

## TORO MULTI PRO 5500, 5600 & 5700 Model Numbers 41581 and 41582 ROPS CAB MOUNTING INSTRUCTIONS



# A-11277



BOX 70 • LITCHFIELD, MINNESOTA 55355-0070 Phone: (800) 222-5463 Fax: (320) 693-4880 Our Internet Web Site is at: http://www.800cabline.com

> 05-10423 August 1, 2005

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# **A** SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities, and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

This cab fits the 5500, 5600 and 5700 model vehicles.

Thoroughly inspect cab mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches, or on hillsides.

Wait for vehicle to STOP before dismounting.

Check clearance carefully before driving under any objects.

Avoid operating sideways on a steep slope whenever possible.

ALWAYS buckle safety belt while operating vehicle.

# Rollover Protection Structures (ROPS) Inspection Guide

ROPS, like any other safety device, need to be periodically inspected to verify that the integrity of the device has not been compromised through normal machine use, misuse, age degradation, modifications, or rollovers.

Some mechanical discretion is essential, therefore personnel who inspect ROPS need to comprehend and understand the significance of issues like structural corrosion, cracks, and deformation. Conservatism is the essential rule – if in doubt, remove the machine from service and contact the ROPS manufacturer for assistance. Certain conditions will absolutely render the ROPS unusable examples are:

- Permanent deformation or twisting
- Missing, damaged, or loose mounting hardware
- Mounting hardware that is of a grade lesser than specified
- Any cracks in the structure (structural members and/or welds)
- Significant corrosion
- Modifications, i.e. unauthorized welds and holes
- Missing or unreadable ROPS label(s)
- Applicable ROPS/machine model not specified on the ROPS label
- Machine GVW (including attachments, restrained payload, fuel and operator) in excess of the maximum weight specified on the ROPS label
- Missing, damaged or unusable operator restraint devices. (i.e. seatbelts)
- Any unauthorized repair
- Incomplete/improper installation

Other conditions may require imminent service but may not render the unit immediately unusable examples are:

- Faded paint
- Faded, hard to read ROPS label
- Heavily soiled operator restraint
- Slightly corroded mounting hardware

ROPS must be inspected immediately after any type of collision, rollover or impact. If any damage is evident, the ROPS must be removed from service, repaired and/or replaced.

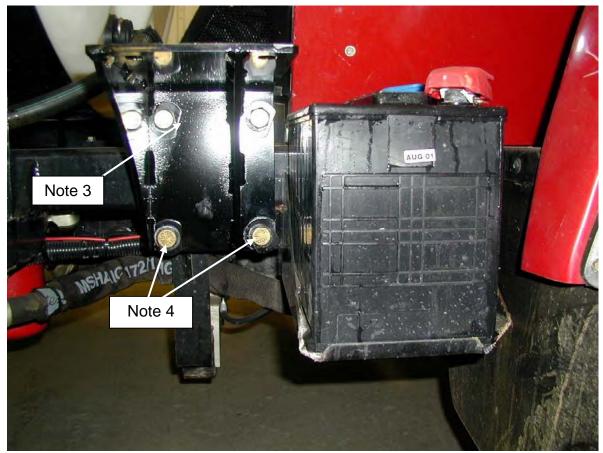
When a ROPS is removed or reinstalled, mounting hardware must be examined for signs of over stressing. Damaged mounting hardware must be replaced before placing the ROPS back in service.

Operators are to be instructed to properly adjust and use restraints at all times.

- **Note:** If your model is equipped with a foam marker unit, it will need to be re-located in order to install the cab. Re-location mount brackets are noted later in these instructions. Remove foam marker unit for now.
  - If Air Conditioning is to be installed, it is easier to install A/C components (compressor in particular) prior to mounting the cab onto machine.

#### Installation of Rear Mounts

- 1) Remove (Roll bar) ROPS if installed.
- 2) Empty and layout contents of mount kit box.
- 3) Install left (2-15742) and right (2-15743) rear mounts to vehicle frame. Each mount uses the (4) ROPS mount holes just aft of operator platform.
- 4) Attach mounts using (16) 5/8" flat washers 1-42950 (washers have 1 flat side), (8) 5/8-11 X 2" bolts 3-10146 and (8) 5/8-11 nylock nuts 3-10382.
- 5) Hardware should be snug fit, but loose enough to adjust for installation of cab. **Be sure hardware is tightened after cab is installed, later in the instructions.** See Figure 1.



