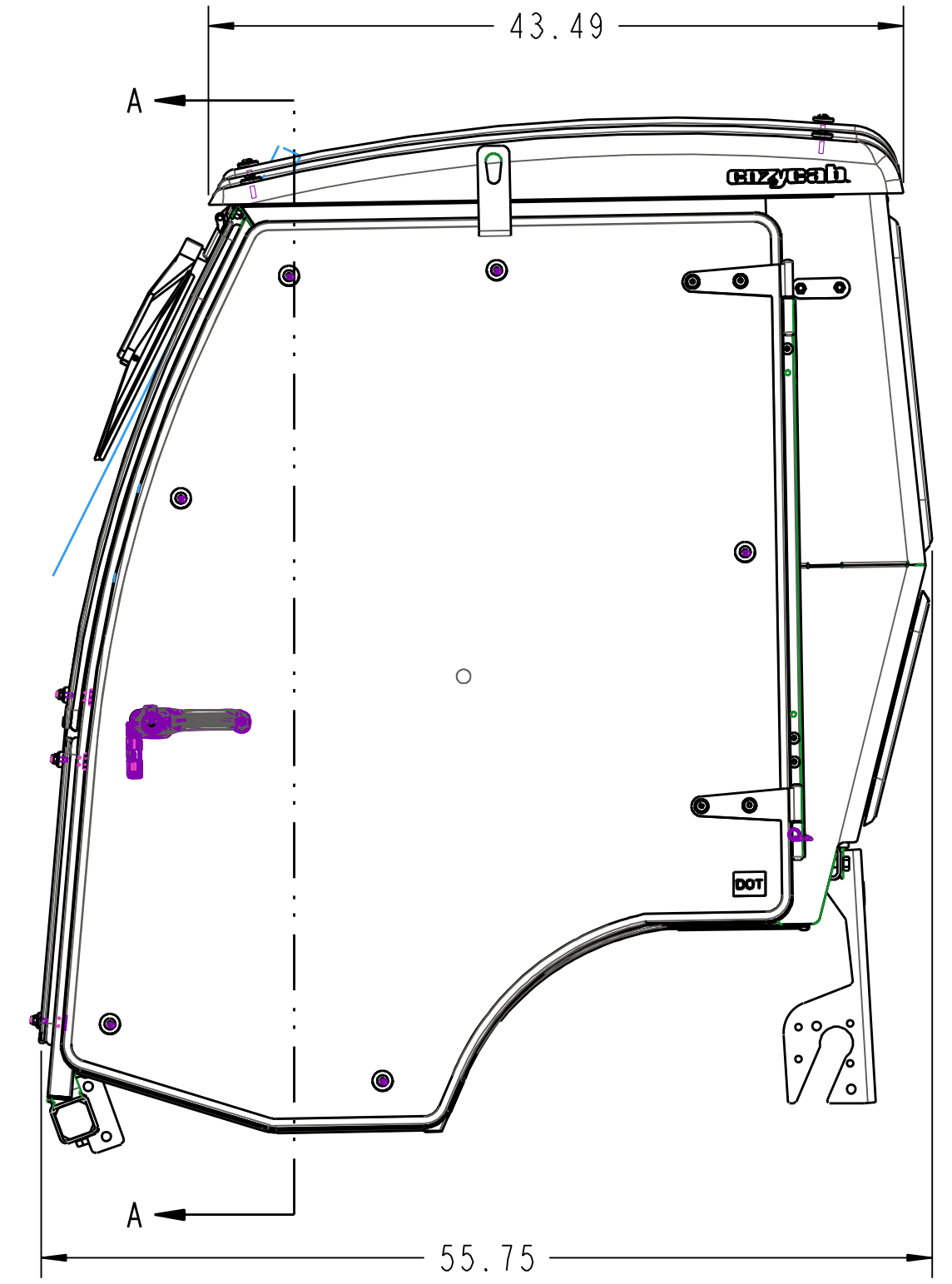


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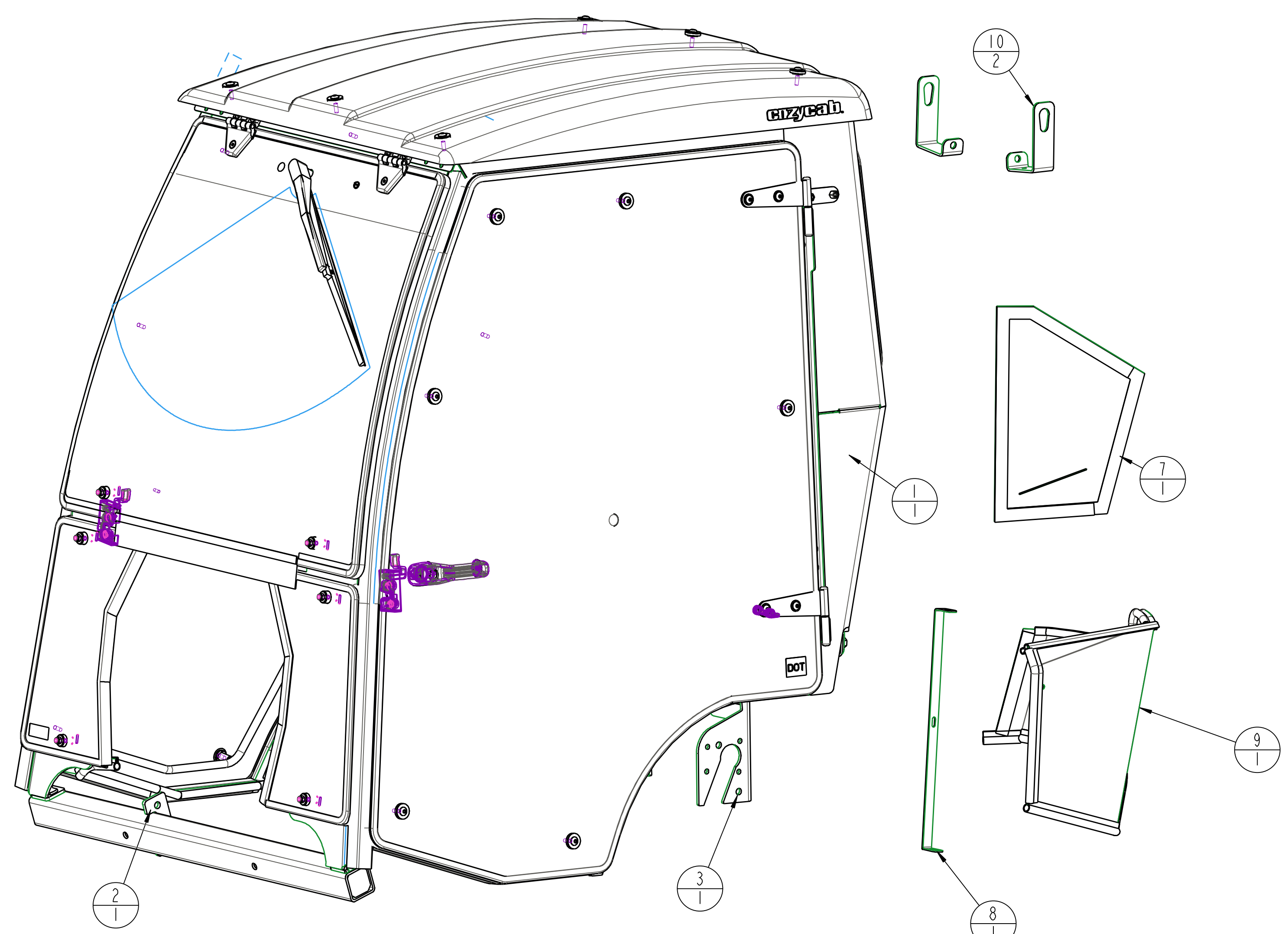
REV	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	ADDED (2) NYLON TIES 3-16629	CAD	11-18-10



SCALE 0.100



SECTION A-A



SCALE 0.150

NOTE 3

ITEM #	DESCRIPTION	QTY
1	4-15461_CAB_ASSEMBLY	1
2	2-15707_FRONT_MOUNT_BRACKET	1
3	4-15581_HARDWARE_KIT_CAB_A-1176	1
4	3-17839_PWDR_PAINT_BLK_SEMI_45	1
5	P-431_PALLET_AND_CRATE	1
6	05-11108_BOX_LABEL_A-11762	1
7	4-14673_VINYL_AIR_INTAKE_COVER	1
8	1-47016_AIR_COVER_MOUNT_BAR	1
9	4-15527_SEAL-OFF_MY10_ASM	1
10	1-46936_LIFT_EAR_JDX	2
11	3-16370_BOX_10X16X28	1
12	2-16507_DOOR_MOUNT_LH_WLDMNT	1
13	2-16508_DOOR_MOUNT_RH_WLDMNT	1
14	4-15429_DOOR_ASM_LH	1
15	4-15430_DOOR_ASM_RH	1
16	3-19340_MSCR_313X75_TRUSS_TORX	8
17	3-17111_SER_FLNG_NUT_312	8
18	3-15971_HINGE_WASHER	4
19	3-18069_STRIKER_DLP_10MM	2
20	3-10087_50_WASHER	2
21	3-18070_JAM_NUT_FOR_10MM_STRKR	2
22	3-16629_NYLON_TIE_BLK_7_5	2

- NOTES:
1. DO NOT PAINT ROOF
2. PAINT FRAME AND MOUNTS BLACK POWDER 3-17839
3. PLACE ITEMS IN BOX 3-16370

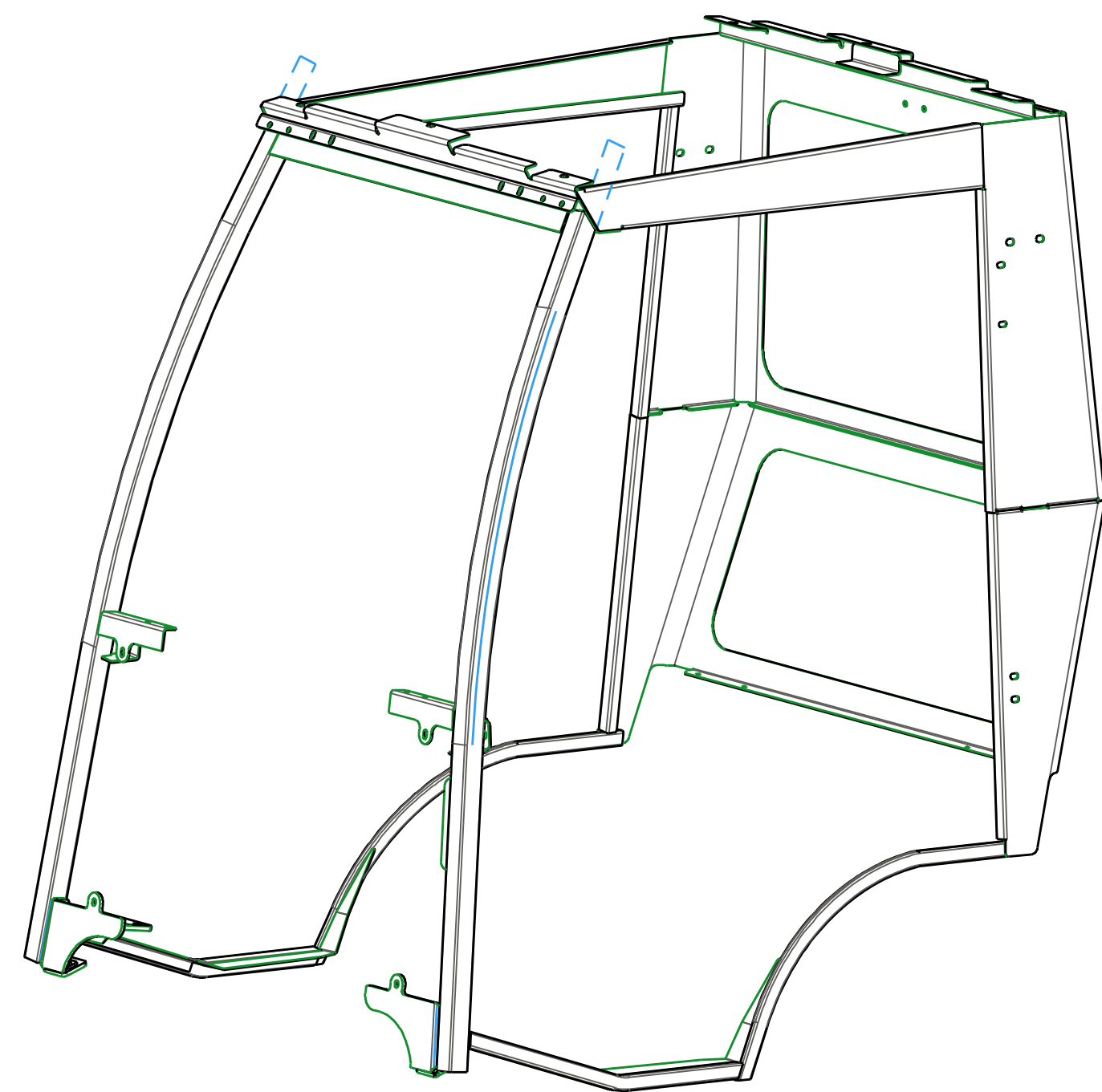
SEE SHEET 2 FOR PARTS IDENTIFICATION

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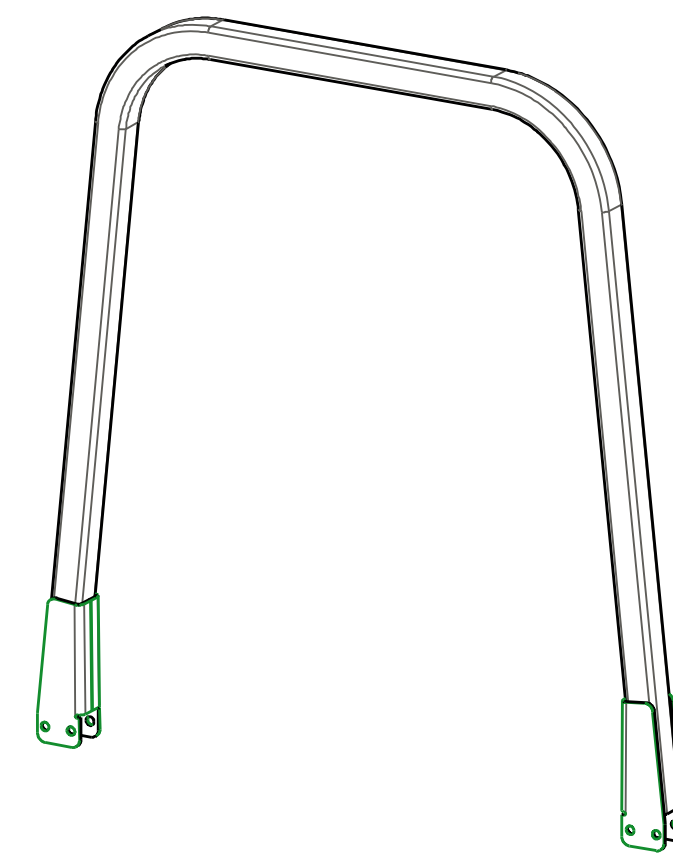
TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO:	JOHN DEERE X MY10	MATL SPEC:
CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE	ROPS CAB ASSEMBLY WITH HARD DOORS	REV LEVEL
DRWG SIZE	D	A-11762 1 of 2
DRWG NO.		A
DRWN	CAD	DATE
		07-01-10

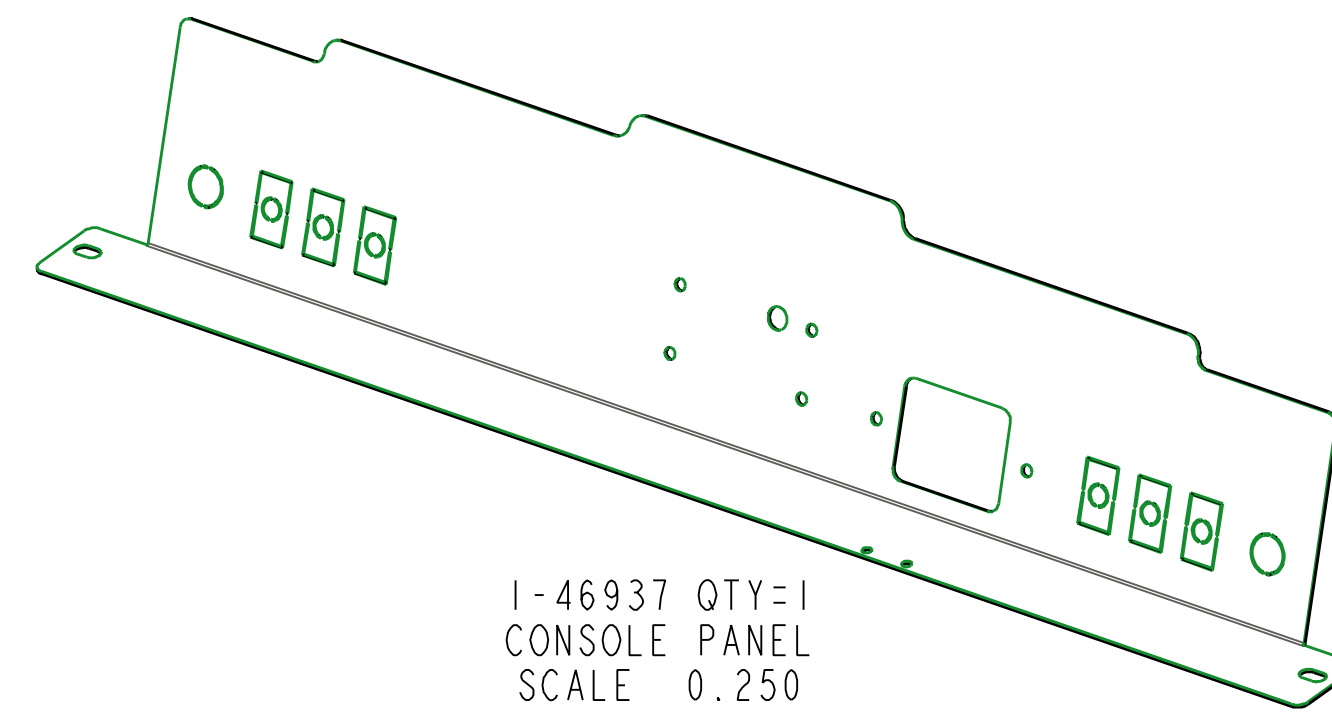
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-	-	SEE SHEET 1	-	-



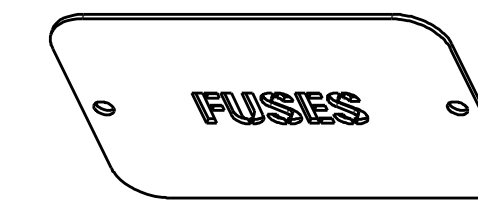
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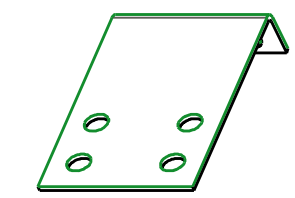
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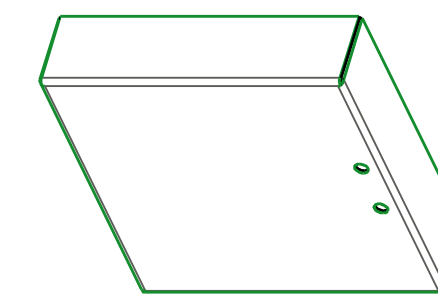
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FUSE BLOCK COVER
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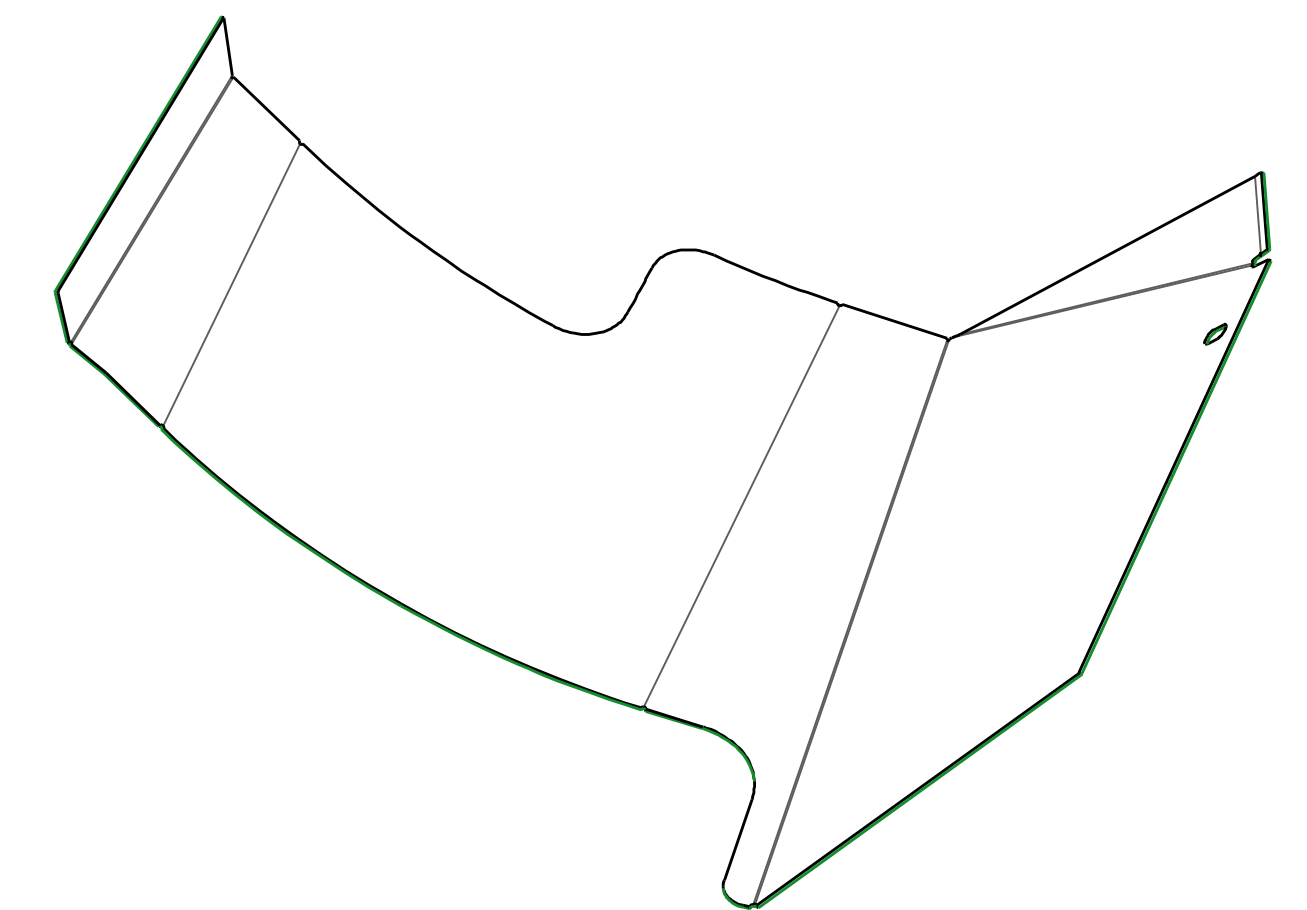
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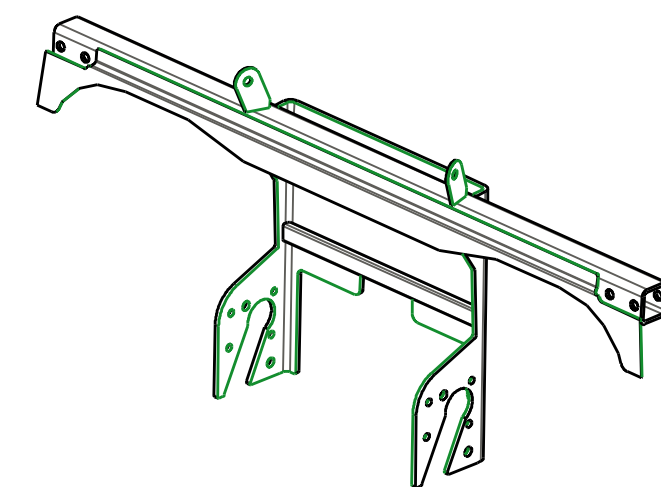
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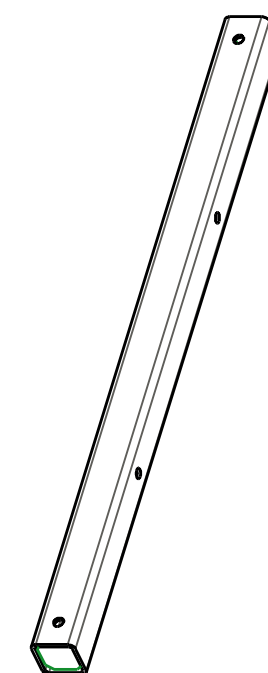
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SCALE 0.500



