

# COZYcab™

## JOHN DEERE 4000-20 SERIES 4120, 4320, 4520 and 4720 CAB MOUNTING INSTRUCTIONS



Fits with 400X loader and over 2 post folding ROPS models

## A-11330

Manufactured by:



BOX 70 • LITCHFIELD, MINNESOTA 55355  
(320) 693-3221 Fax: (320) 693-7252

[www.800cabline.com](http://www.800cabline.com)

# SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities, and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

**IMPORTANT:** This cab must only be used on tractors outfitted with a NON-FOLDING OR FOLDING ROPS.

**DO NOT** remove the top half of a folding ROPS to accommodate this cab.

Thoroughly inspect cab mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches, or on hillsides.

Wait for tractor to STOP before dismounting.

Check clearance carefully before driving under any objects.

Avoid operating sideways on a steep slope whenever possible.

ALWAYS buckle safety belt while operating tractor.

Never exceed factory recommended specifications.

DO NOT weld, cut drill or modify ROPS in any manner unless instructed by manufacturer.

# John Deere 4120, 4320, 4520 and 4720 MOUNTING INSTRUCTIONS

## Preparation of tractor

- 1) Remove grab handles from fenders.
- 2) Open mounting kit box and layout parts.
- 3) Remove warning lights from roll bar. Attach warning lights to dual light mount brackets 2-15661 & 2-15662 to cab. Use these brackets when remounting lights onto cab. Use (4) M8 x 25 mm cap screws 3-10123, (4) 5/16" lock washers to secure lights to brackets.
- 4) Install light bracket to cab with (4) 1/4-20unc x 3/4" screws 3-10219, (4) 1/4" lock-washers and (4) flat washers.
- 5) Attach rear mount using (4) 1/2"x 2" bolts, (8) 1/2" flat washers, and (4) 1/2" nylock nuts. Set the rear mount bracket on top of the tractor's rear mount location (See figures 1 & 2). **NOTE:** If the tractor is equipped with a mid-mount mower, use the bracket on the bottom of the rear mount assembly to attach the outer side of the mower pivot bracket, as shown in figures 1 and 2.



Figure 1

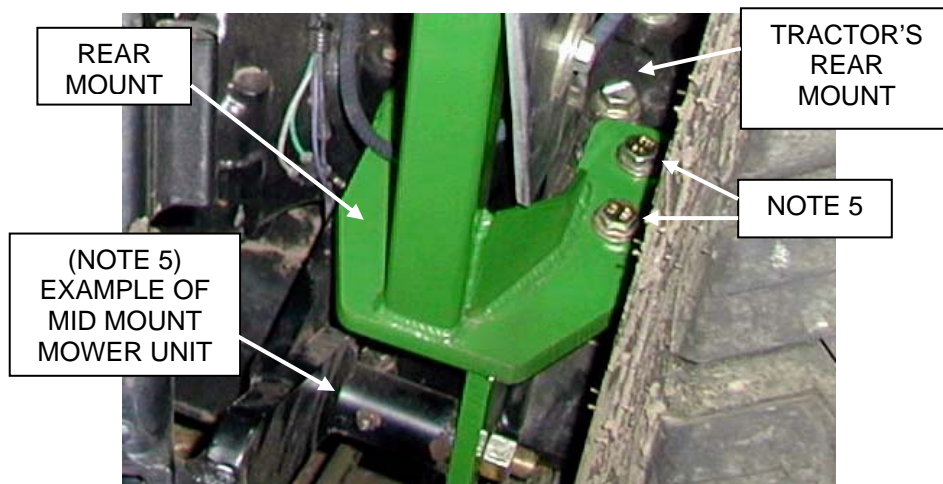
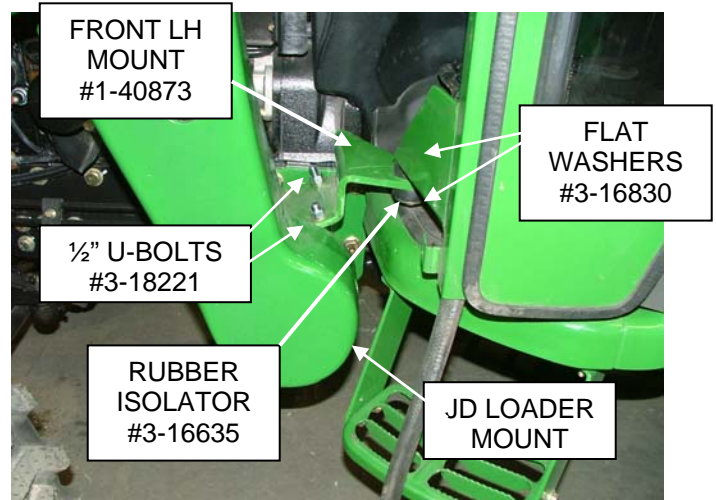


Figure 2

**John Deere 4120, 4320, 4520 and 4720**  
**MOUNTING INSTRUCTIONS (Continued)**

**NOTE:** If the tractor is not equipped with loader mount brackets, they must be purchased from a John Deere Dealer.

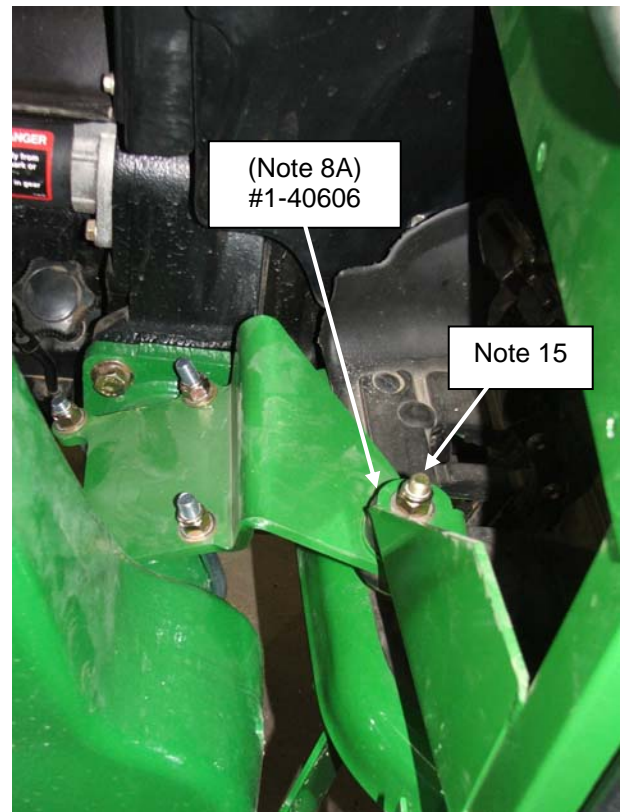
- 6) Install John Deere loader mounts.
- 7) Attach front mounts #1-44056 (RH) and #1-44057 (LH) to JD loader mounts using (4) ½" u-bolts #3-18221, (8) small flat washers #3-12466, (2) spacer washers 1-40606 and (8) ½" nylock nuts #3-10379.
- 8) Leave mounts loose until rubber isolators and bolts are installed (See Figure 3 and 4). Note that there are distinct left and right front mounts.



**Figure 3**

- 9) Install (2) rubber isolator bushings assemblies #3-16635 in each front mount with (2) spacer washers, #1-40606 on the top side of each front mount plate. (See Figure 3 and 4). **NOTE:** Rubber isolators with pipe bushing should be inserted from top side of mount.

- 10) Install (2) rubber isolators 3-16635 into rear mount 2-15370. See Figure 5.



**Figure 4**



**Figure 5**

## John Deere 4120, 4320, 4520 and 4720 MOUNTING INSTRUCTIONS (Continued)

- 9) Remove the “Slow Moving Vehicle” sign and mount bracket from the rear of the seat. Locate two 5/16” diameter holes that are 6” apart below the rear window.
- 10) Reinstall the “Slow Moving Vehicle” sign and mount bracket to rear of cab using (2) ¼-20unc x 1.75” long screws 3-10383, (2) ¼-20unc nylock nuts 3-10070, (4) ¼” flat washers 3-10083 and (2) spacers 1-41217, provided in the mount kit.
- 11) Tilt seat forward against steering wheel.

### Installation of cab

- 12) Remove cab from shipping stand lifting cab using lifting ears 1-20618.
- 13) Remove the ROPS cover panel 4-14617. The poly-fabric will have a factory pre-cut slot to allow the folding ROPS to fit into the roof shell area when cab is lowered on to the tractor. Refer to Figure 6.
- 14) Lower cab over roll bar until cab contacts front and rear isolator bushings. (Guide Folding ROPS into the roof shell area).
- 15) Secure cab to all mounts using (4) ½” x 3¼” long bolts 3-15057, (4) large flat washers 3-12466, (4) small flat washers 3-16830 and (4) lock-nuts 3-10379 at each connection location (4 Places). See Figure 4.
- 16) Re-install cover panel 4-14617 and secure re-using the (6) 10-24unc screws. See Figure 7.
- 17) Loosen lifting ear bolts, tip lifting ears down, and tighten bolts.
- 18) Tighten all mounting hardware.

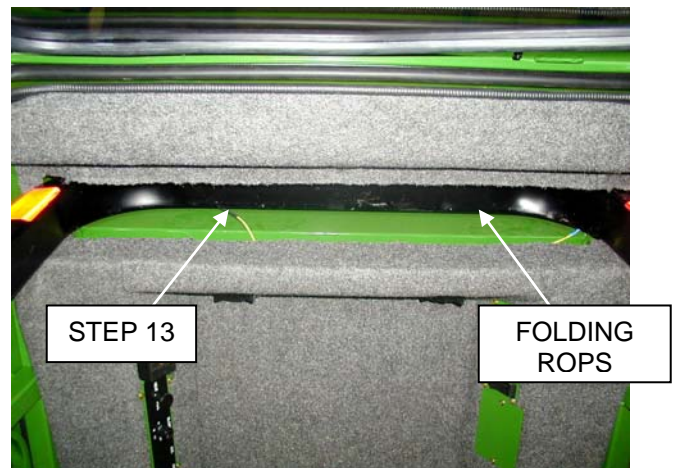


Figure 6

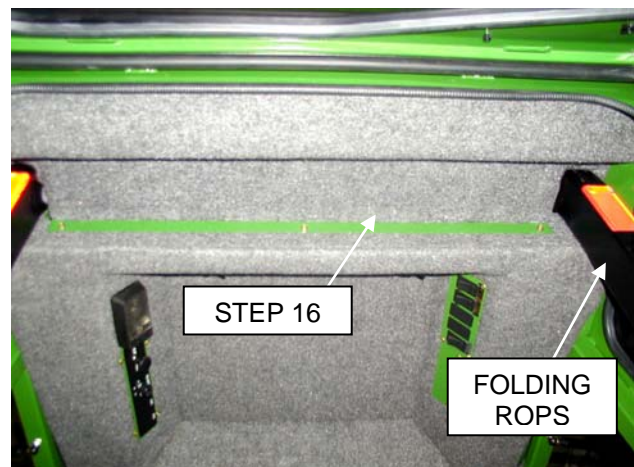
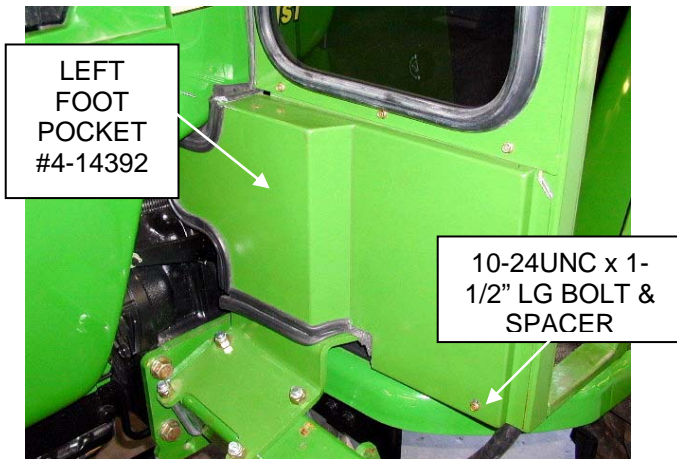
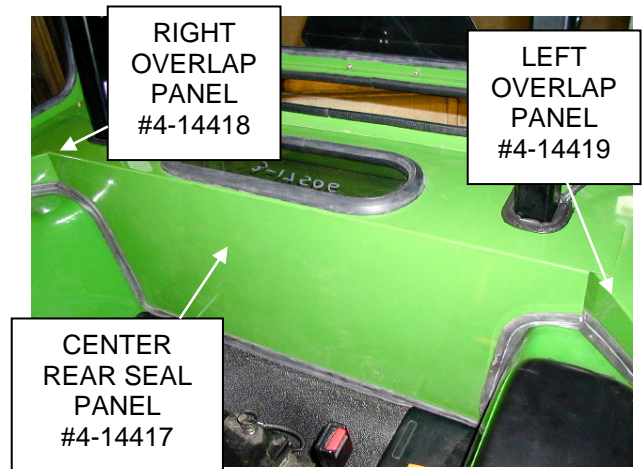


Figure 7

**John Deere 4120, 4320, 4520 & 4720**  
**CAB MOUNTING INSTRUCTIONS (Continued)**



**Figure 8**



**Figure 9**

- 19) Attach front left and right foot pockets using (6) #10-24 x 5/8" bolts and (2) #10-24 x 1.50" long bolts. The (2) #10-24unc nuts shipped with the 1-1/2" long bolts and spacers will not be used. (See Figure 8).
- 20) Install rear overlap panels, left #4-14419, right #4-14418 and rear center seal panel #4-14417. Secure using (6) #10-24 x 5/8" bolts See Figure 9.
- 21) Install hood seal cover 4-14992 with (3) 10-24unc flange bolts 3-14927. Assure 12" of large bubble rubber 3-10610 seals against dash. See Figure 10.



**Figure 10**

**John Deere 4120, 4320, 4520 & 4720**  
**CAB MOUNTING INSTRUCTIONS (Continued)**

**Electrical Hookup (Non-headliner installed)**

- 22) The main power wire from the overhead switch wiper cover panel should be pre-routed from the factory, down the right side of the cab frame. Connect wire to a main power source (+12VDC).
- 23) Select a location to ground the Cab by connecting the cab to frame grounding wire assembly #4-14258 (-12VDC).

**Heater Unit Accessory Notes**

**(Only if heater unit is to be installed, follow steps 24-27)**

- 24) If a headliner heater or economy heater kit is to be installed, refer to additional manuals supplied with those kits;

05-10497 Headliner pressurizer heater unit 4-14882

05-10498 Economy heater kit 4-14882

05-10508 Heater hose engine hookup kit 4-14881

- 25) Once units are installed, reconnect battery, check-fill radiator and start engine.
- 26) Run engine at fast idle to purge air from system and check for any leaks. Cycle the heat/pull lever from inside the cab, on and off several times while engine is running. Check coolant level after heater core and hoses are filled.
- 27) Some cab owners may chose to remove the cab for the summer and re-install in the fall. Keep and store the removed port plugs for re-use.