#### Figure 1 (Toro 5600 Model Shown) Note: Battery is located on the right side of 5500 and 5600 models. Battery is located on the left side of 5700 models.

#### Installation of Seat Belts and Brackets

- 6) Tilt seats forward for access to the inside of the seat base housing.
- 7) The seat base housing requires the addition of support brackets and mount brackets before attaching the seat belts. Refer to Figures 2 & 3 to install the left and right outside belt supports, outer support backup brackets, and inner seat belt mounts.

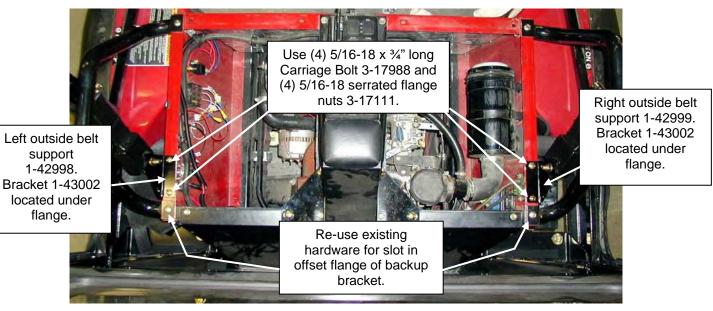


Figure 2

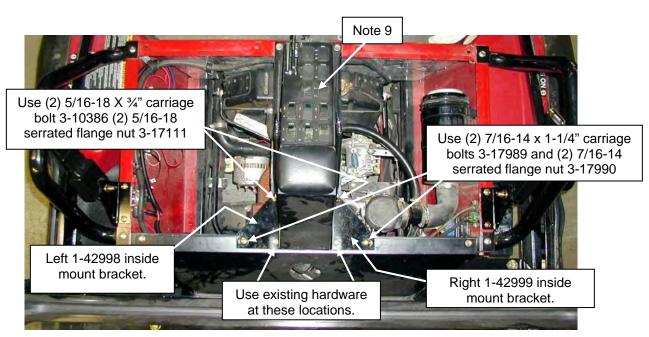


Figure 3

8) Install depending on which model;

On 5600 models, use left and right seat box supports, 2-15781 & 2-15782 (Shown in Figure 4). On 5700 models, use left and right seat box supports, 1-43556 & 1-43557.

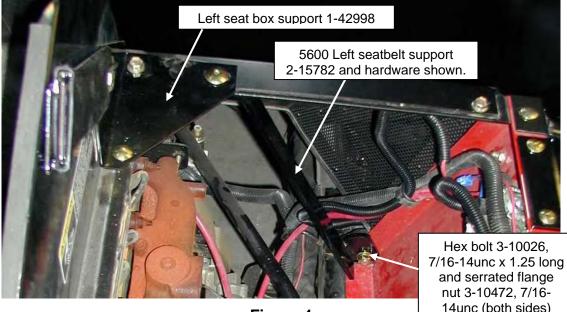


Figure 4

- 9) Remove center console cover. Install fixed portion of seat belt to inside seat belt mount brackets. Attach fixed belt to inside of brackets using (2) 7/16-14 X 1.25 long, round socket head bolts 3-18466 and (2) 7/16-14 nylock nut 3-10472. Allow seatbelt movement. Typical both sides. See Figure 3 & 5.
- Install retractable portion of seat belt to outside seat belt mount brackets. Attach belts using (2) 7/16-14 x 1.25 long (from inside) round socket head bolts 3-18466 and installing (2) 7/16-14 nylock nuts 3-10472 (on the outside). Allow seatbelt movement. Typical both sides. See Figure 5.