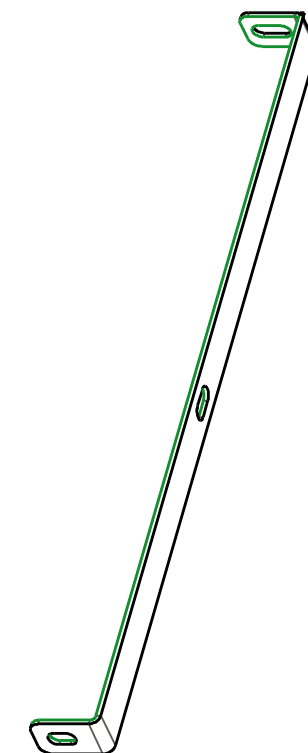
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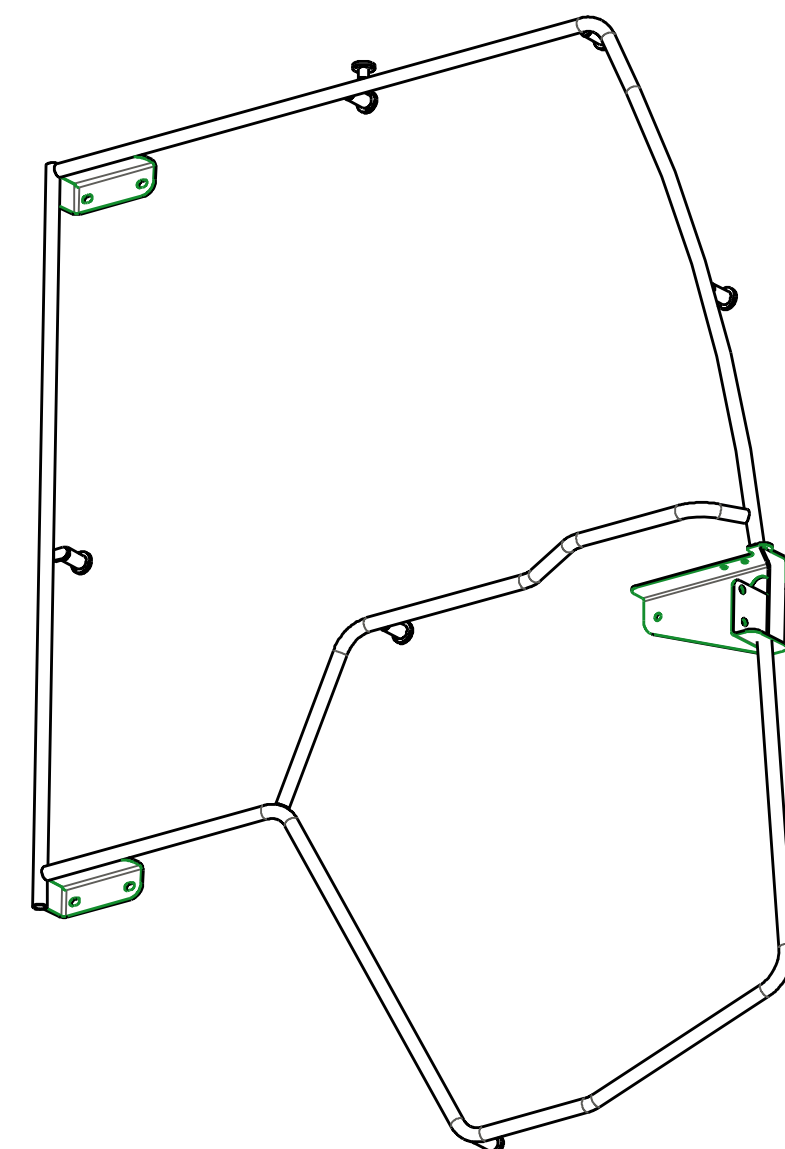
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REAR MOUNT
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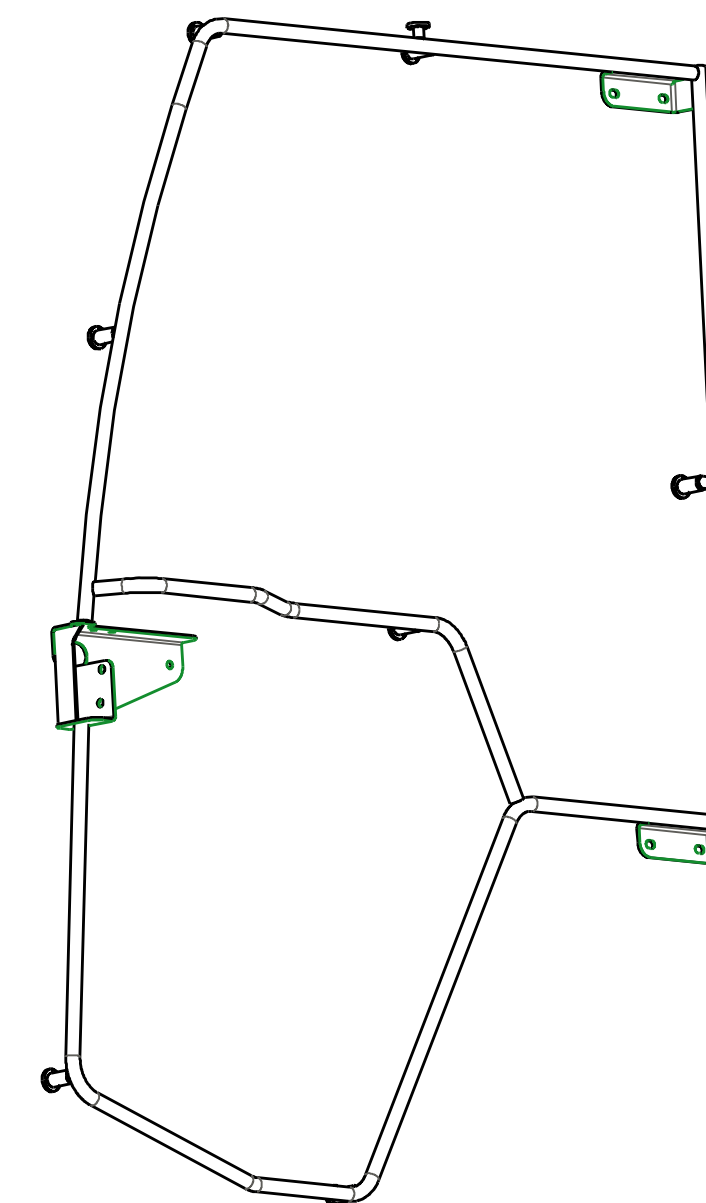
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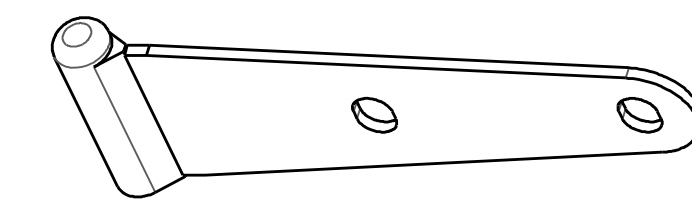
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AIR COVER MOUNT BAR
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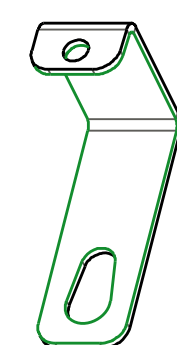
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SCALE 0.120



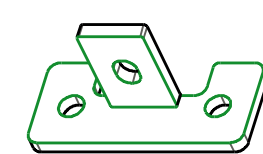
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SCALE 0.120



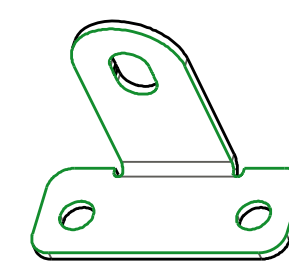
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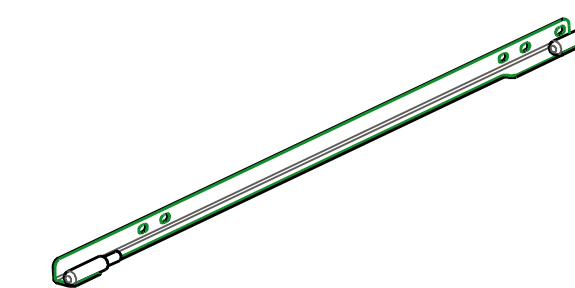
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LIFTING EAR
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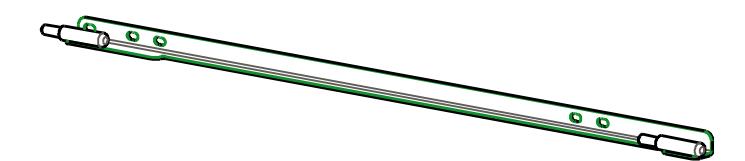
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FRONT MOUNT BRACKET
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1-46812 QTY=2
FRONT WINDOW MOUNT
SCALE 0.500



2-16507 QTY=1
DOOR MOUNT LH
SCALE 0.120



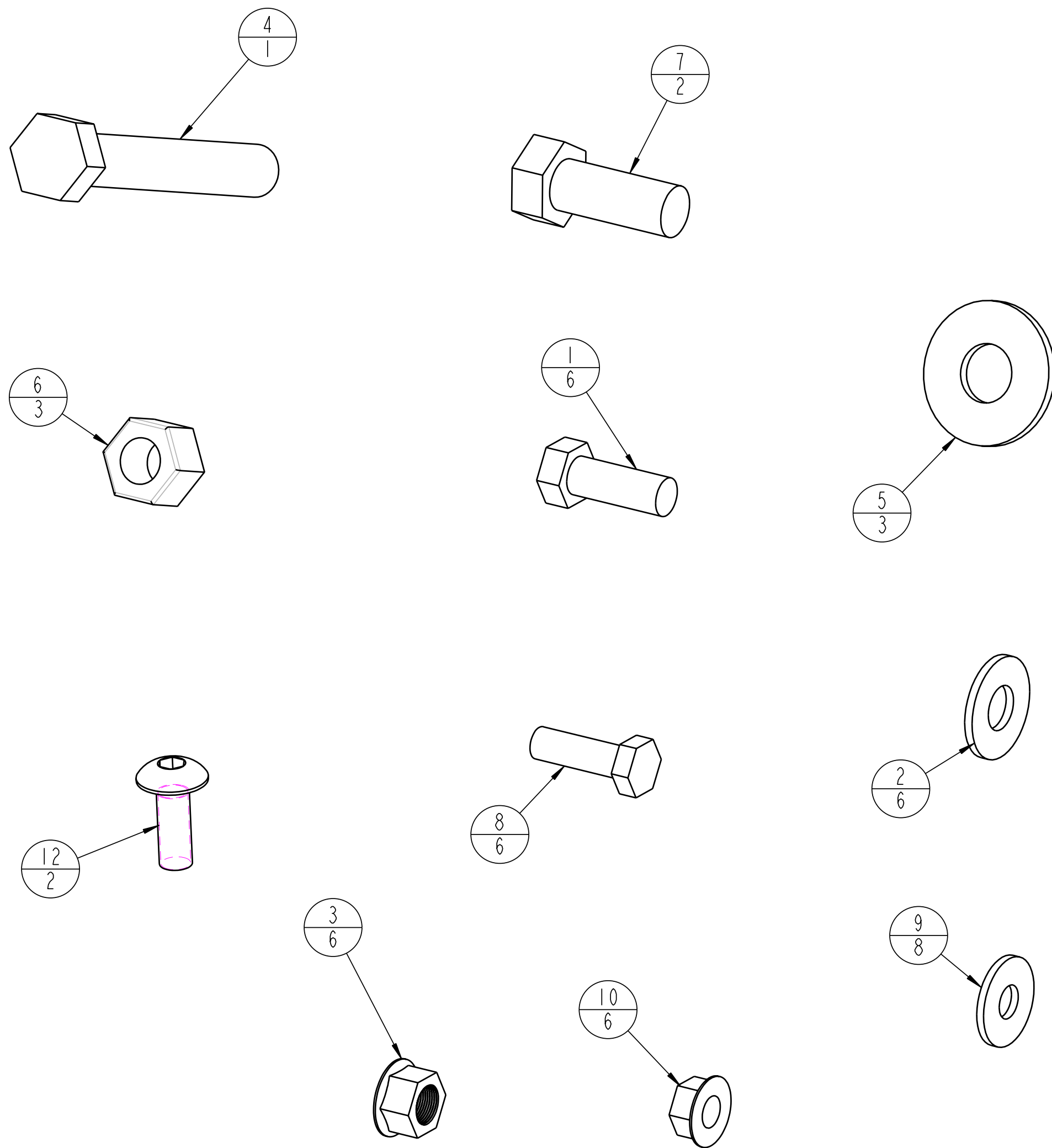
2-16508 QTY=1
DOOR MOUNT RH
SCALE 0.120

PAINT ALL PARTS WITH BLACK POWDER SEMI 45 GLOSS PAINT 3-17839

TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO. JDX MY 10		MATERIAL SPEC.	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 1/64 ± .00 ANGLE ± 5°		CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		DRAWING NO. A-11762 2 of 2	
TITLE CAB ASSEMBLY (PARTS IDENTIFICATION)		DRAWN: CAD		DATE: 03-22-10	
				REV LEVEL: -	

NAME:CAD2 OBJECT:4-15581 DATE:02-Jul-10 09:53:18

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	DESIGN RELEASE	CAD	07-02-10



ITEM #	DESCRIPTION	QTY
1	3-10147_375_HHCS_X100	6
2	3-10086_375_WASHER	6
3	3-17622_SER_FLG_NUT_375-16	6
4	3-10141_HHCS_50_X_3_50_G5	1
5	3-10087_50_WASHER	3
6	3-10379_500_NYLOCK	3
7	3-10406_50_HHCS_X125	2
8	3-10228_313_HHCS_X100	6
9	3-10085_3125_WASHER	8
10	3-17111_SER_FLNG_NUT_312	6
11	3-16265_BAG_10X12_ZIPLock	SEE BOM
12	3-18798_313_18NC_875_BHSOC	2
13	05-11107_MOUNT_INSTR_CAB	1

SCALE 1.000

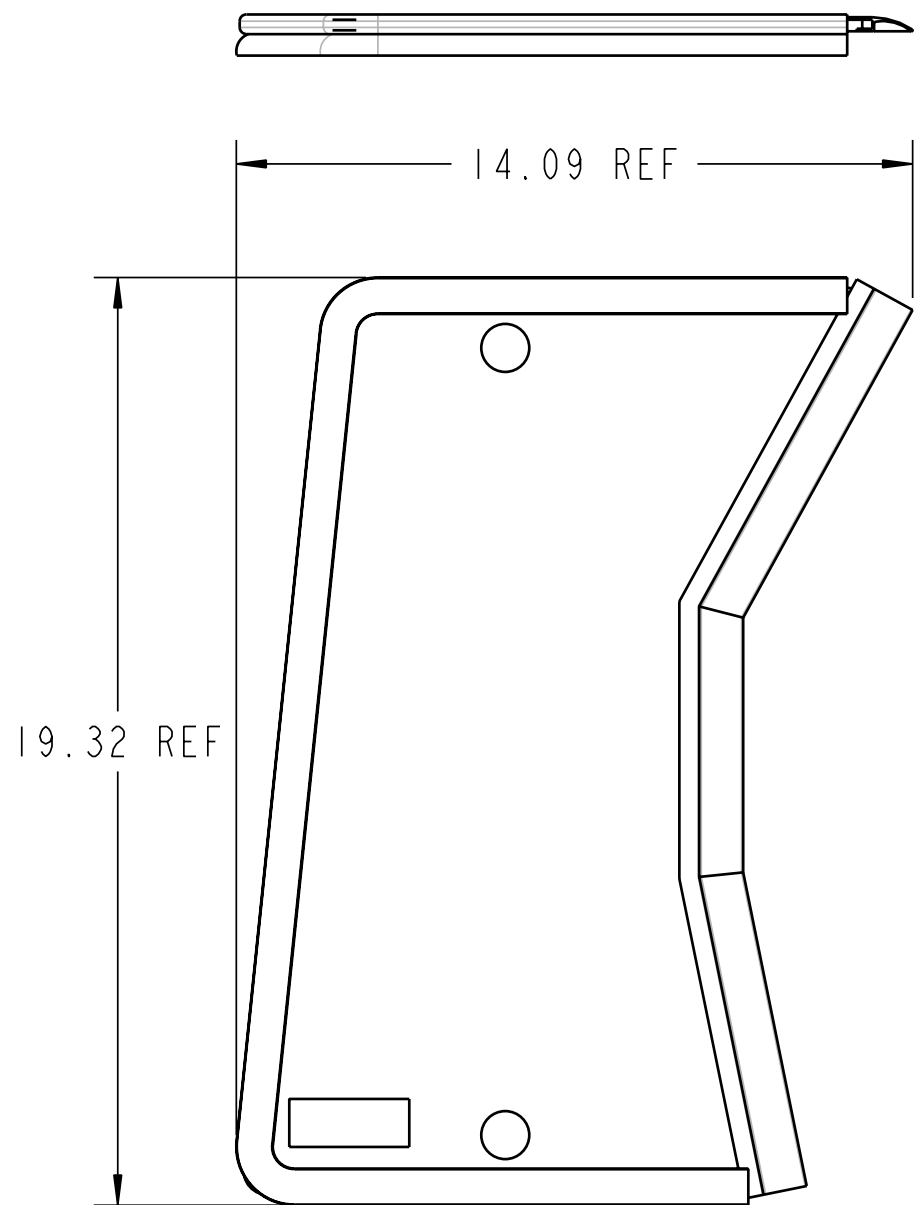
REF PARENT MODEL 4-15469

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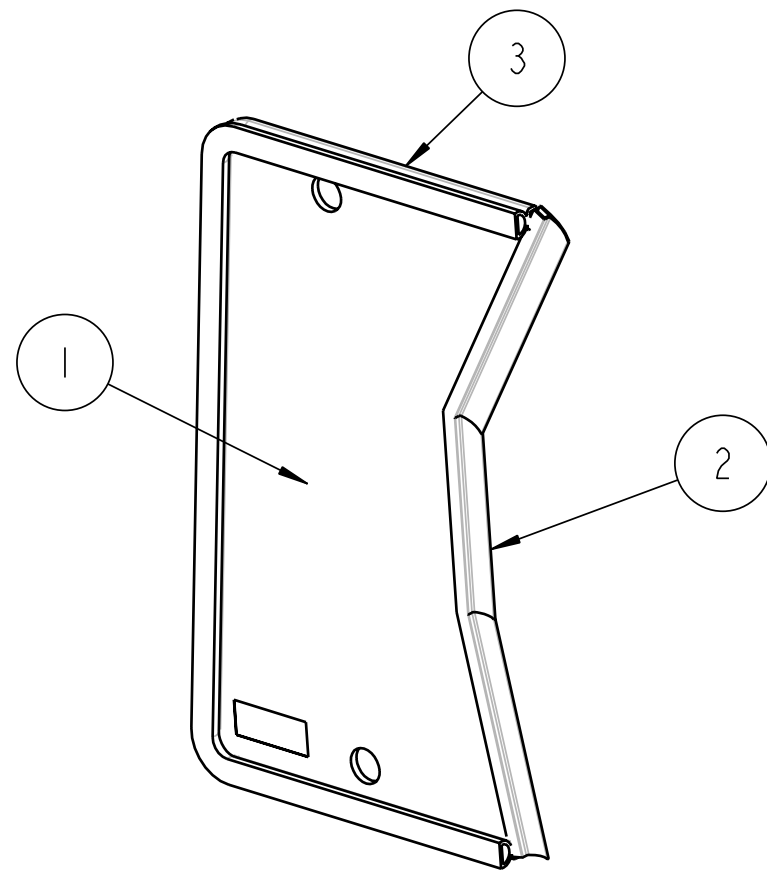
TOLERANCES UNLESS NOTED OTHERWISE X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE :.05/-0.0 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD X MY 10 FOR A-11762		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355			
TITLE: HARDWARE KIT		DRWG SIZE: C	DRWG NO.: 4-15581	REV LEVEL: -
		DRAWN: CAD	DATE: 07-02-10	

NAME:CAD2 OBJECT:4-15465 DATE:05-Jan-10 10:21:38

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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SCALE 0.250



SCALE 0.200

ITEM #	DESCRIPTION	QTY
1	3-19329_FRONT_LO_GL	1
2	3-18508_FLAP_SEAL_CLIP_20_25_MR	1
3	3-19324_BUB_RUB_38_LG	1

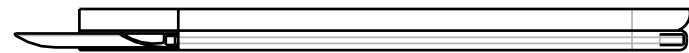
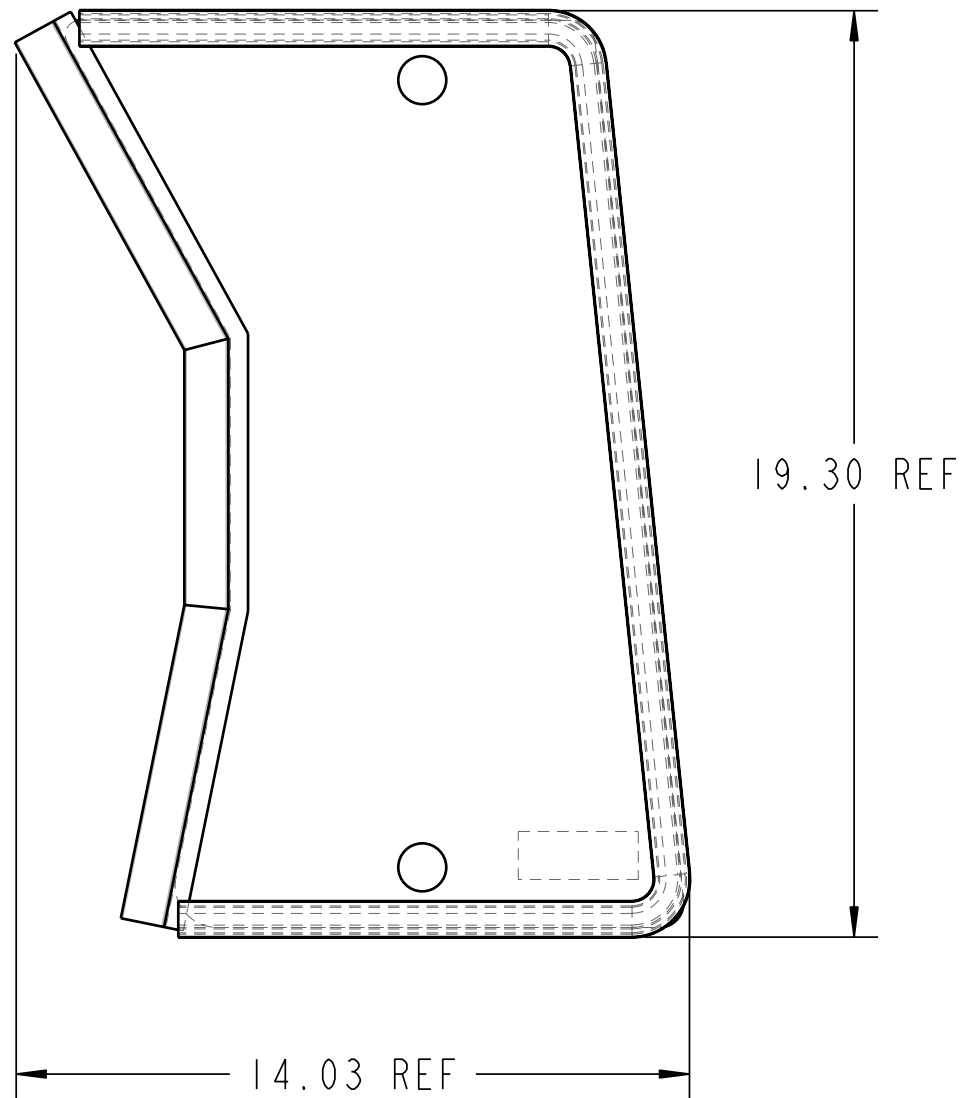
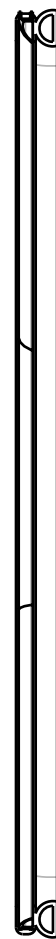
REF LH MIRRORED ASM 4-15464

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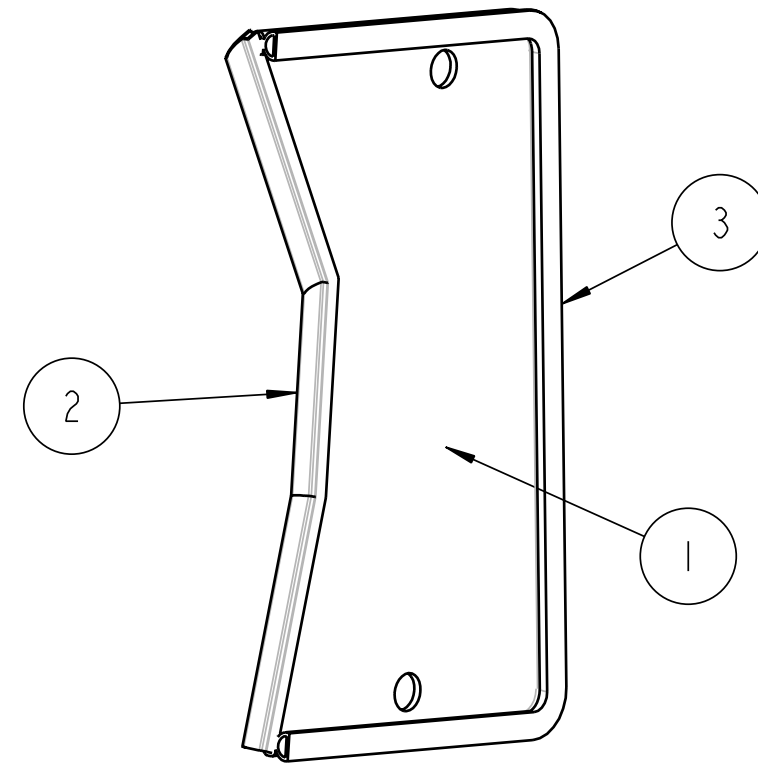
TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-0.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD X MY 10		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE LOWER WINDOW ASM RH		DRWG SIZE B	DRWG NO. 4-15465	REV LEVEL -
		DRAWN: CAD	DATE: 12-11-09	