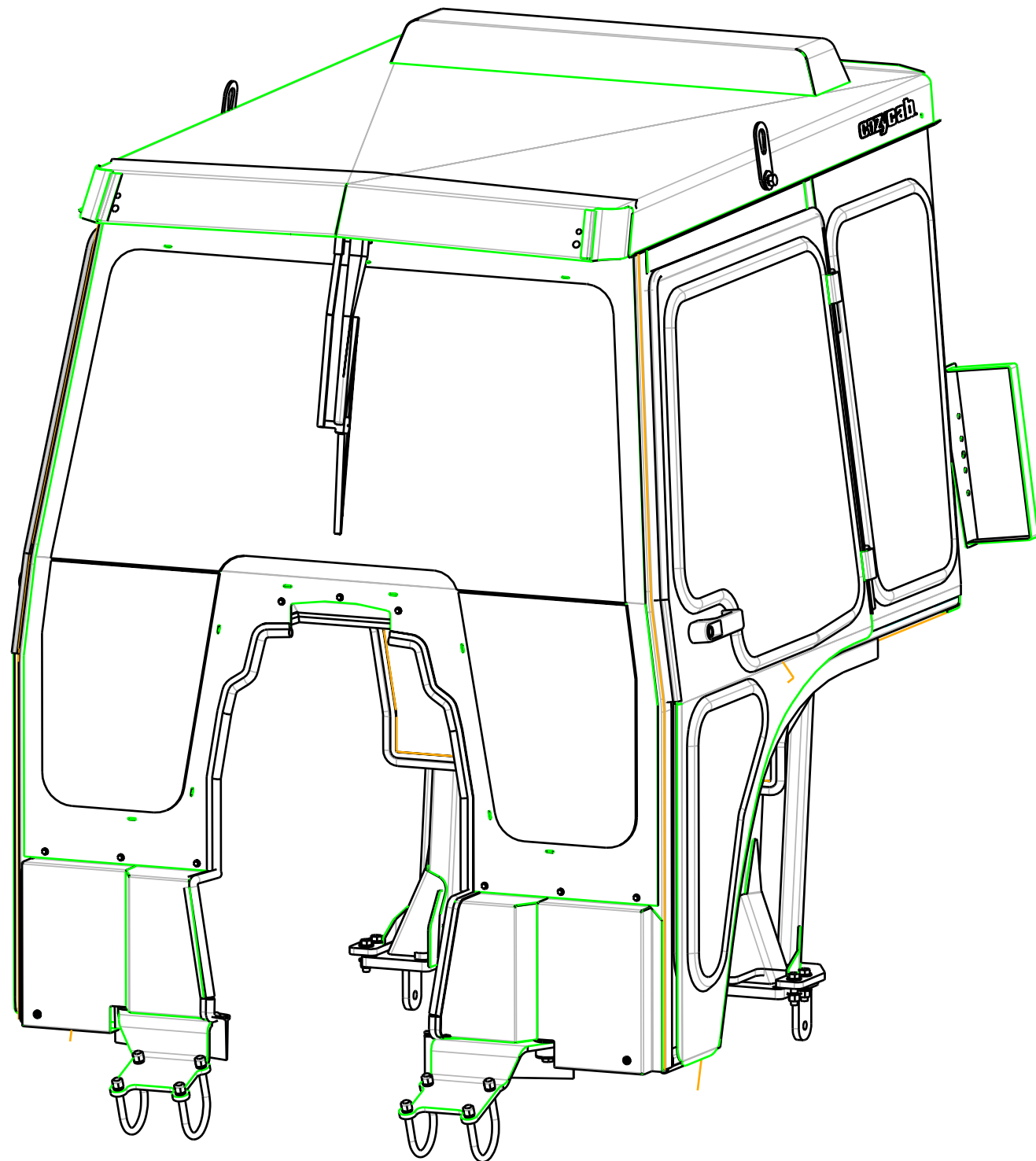
**STEP EXTENSION MOUNTING (INSTRUCTION)**

- 28) Since the cab is extended beyond the tractor's factory step, the mount kit comes with a step extension part number 2-15446. See cover of manual. The new step extension installs onto the tractor's factory step. Use back up plate part number 1-41222 under the factory step and secure with (3) Qty 3-10046 (1/2-13UNC x 1-1/2" long) bolts, (3) 1/2-13UNC Nylock nuts and (2) 1/2" flat washers for the slot mount hole.

**EXHAUST EXTENSION KIT**

- 29) For applications that require a high exhaust system, over the head of the operator, a vertical exhaust kit is available through your John Deere dealer. As of this document's date, the vertical exhaust kit LVB 25561 may be used on models 4120, 4320, 4520 and 4720 series. Verify correct kit number with your John Dear dealer.

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	-	PRODUCTION RELEASE	CAD	7-13-05



ITEM #	DESCRIPTION	QTY
1	4-14844_CAB_ASM_4000-20SERIES	1
2	4-14845_MOUNT_KIT_4520	1
3	3-15663_ADHESIVE_SCOTCH-GRIP	SEE BOM
4	3-17985_PAINT_JD_GREEN_POLYURE	SEE BOM
5	3-17660_PRIMER_GRAY_PART_A	SEE BOM
6	3-18005_ACTIVATOR_DV_UNIV	SEE BOM
7	3-18104_THINNER_M-A-K	SEE BOM
8	3-10637_ADHESIVE_BRUSH-ON_AMBER	SEE BOM
9	3-17376_BAG_82X56X70	SEE BOM
10	P-412_PALLET_FOR_JD_CAB	SEE BOM
11	3-17171_DECAL_CP_SERIAL_NUMBER	1
12	F-ROPS_4510	1

REFERENCE RELATED OPTIONS:

- 4-14881 HEATER HOOK-UP KIT FOR 4000-20 SERIES JD ENGINES
- 4-14882 HEADLINER HEATER PRESSURIZER KIT
- 4-14883 (2) HALOGEN FLOOD LIGHT KIT
- 4-14884 ECONOMY VERSION HEATER KIT
- 4-14885 REAR SLIDER WINDOW KIT
- 4-14886 SINGLE WIPER KIT
- 4-14888 FLASHING WARNING LIGHT ROOF MOUNTED
- 4-14889 DEFROSTER FAN KIT
- 4-14890 WASHER FLUID TANK KIT

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SCALE 0.090

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.:	JD 4000-20 SERIES	MATL SPEC:		SEE BOM
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355				
.X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-0.010 ANGLE ± .5°	TITLE:	CAB ASSEMBLY	DRWG SIZE	DRWG NO.	REV LEVEL
			<b>B</b>	A-11330	-
DRAWN: CAD			DATE: 11-4-04		

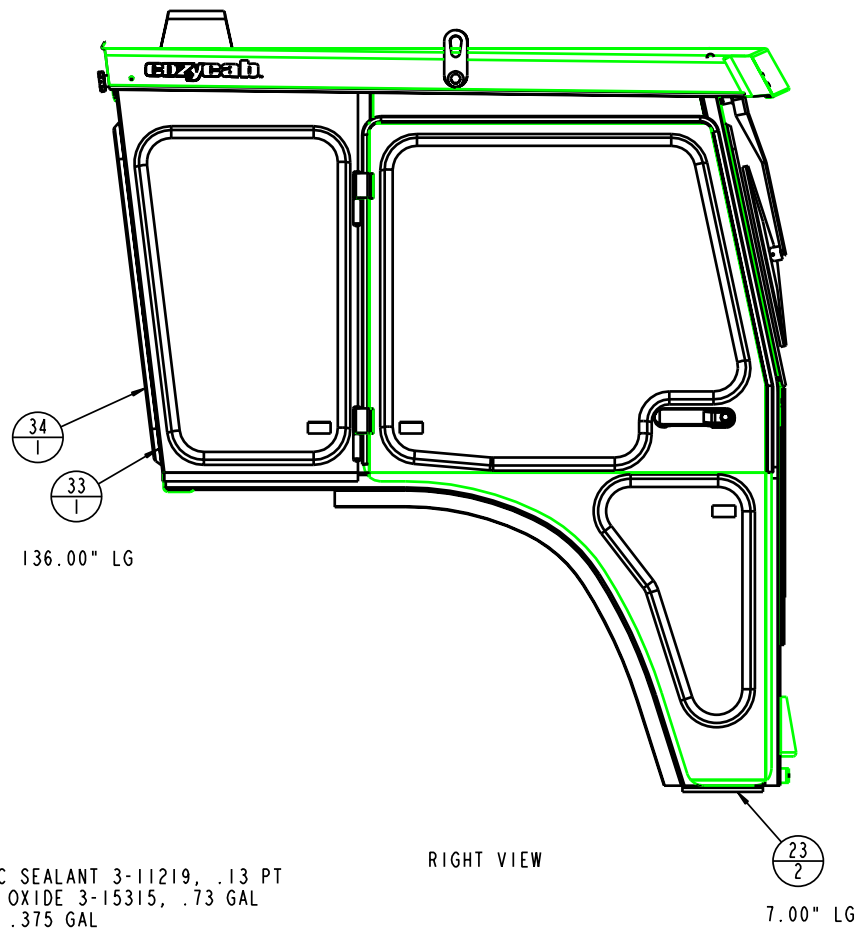
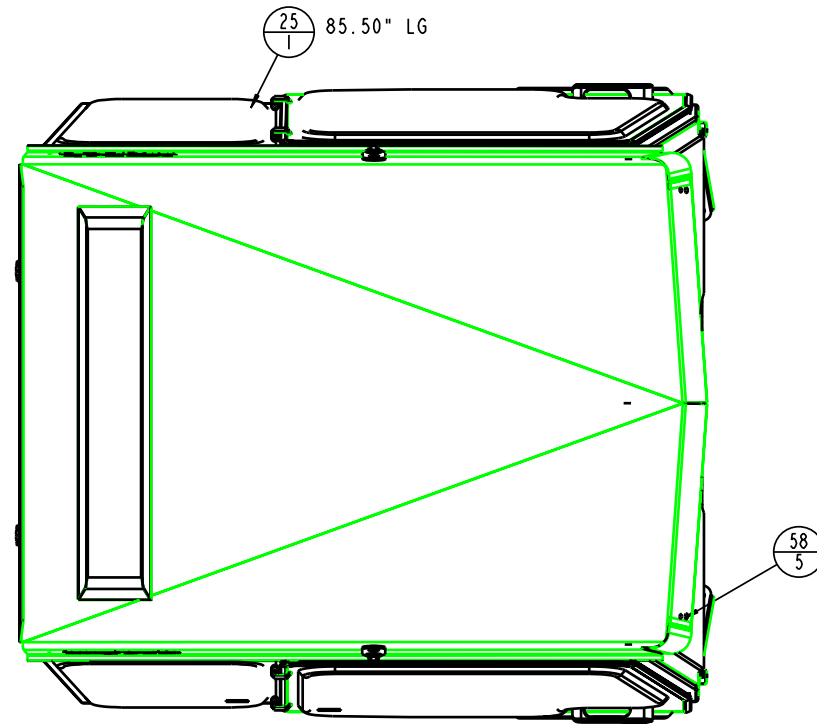


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1	2-15940_CAB_WELDMENT	1
2	4-14384 DOOR ASM RH	1
3	3-15407_STRIKER_LONG	2
4	3-10166_4375_WASHER	2
5	3-10472_4375_NYLOCK	2
6	3-10077_312_LOCK_WSHR	2
7	3-11821_BALL_STUD	2
8	3-13024_GAS_SPRING_6IN	2
9	3-11822_CLIP_GAS_SPRING	4
10	4-14385 DOOR ASM LH	1
11	3-16600_NUT-SERT_10-24	12
12	3-14387_25_NUT-SERT	8
13	4-14853_ROOF_ASM	1
14	1-41233_LIFT_EAR	2
15	3-10087_50_WASHER	2
16	3-10079_50_LOCK_WASHER	2
17	3-10129_50_HHCS_X100	2
18	3-11928_ROOF_RIGHT_4600	1
19	3-11928_ROOF_LEFT_4600	1
20	3-15279_REAR_ROOF_4600	1
21	3-17465_4600_RT_FENDER	1
22	3-17465_4600_LT_FENDER	1
23	3-15279_FOOT_SEAL_4600	2
24	3-10649_4600_RT_REAR	1
25	3-10649_4600_LT_REAR	1
26	3-17468_REAR_SIDE_WINDOW	2
27	3-16678_CAUTION_NON_ROPS	1
28	1-41115_BULK_POLYFOAM_UPPER	SEE BOM
29	3-17929_U-NUT_10-24	6
30	4-14671_ROPS_COVER_PANEL	1
31	3-14927_NUM_10_X_63_HH_SERFLNG	10
32	3-16074_CON_MALE_BLADE_INSUL	SEE BOM
33	3-18228_REAR_WINDOW	1
34	3-10649_WINDOW_RUB_136	1
35	3-10649_WIN_RUB_250_200LG	1
36	3-10105_MSCR_NO10_X75_THSL	2
37	3-10083_WASHER_NO10	10
38	3-18220_WINDOW_FRONT_UPPER	1
39	3-18227_FRONT_WIN_LOWER	1
40	3-18227_FRONT_WIN_LOWER_MIR	1
41	3-10610_BUB_RUB_LARGE_30_LG	2
42	1-44064_COVER_PANEL_NON_FILTER	1
43	3-15573_KNOB_175D1AX312THR	2
44	3-11099_12_1	1
45	3-10308_1024_NYLOCK	2
46	1-44065_SWITCH_PANEL	1
47	3-15776_WIPER_ARM_WWF	1
48	3-15763_16_WIPER_BLADE_FLEX_WE	1
49	3-13083_WASHER_LOCK_EXT_T	1
50	4-14947_WIRE_ASM_MAIN_7_5AMP	SEE BOM
51	3-17390_1_HOLE_PLUG	2
52	3-15536_EDGE_TRIM_MEDIUM_58_6LG	1
53	3-16274_ROCKER_SW	1
54	3-10084_250_WASHER	2
55	3-11264_POLY_SEAL_125X625	1
56	3-10728_GROM_50_MTG	2
57	3-11833_25_HOLE_PLUG	4
58	3-10721_38_HOLE_PLUG	5
59	3-10610_BUB_RUB_42_50_LG	1
60	4-14992_HOOD_SEAL_ASM	1

COMMON NOTES:

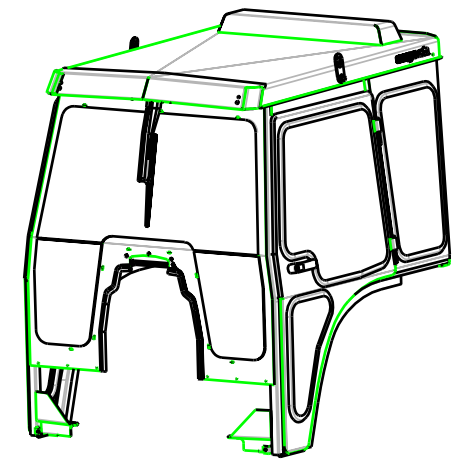
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2. FINISH:  
 SEAL WITH WHITE MAJESTIC SEALANT 3-11219, .13 PT  
 PRIME COAT: PRIMER, RED OXIDE 3-15315, .73 GAL  
 WITH ACTIVATOR 3-15316, .375 GAL  
 THINNER 3-15317 (THINNER ADD 10%) .12 GAL  
 TOP COAT: PAINT, JD GREEN, 3-11006 1.0 GAL
3. ADHESIVE SPRAY FOR POLYFOAM LT ORANGE 3-16326, .1 GAL

B

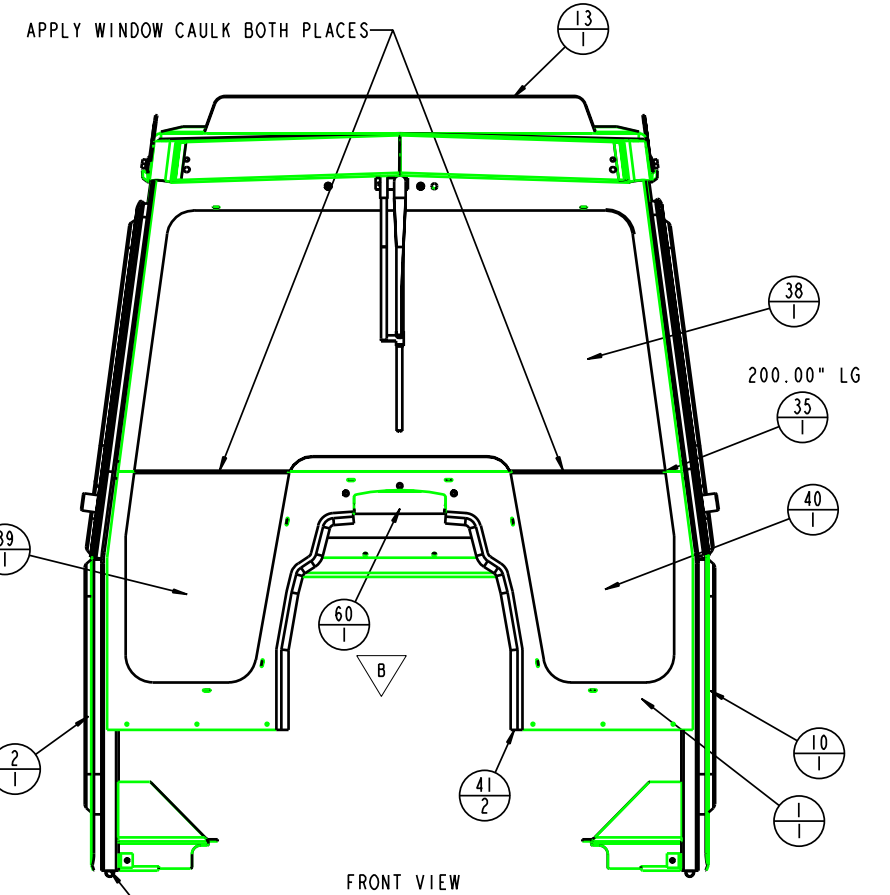


RIGHT VIEW

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A	8490	POST PRODUCTION CHANGES	CAD	5-25-05
B	8501	RESTRUCTURING HOOD SEAL ASM TO THIS DRWG	CAD	7-12-05