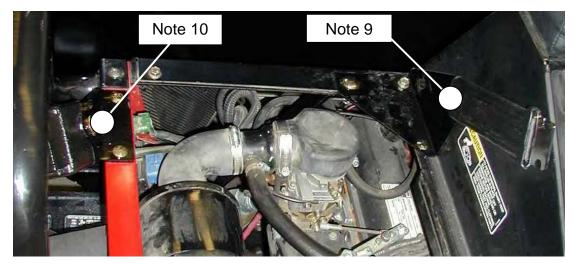


Figure 5

#### **Electrical Hookup**

#### 11) \*\*IMPORTANT\*\* DISCONNECT THE VEHICLE ELECTRICAL POWER BEFORE PROCEEDING TO PREVENT PERSONAL INJURY AND DAMAGE TO THE VEHICLE ELECTRICAL SYSTEM.

- 12) Refer to the drawing 4-14686, "Wiring Assembly, Headliner" for electrical wiring specifications.
- 13) Remove relay/breaker harness assembly 3-17803 from bag and prepare for installation. On MP5500, MP5600 and early MP5700 (41581) models, a 7/32"Ø hole will need to be drilled in the side panel of the seat base housing at location shown in Figures 6A or 6B. On early model MP5700 (41581) models;
  13A. Hole should be drilled ½" down from edge "C" and 1-1/2" in from edge "D".
  13B. Relay marked "B" will need to be moved down slightly on the relay panel. It should be inline

13B. Relay marked "B" will need to be moved down slightly on the relay panel. It should be inline with the other relays on the panel below the fuse block. The new hole should be drilled 4.75" down from edge "C" and .50" from edge "D".

- 14) **Newer 5700 (41582) models will have pre-drilled holes** in the relay mount panel for mounting as shown in Figure 6C. Mount the relay/breaker harness assembly, using the #10 screw, nut and star washer that holds the relay and circuit breaker together.
- 15) **Note:** Star washer should be placed between the breaker and the panel for proper grounding.
- 16) Ground the black wire with ring stud terminal from relay **pin 85** of the relay/breaker harness assembly 3-17803 and attach using a vehicle fastener (-12 VDC).
- 17) **(+12 VDC main power source)** Route the red wire from breaker stud of the relay/breaker assembly to a +12VDC power source. A solenoid terminal or battery terminal may be used. Install the wire using the large stud ring terminal. See Figure 6A, 6B or 6C.
- 18) (+12 VDC control power) Locate a wire which becomes energized when the key is turned on. Newer 5700 models have a gray wire with a male insulated blade connector located near the machine's fuse block, available to make this connection. Older models may need the blue inline 3-way electrical splice. Connect the blue control wire from relay pin 86 of the relay/breaker assembly. This is the control wire that turns the relay on and off. See figure 6C. Ensure this wire is energized only when the ignition key is turned on!
- 19) Neatly secure wires that were just connected. Lower seat and ensure seat base does not interfere with new wires.
- 20) \*\*NOTE\*\* Once the cab is installed, the cab power wire (12ga red wire) will be routed from the left door post with 2 ft of 3/8" Diameter Hi-Temperature fiberglass sleeve, black wire loom and then connected to relay pin #87 using a female blade terminal connector. Specific details will be given in later assembly step 36.

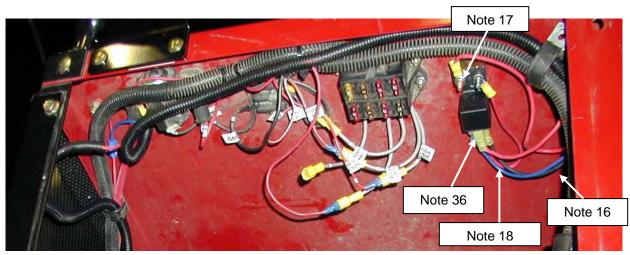


Figure 6A (Early Models 5500-5600 ONLY)

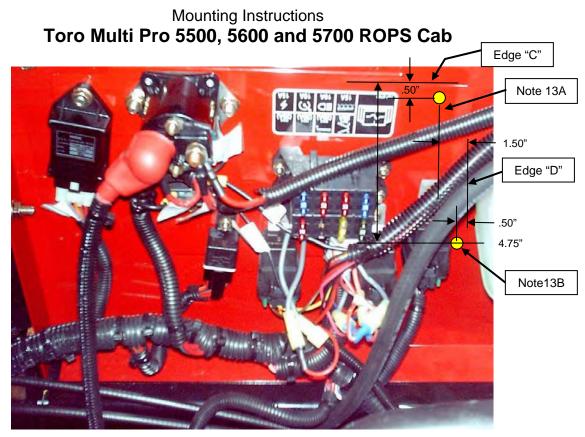


Figure 6B (Early Model 41581 ONLY)