NAME:CAD2 OBJECT:4-15464 DATE:14-Dec-09 09:06:46

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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SCALE 0.250



SCALE 0.200

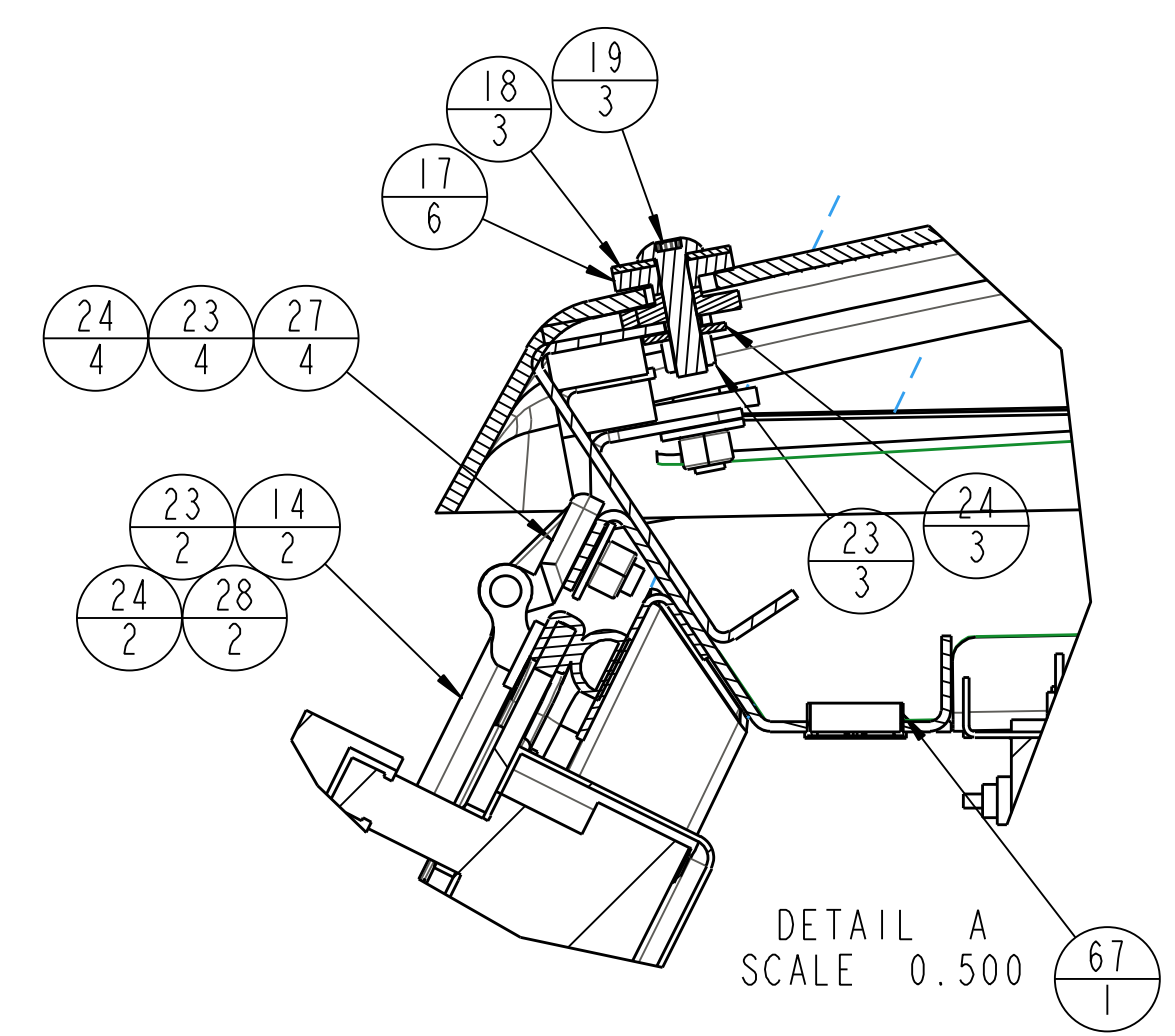
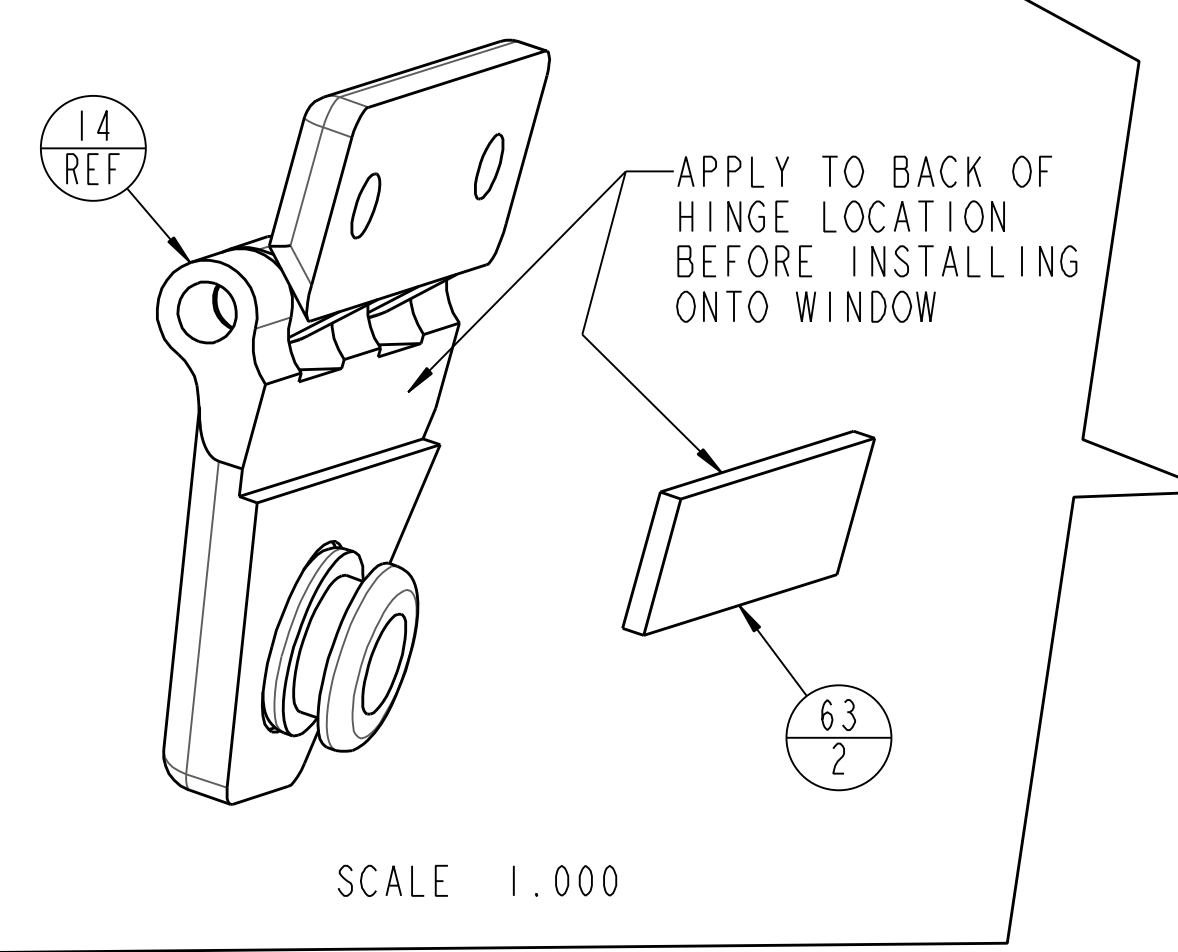
ITEM #	DESCRIPTION	QTY
1	3-19329_FRONT_LO_GL	1
2	3-18508_FLAP_SEAL_CLIP_20_25	1
3	3-19324_BUB_RUB_38_LG_MR	1

REF RH MIRRORED ASM 4-15465

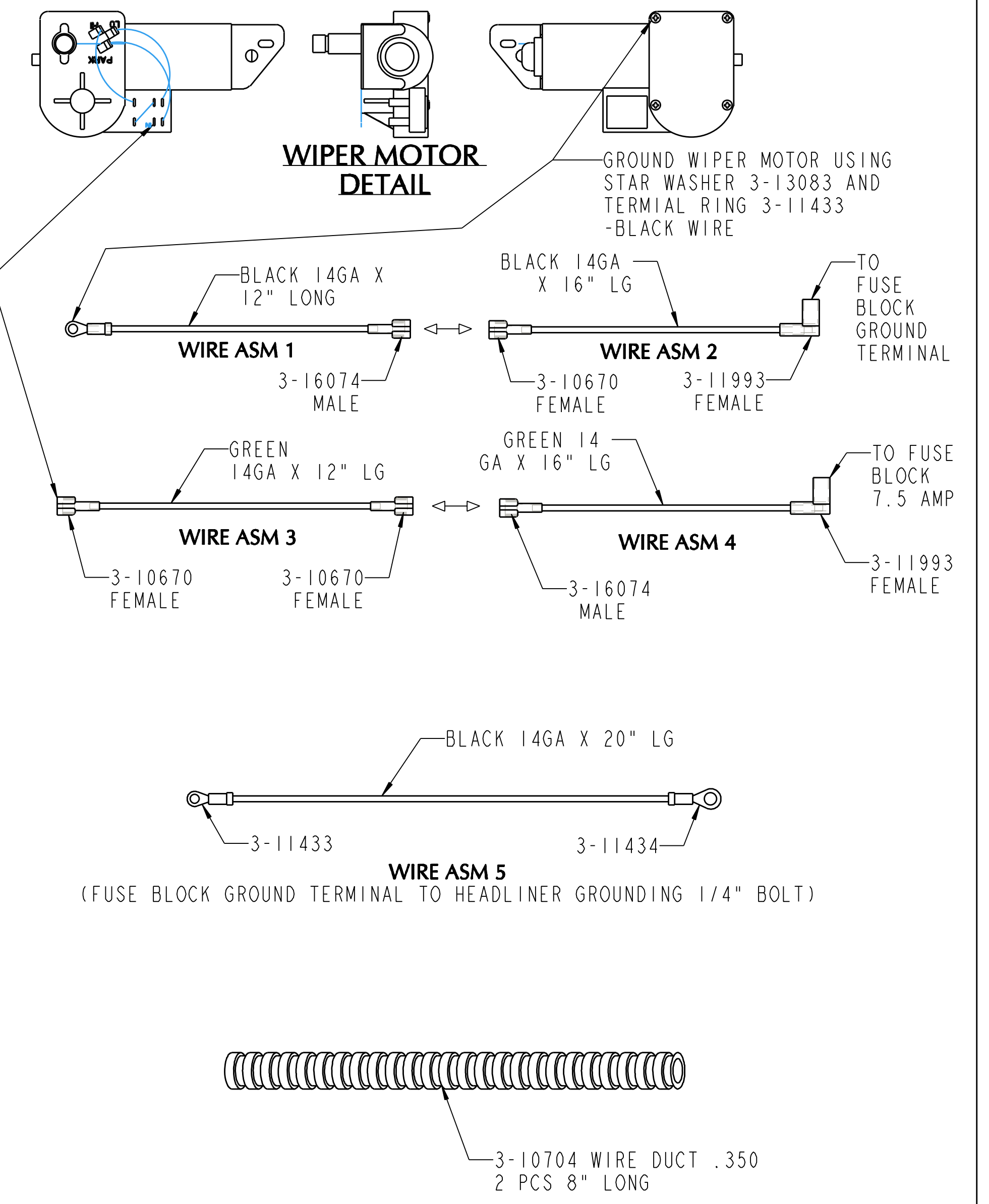
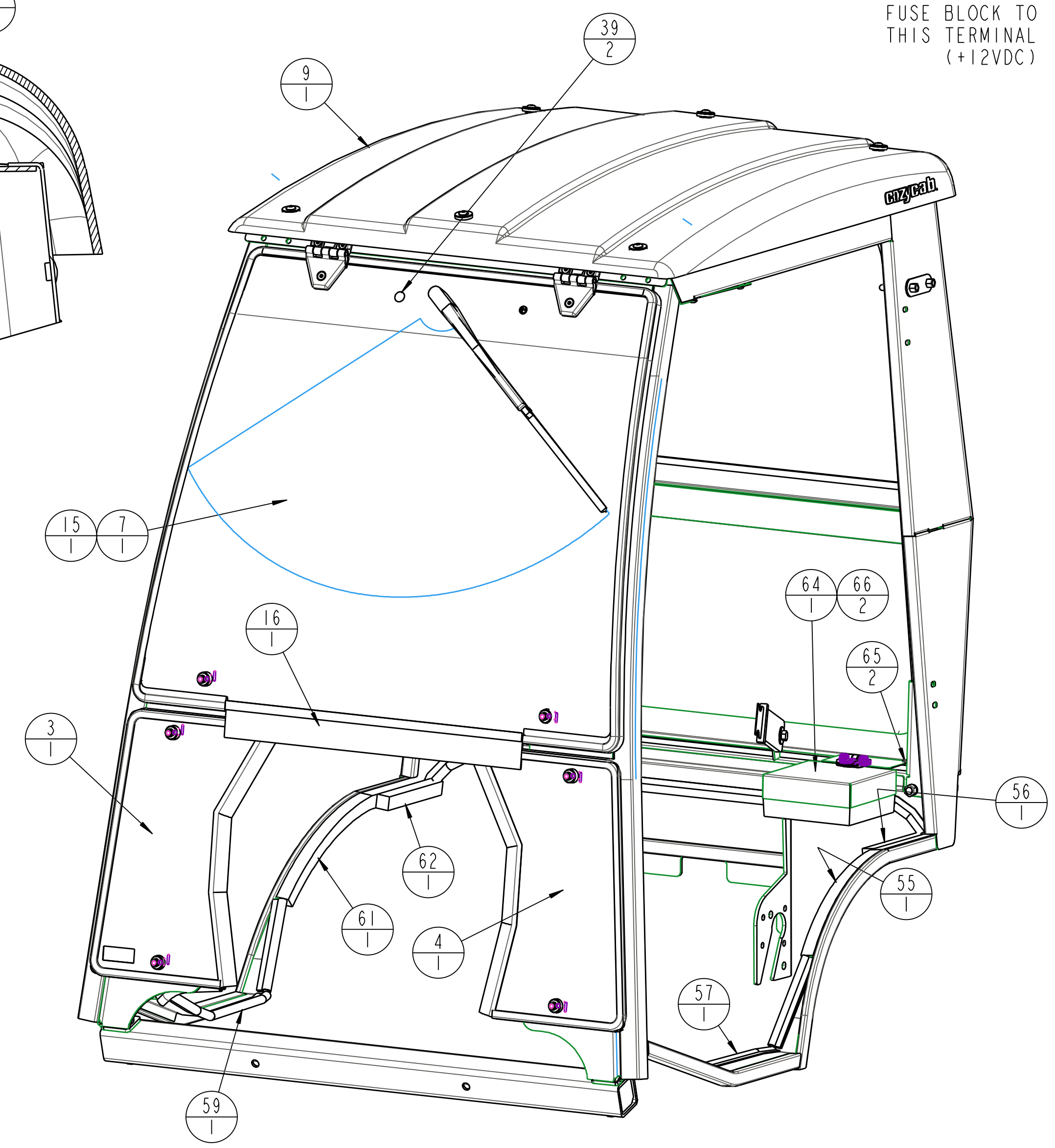
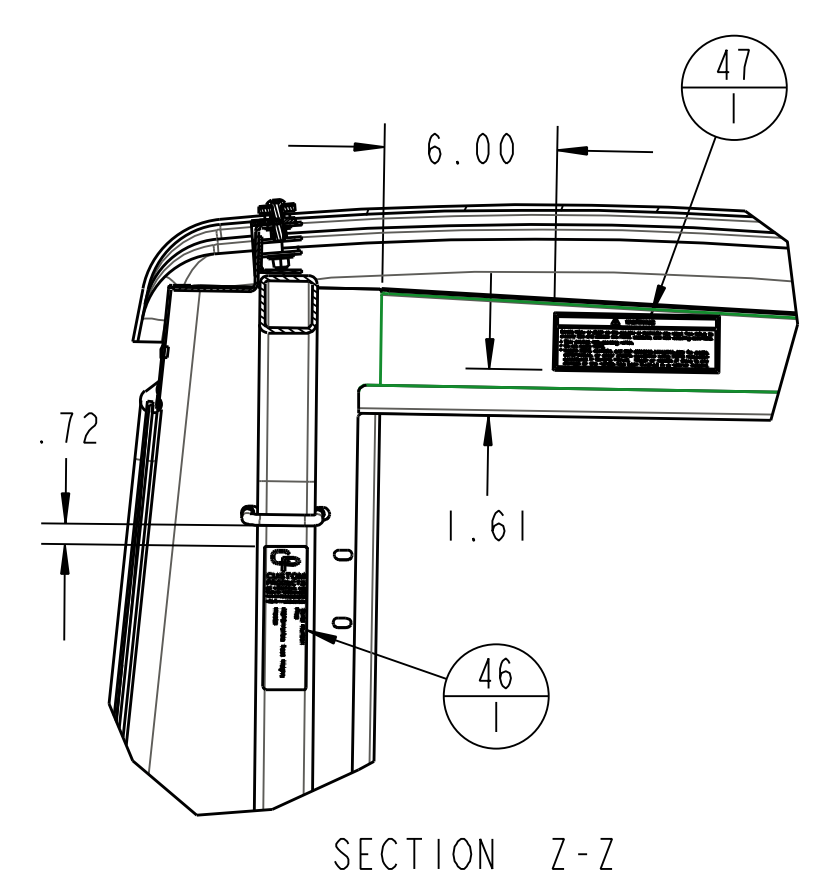
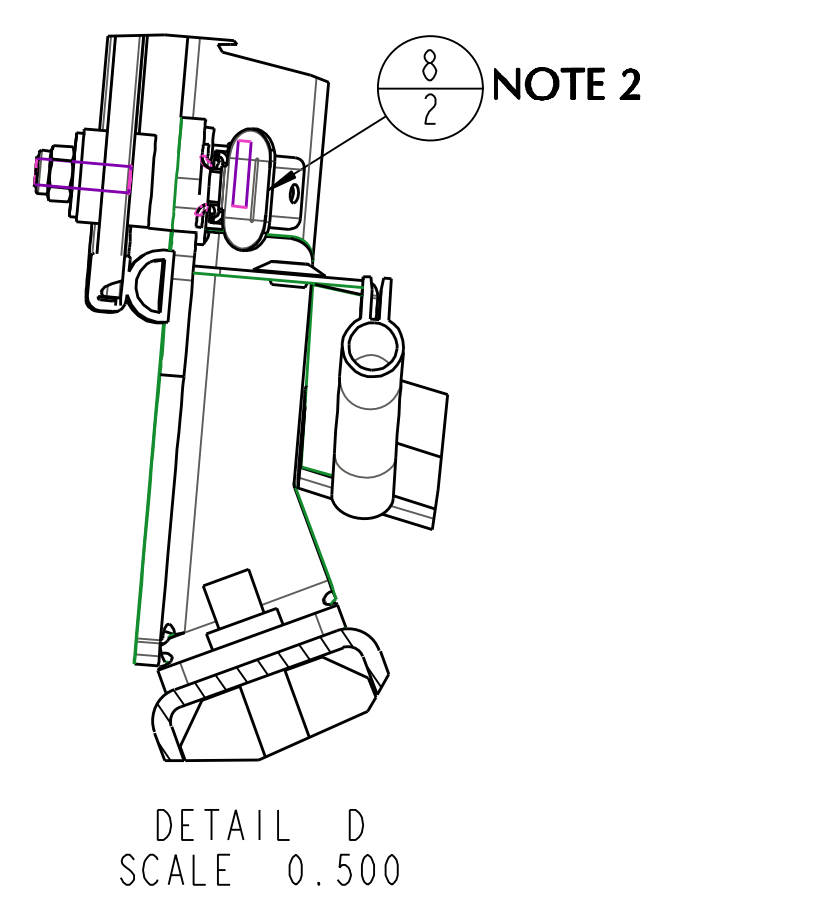
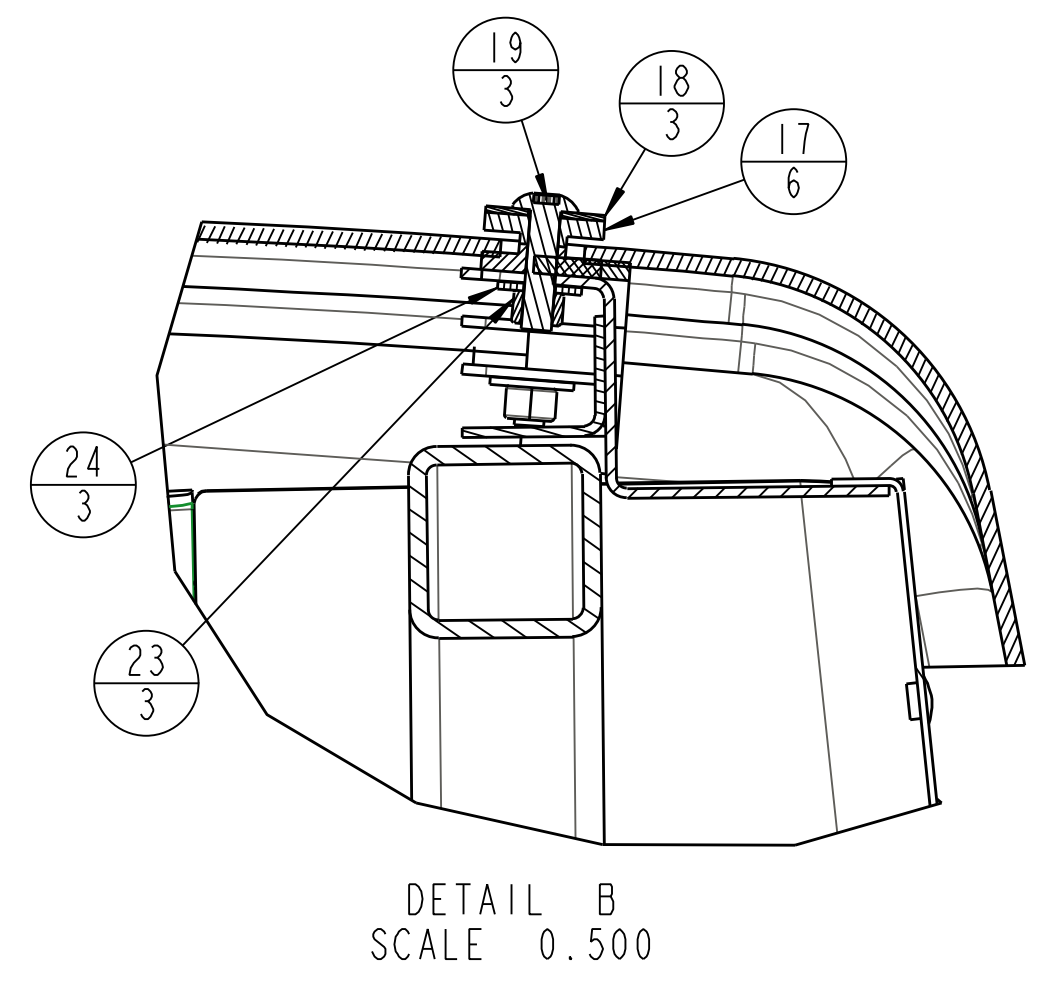
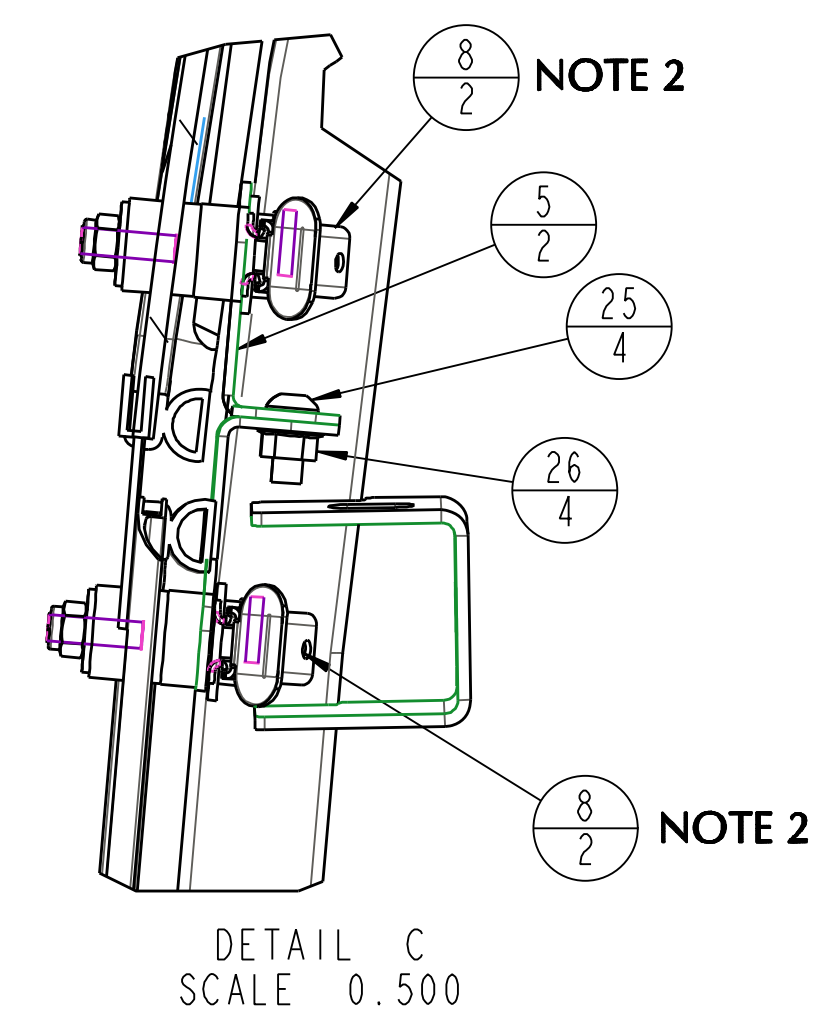
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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 1.05/-.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD X MY 10		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE LOWER WINDOW ASM LH		DRWG SIZE B	DRWG NO. 4-15464	REV LEVEL -
		DRAWN: CAD	DATE: 12-11-09	