SCALE 0.063

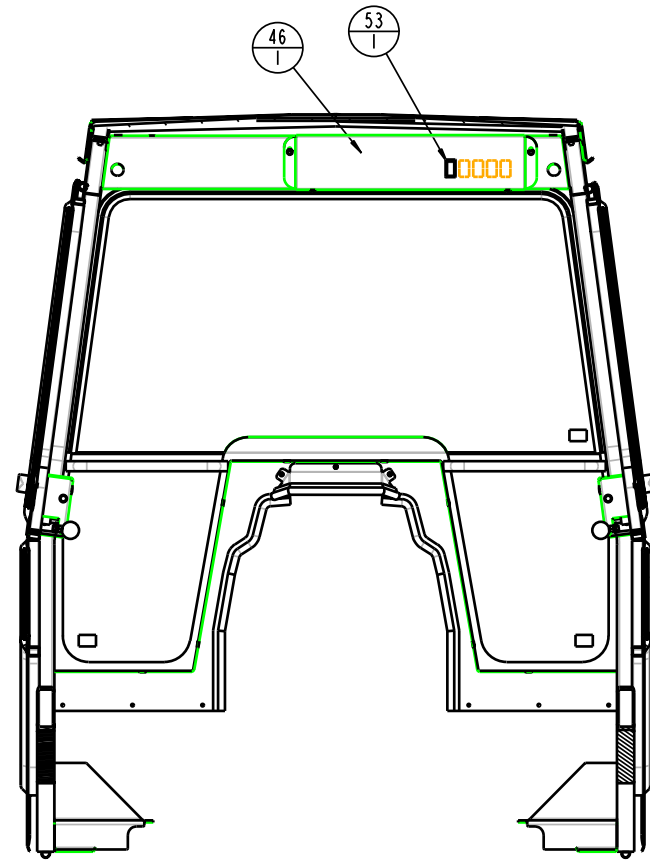


FRONT VIEW

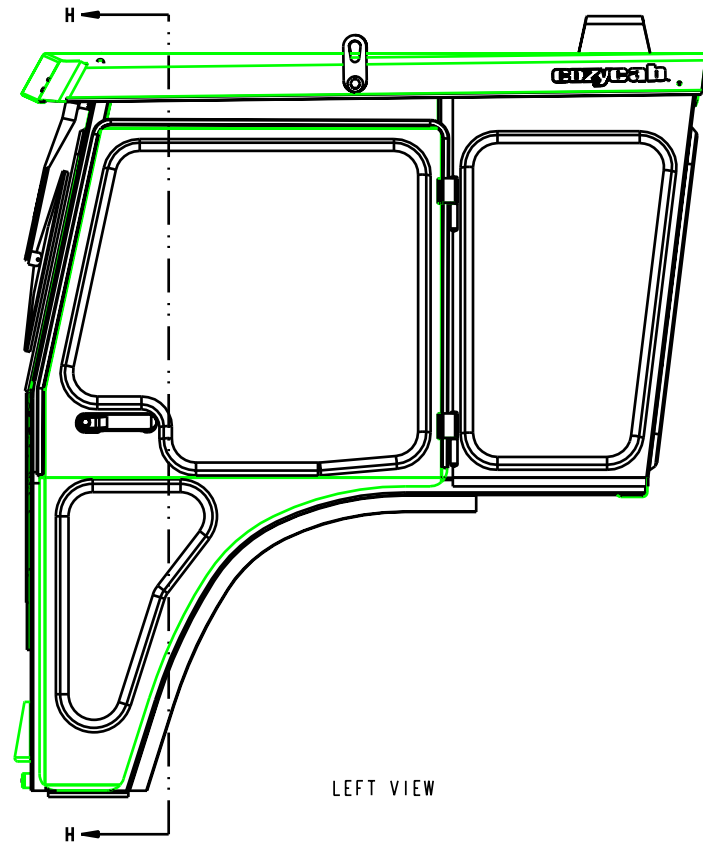
RED 12 GA WIRE, EXTENDS 36" OUT END OF TUBE, TO BE COILED AND SECURED TO CAB

TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO: JD 4000-20 SERIES		MAIL SPEC:
X ± .08	XXX ± .06	CUSTOM PRODUCTS		175 SOUTH SIBLEY AVE LITCHFIELD, MN 55355
XXX ± .03	HOLE SIZE	DRWG SIZE	DRWG NO	REV LEVEL
1/16" ± .00	ANGLE ± 5°	D	4-14844	B
		ASSEMBLY, CAB		SHEET 1 of 4
		DRAWN CAD		DATE 4-5-05

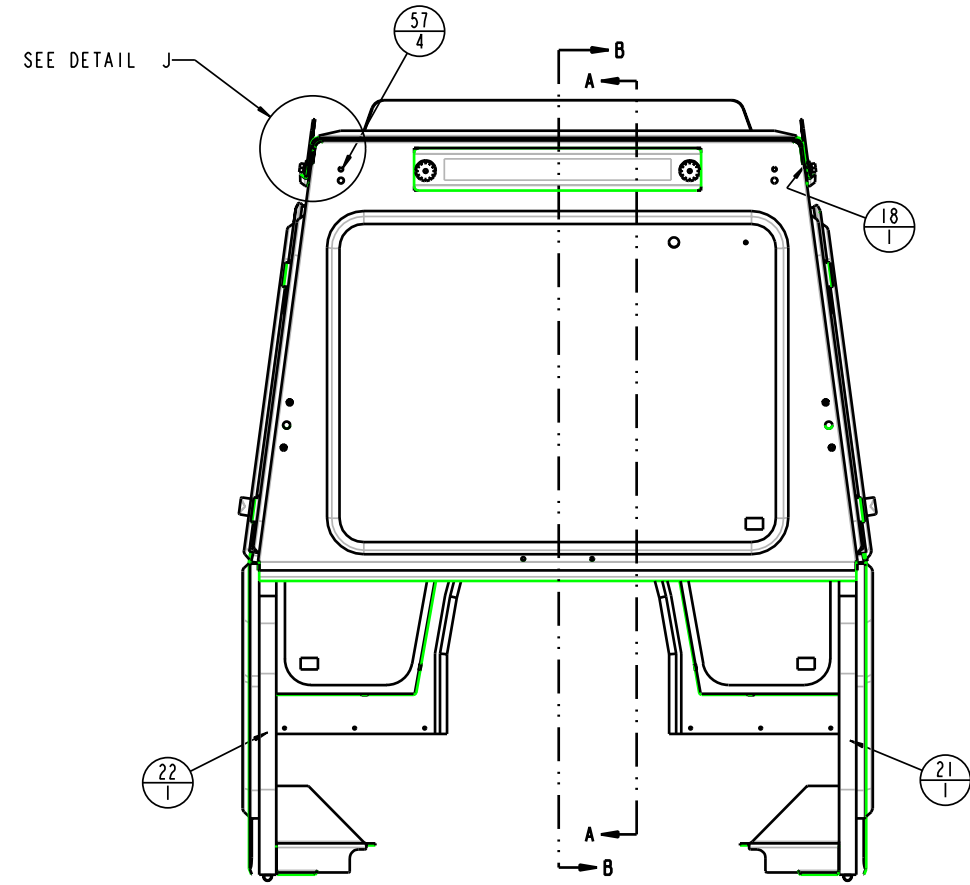
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B		SEE SHEET I		



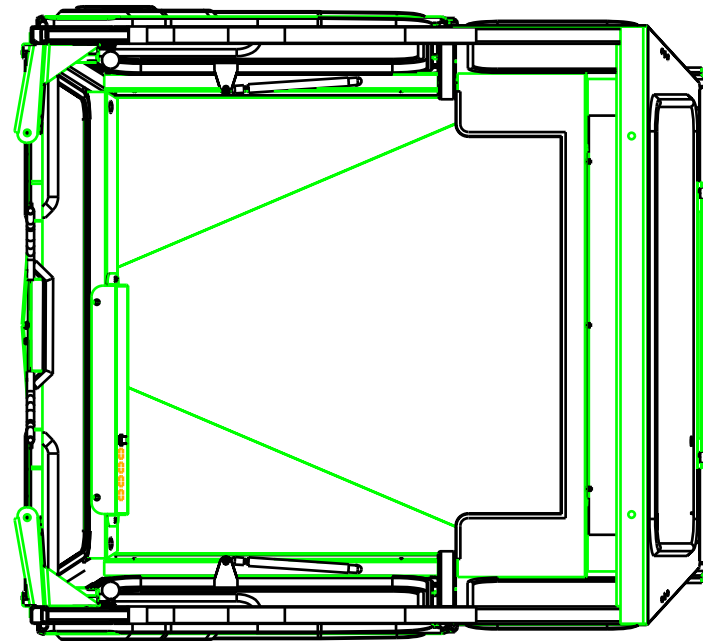
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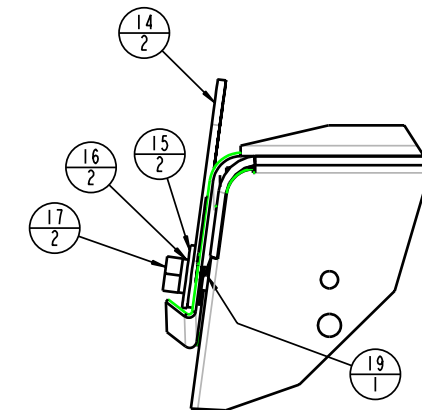
LEFT VIEW



REAR VIEW



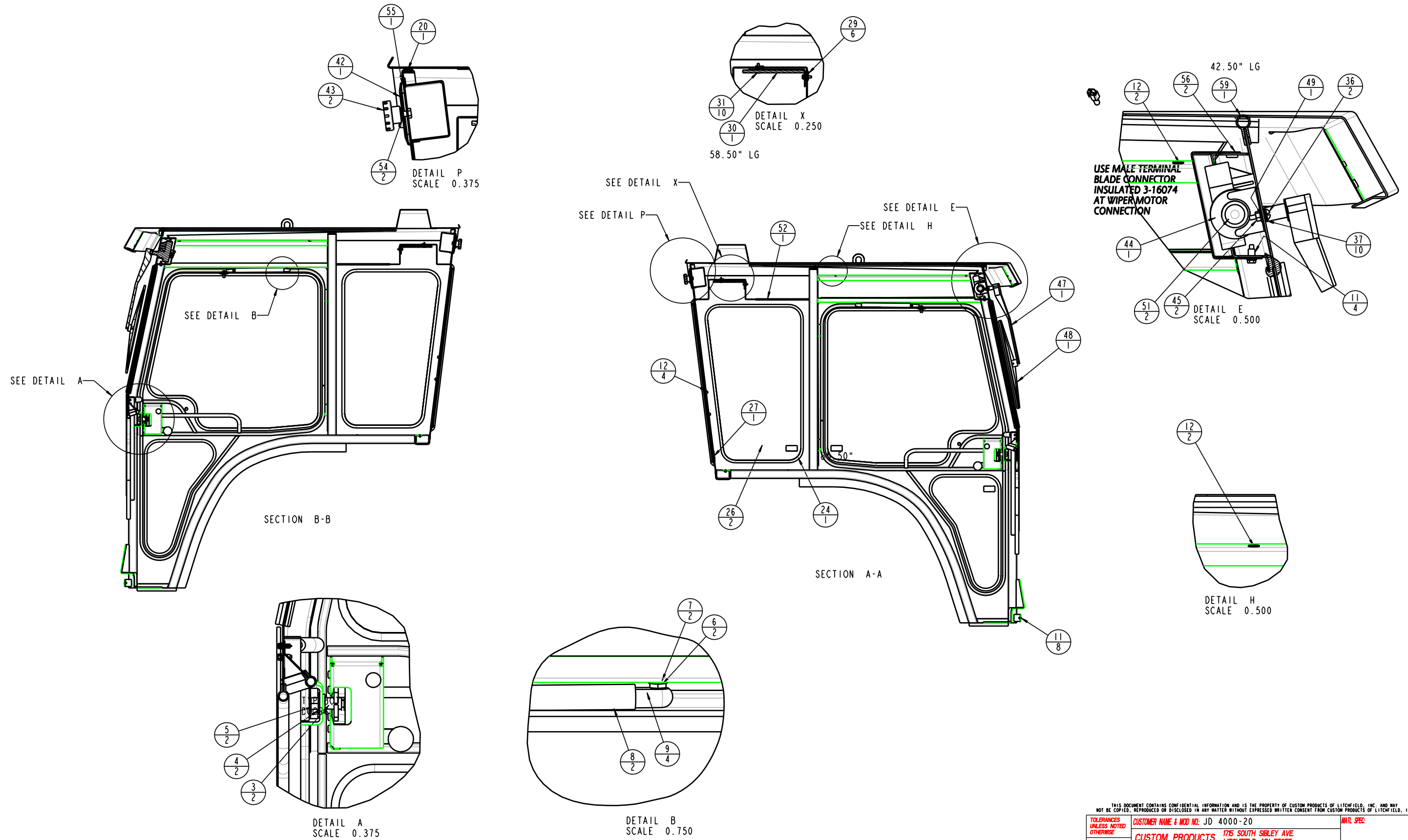
BOTTOM VIEW



DETAIL J  
SCALE 0.500

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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO: JOHN DEERE 4000-20 SERIES	MAIL SPEC:	
X ± .08	CUSTOM PRODUCTS 175 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		DRAWING SIZE
XX ± .06	ASSEMBLY, CAB		DRAWING NO.
XXX ± .03			REV LEVEL
HOLE SIZE	D	4-14844	B
ANGLE ± .5°	DRAWN	SHEET 2 of 4	DATE
	LWU	6/1/00	

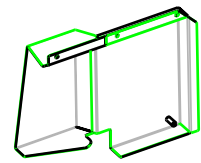
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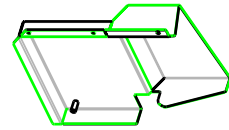
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO: JD 4000-20	MAIL SPEC:
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE UNF/OD ANGLE ± 5°	CUSTOM PRODUCTS 175 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
	DRWG SIZE: D	DRWG NO: 4-14844
	TITLE: ASSEMBLY, CAB	REV LEVEL: B
	DRWN: CAD	DATE: 11-4-04