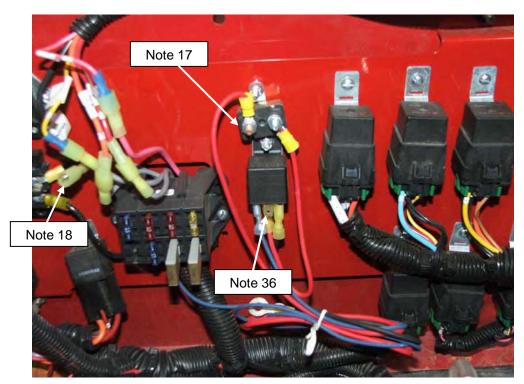


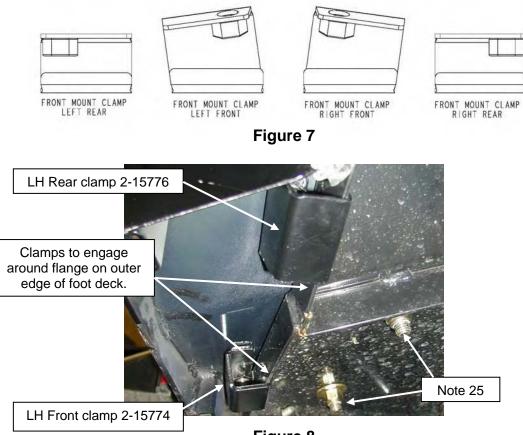
Figure 6C (New Models 41582 ONLY)

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#### Installation of Cab

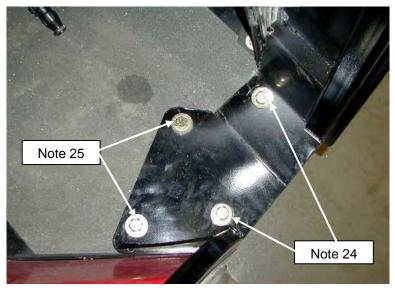
- 21) Rear side windows may be removed for cab installation or engine servicing by removing (4) <sup>1</sup>/<sub>4</sub>" screws.
- 22) Attach lifting straps/hooks to lifting ears in preparation of installation of cab. Remove hardware that secures the cab to the pallet. Suspend the cab and remove rear shipping stand brackets. \*\*\*IMPORTANT\*\*\* DO NOT GO INSIDE OR UNDER CAB WHILE IT IS SUSPENDED.
- 23) Lift cab over vehicle and carefully lower until the cab rests on the rear mounts and front foot deck.
- 24) Attach rear mounts of cab to rear mounts of vehicle using (8) ½-13 X 1½" bolts 3-10046, (16) ½" flat washers 3-10087 and (8) ½-13 nylock nuts 3-10379. Bolts to be installed from the top and nuts on bottom surfaces, with flat washers on both sides.
- 25) Ensure front of cab rests evenly on foot deck and is centered horizontally on vehicle.
- 26) Attach front mount clamps to a snug fit. The front mount clamps consist of; (1) left rear, (1) left front, (1) right front, (1) right rear. Fasten clamps using (1ea) ½-13 X 1½" bolt and (1ea) ½" flat washer. See Figures 7, 8 & 9.





**Figure 8** (Left underside of deck view)

27) Match drill (4) 9/16"Ø holes in floor deck through the four inner holes of the front cab mounts.
 Secure remaining holes of the front mounts with (4) ½-13 X 1½" bolts 3-10046, (8) ½" flat washers 3-10087 and (4) ½-13 nylock nuts 3-10379. See Figures 8 & 9.



#### Figure 9

- 28) Tighten all installation hardware fully. Remove the (2) lifting ears.
- 29) Remove the vehicle air intake cover. Connect the air intake pipe on the vehicle with the air intake pipe on the cab using the 2" I.D. hose and clamps that are supplied in the cab mounting kit.
- 30) The location of the intake port varies from the 5500-5600 models to 5700 models. The outer pipe adapter weldment mounted to the outside skin of the cab can be rotated 180 degrees to except either model if required. See Figure 10.
- 31) Re-install the vehicle air intake cover over the pipe on the outside of the cab. See Figure 10.