REV	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	SEE SHEET 1	-	-



- ELECTRICAL NOTES:
1. ROUTE HEADLINER WIRES OF MAIN WIRE HARNESS 3-19523 UP LH FRONT TUBE TO FUSE BLOCK
 2. PROTECT WIPER WIRES USING 12" X .350" WIRE DUCT 3-10704
 3. VERIFY WHITE WIRE FROM DOME LIGHT CONNECTS TO 5 AMP FUSE BLOCK LOCATION
 4. VERIFY BLACK WIRE FROM DOME LIGHT CONNECTS TO GROUND TERMINAL OF FUSE BLOCK
 5. SECURE MAIN WIRE HARNESS TO LH FRONT TUBE FOR SHIPPING

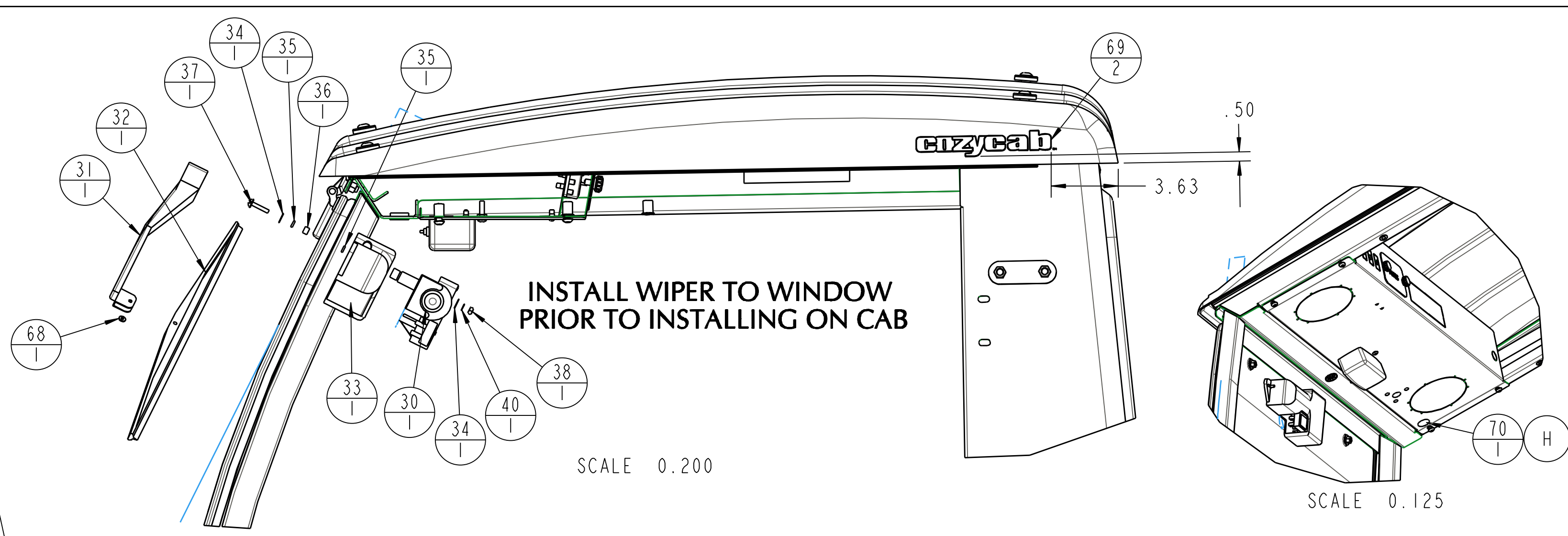


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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO:	A-11756 JD X MY 10	MATL SPEC:	SEE SHEET 1
	CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE (OE/OD) ANGLE ± 5°	TITLE	CAB ASSEMBLY	DRWG NO.	4-15461 2 of 2
	DRWN	CAD	DATE	06-07-10

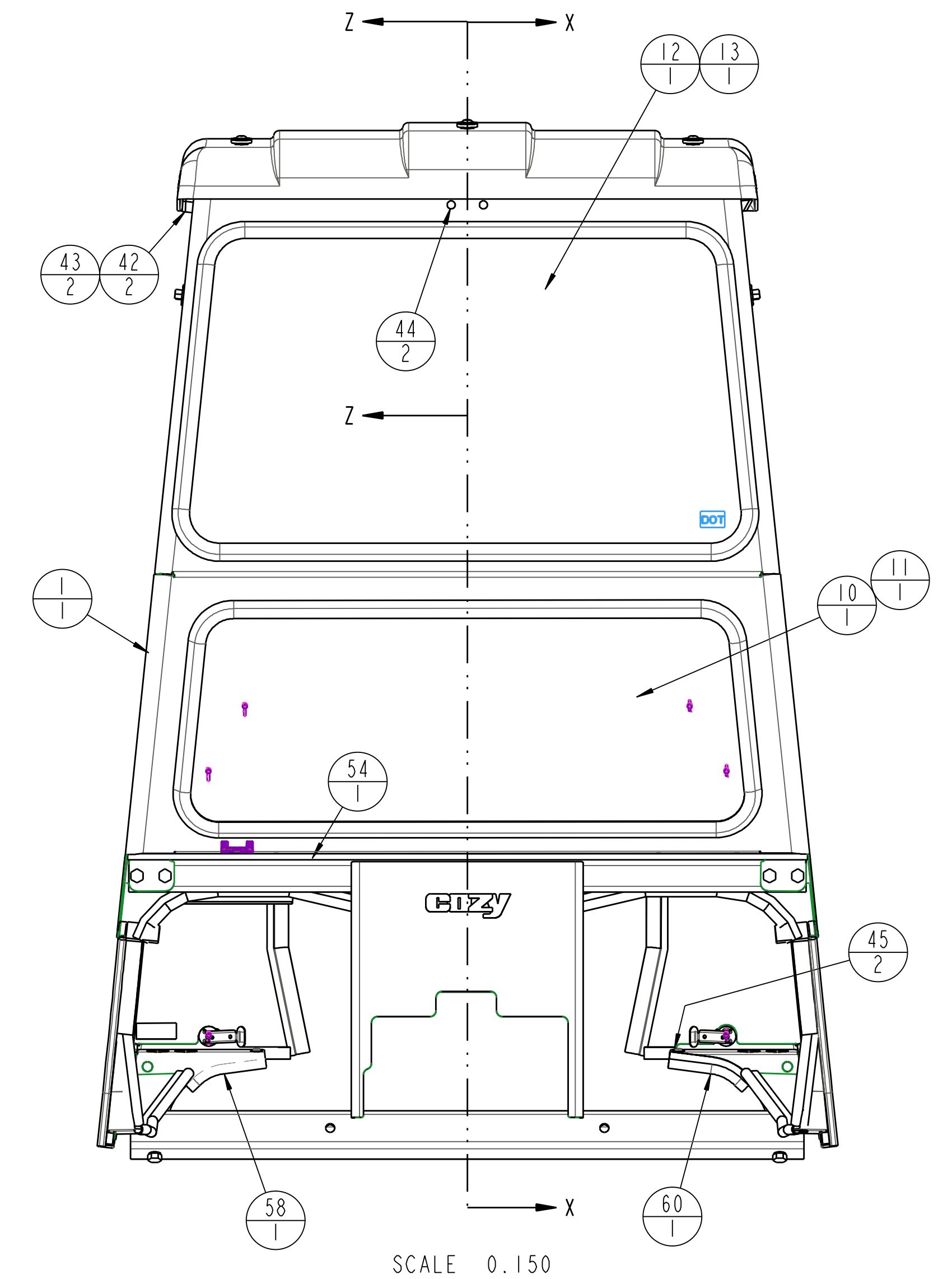
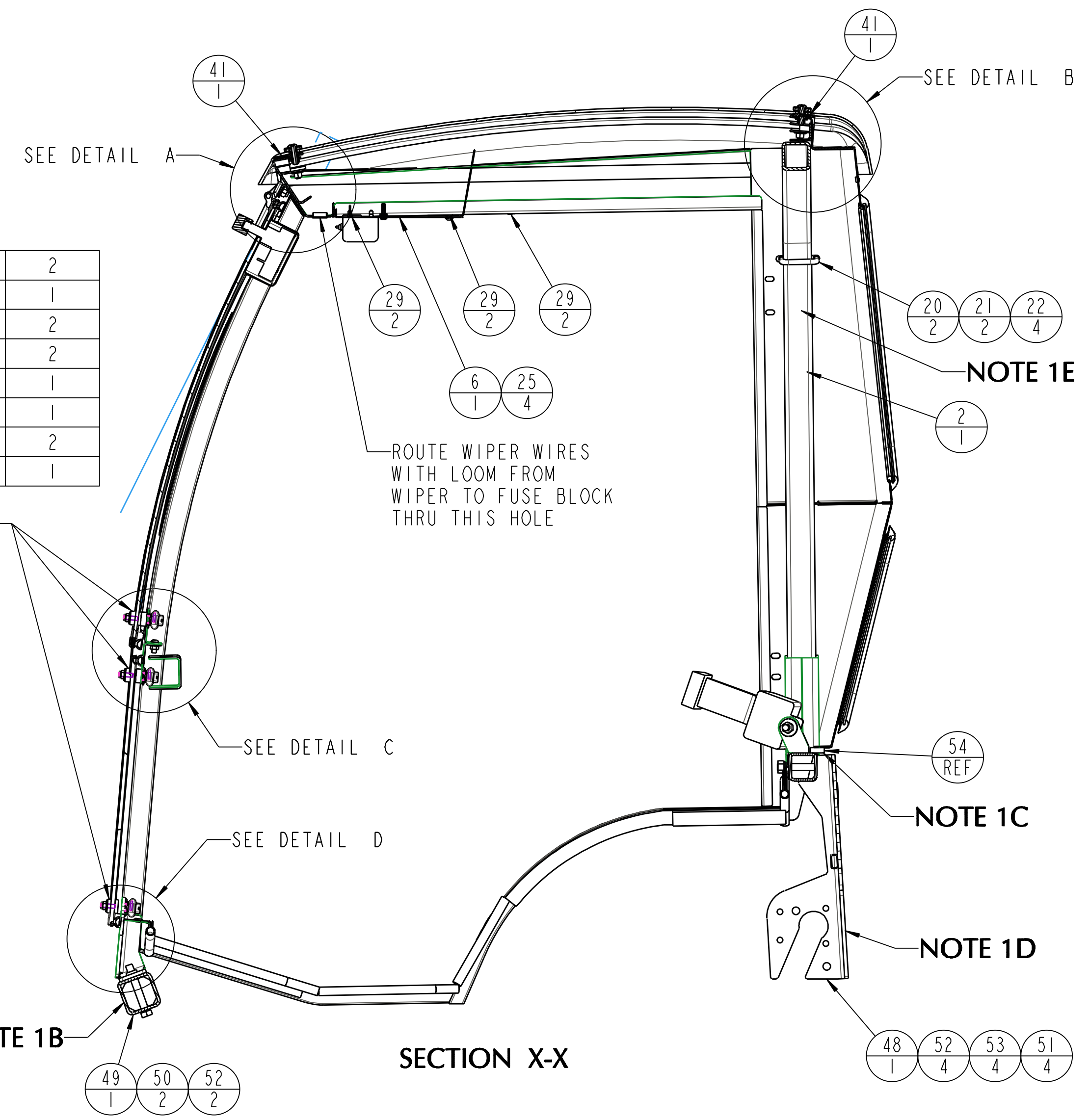
ITEM #	DESCRIPTION	QTY
1	2-16541_CAB_WELDMNT	1
2	2-16543_RB-MNTS	1
3	4-15464_LWR-FRT-WINDOW-RH	1
4	4-15465_LWR-FRT-WINDOW-LH	1
5	1-46812_FRONT_WINDOW_MNT_BRKT	2
6	4-15516_HEADLINER_ASM	1
7	3-19328_FRONT_WINDOW_UPPER	1
8	3-19295_ASM_LOCKED	6
9	3-19330_ROOF_JDX	1
10	3-17938_WINDOW_LOWER_REAR	1
11	3-16669_WIN_RUB_LO_97_75_LG	1
12	3-19327_REAR_WINDOW_UPPER	1
13	3-16669_WIN_RUB_UP_103_62_LG	1
14	3-18452_HINGE_GLASS	2
15	3-19324_BUB_RUB_UP_113_LG	1
16	3-19349_FLAP_SEAL_2_IN_23_92_LG	1
17	3-16217_GLASS_WASHER	12
18	3-18187_31_FENDER_WASHER	6
19	3-18324_313_18_NC_125_TH_TORX	6
20	3-18000_U-BOLT_SO_2X3X2	2
21	1-47256_U-BOLT_MOUNT_PLATE	2
22	3-10073_375_NYLOCK	4
23	3-10072_3125_NYLOCK	12
24	3-10085_3125_WASHER	12
25	3-18503_313_18_NC_75_BH_SOC	8
26	3-17111_SER_FLNG_NUT_312	4
27	3-19345_MSCR_312_X_1_FH_TORX	4
28	3-18453_MSCR_312-18X125_FH_TORX	2
29	3-18088_31_NUTSERT_THIN	6
30	3-18799_Y_MOTOR_RH_100_TOG_SW	1
31	3-15079_ADJ_INST	1
32	3-11096_20	1
33	3-19625_WIPER_MOTOR_COV	1
34	3-10083_WASHER_NO10	2
35	3-18800_WASHER_RUBBER_NO_10	2
36	1-41073_BUSHING_187X374X25THK	1
37	3-10135_MSCR_NO10_X1_THSL	1
38	3-10308_1024_NYLOCK	1
39	3-19336_RACHET_PLUG_375_X_250	2
40	3-13083_WASHER_LOCK_EXT_T	1
41	3-18168_FOAM_SEAL_50X1X40	2
42	3-18805_FOAM_SEAL_1X1X37_50	2
43	3-18168_FOAM_SEAL_50X1X37_50	2
44	3-10721_38_HOLE_PLUG	2
45	3-19033_375-PLUG	2
46	3-18531_DECAL_SER_VERT	1
47	3-17891_WARNING_DECAL	1
48	4-15431_REAR_MOUNT_ASM	1
49	2-15706_FRONT_MOUNT	1
50	3-10141_HHCS_50_X_3_50_G5	2
51	3-10131_50_HHCS_X300	4
52	3-10079_50_LOCK_WASHER	6
53	3-10067_50_NUT	4
54	3-18168_FOAM_SEAL_43_LG	1
55	3-18805_FOAM_SEAL_21_LG	1
56	3-18805_FOAM_SEAL_8	1
57	3-13890_BUB_RUB_30_LG	1
58	3-13890_BUB_RUB_6_LG	1
59	3-13890_BUB_RUB_30_MIR	1
60	3-13890_BUB_RUB_6_LG_MIR	1
61	3-18805_FOAM_SEAL_RH_21_MIR	1
62	3-18805_FOAM_SEAL_8_MIR	1

63	3-14815_FOAM_SPACER_25X1X3	2
64	4-15484_FUEL_ACCESS_COVER_ASM	1
65	3-16600_NUT-SERT_10-24	2
66	3-18701_BH_SOCKET_10-24_X_50	2
67	3-18552_GROMMET_SNAP_UNIV_1_00	1
68	3-18322_NO_6_FLAT_WASHER	1
69	3-19261_DECAL_COZY_CAB_B_ON_WHT	2
70	3-17390_1_HOLE_PLUG	1



REV	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	9769	ADDED (8) HOLE PLUGS, 3-19033	CAD	03-12-10
B	-	ADDED DECAL ITEMS 47 & 48	CAD	03-22-10
C	9838 9840	ADDED ITEM 1-47256; QTY OF 3-10072 WAS 2; QTY OF 3-10085 WAS 2; QTY OF 3-17111 WAS 3; ADDED ITEMS 49-63; ADDED SHEET 2	CAD	06-08-10
D	9859	RESTRUCTURED/ADDED FUEL COVER 4-15484; SEALS 3-13890 WERE 3-10610; ADDED FOAM TO HINGE	CAD	06-30-10
E	9869	ADDED 3-18552	SDF	07-22-10
F	9884	UPDATED NOTES, DECALS; ADDED ITEMS 68 & 69	CAD	08-10-10
G	9981	WIPER COVER 3-19625 WAS 1-46347	CAD	11-17-10
H	10041	ADDED 1" HOLE PLUG	CAD	12-15-10

NOTE 1E



NOTE 1B

NOTE 1D

NOTE 1C

NOTES; (FOR PAINT AND START UP ASSEMBLY REFER TO SECTION X-X AND STEPS 1A-1F)
 1A. POWDERCOAT ROPS, MOUNTS AND LOOSE PARTS FIRST, CAB LAST
 1B. ATTACH FRONT MOUNT TUBE TO CAB; ITEMS 49, 50, & 52
 1C. APPLY FOAM SEAL 3-18168 TO BOTTOM REAR CAB PANEL -SEE SECTION VIEW X-X; ITEM 54
 1D. ATTACH REAR WELDMNT TO CAB; ITEMS 48, 51, 52 & 53
 1E. ATTACH ROPS TO CAB; ITEMS 2, 20, 21 & 22
 1F. ATTACH CAB WITH MOUNTS TO PALLET
 2. ALIGN ITEM 8 INTO GLASS HOLE USING THE HARD PLASTIC BUSHING OF ITEM 8 DURING ASSEMBLY
 3. "RED" LOCTITE ITEM 27

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO: A-11756 JD X MY 10

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

DATE: 12-10-09

SCALE: 0.150

REV: D

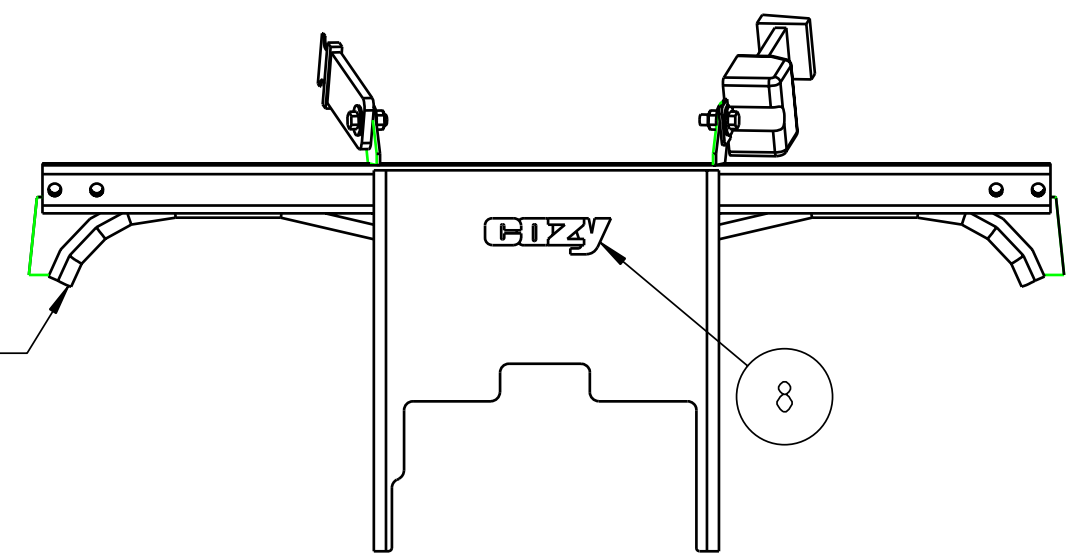
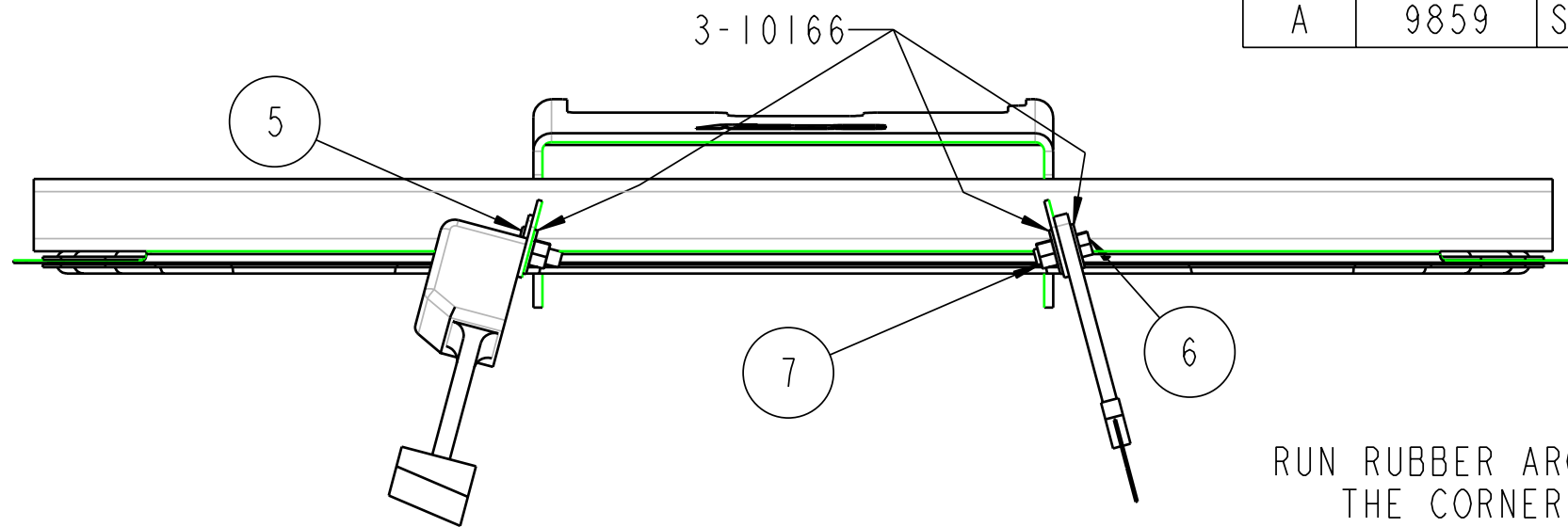
ITEM: CAB ASSEMBLY