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B		SEE SHEET 1		



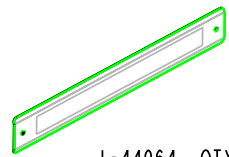
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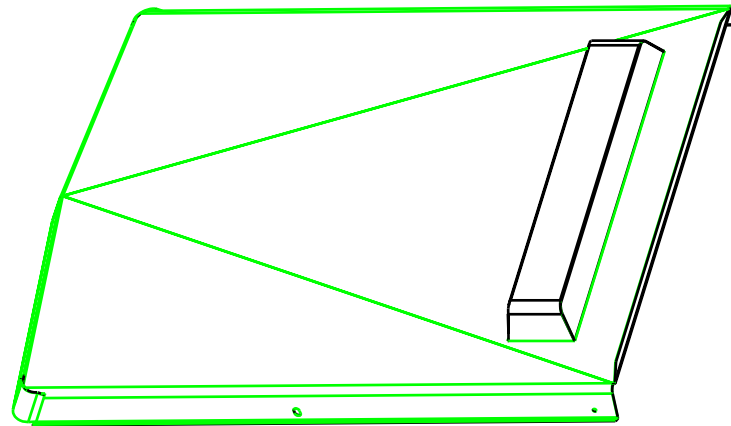
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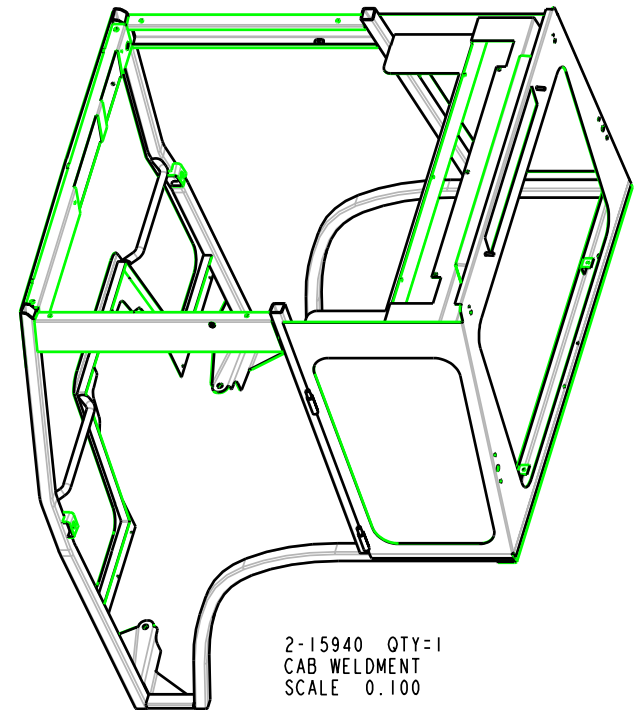
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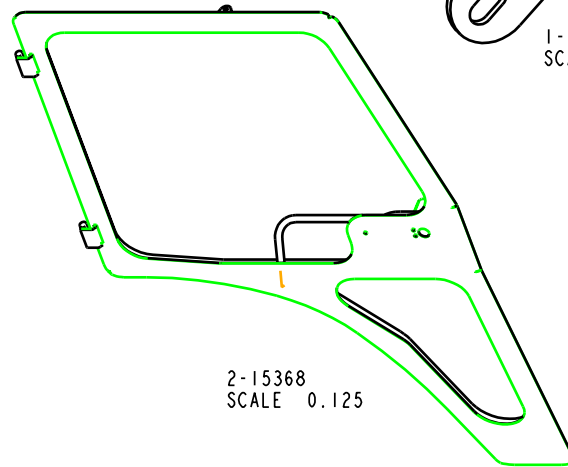
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SCALE 0.125



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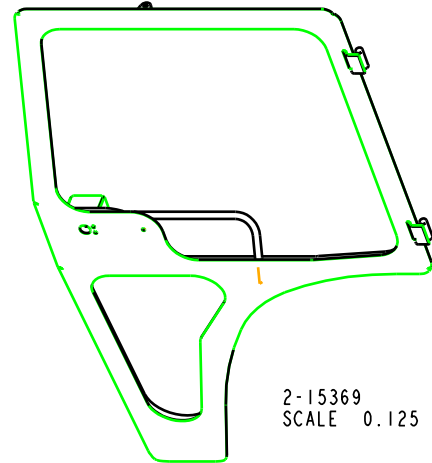
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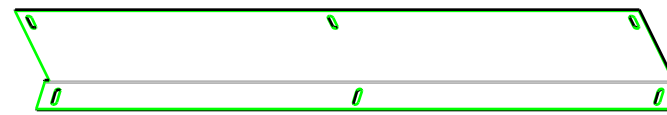
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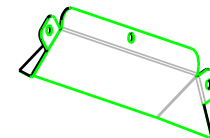
1-41233 2 PER  
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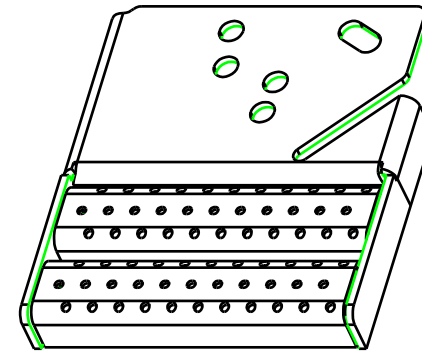
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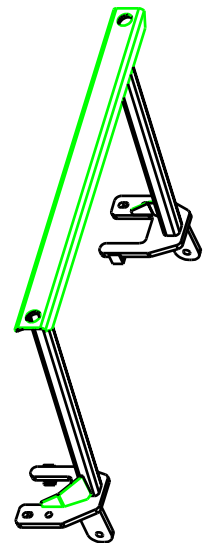
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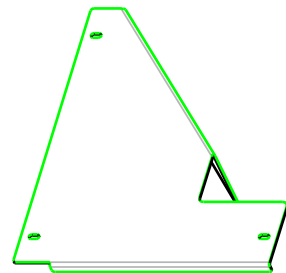
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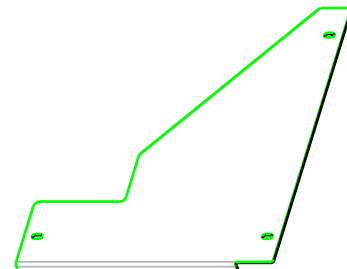
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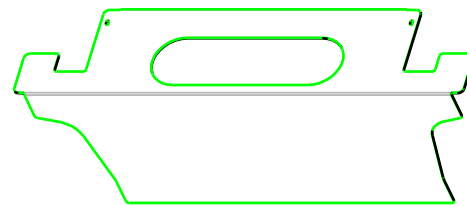
2-15370  
SCALE 0.125



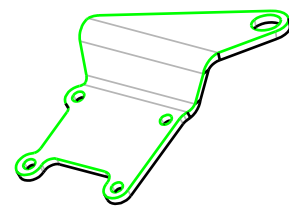
1-41089  
SCALE 0.250



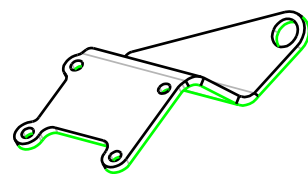
1-41088  
SCALE 0.250



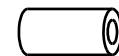
1-41087  
SCALE 0.125



1-44057 QTY=1  
MOUNT FRONT LH  
SCALE 0.250



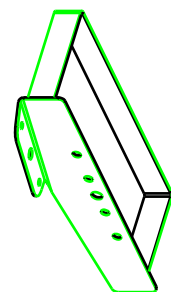
1-44056 QTY=1  
FRONT MOUNT RH  
SCALE 0.250



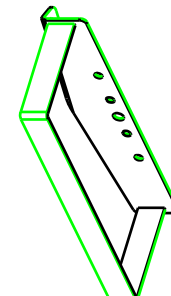
1-41217 2 PER  
SCALE 1.000



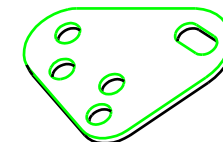
1-40606 2 PER  
SCALE 0.500



2-15662 RH (1) QTY  
SCALE 0.250



2-15661 LH (1) QTY  
SCALE 0.250



1-41222  
SCALE 0.500

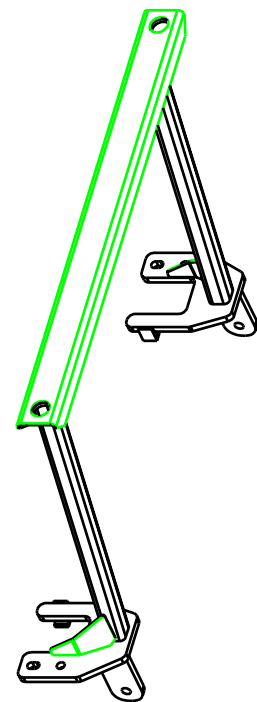
COMMON NOTES:

- FINISH:  
SEAL WITH WHITE MAJESTIC SEALANT 3-11219, .13 PT  
PRIME COAT: PRIMER, RED OXIDE 3-15315, .73 GAL  
WITH ACTIVATOR 3-15316, .375 GAL  
THINNER 3-15317 (THINNER ADD 10%) .12 GAL  
TOP COAT: PAINT, JD GREEN, 3-11006 1.0 GAL
- ADHESIVE SPRAY FOR POLYFOAM LT ORANGE 3-16326, .1 GAL

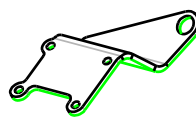
ALL VIEWS ARE SNAP SHOT EXPLODED

TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO: JD 4000-20		MAIL SPEC:	
X ± .08 XX ± .06 XXX ± .03 HOLE SIZE DIN/ISO ANGLE ± 5°		CUSTOM PRODUCTS 175 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		DRAWING NO: 4-14844	
		CAB ASSEMBLY PARTS ID SHEET		REV LEVEL: B	
		DRAWING CAD DATE: 4-5-05		SHEET 4 of 4	

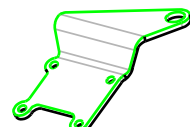
PACKAGE ALL PARTS AS SHOWN  
AND PLACE IN BOX 3-17749  
UNLESS OTHERWISE NOTED.



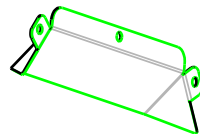
2-15370 @1  
BOLTED TO PALLET  
SCALE 0.125



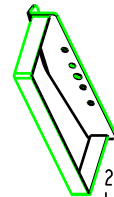
1-44057 QTY=1  
SCALE 0.125



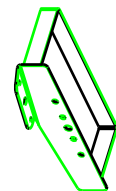
1-44056 QTY=1  
SCALE 0.125



1-43789 QTY=1  
HOOD SEAL  
SCALE 0.250



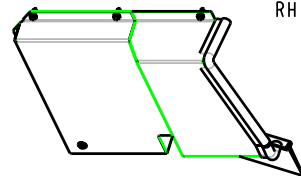
2-15661 @ 1  
LH MOUNT



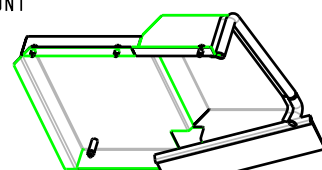
2-15662 @ 1  
RH MOUNT



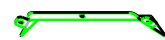
2-15446 @1  
SCALE 0.125



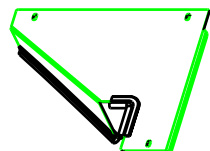
4-14846 QTY=1  
PEDAL POCKET ASM RH  
SCALE 0.125



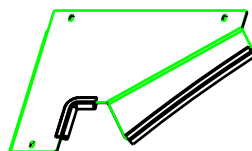
4-14847 QTY=1  
PEDAL POCKET ASM LH  
SCALE 0.125



1-43789 QTY=1  
HOOD SEAL



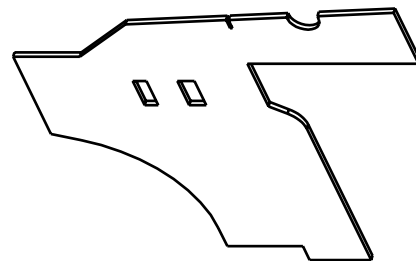
4-14418 @1  
SCALE 0.125



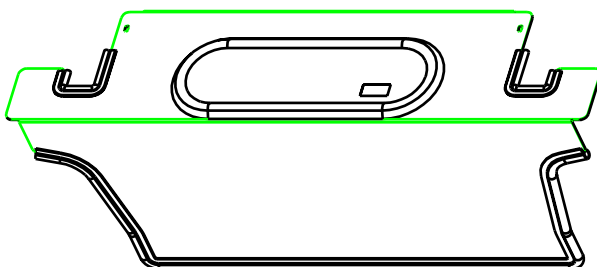
4-14419 @1  
SCALE 0.125



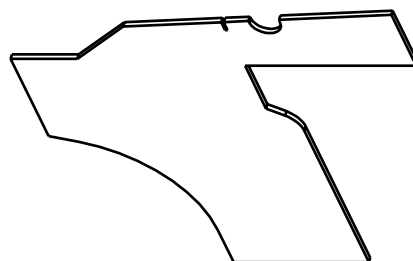
3-10610 QTY= 1 @ 12"  
BUBBLE RUBBER



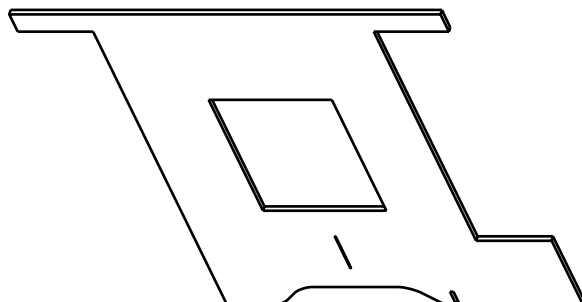
3-17878 @1  
SCALE 0.125



4-14417 @1  
SCALE 0.125

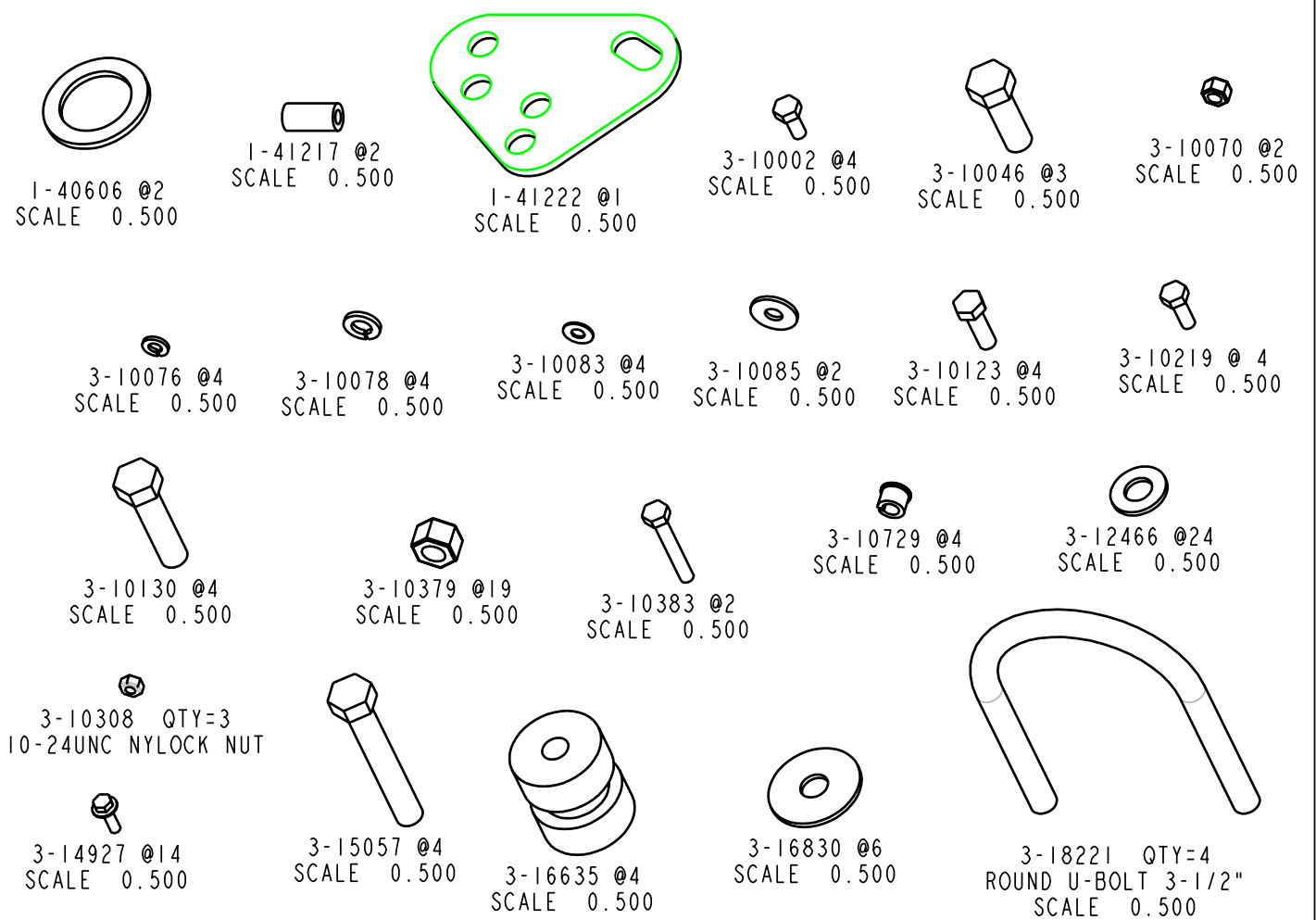


3-17879 @1  
SCALE 0.125



3-17880 @1  
SCALE 0.125

THE FOLLOWING MOUNT KIT  
HARDWARE PARTS SHOULD BE  
PLACED IN PARTS BAG (3-13849):



THE FOLLOWING MOUNT KIT  
ELECTRICAL PARTS SHOULD BE  
PLACED IN A CLEAR BAG:

4-14258 (@1) "WIRE ASSY, CAB/GND"

ADDITIONAL PARTS TO BE PLACED  
IN MOUNT KIT BOX:

05-10481 (@1) "MOUNTING INSTRUCTIONS"

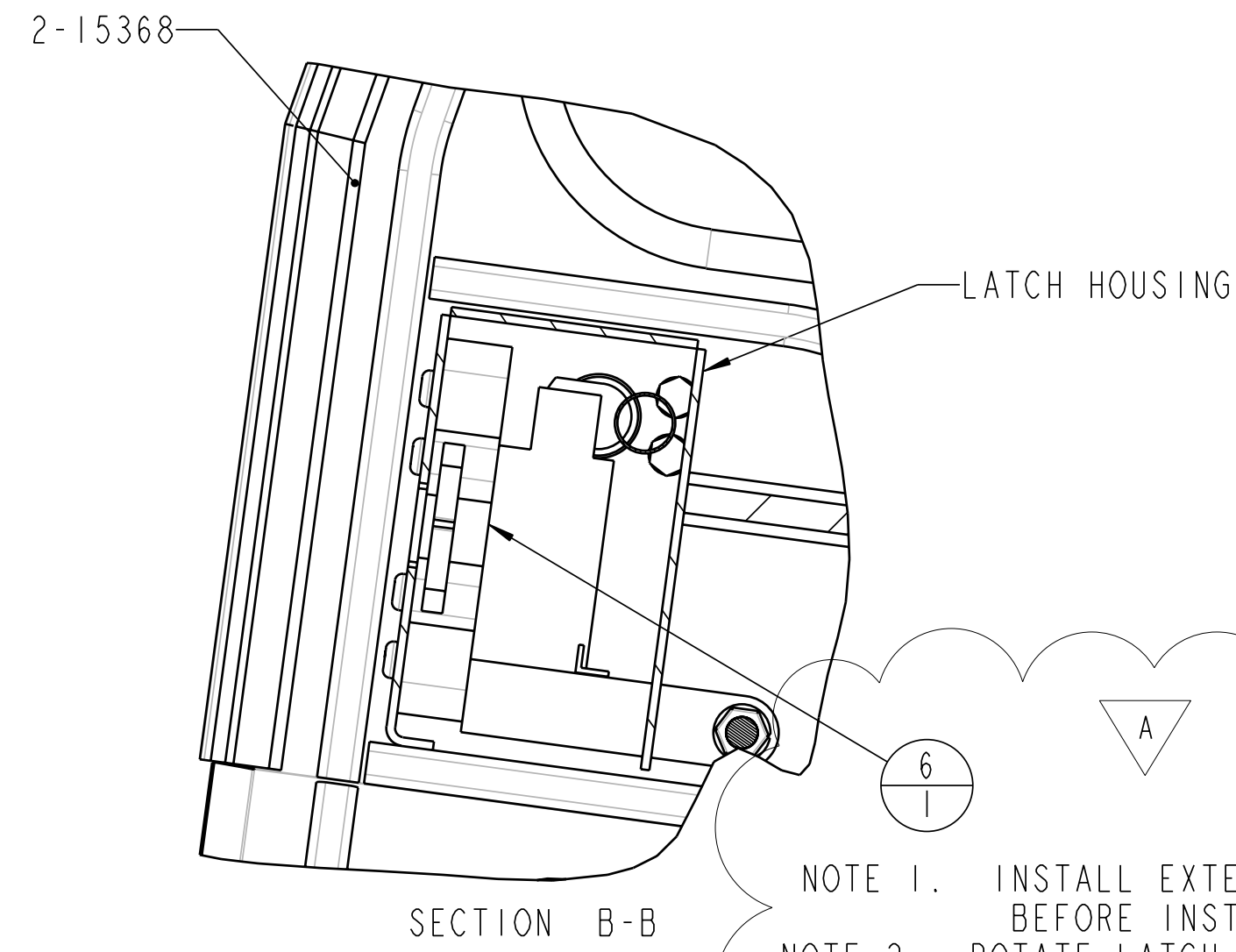
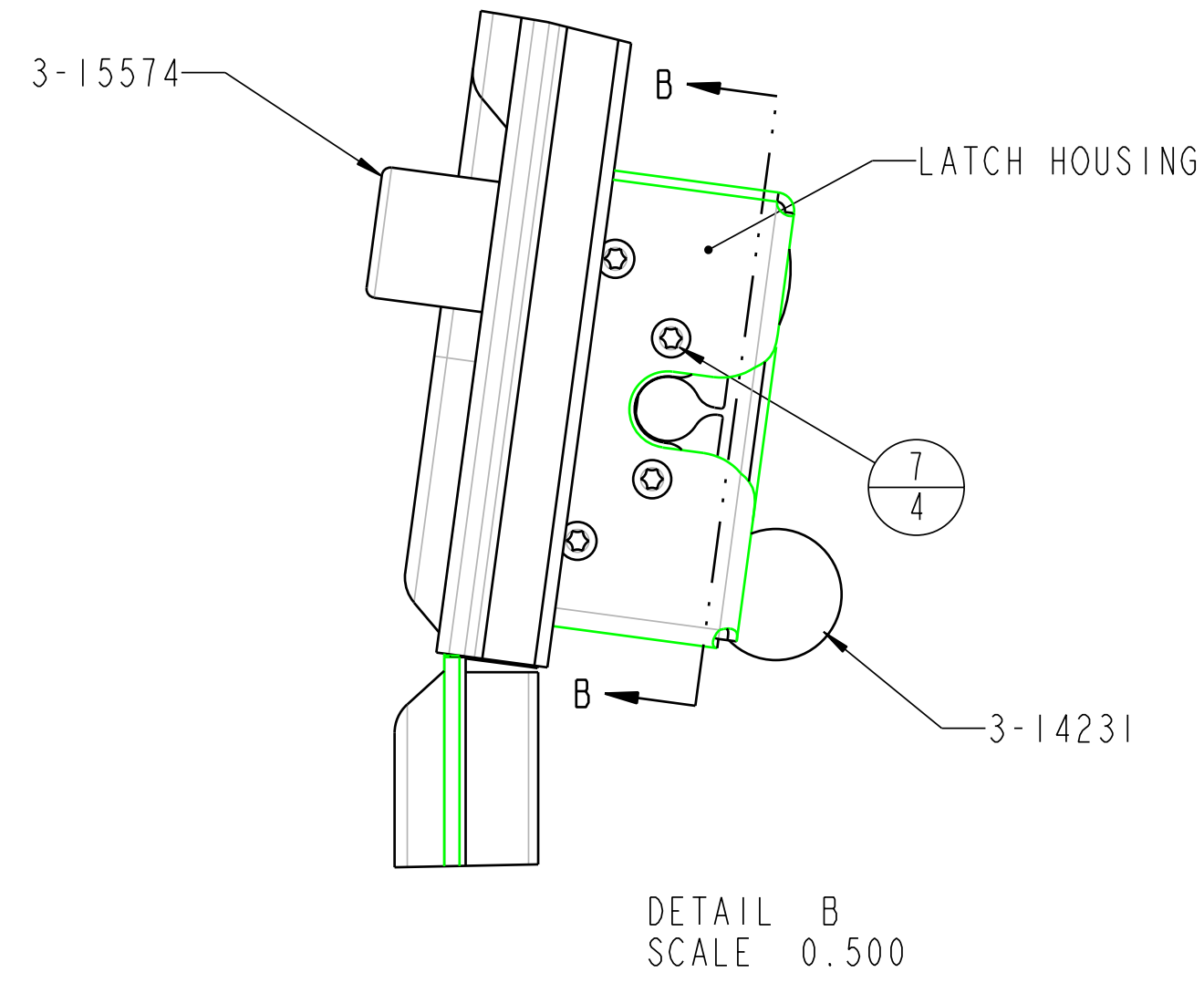
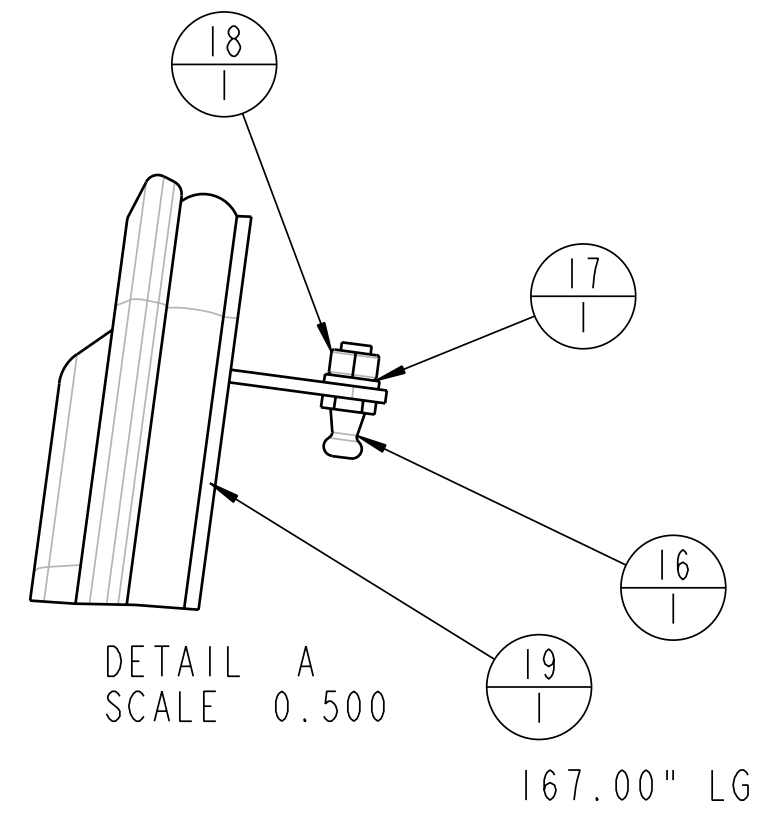
REF LAG BOLTS (2) 3-10463, 5/16 x 1.50"  
REF WIRE DUCT 3-10704, .350 ID x 9 FT

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	8490	POST PRODUCTION CHANGES	CAD	5-25-05