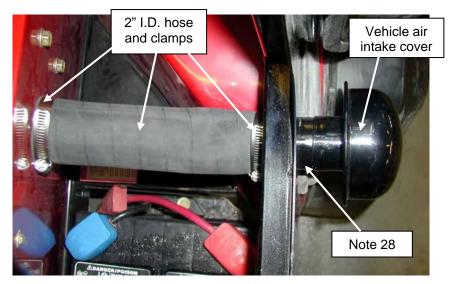


Figure 10 (Model 5500-5600 shown)

#### Installation of rear seal panels

- 32) Remove the (4) fasteners and install the center rear seal panel. Re-install fasteners.
- 33) Install left and right rear seal panels with (4) 10-24unc serrated flanged screws 3-14927. Tuck the poly foam edges to create proper seals.
- 34) Install the 1/4" thick black flexible material on the left and right side. Place covers in appropriate corners and apply pressure over the locations of velcro to ensure proper adhesion. See Figure 12.

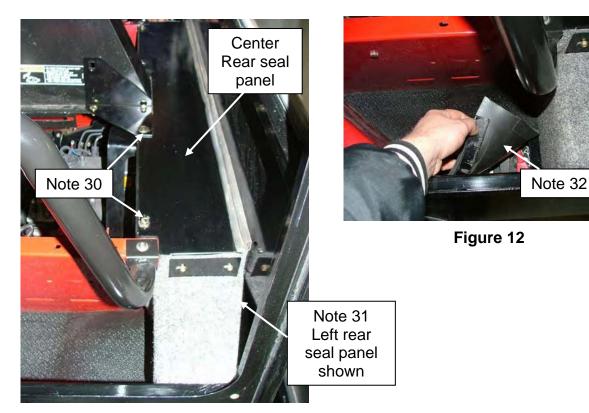


Figure 11

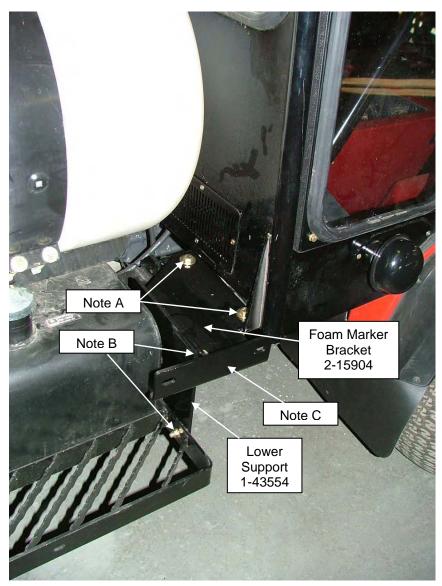
#### Main Cab Power

- 35) The cab main power wire (12ga red wire) is routed down the left door post tube. Uncoil this wire and route it through the 2 ft. of hi-temperature fiberglass sleeve (Item 3-18127) allowing 2" of the sleeving to be tucked 2-3 inches into the cab frame tube. The sleeve is to protect wire when routed near the exhaust system of the engine area.
- 36) Use black wire loom the remaining route from the end of the sleeve to the engine compartment where the breaker relay assembly 3-17803 was installed in steps 11 through 18. Refer to Figures 6a, 6b or 6c. Also, refer to electrical drawing 4-14686. Trim wire to length and crimp on a male terminal blade connector to the wire and connect to **terminal pin 87** of the relay.
- 37) Neatly secure all wires and ensure the seat base does not interfere with the newly installed wires.
- 38) Reconnect the vehicle electrical power and check the cab electrical components (i.e. dome light, ventilation and wiper).

#### Remounting the foam marker tank

As noted at the beginning of these instructions, models with a foam marker tank requires relocation. See Figure A. Also, refer to the mount kit drawing 4-14681.