REV LEVEL: H

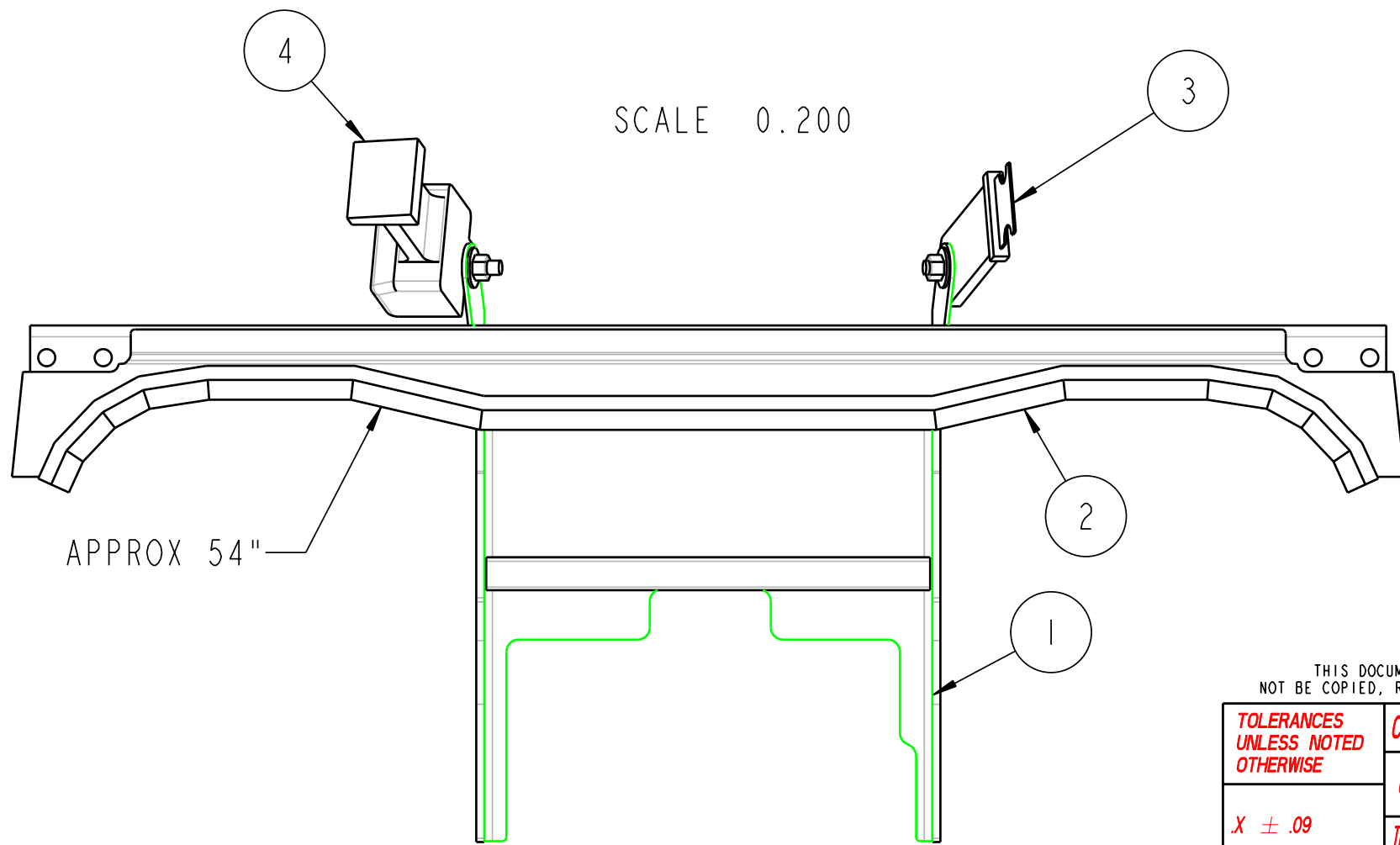
1 of 2

NAME:CAD2 OBJECT:4-15431 DATE:30-Jun-10 10:15:33

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	9859	SEAL 3-13890 WAS 3-10610	CAD	06-30-10



RUN RUBBER AROUND THE CORNER AND PAST THE ENDS BY 3/4" BOTH SIDES



SCALE 0.200

ITEM #	DESCRIPTION	QTY
1	2-16514_REAR_MOUNT_NEW	1
2	3-13890_BUB_RUB_54_00_LG	1
3	3-18524A_SEAT_BELT	1
4	3-18524B_SEAT_BELT	1
5	3-10166_4375_WASHER	4
6	3-10026_44_HHCS_X125	2
7	3-10472_4375_NYLOCK	2
8	3-11853_COZY-DECAL	1

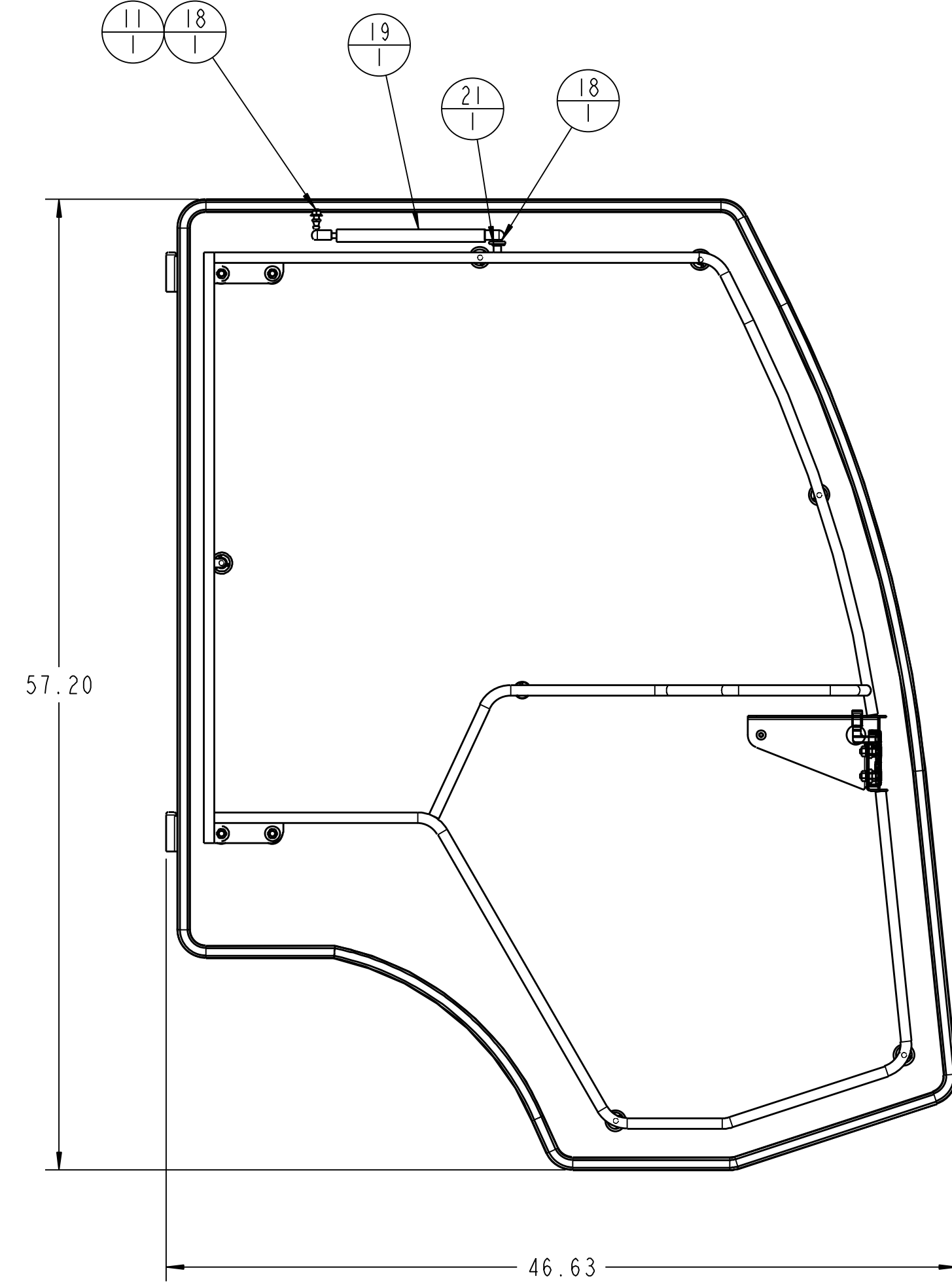
PAINT BLACK SEMI-45 3-17839

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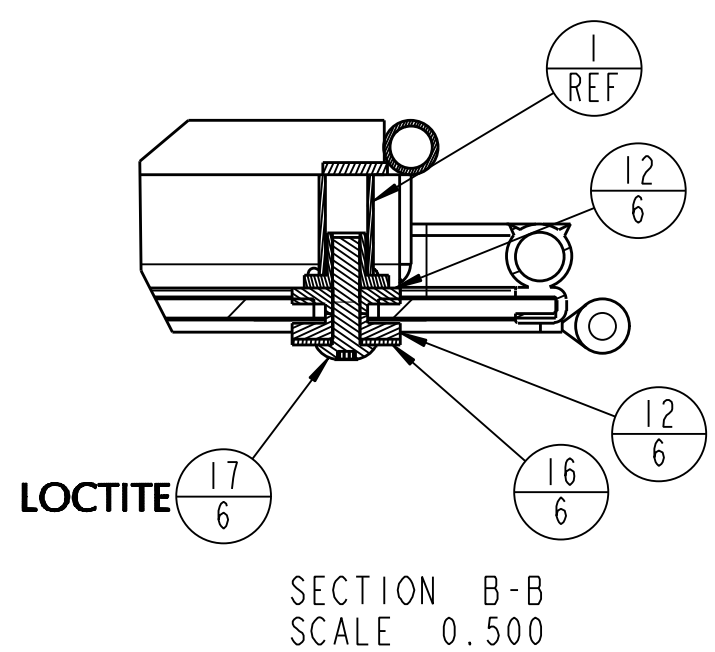
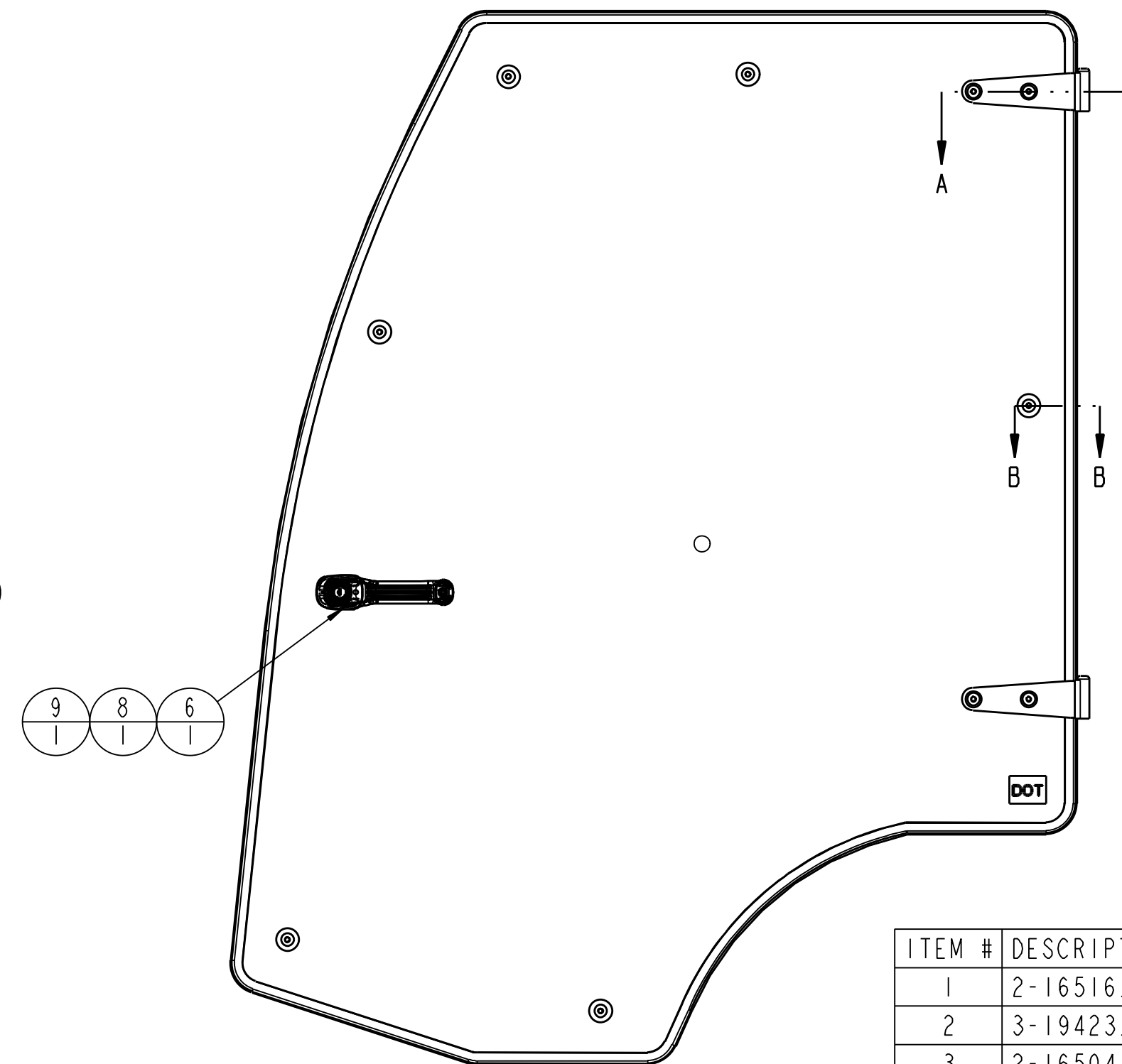
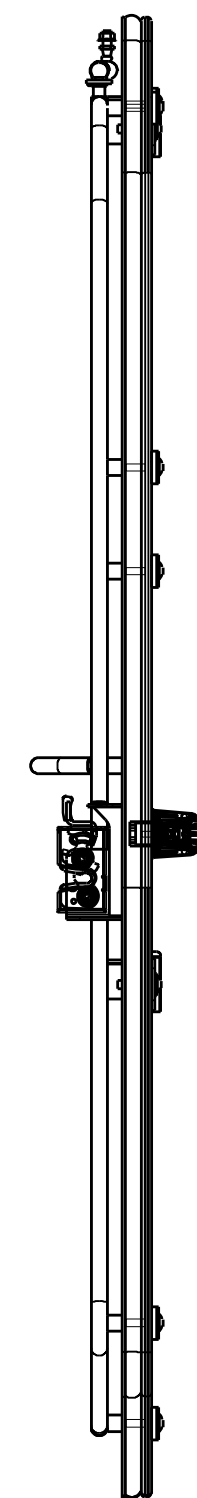
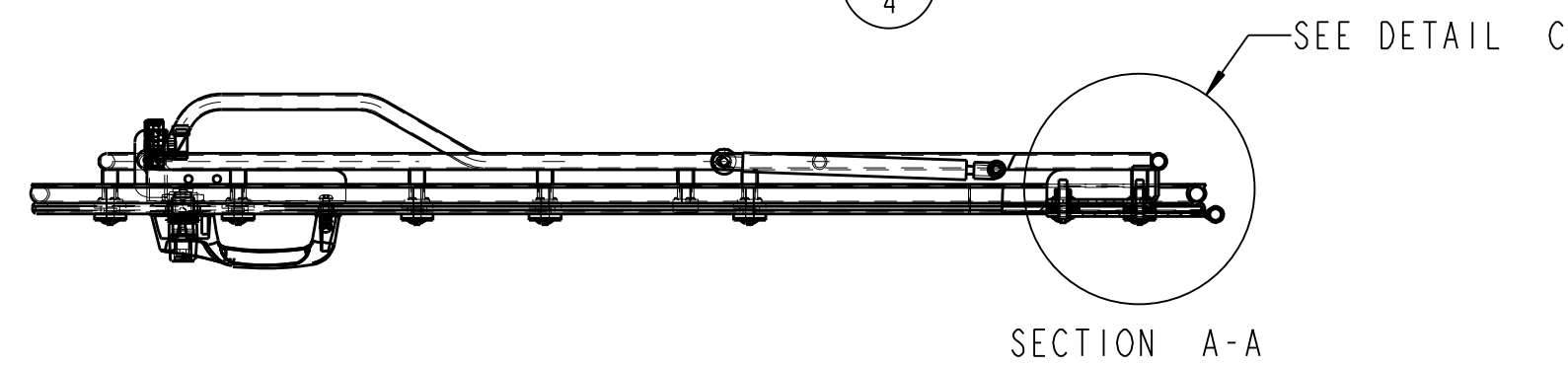
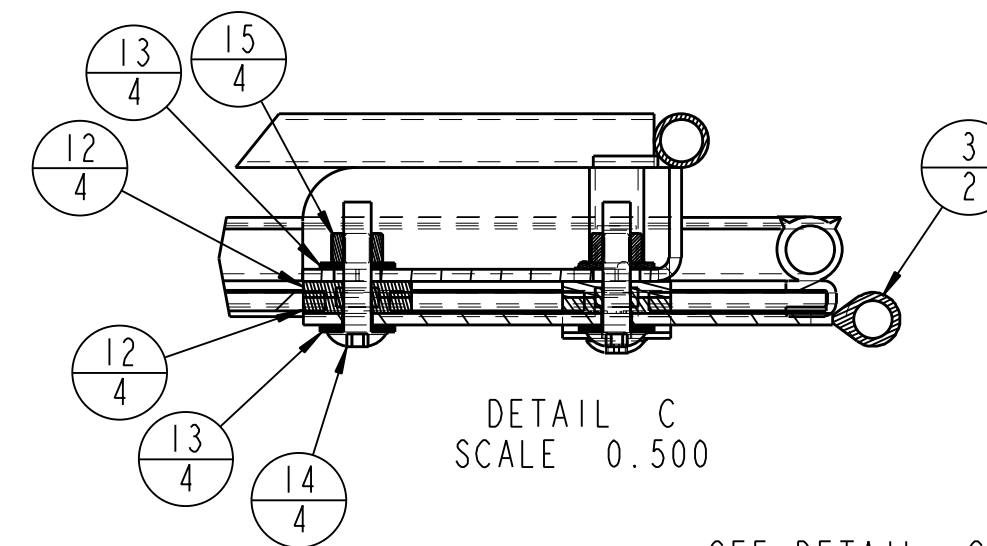
TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 1.05/.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO: JD X A-11756		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE ASSEMBLY, REAR MOUNT		DRWG SIZE B	DRWG NO. 4-15431	REV LEVEL A
		DRAWN: CAD DATE: 06-11-09		

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	OMITTED PART 3-19339 BUMPER	CAD	01-05-10
B	-	TEMPERED GLASS 3-19423 WAS 3-19331 ACRYLIC	CAD	02-09-10
C	-	ADDED GAS SPRING COMPONENTS	CAD	02-10-10
D	9839	ADDED BUMPER 3-16942	CAD	06-07-10
E	-	OMITTED GS CLIP 3-11822	CAD	07-07-10
F1	10017	LATCH 3-19308 WAS 3-19309	CAD	12-08-10
F2	9996	BOLT 3-19342 WAS 3-18324	CAD	12-08-10
G	10081	ADDED 3-10077	SDF	01-14-11

SECURE TO CAB SIDE
FRAME HEADER DURING
DOOR INSTALLATION

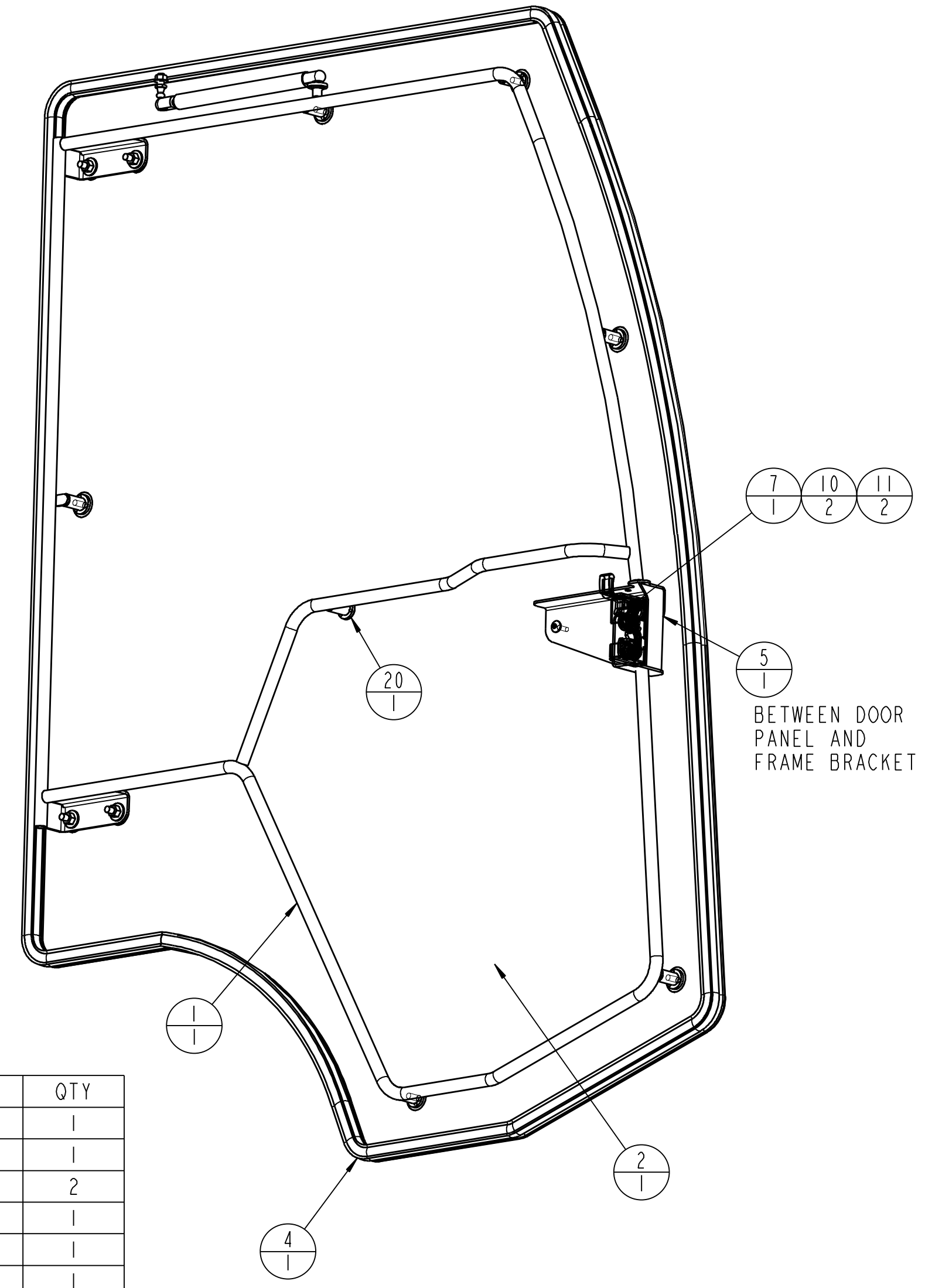


SCALE 0.150



LOCTITE

ITEM #	DESCRIPTION	QTY
1	2-16516_DOOR_FRAME_LH	1
2	3-19423_DOOR_PANEL_TEMP_GLASS	1
3	2-16504_HINGE_DOOR_WELDMENT	2
4	3-19324_BUB_RUB_DOOR_183_LG	1
5	3-19325_FOAM_SPACER_DOOR	1
6	3-19307_HANDLE_DLP_6745639001	1
7	3-19308_LATCH_DLP_615100-2_SW	1
8	3-10076_250_LOCK_WASHER	1
9	3-18312_MSCR_M6X20_TH_TORX	1
10	3-18453_MSCR_312-18X125_FH_TORX	2
11	3-17111_SER_FLNG_NUT_312	3
12	3-16217_GLASS_WASHER	20
13	3-10085_3125_WASHER	8
14	3-19342_MSCR_313X150_TRUSS_TORX	4
15	3-10072_3125_NYLOCK	4
16	3-18187_31_FENDER_WASHER	6
17	3-18324_313_18_NC_125_TH_TORX	6
18	3-11821_BALL_STUD	2
19	3-11929_GAS_SPRING_6IN	1
20	3-16942 BUMPER_RUBBER	1
21	3-10077_312_LOCK_WSHR	1



BETWEEN DOOR
PANEL AND
FRAME BRACKET

SCALE 0.200

REF RH MIRROR PART 4-15430

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO: A-11757 JD X MATL SPEC

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

TITLE: DOOR ASM LH

DRWG SIZE: D

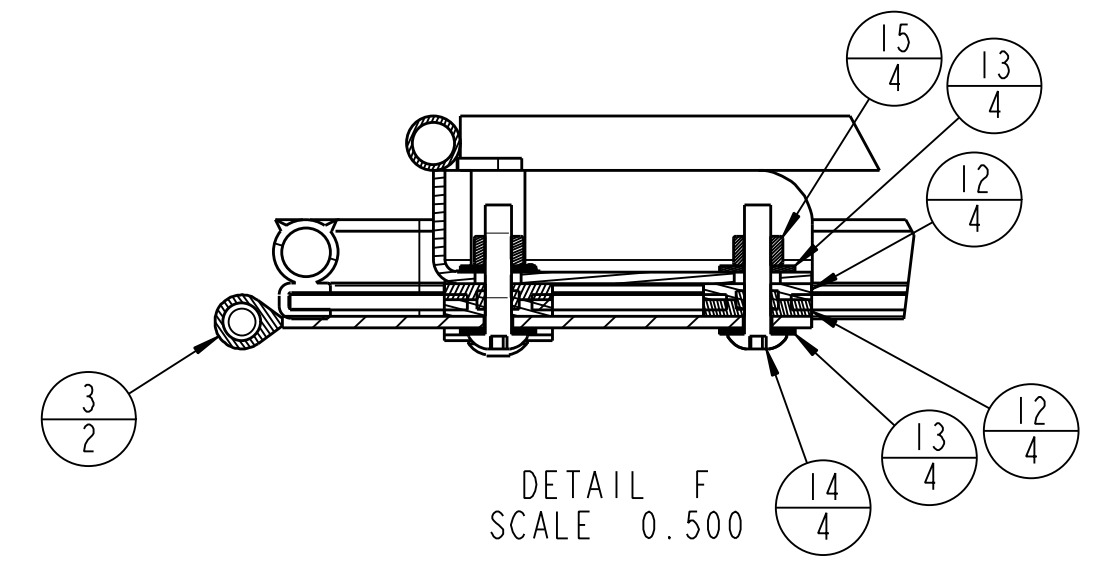
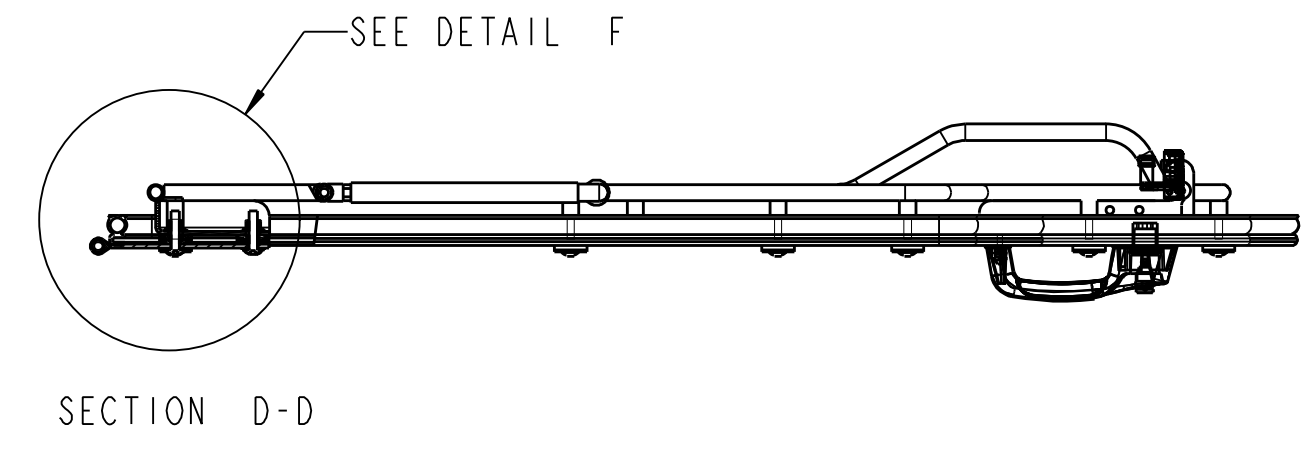
DRWG NO: 4-15429