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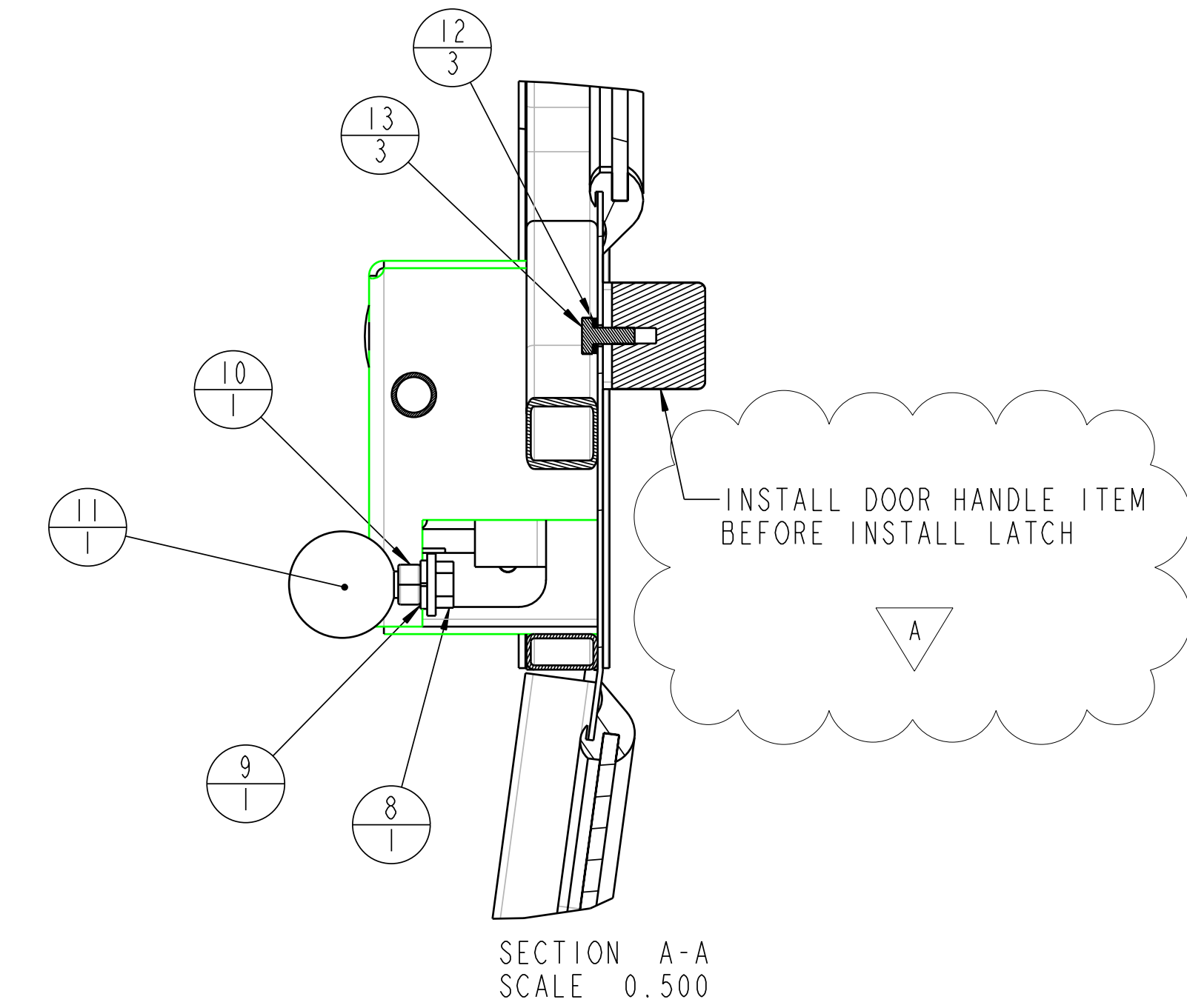
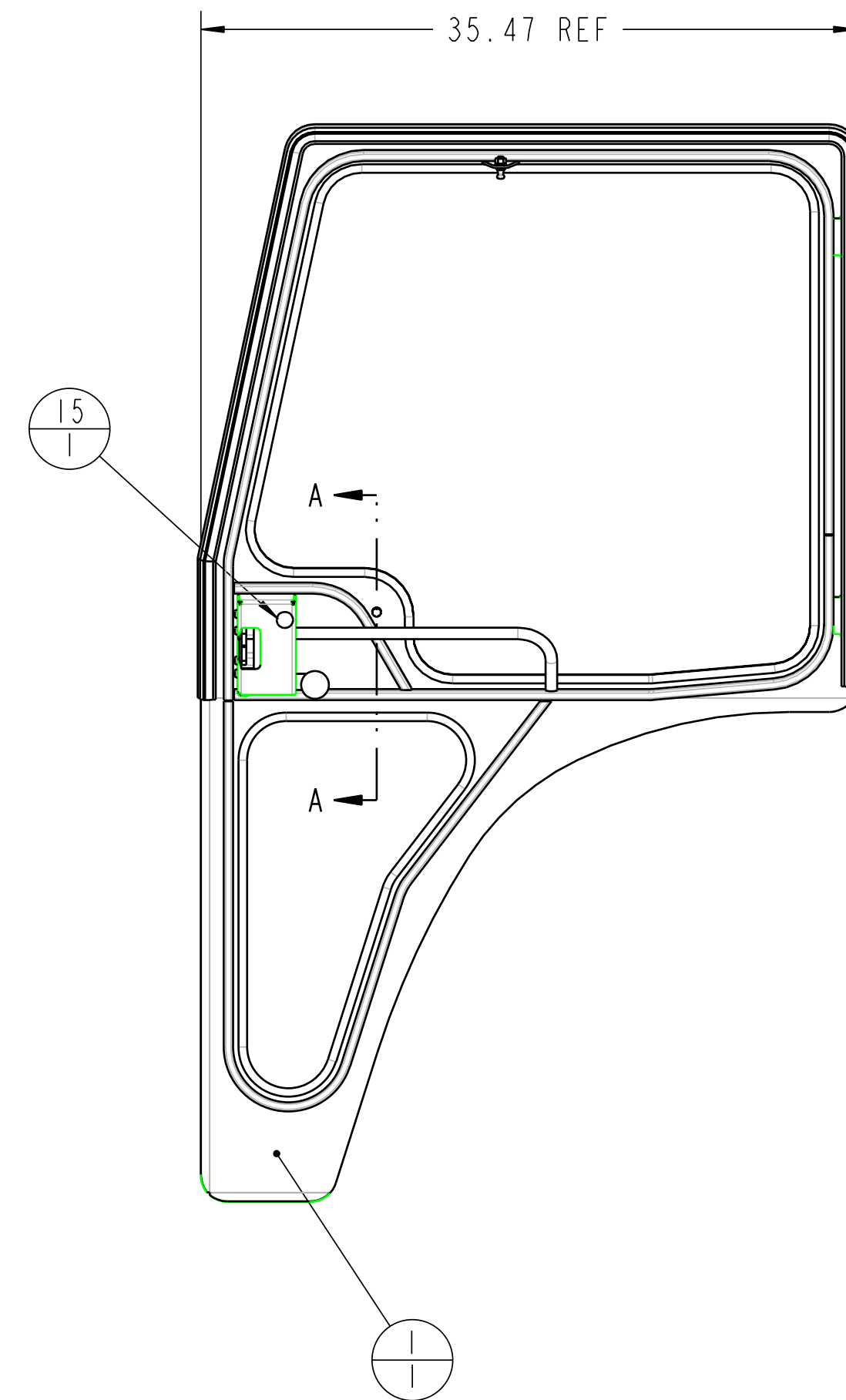
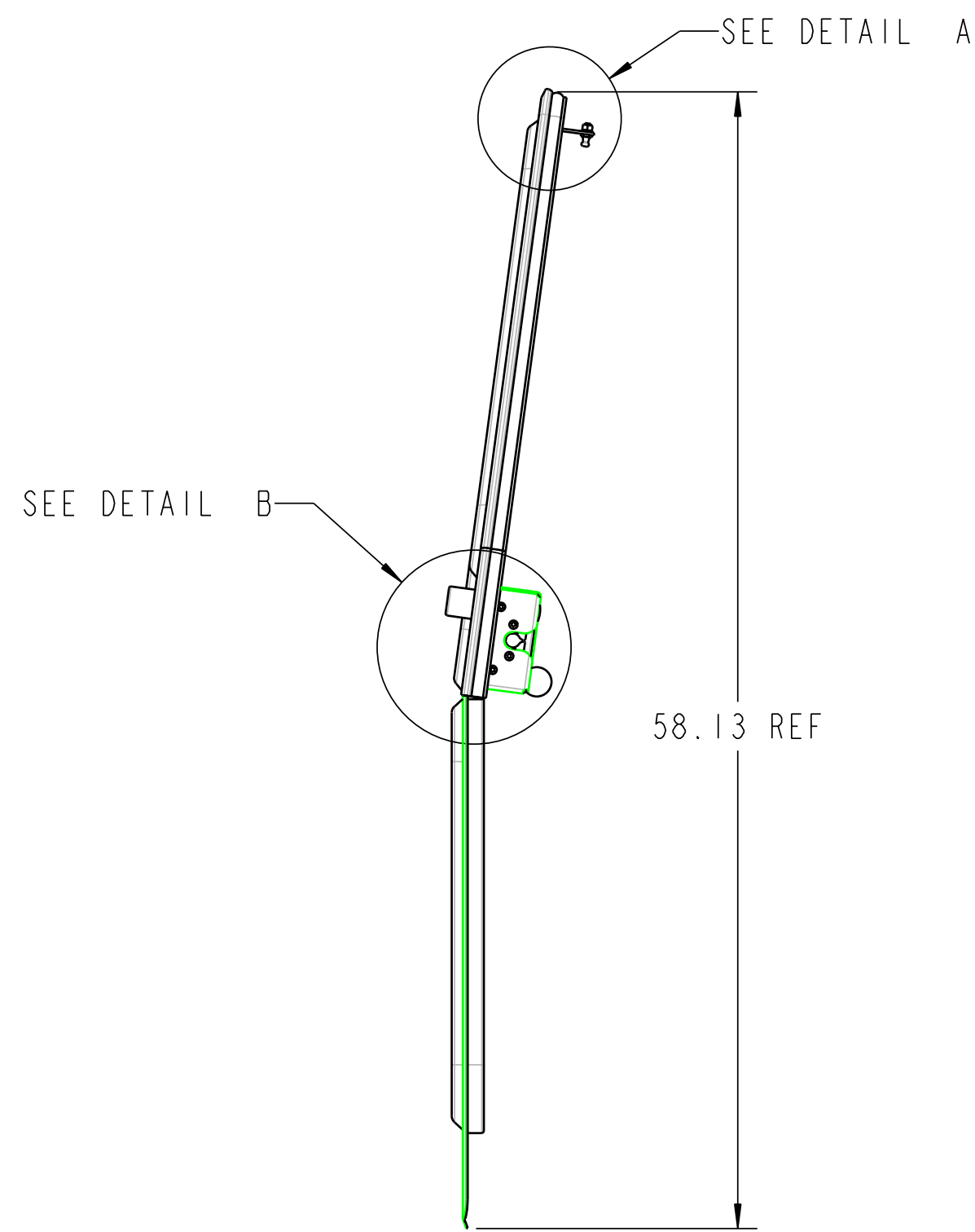
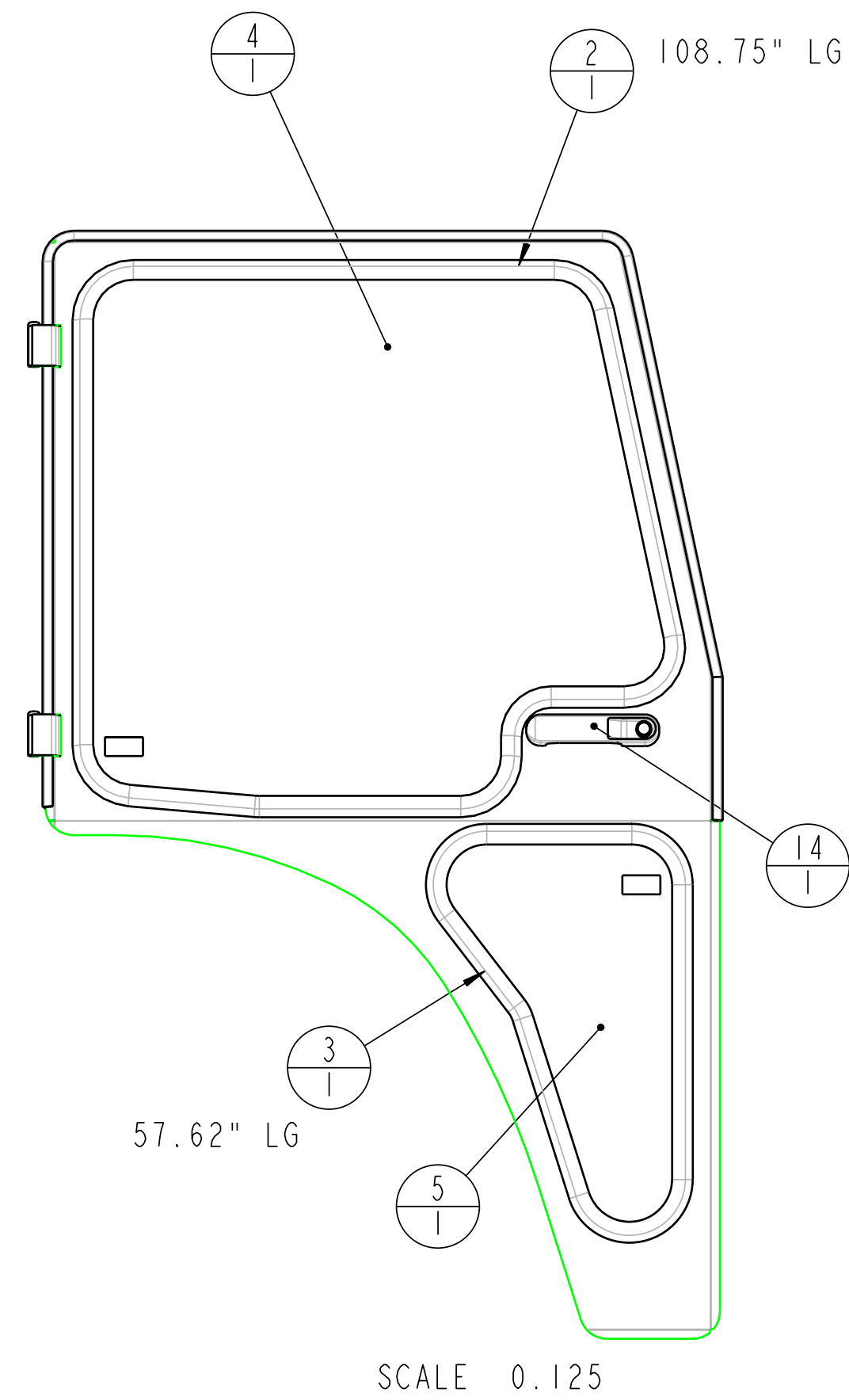
TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO: JD 4000-20 SERIES A-11330	MATL SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 105% ANGLE ± 5°	TITLE	DRWG NO.
	ASSEMBLY, MOUNT KIT	4-14845
	DRWG SIZE	REV LEVEL
	C	A
	DRAWN CAD	DATE 8-2-04

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	8013	ADDED NOTES	CAD	4-8-05



NOTE 1. INSTALL EXTERIOR HANDLE BEFORE INSTALLING LATCH  
NOTE 2. ROTATE LATCH 180° TO INSTALL

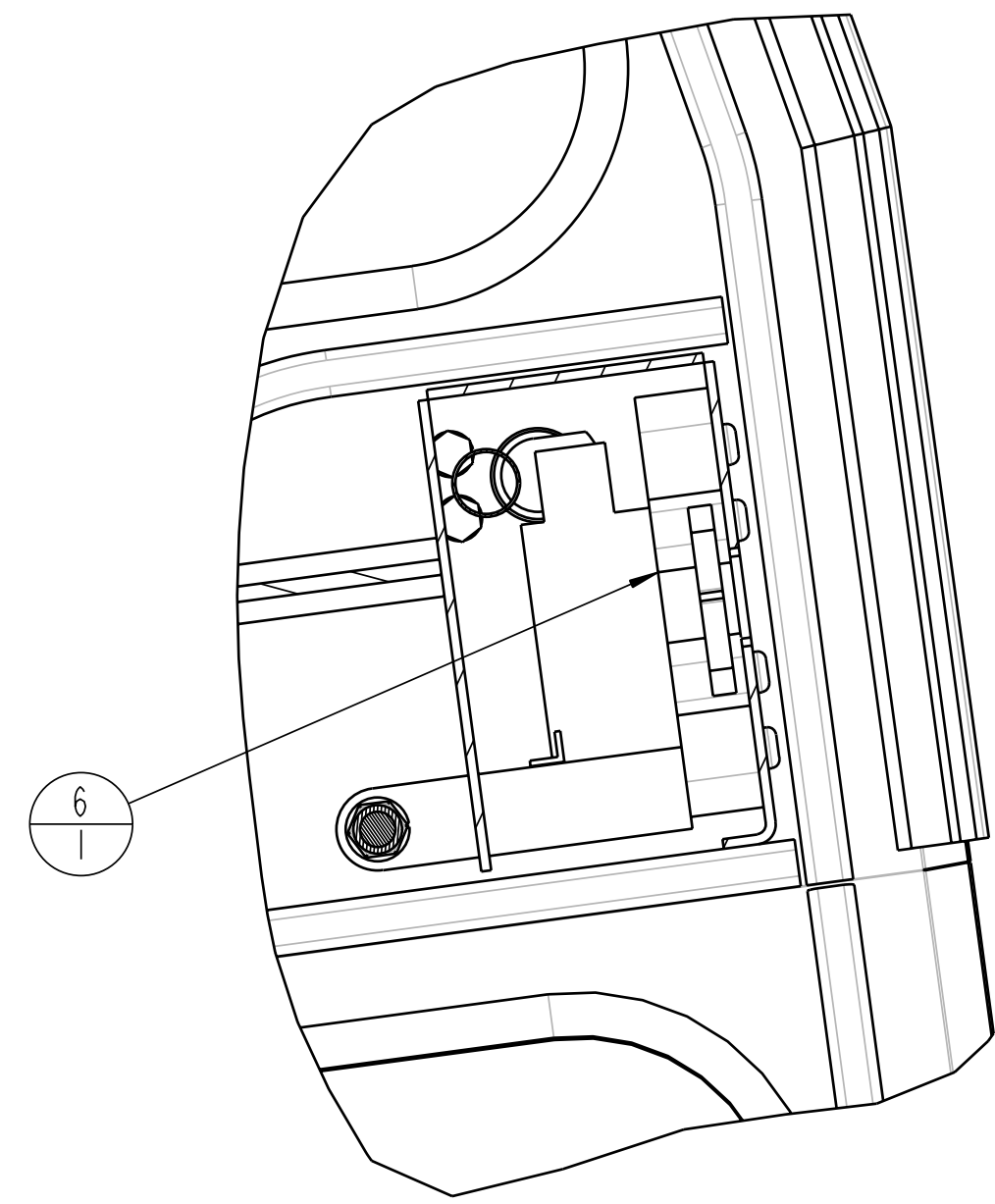
ITEM #	DESCRIPTION	QTY
1	2-15368 DOOR WELDMENT RH	1
2	3-10649_4600_RT_DOOR_TOP	1
3	3-10649_4600_RT_DOOR_BOT	1
4	3-17471 UPPER DOOR GLASS	1
5	3-17472 LOWER DOOR GLASS	1
6	3-15640 LATCH	1
7	3-10106_25X625_BH_TOREX	4
8	3-10147_375_HHCS_X100	1
9	3-10078_375_LOCK_WSHR	1
10	3-10065_375_NUT	1
11	3-14231_KNOB_RND_BLK	1
12	3-10076_250_LOCK_WASHER	3
13	3-12692_HHCS_M6X15XIC	3
14	3-15574_PUSH_BUTTON_HANDLE	1
15	3-11741 HOLE PLUG	1
16	3-11821_BALL_STUD	1
17	3-10077_312_LOCK_WSHR	1
18	3-10064_31_NUT	1
19	3-15952_BUB_RUB_167_LG	1



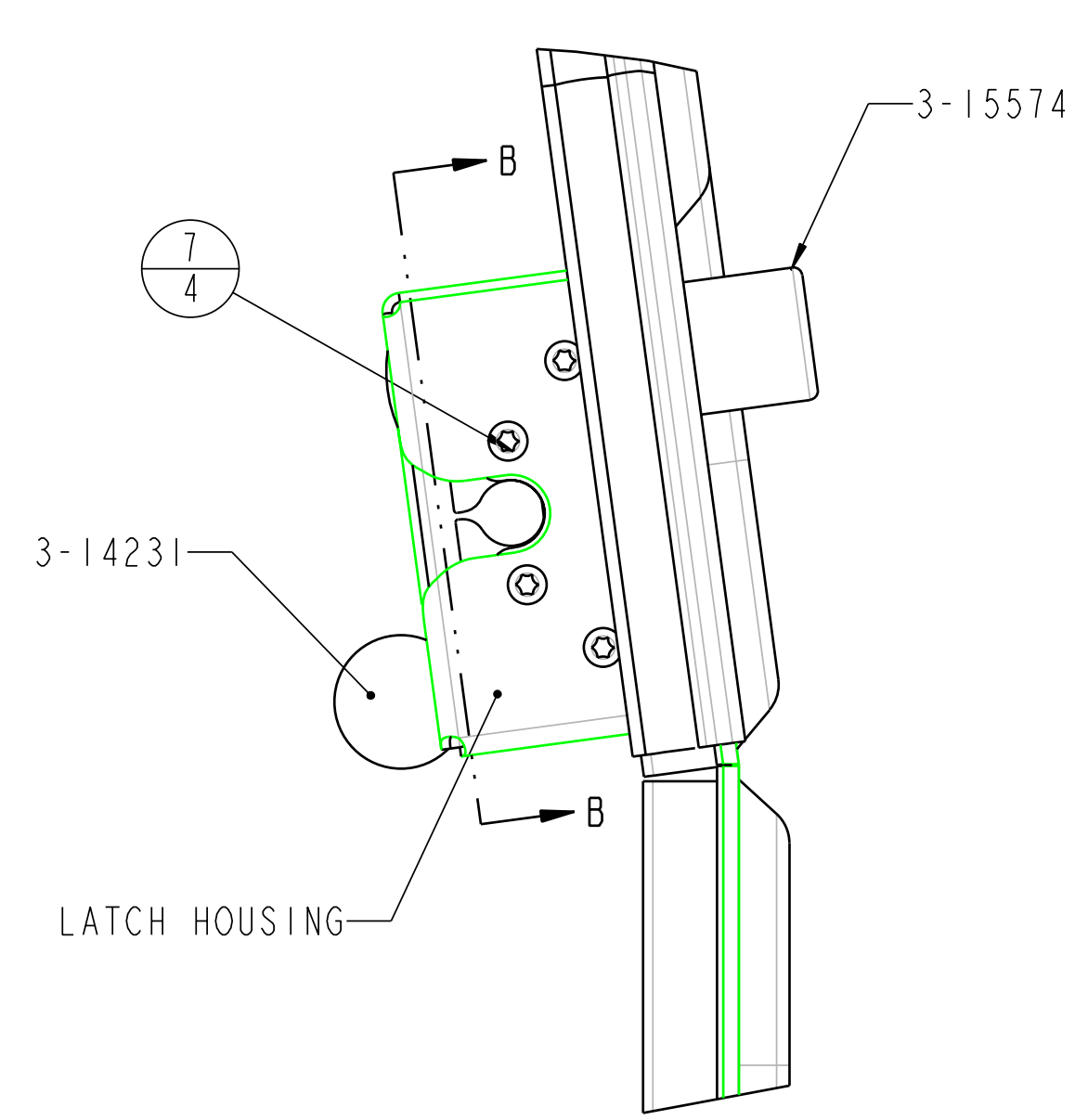
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.: JOHN DEERE 4500,4600,4700	MATL SPEC:
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
.X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 05/00 ANGLE ± 5°	TITLE: ASSEMBLY, RIGHT DOOR	DRWG NO.: 4-14384 REV LEVEL: A
	DRAWN: LWU	DATE: 5/30/00