REV LEVEL: G

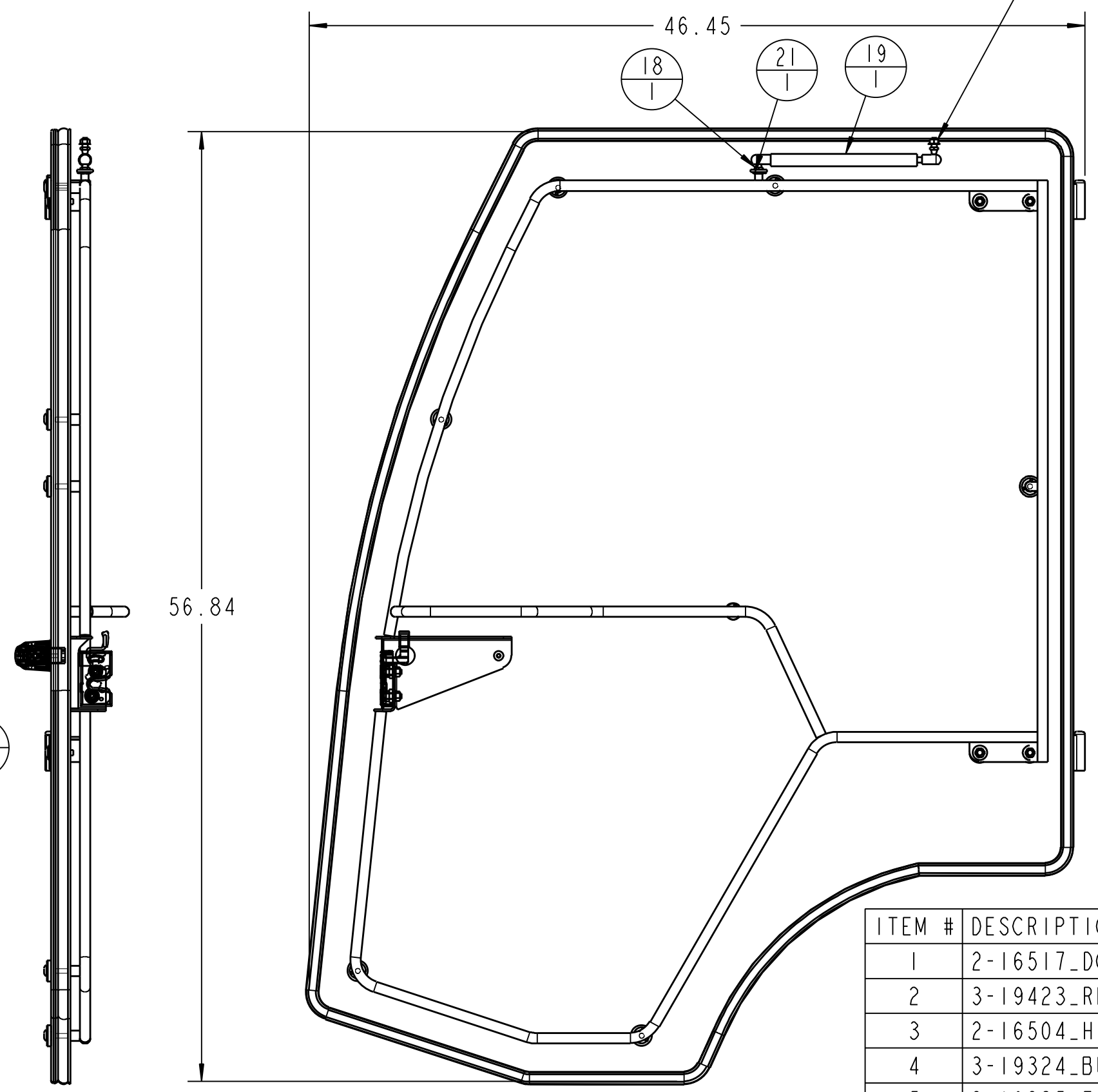
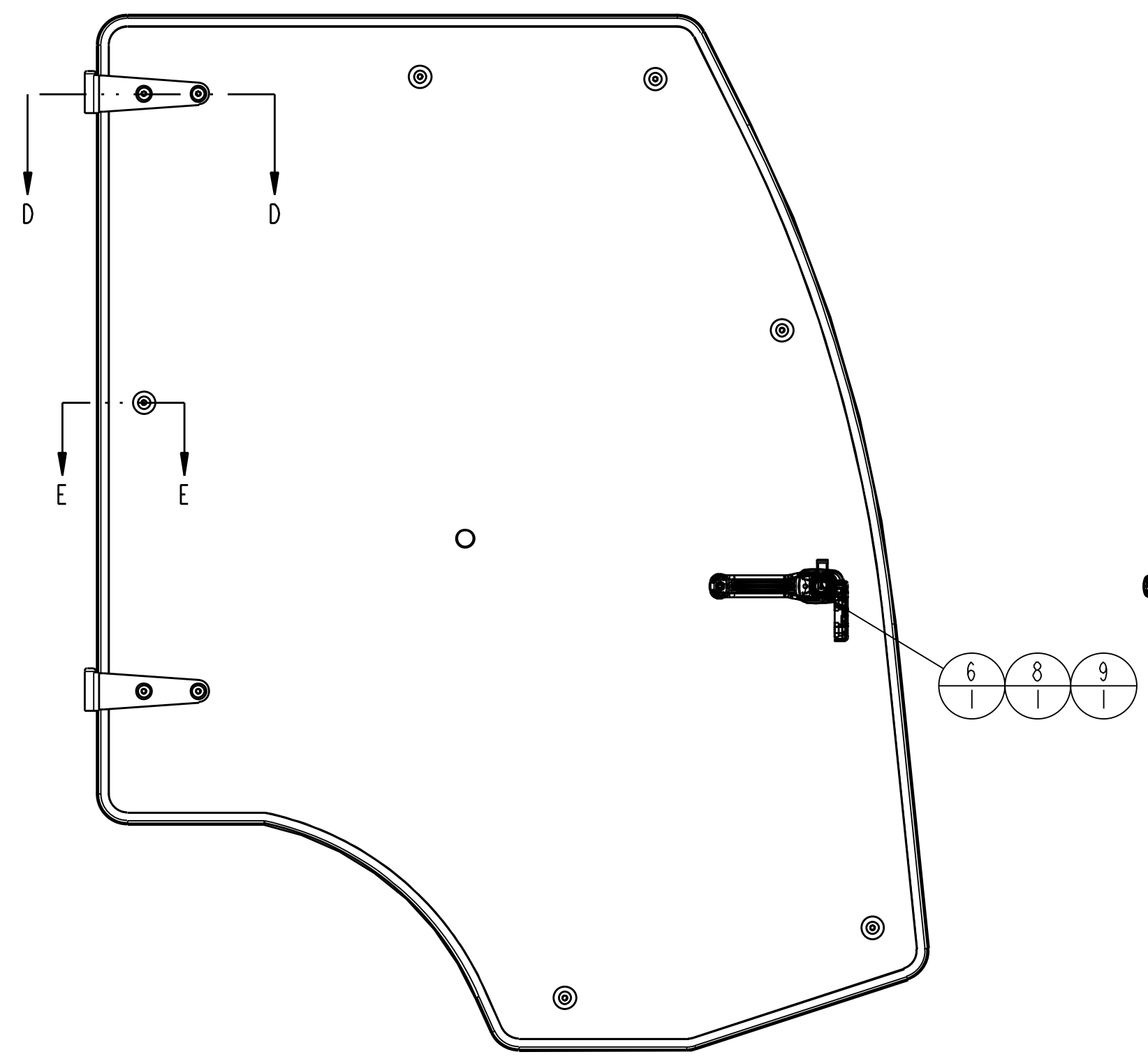
1 of 1

DATE: 06-11-09

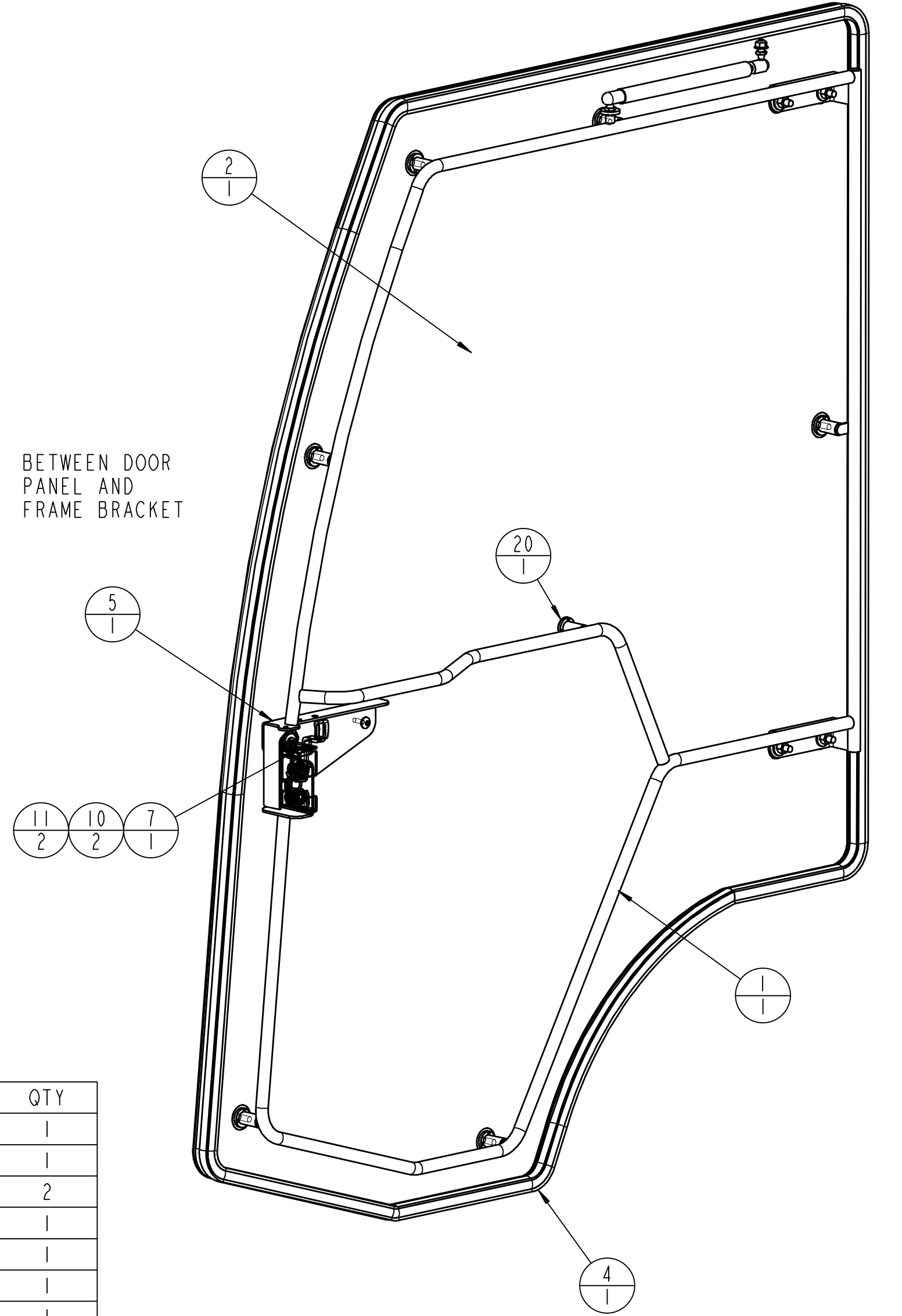
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	OMITTED PART BUMPER 3-19339	CAD	01-05-10
B	-	TEMPERED GLASS 3-19423 WAS 3-19331 ACRYLIC	CAD	02-09-10
C	-	ADDED GAS SPRING COMPONENTS	CAD	02-10-10
D	9839	ADDED BUMPER 3-16942	CAD	06-07-10
E	-	OMITTED GS CLIP 3-11822	CAD	07-07-10
F1	10017	LATCH 3-19309 WAS 3-19308	CAD	12-08-10
F2	9996	BOLT 3-19342 WAS 3-18324	CAD	12-08-10
G	10081	ADDED 3-10077	SDF	01-14-11



SECURE TO CAB SIDE
FRAME HEADER DURING
DOOR INSTALLATION

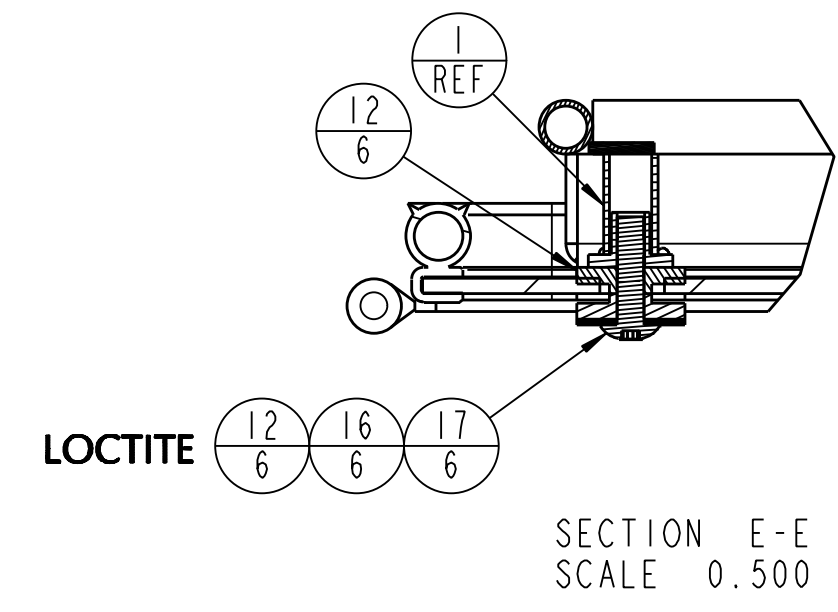


SCALE 0.150



SCALE 0.200

ITEM #	DESCRIPTION	QTY	
1	2-16517_DOOR_FRAME_RH_MIR	1	
2	3-19423_RH_PANEL_TEMPERED_GLASS	1	
3	2-16504_HINGE_DOOR_WELDMENT_MR	2	
4	3-19324_BUB_RUB_RH_183_LG_MIR	1	
5	3-19325_FOAM_SPACER_DOOR_MIR	1	
6	3-19307_HANDLE_DLP_674563900IMR	1	
F1	7	3-19309_LATCH_DLP_615100-1_SW	1
8	3-10076_250_LOCK_WASHER_MIR	1	
9	3-18312_MSCR_M6X20_TH_TORX_MIR	1	
10	3-18453_MSCR_312-18X125_FH_T_MR	2	
11	3-17111_SER_FLNG_NUT_312_MIR	3	
12	3-16217_GLASS_WASHER_MIR	20	
13	3-10085_3125_WASHER_MIR	8	
F2	14	3-19342_MSCR_313X150_TRUSS_TORX	4
15	3-10072_3125_NYLOCK_MIR	4	
16	3-18187_31_FENDER_WASHER_MIR	6	
17	3-18324_313_18_NC_125_TH_TX_MIR	6	
18	3-11821_BALL_STUD	2	
19	3-11929_GAS_SPRING_6IN	1	
20	3-16942 BUMPER_RUBBER	1	
21	3-10077_312_LOCK_WSHR	1	



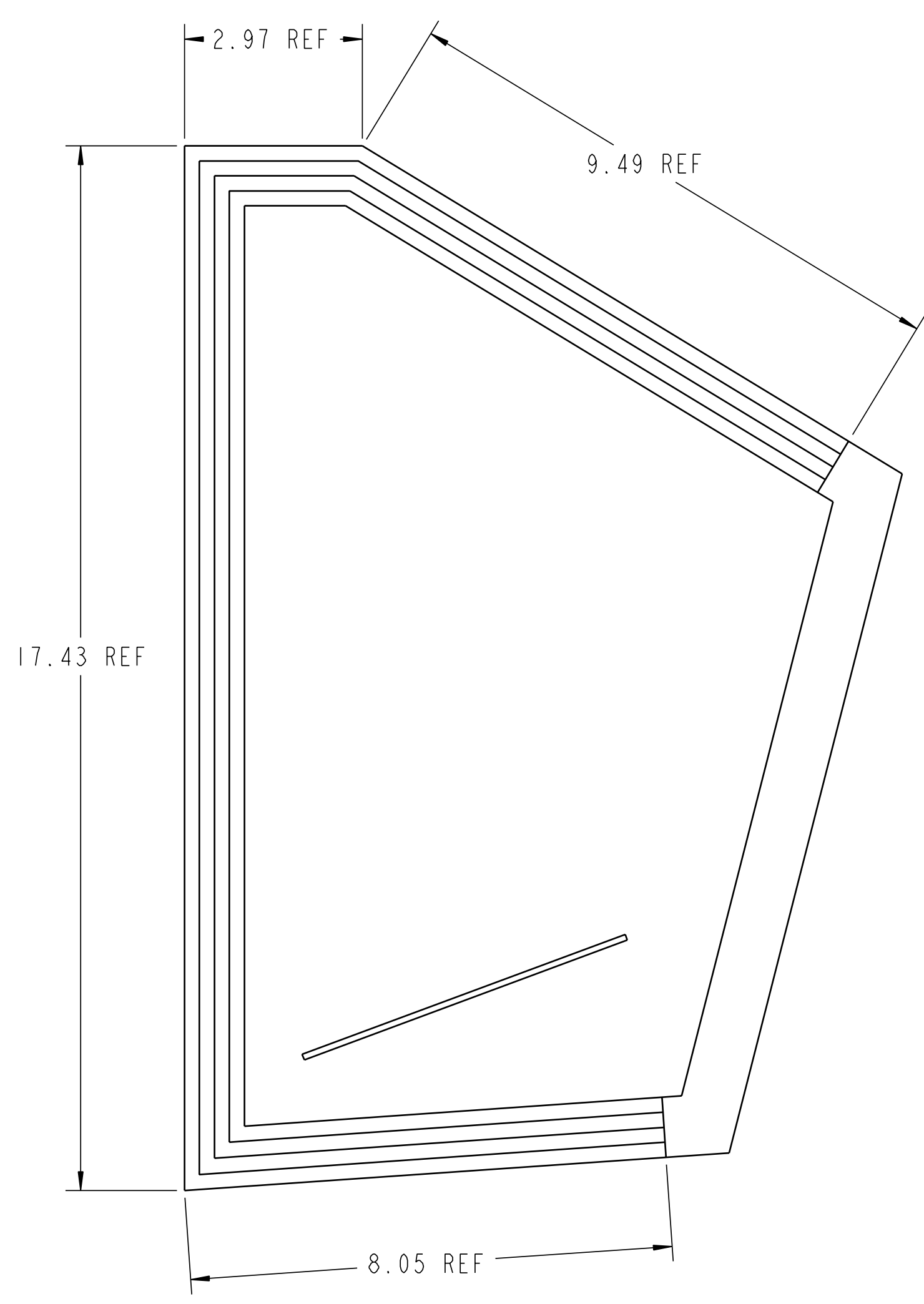
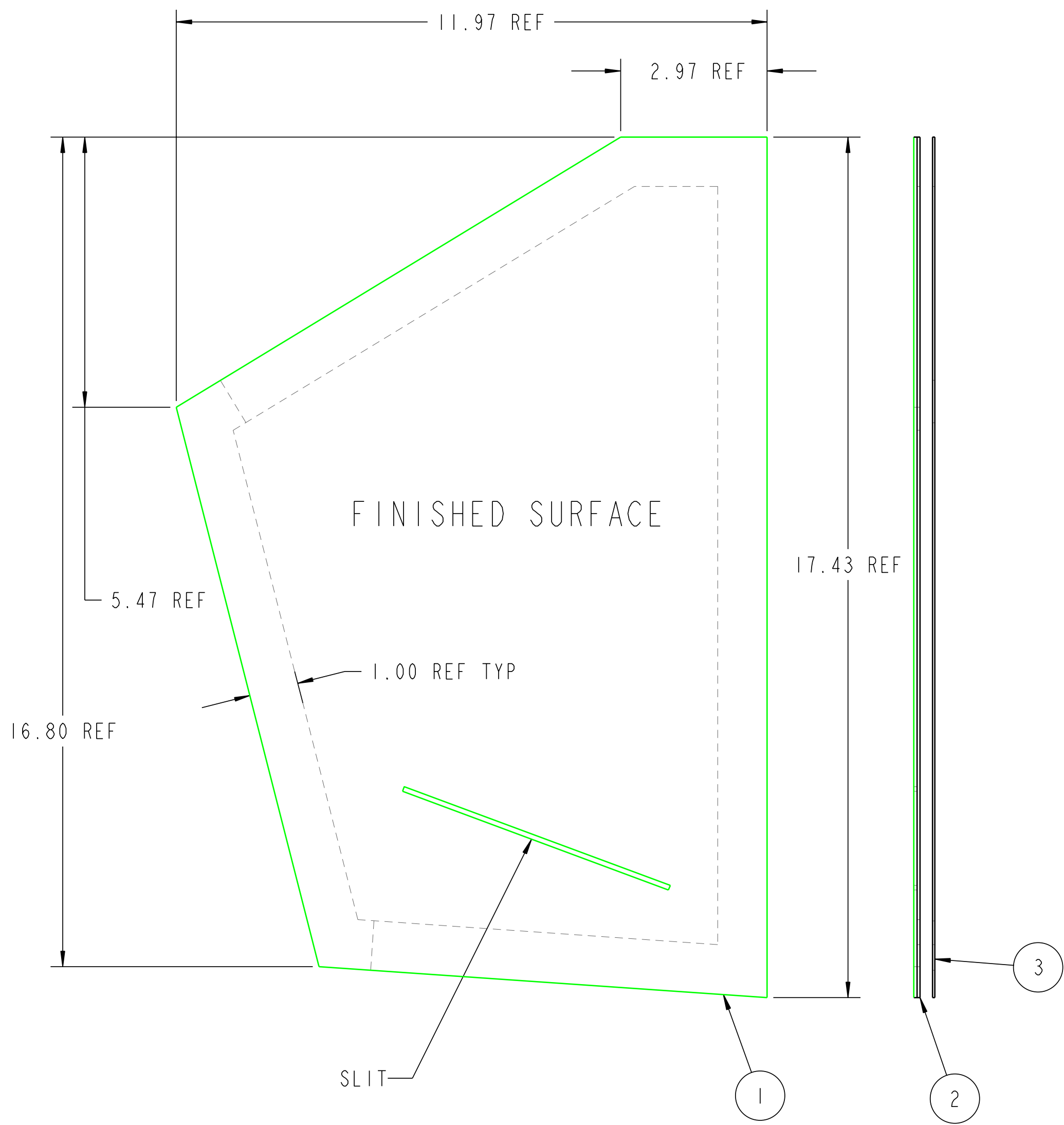
LOCTITE

REF RH MIRROR PART 4-15429

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TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO:	A-11757 JD X	MATL SPEC:
CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		
TITLE	DOOR ASM RH	REV LEVEL
DRWG SIZE	D	4-15430 1 of 1
DRWG NO.		G
DATE	06-11-09	



ALL EDGES OF 1-42809 SHOULD BE FOLDED OVER 1.00" AND SEWN WITH VELCRO 3-10635 USED AROUND THE ENTIRE PERIMETER OF THE COVER - VELCRO 3-10633 IS USED ONLY WHERE SHOWN DO NOT REMOVE PSA BACKING TAPE COVER

SCALE 0.500

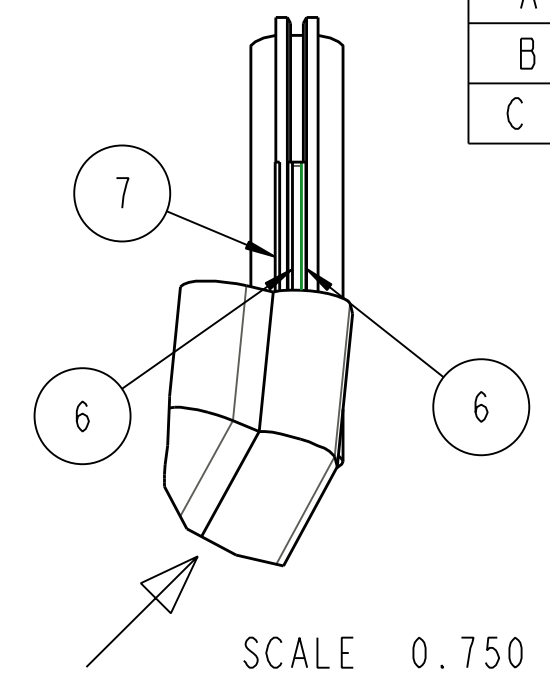
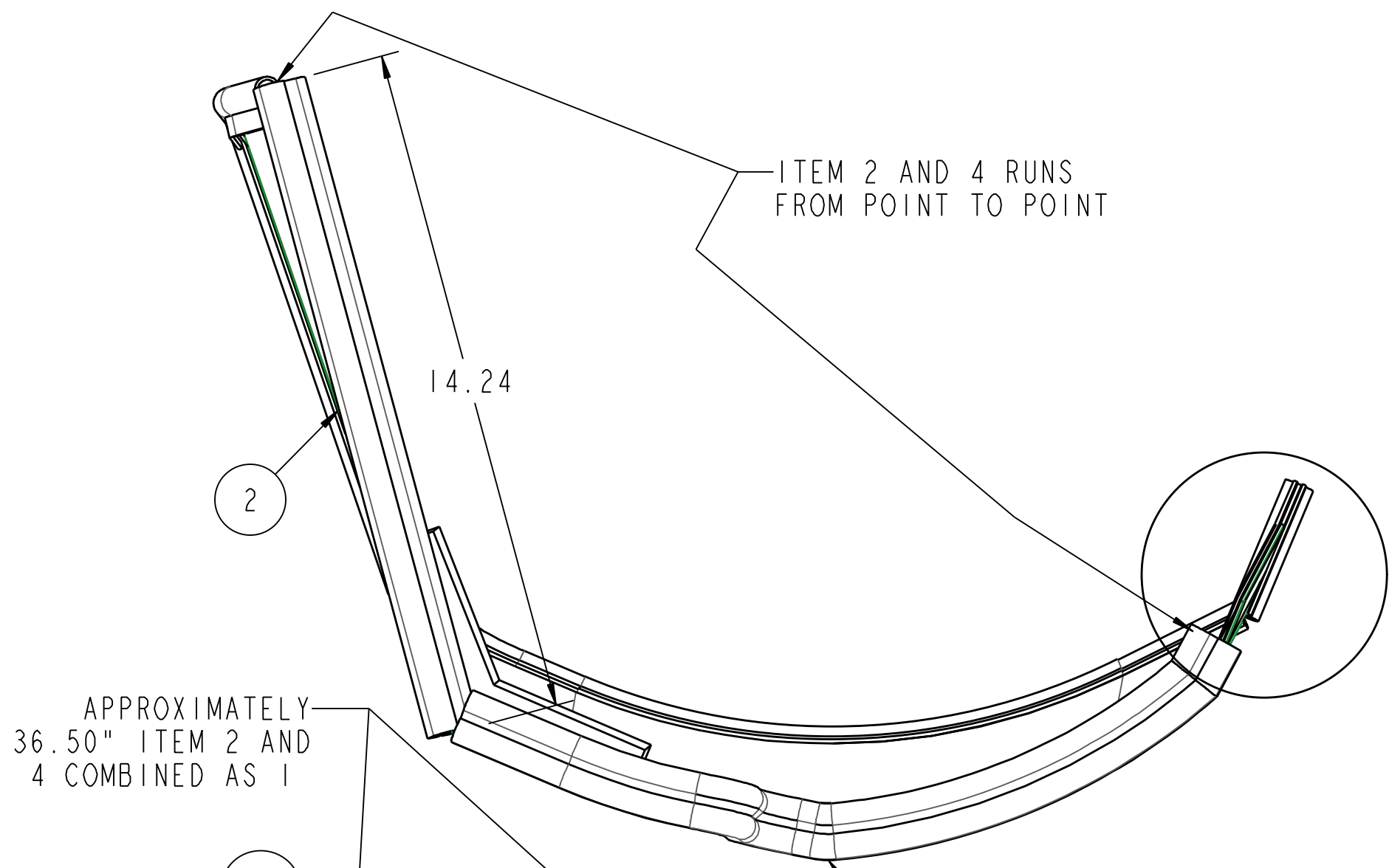
ITEM #	DESCRIPTION	QTY
1	1-42809	1
2	3-10635-VELCRO-RH	1

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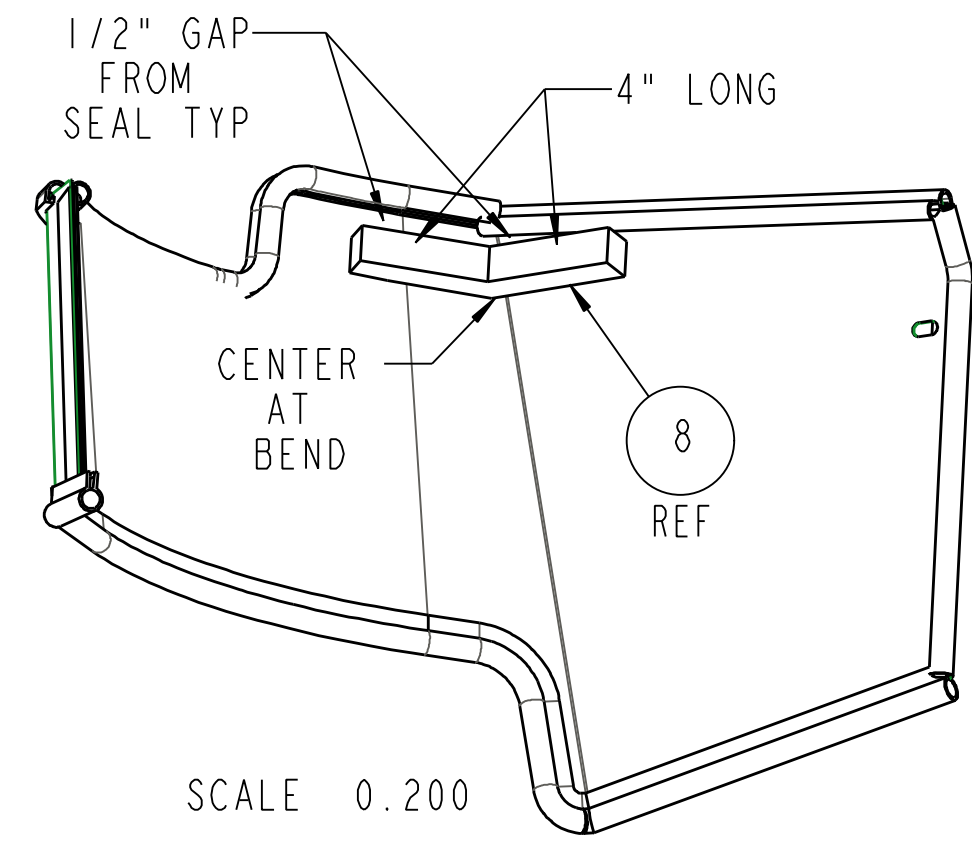
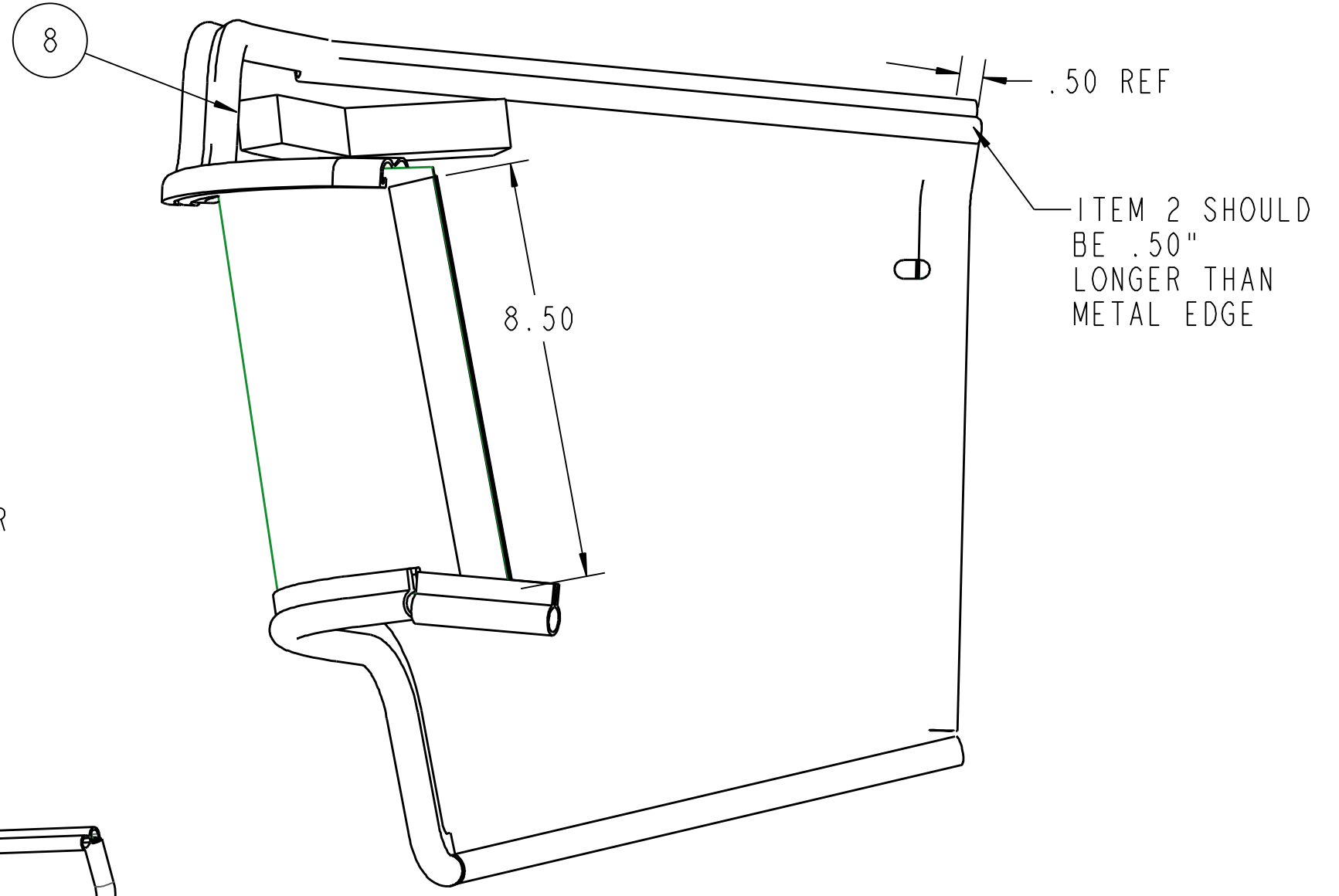
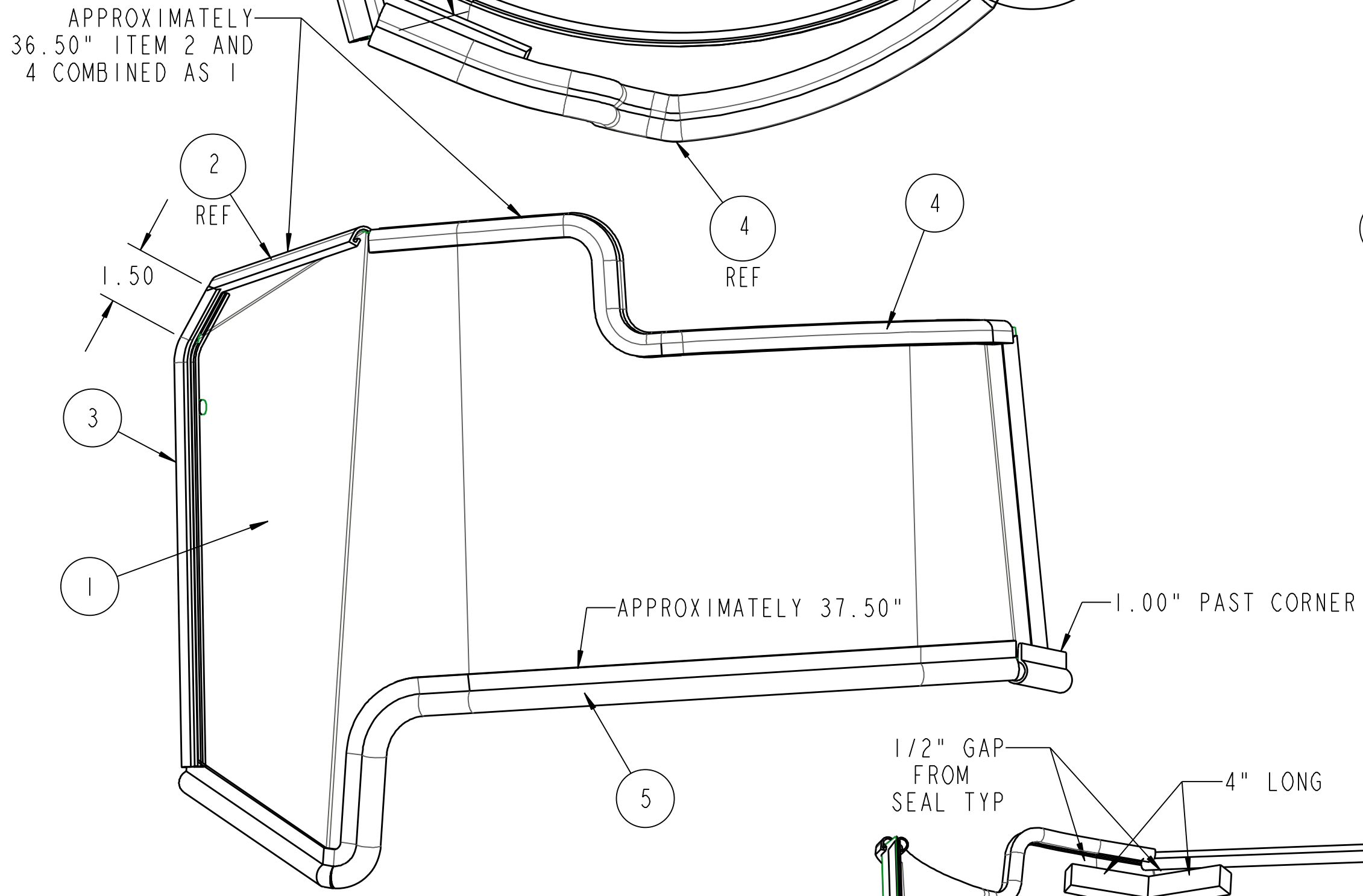
TOLERANCES UNLESS NOTED OTHERWISE X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/.010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD X SERIES		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355		DRWG SIZE C	DRWG NO. 4-14673
TITLE ASSEMBLY, COVER LOWER RIGHT AIR INTAKE			DATE 11/18/02	REV LEVEL

DRAWN: SRB

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	CHANGED SEALS; ADDED ITEM 8	CAD	06-15-10
B	9884	BUBBLE SEAL 3-18829 WAS 3-15952	CAD	08-09-10
C	10038	36.50 BUBBLE LENGTH WAS 33.24	SRB	12/14/10



ITEM #	DESCRIPTION	QTY
1	1-47015_SEAL-OFF_PANEL_MY10	1
2	3-18829_BUB_RUB_90_X_14_24_LG	1
3	3-18110_SEAL_BUB_RUB_12_50_LG	1
4	3-18829_BUB_RUB_90_X_22_25_LG	1
5	3-18110_SEAL_BUB_RUB_37_50_LG	1
6	3-10633_VELCRO-HOOK-1	2
7	3-14333_VELCRO-LOOP-1	1
8	3-18805_FOAM_SEAL_8_LG	1



SCALE 0.333

SCALE 0.200

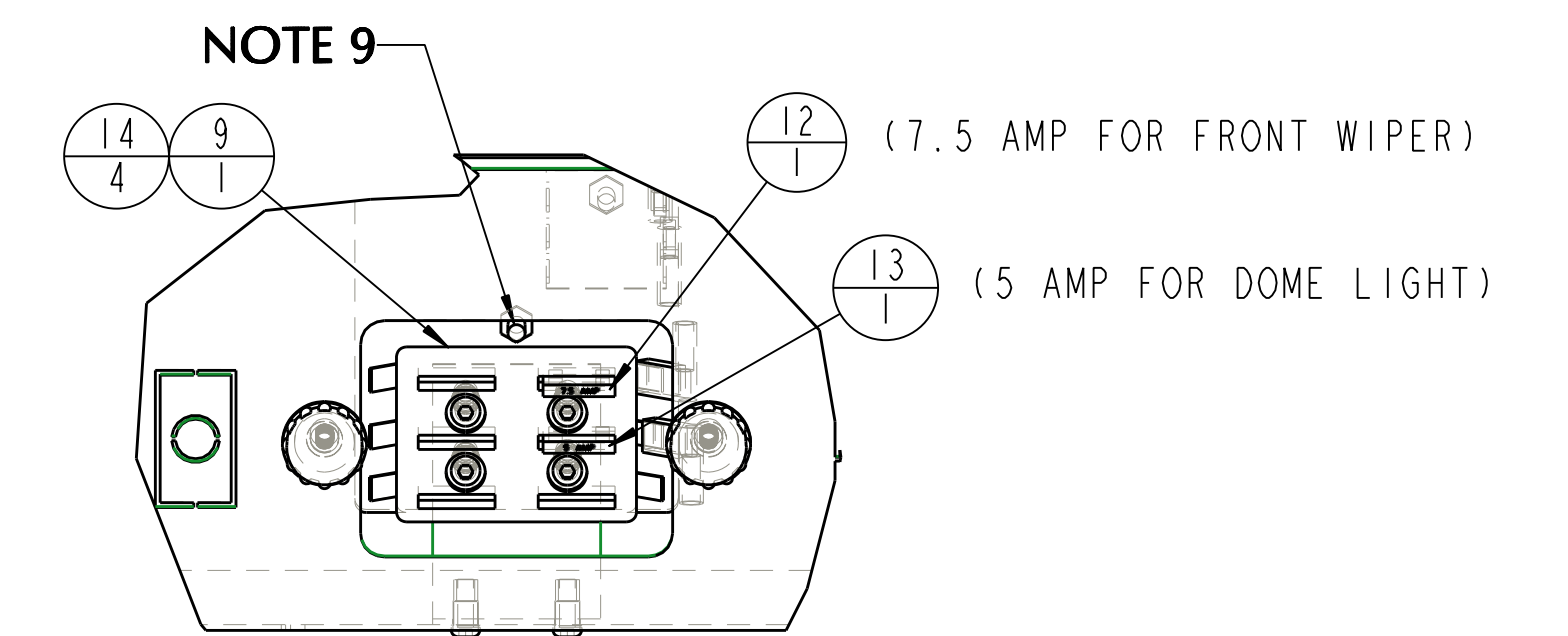
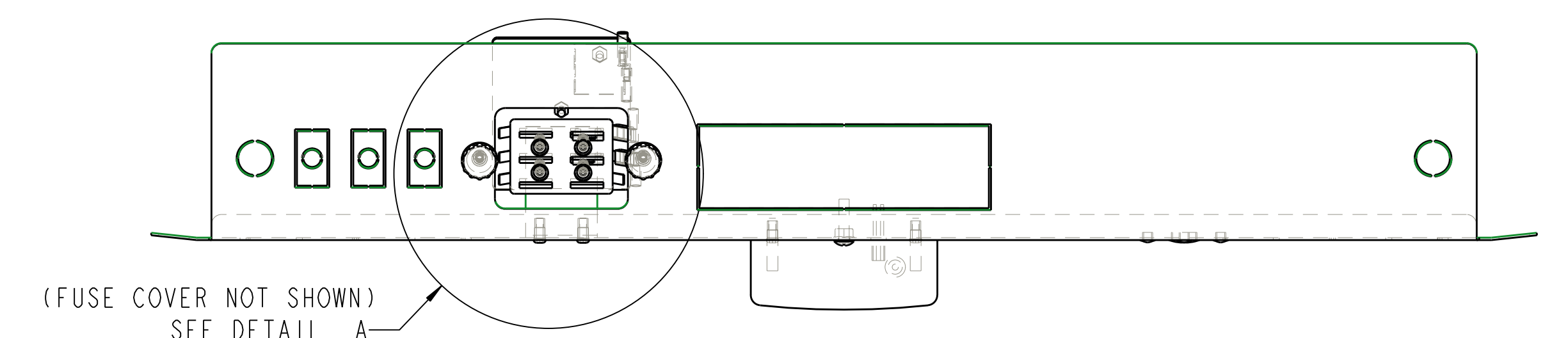
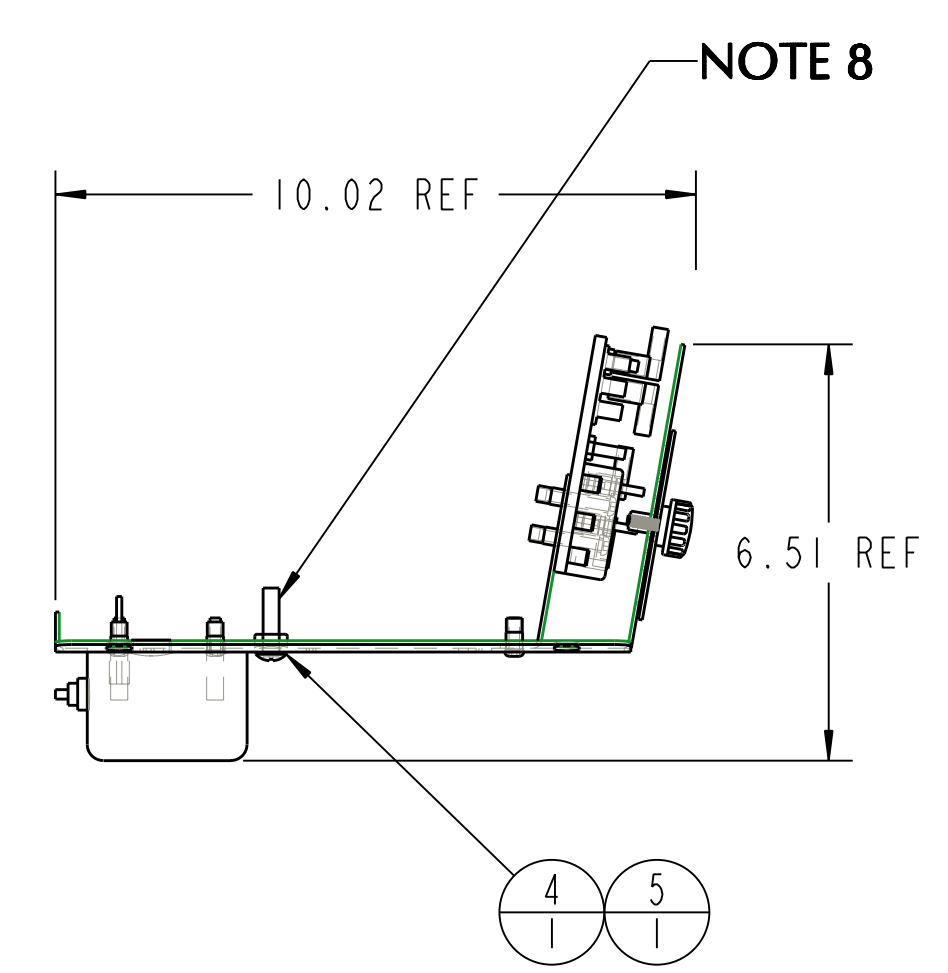
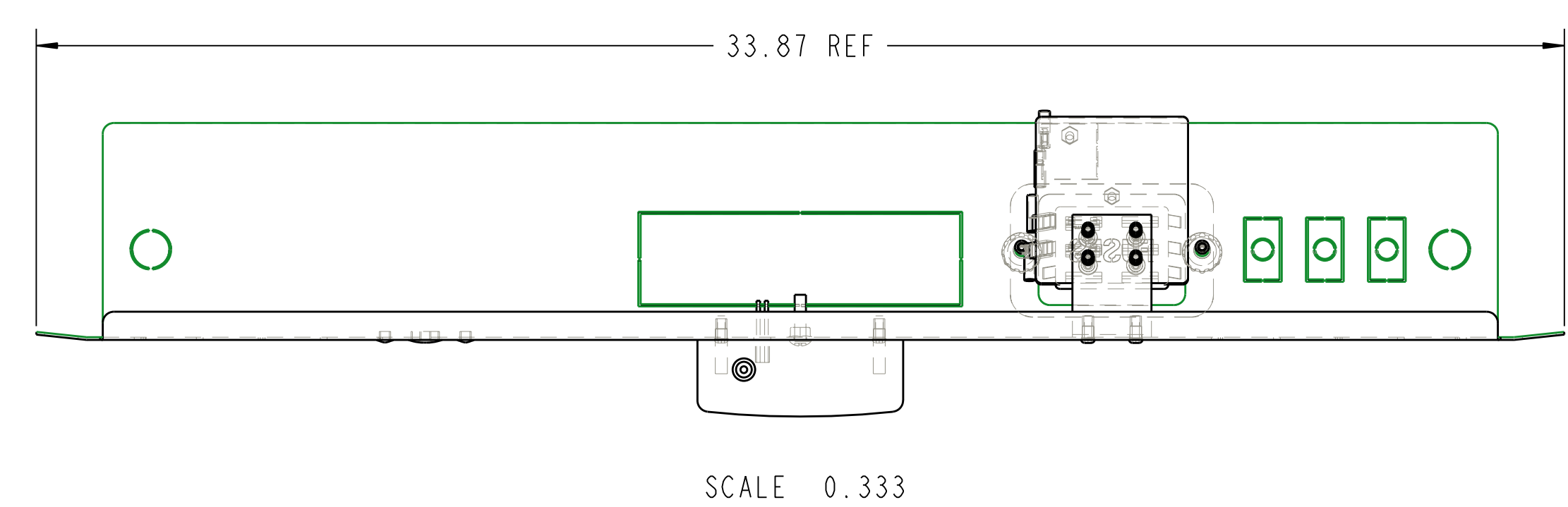
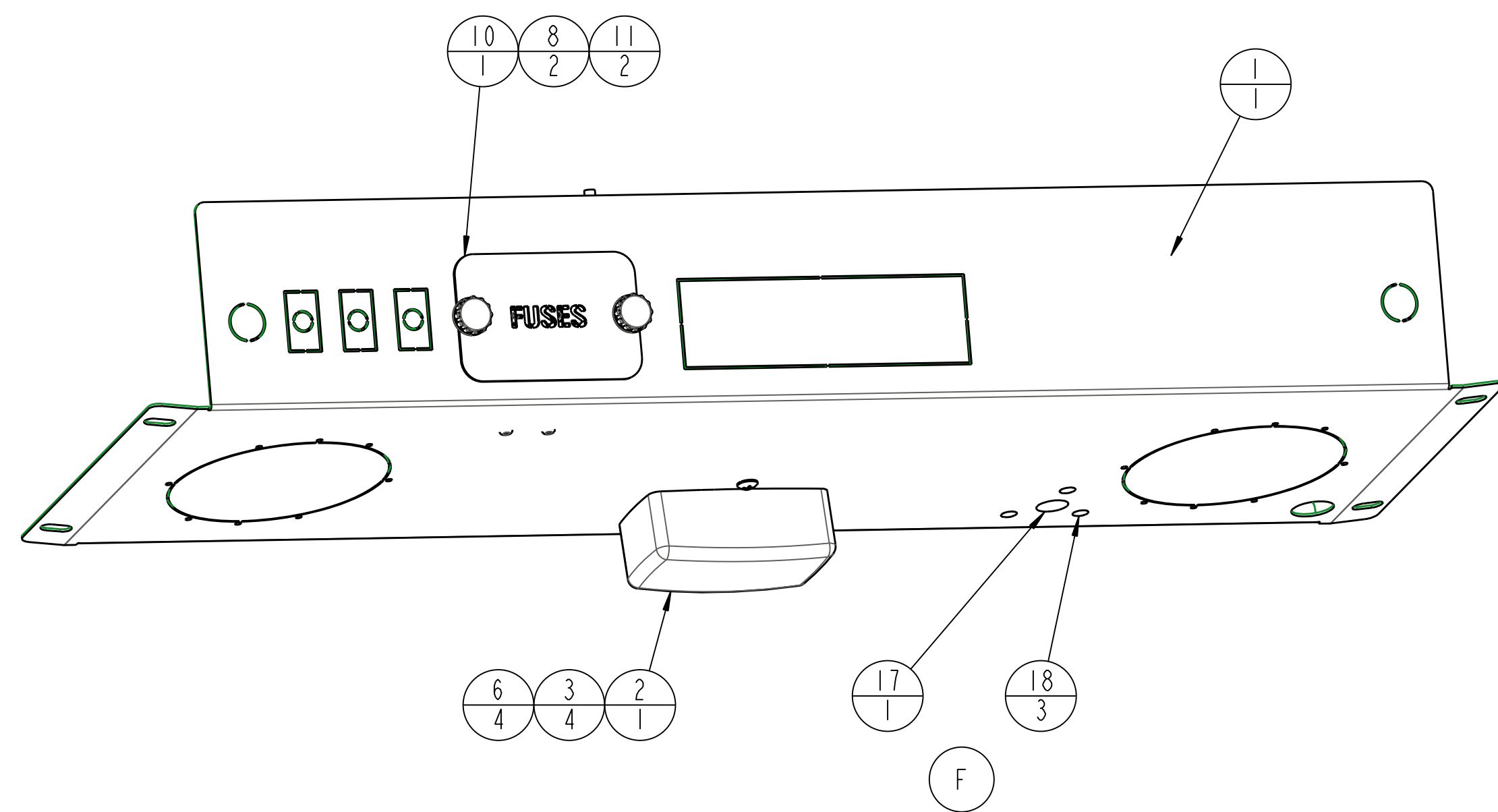
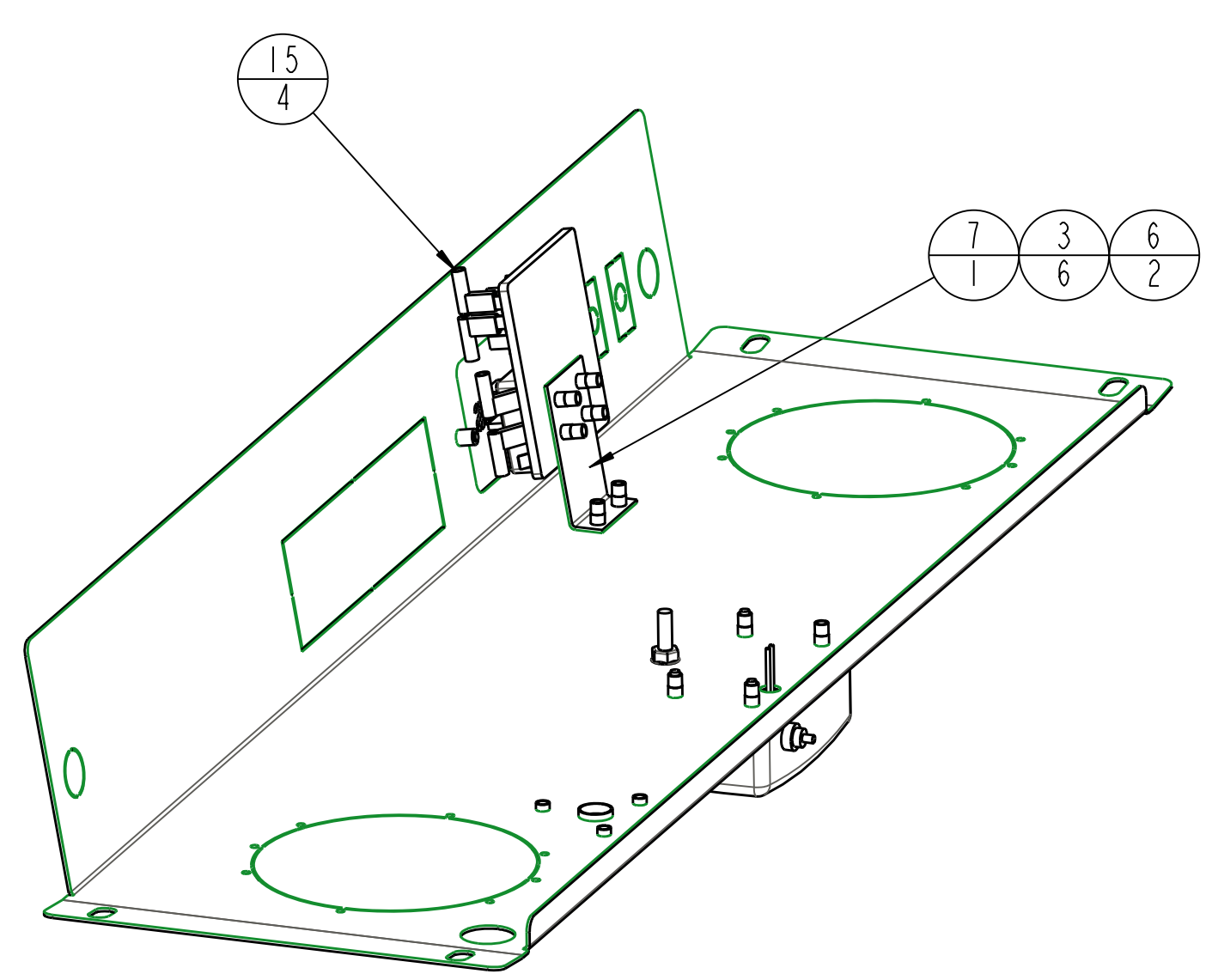
REF PARENT MODEL 4-14672