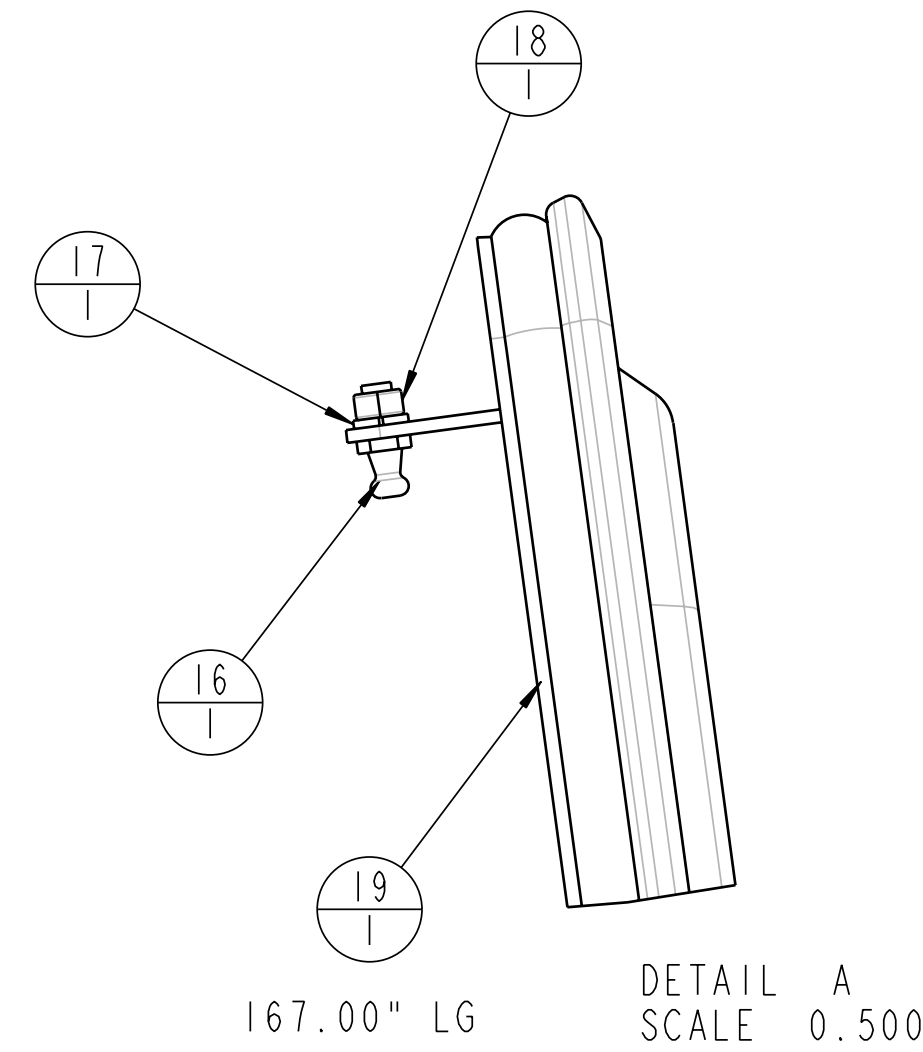
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
			CAD	4-8-05



SECTION B-B

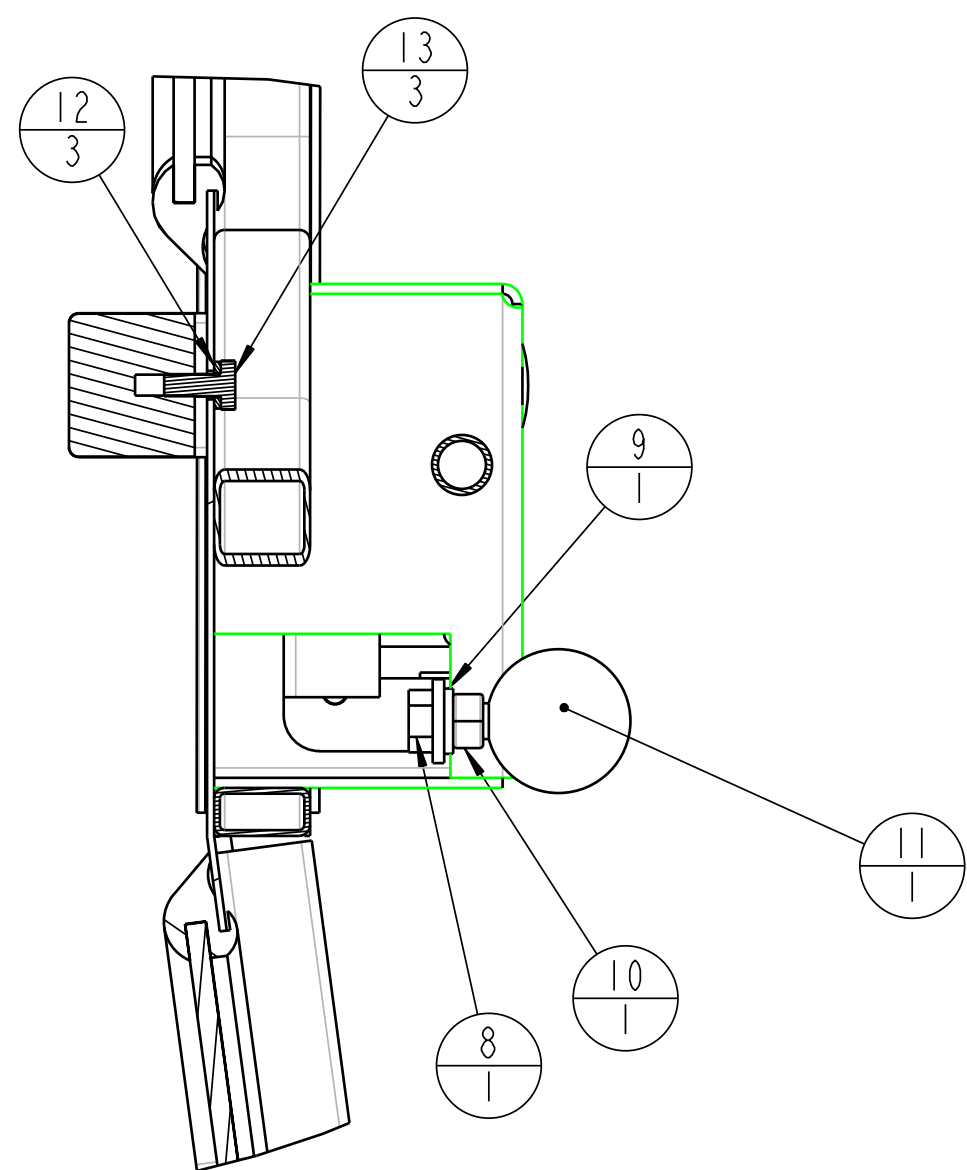


DETAIL B  
SCALE 0.500

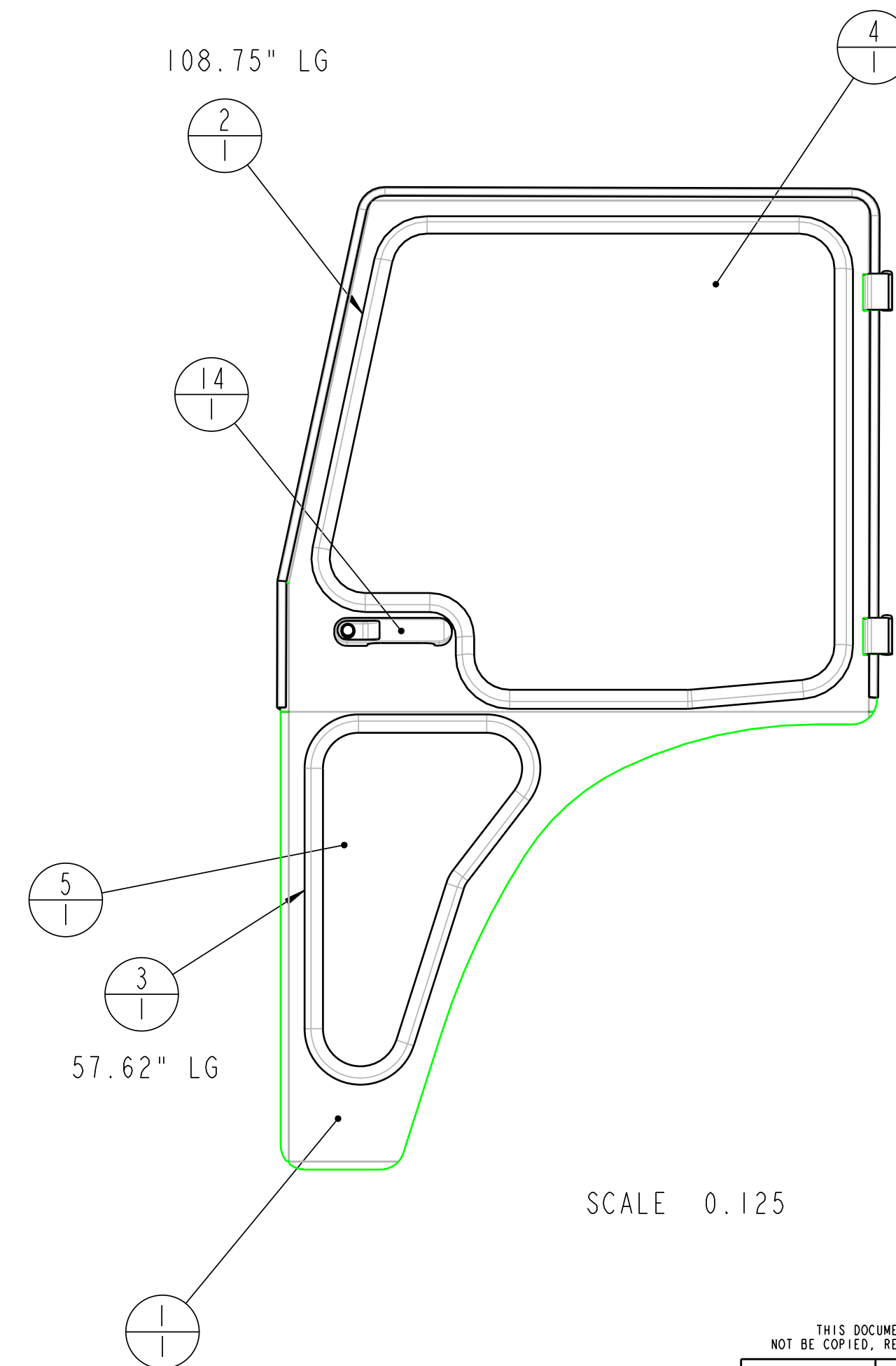
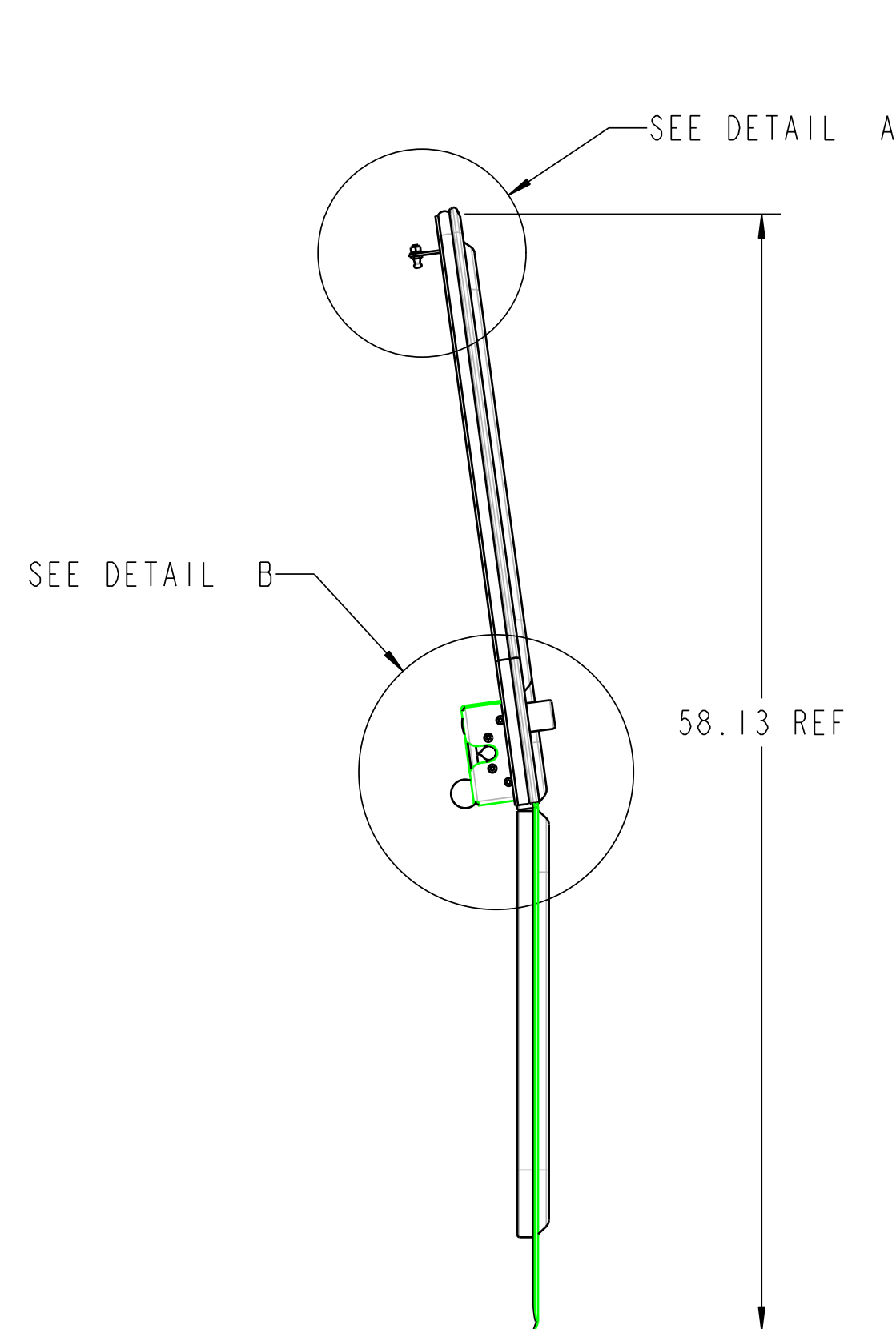
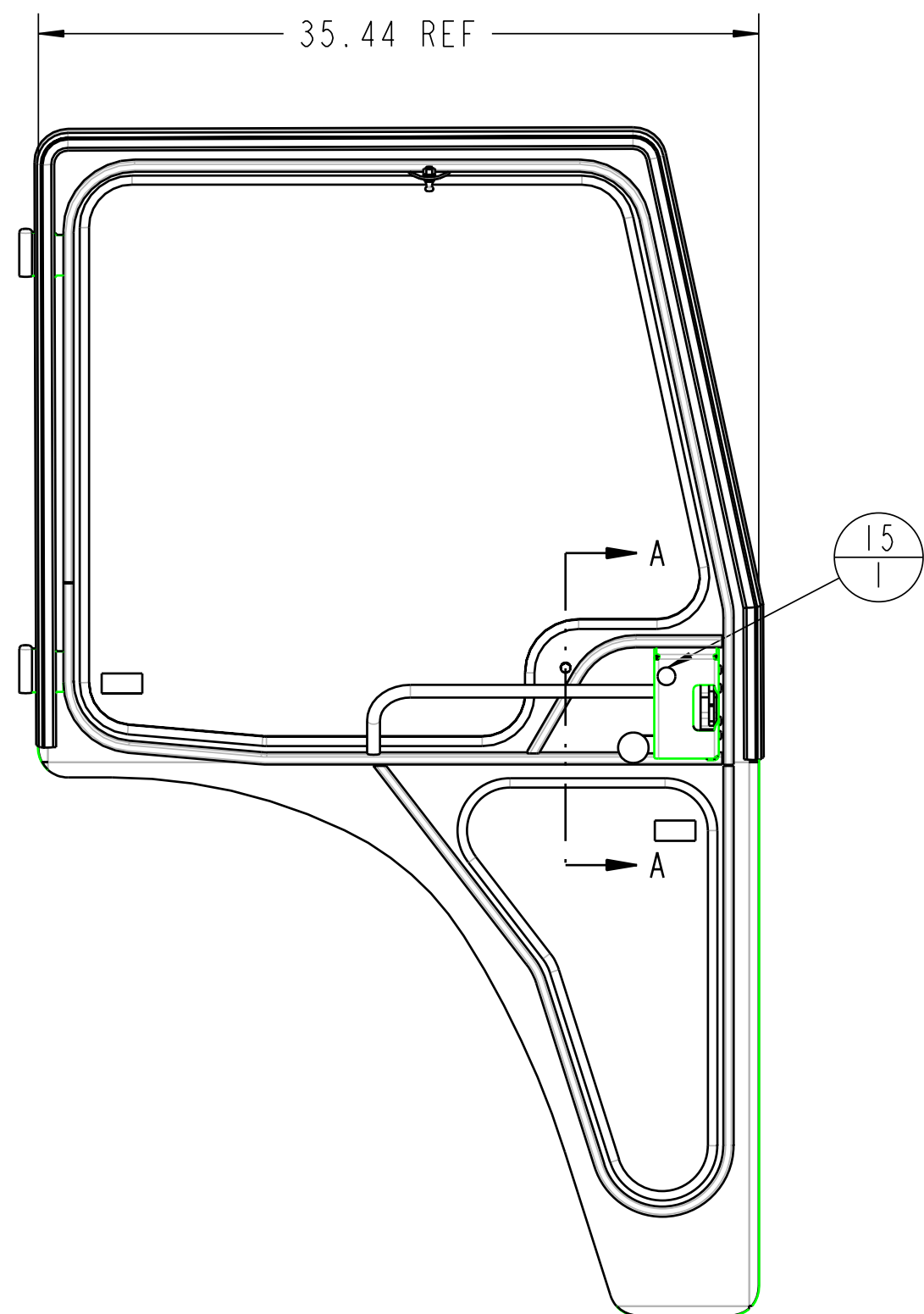