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TOLERANCES UNLESS NOTED OTHERWISE X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 1.065/-010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD X SERIES MY 10		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE ASSEMBLY, LEFT AIR INTAKE		DRWG SIZE C	DRWG NO. 4-15527	REV LEVEL C
		DRAWN: CAD DATE: 03-15-10		

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	PANEL 1-46663 WAS 1-46937	CAD	02-22-10
B	-	WIRE HARNESS 3-17753 WAS 3-19280	CAD	03-23-10
C	9858	WIRE HARNESS 3-19523 WAS 3-18290 RELOCATED DOME LIGHT	CAD	06-30-10
D	9884	CORRECTED DOME LIGHT WIRING INFORMATION	CAD	8-9-10
E	9954	REPLACED BOLTS ON FUSE COVER TO KNOBS	MRB	10-21-10
F	9964	ADDED HOLE PLUGS FOR FAN HOLES	SRB	10/27/10
G	10172	ADDED HEADLINER WIRE HARNESS	CAD	04-12-11

ITEM #	DESCRIPTION	QTY
1	1-46663_HEADLINER_PANEL	1
2	3-19315_DOME_LIGHT_RECT	1
3	3-16825_NUT_SERT_8-32	10
4	3-17386_MSCR_25_X_100PHIL	1
5	3-14924_25_NUT_HEX_FLNG	1
6	3-18807_MSCR_BH_SOC_8-32_X_1.50	6
7	1-46939_FUSE_BLOCK_MOUNT_PL	1
8	3-16600_NUT_SERT_10-24	2
9	3-18811_FUSE HOLDER_6_W_GRND	1
10	1-46938_FUSE_COVER	1
11	3-19588_KNOB_10-24NC_X_1_STUD	2
12	3-16581_FUSE_7-5_AMP	1
13	3-18672_FUSE_5_AMP	1
14	3-18808_MSCR_BH_SOC_8-32_X_1_00	4
15	3-11993_FEM_TERM_250_90_DEG	4
16	3-19523_MAIN_HARN_W_MAN_RESET	1
17	3-10723_63_HOLE_PLUG	1
18	3-11833_25_HOLE_PLUG	3
19	3-19635_HEADLINER_WIRE_HARNESS	1



DETAIL A
SCALE 0.500
(FUSE COVER NOT SHOWN)

ELECTRICAL NOTES:
 1. ROUTE HEADLINER WIRES OF MAIN WIRE HARNESS 3-19523 UP INSIDE OF LH FRONT TUBE TO FUSE BLOCK LOCATION
 2. SECURE REMAINING SECTION OF MAIN WIRE HARNESS TO LH FRONT TUBE FOR SHIPPING
 3. REFER TO SHEET FOR WIRE HARNESS DETAILS

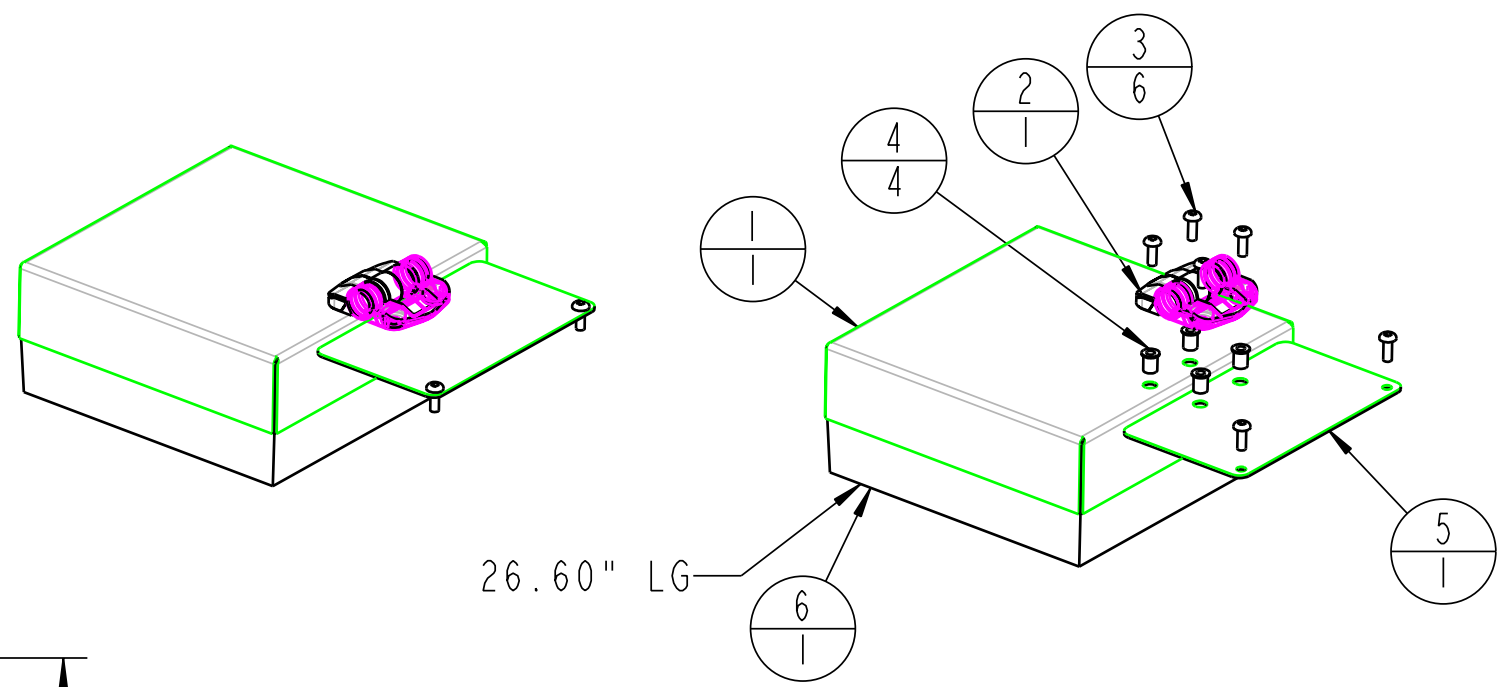
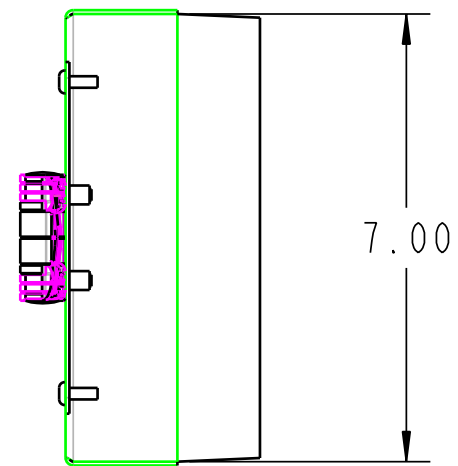
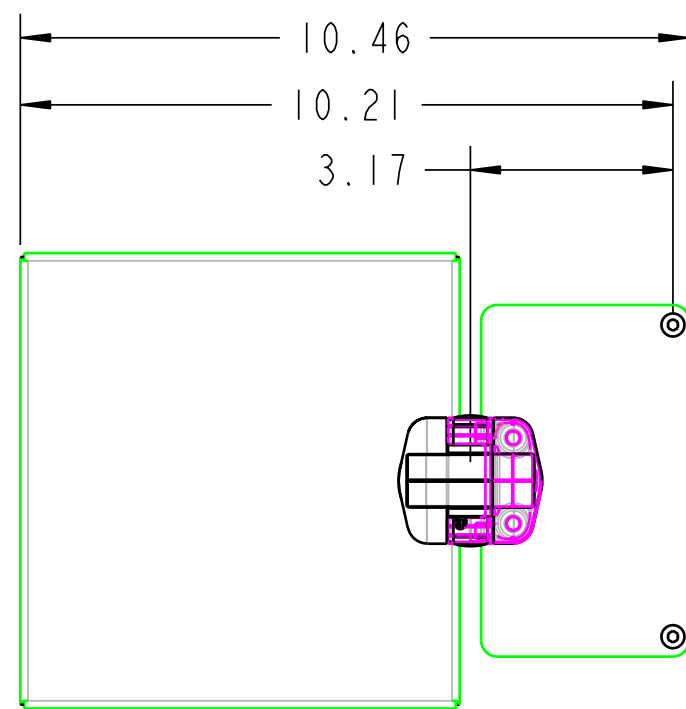
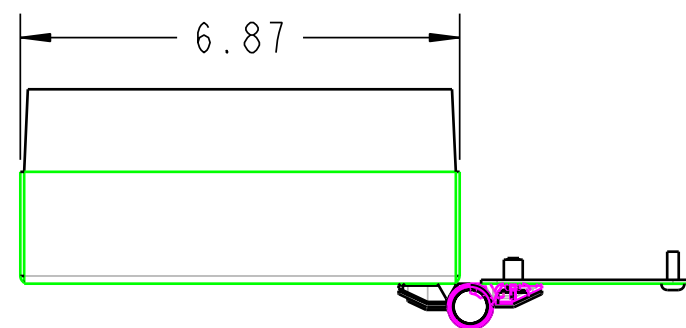
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.	COMMON JD CABS	MATL SPEC.
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 1/64 ± .00 ANGLE ± 5°	CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE	DRWG SIZE	DRWG NO.	REV LEVEL
HEADLINER ASM	D	4-15516 1 of 2	G
DRWN: CAD	DATE	02-11-10	

NAME: CAD2 OBJECT: 4-15516_1 DATE: 02-Dec-11 13:03:09

NAME:CAD2 OBJECT:4-15484 DATE:12-Feb-10 12:53:28

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	REDESIGNED PART	CAD	01-26-10
B	-	FLAP SEAL WAS BUBBLE RUBBER	CAD	02-12-10



SCALE 0.250

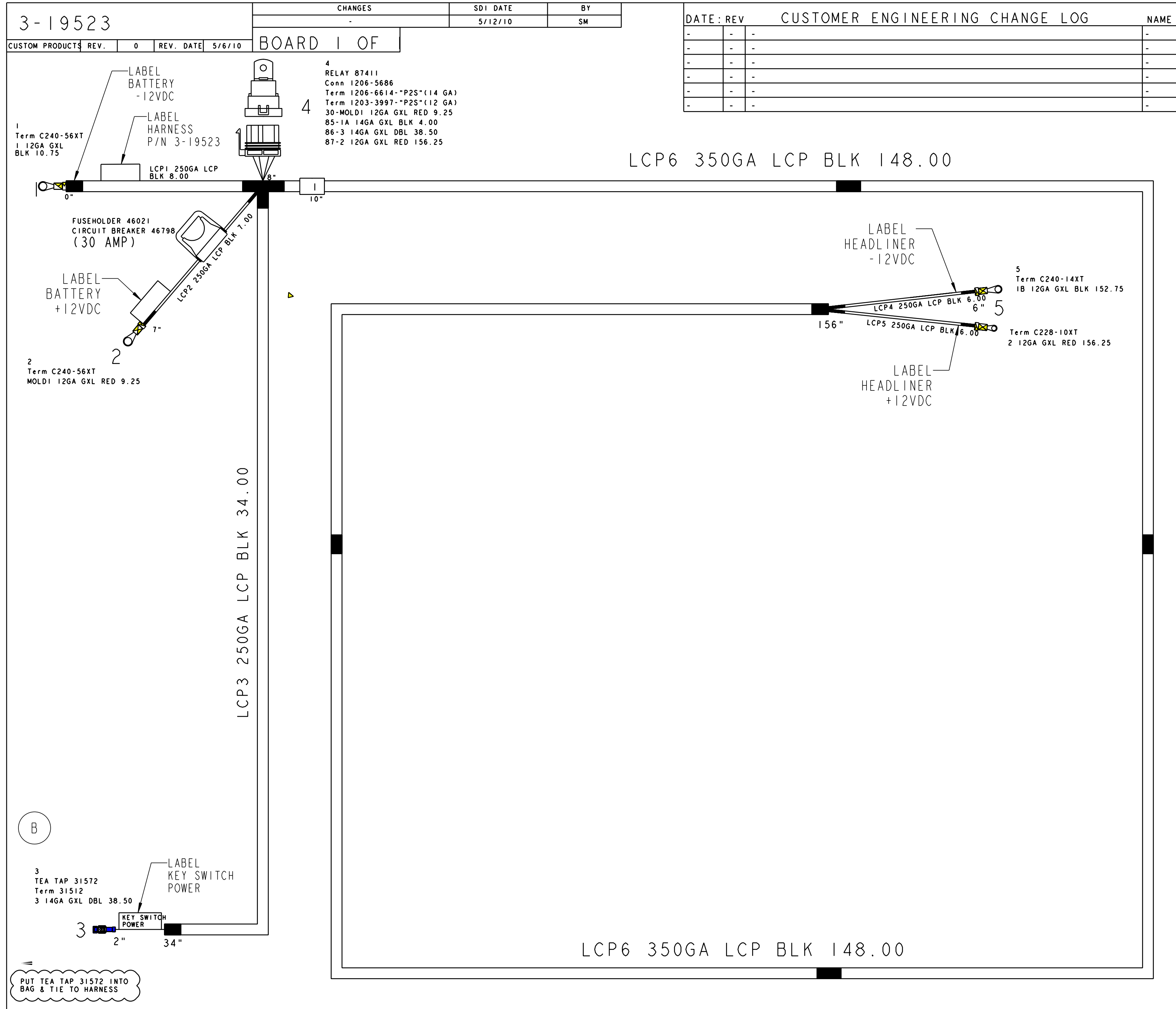
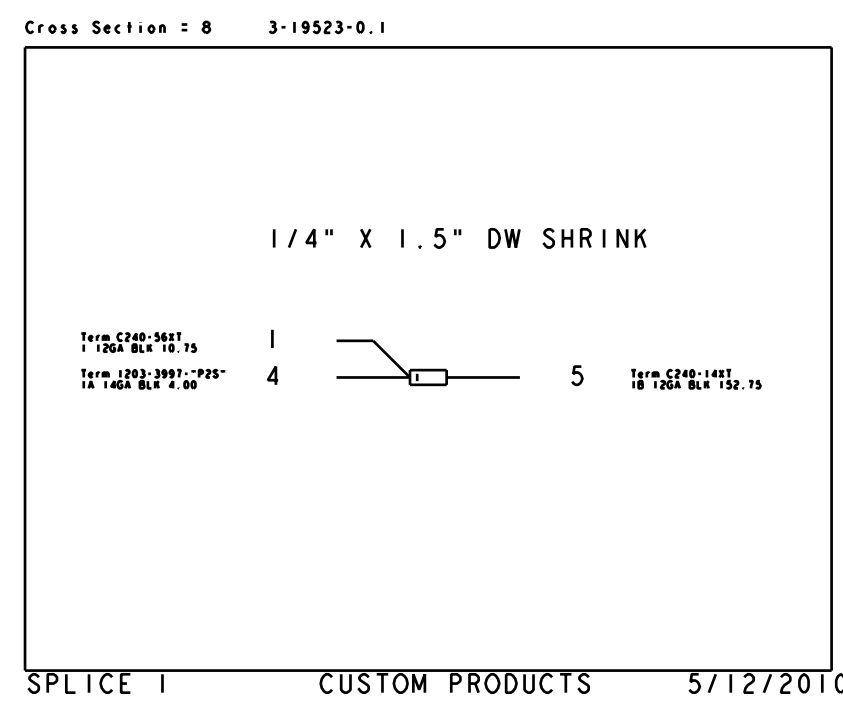
ITEM #	DESCRIPTION	QTY
1	1-46813_FUEL_ACCESS_PANEL	1
2	3-19453_HINGE_SCO_SW3DPS_C6_2	1
3	3-18701_BH_SOCKET_10-24_X_50	6
4	3-16600_NUT-SERT_10-24	4
5	1-46899_ACCESS_HINGE_MOUNT	1
6	3-18467_FLAP_SEAL_PSA_COVER	1

SCALE 0.333

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TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 1.05/-.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD X MY 10		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE: FUEL ACCESS COVER ASM		DRWG SIZE: B	DRWG NO.: 4-15484	REV LEVEL: B
		DRAWN: CAD	DATE: 12-11-09	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	9853	ADDED LABEL NOTES	CAD	06-24-10
B	9855	CORRECTED TERMINAL P/N 31512 WAS 31513	CAD	06-28-10



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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO. A-11771 JD 110 -COMMON	MATL SPEC.
X ± .09 XX ± .08 XXX ± .03 HOLE SIZE 1/64 ± .00 ANGLE ± 5°	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE	DRWG NO.	REV LEVEL
WIRE HARNESS, MAIN	3-19523 1 of 1	B
DRWN CAD	DATE 05-24-10	

NAME: CAD2 OBJECT: 3-19523 DATE: 28-Jun-10 08:25:50