DETAIL A  
SCALE 0.500

ITEM #	DESCRIPTION	QTY
1	2-15369 DOOR WELDMENT LH	1
2	3-10649_4600_LT_DOOR_TOP	1
3	3-10649_4600_LT_DOOR_BOT	1
4	3-17471 UPPER WINDOW	1
5	3-17472 LOWER WINDOW	1
6	3-15567 ROTARY LATCH	1
7	3-10106_25X625_BH_TOREX	4
8	3-10147_375_HHCS_X100	1
9	3-10078_375_LOCK_WSHR	1
10	3-10065_375_NUT	1
11	3-14231_KNOB_RND_BLK	1
12	3-10076_250_LOCK_WASHER	3
13	3-12692_HHCS_M6X15X1C	3
14	3-15574_PUSH_BUTTON_HANDLE	1
15	3-11741 HOLE PLUG	1
16	3-11821_BALL_STUD	1
17	3-10077_312_LOCK_WSHR	1
18	3-10064_31_NUT	1
19	3-15952_BUB_RUB_167_LG_MIR	1



SECTION A-A  
SCALE 0.500



SCALE 0.125

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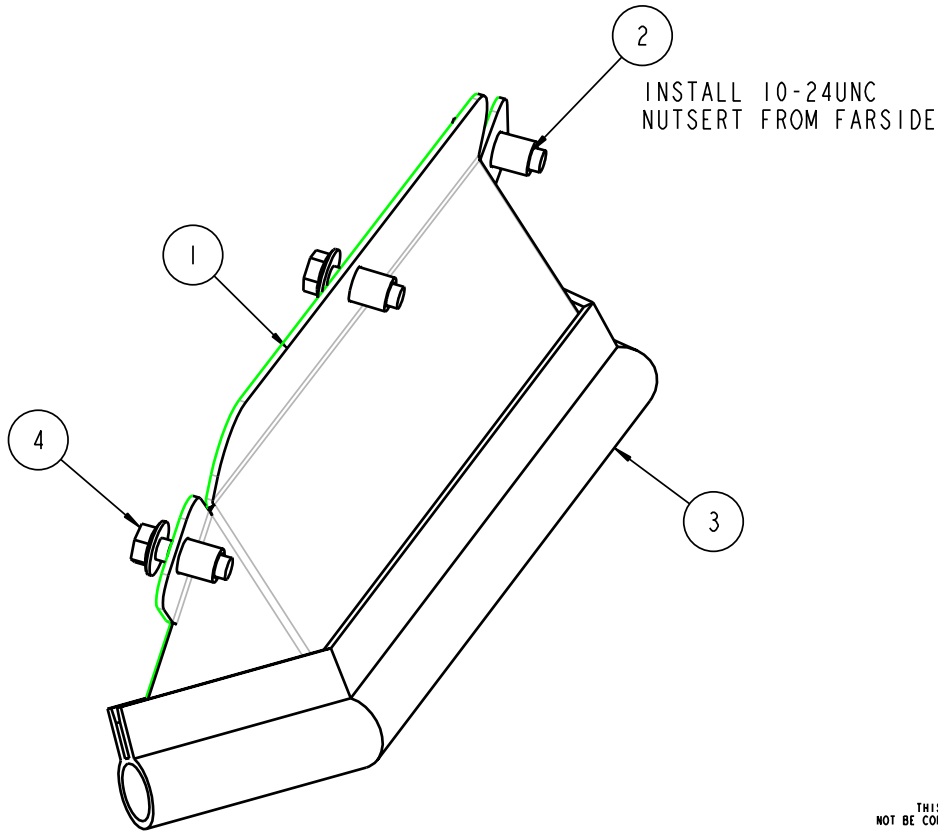
TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO.: JOHN DEERE 4500, 4600, 4700 MATL SPEC:

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/.00 ANGLE ± 5°	TITLE <b>ASSEMBLY, LEFT DOOR</b>	DRWG SIZE <b>D</b>	DRWG NO. <b>4-14385</b>	REV LEVEL
DRAWN: LWU		DATE: 5/30/00		

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
				7-12-05



INSTALL INTO FRONT OF CAB DURING CAB ASSEMBLY

ITEM #	DESCRIPTION	QTY
1	1-43789_HOOD_SEAL_PANEL	1
2	3-16600_NUT-SERT_10-24	3
3	3-10610_BUB_RUB_12_	1
4	3-14927_NUM_10-X_63_HH_SERFLNG	3

SCALE 1.000

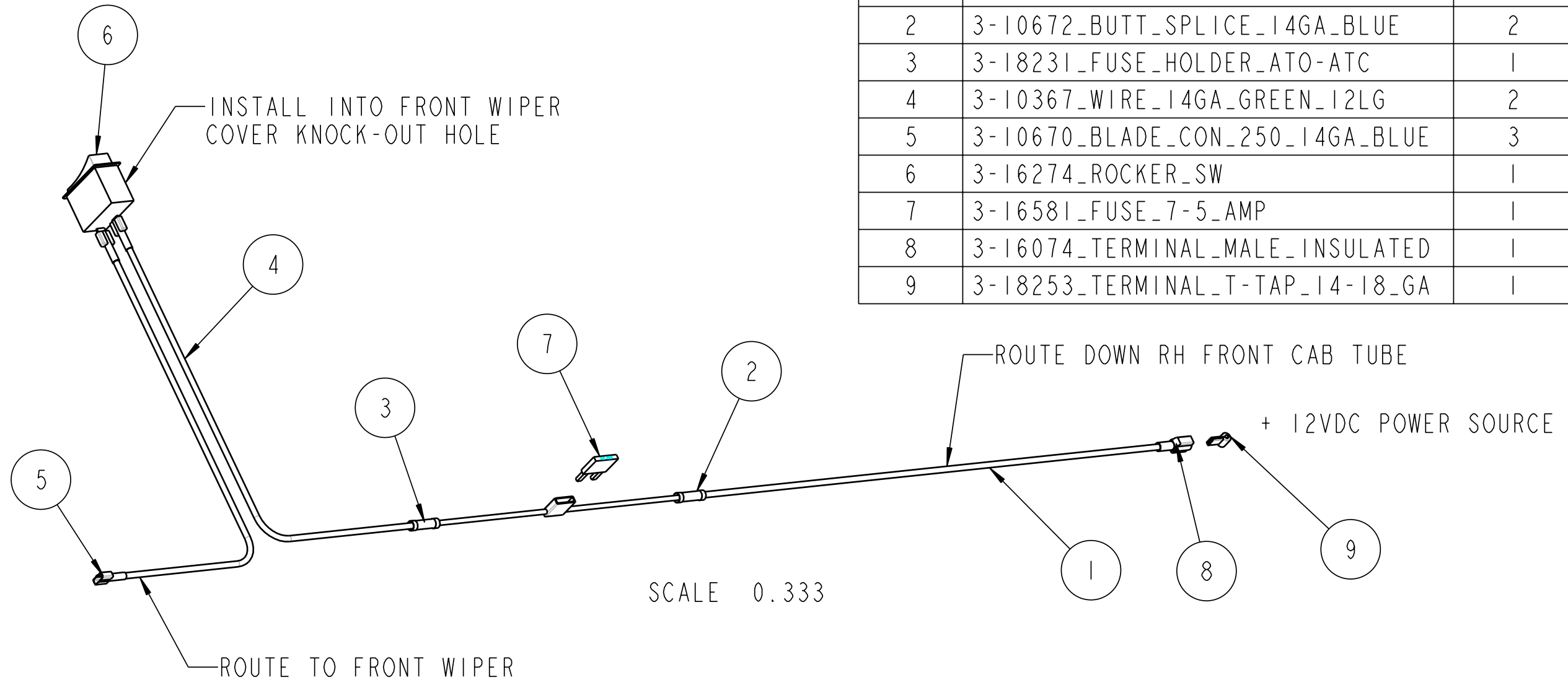
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TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO:	COMMON JD 3000-4000	MATL SPEC:	SEE BOM
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .065/-0.00 ANGLE ± 5°	TITLE	HOOD SEAL ASM	DRAWG SIZE	DRAWG NO.
			B	4-14992
			REV LEVEL	-
	DRAWN	CAD	DATE	7-12-05



REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
			CAD	3-8-05

ITEM #	DESCRIPTION	QTY
1	3-10351_WIRE_12GA_RED_144_LG	1
2	3-10672_BUTT_SPLICE_14GA_BLUE	2
3	3-18231_FUSE HOLDER_ATO-ATC	1
4	3-10367_WIRE_14GA_GREEN_12LG	2
5	3-10670_BLADE_CON_250_14GA_BLUE	3
6	3-16274_ROCKER_SW	1
7	3-16581_FUSE_7-5_AMP	1
8	3-16074_TERMINAL_MALE_INSULATED	1
9	3-18253_TERMINAL_T-TAP_14-18_GA	1

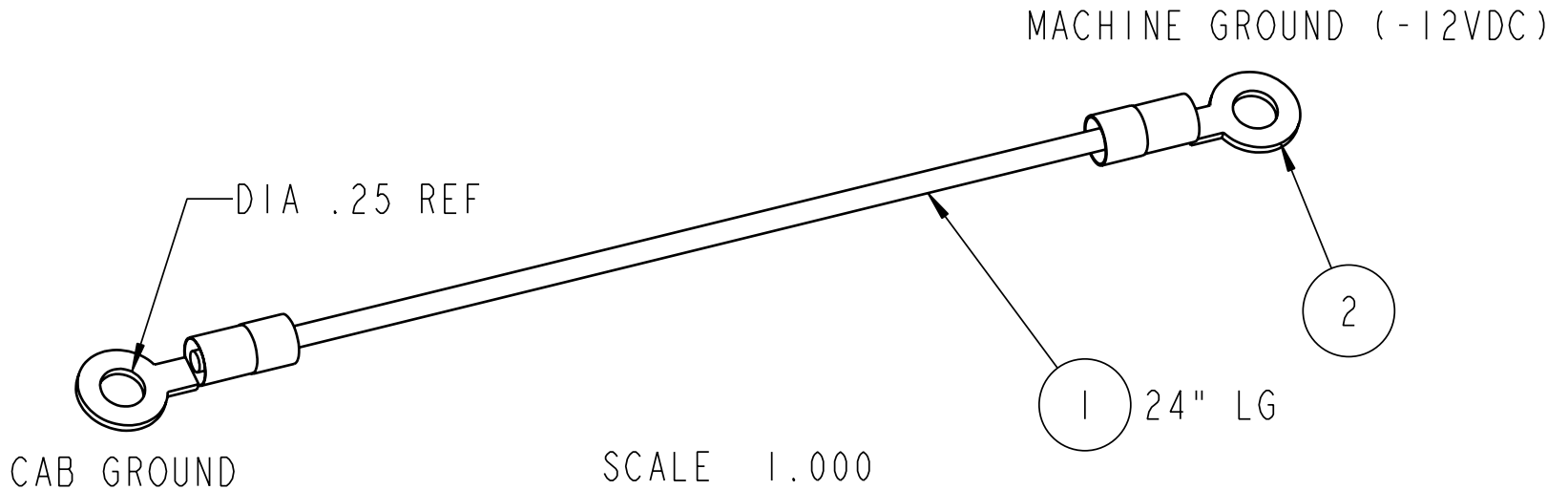


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<b>TOLERANCES UNLESS NOTED OTHERWISE</b> .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-0.010 ANGLE ± .5°	<b>CUSTOMER NAME &amp; MOD NO.:</b> COMMON		<b>MATL SPEC:</b>	
	<b>CUSTOM PRODUCTS</b> 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
<b>TITLE:</b> WIRE ASM MAIN 7.5 AMP		<b>DRWG SIZE:</b> B	<b>DRWG NO.:</b> 4-14947	<b>REV LEVEL:</b> -
		<b>DRAWN:</b> CAD	<b>DATE:</b> 3-8-05	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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ITEM #	DESCRIPTION	QTY
1	3-10341_WIRE_BLACK_10GA_X_24	1
2	3-10673 TERMINAL EYE 10-12 GA	2



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<b>TOLERANCES UNLESS NOTED OTHERWISE</b>  .X ± .09 .XX ± .06 .XXX ± .03 <b>HOLE SIZE</b> ±.015/-.010 <b>ANGLE ± .5°</b>	<b>CUSTOMER NAME &amp; MOD NO.:</b> UNIVERSAL	<b>MATL SPEC:</b>		
	<b>CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355</b>			
Page 18 of 18	<b>TITLE:</b> WIRE ASSEMBLY CAB TO FRAME GROUND	<b>DRWG SIZE</b> A	<b>DRWG NO.</b> 4-14258	<b>REV LEVEL</b>
	<b>DRAWN:</b> CAD	<b>DATE:</b> 4-18-02		