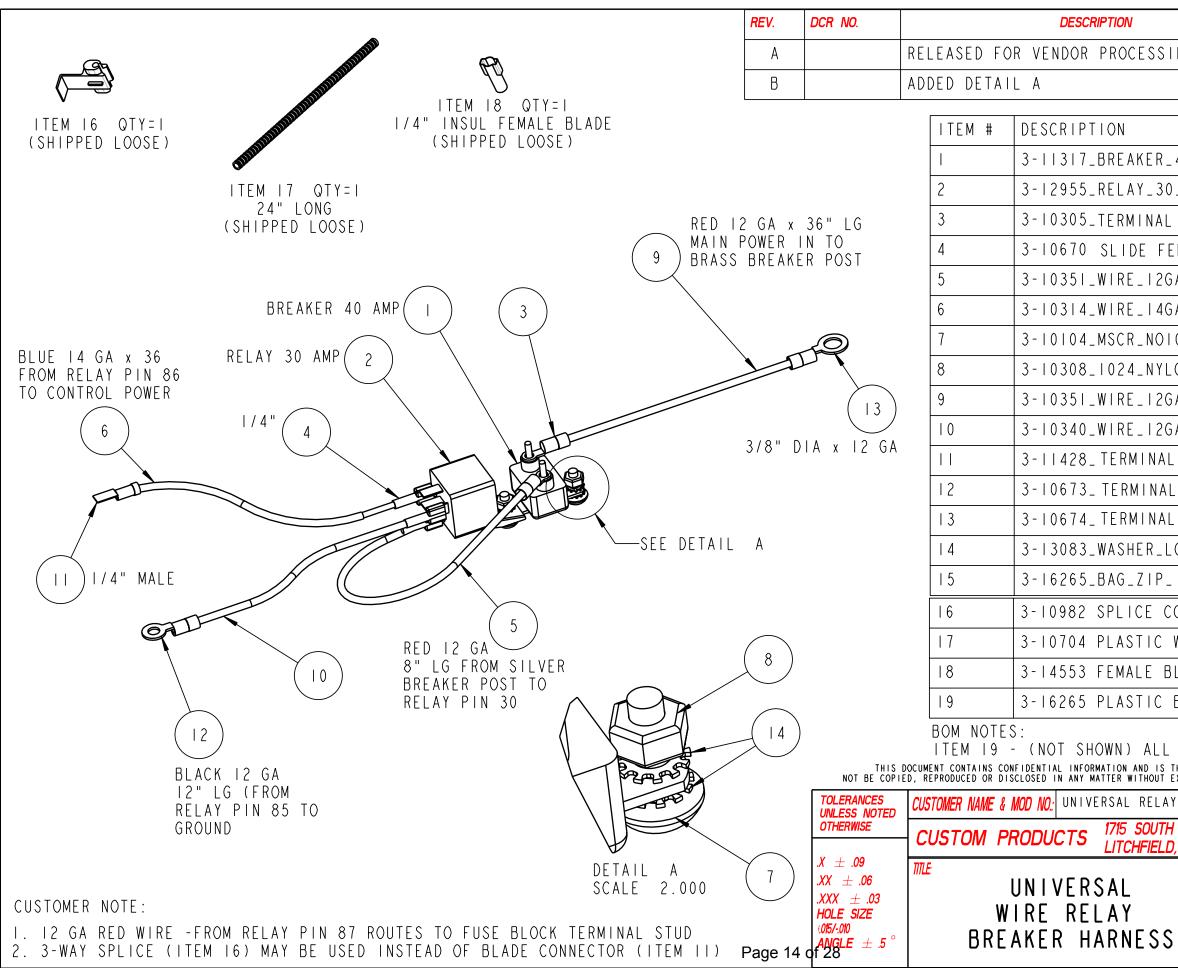
- A. Remove the two right side-rear mount bolts, install foam bracket 2-15904 and replace the (2) <sup>1</sup>/<sub>2</sub>-13unc X 1.50 mount bolts with (2) <sup>1</sup>/<sub>2</sub>-13unc x 1.75" long bolts supplied with the mount kit.
- B. Install support bracket 1-43554 and secure with (2) HHCS 3/8-16unc x 1.50" long 3-10394, (2) 3/8" lock washers 3-10078, (4) 3/8" flat washers 3-10083 and (2) 3/8-16unc hex nuts 3-10065.
- C. Mount tank to new location, as noted in figure A.
- D. Install the new foam marker extended wire harness 3-18122, if needed.



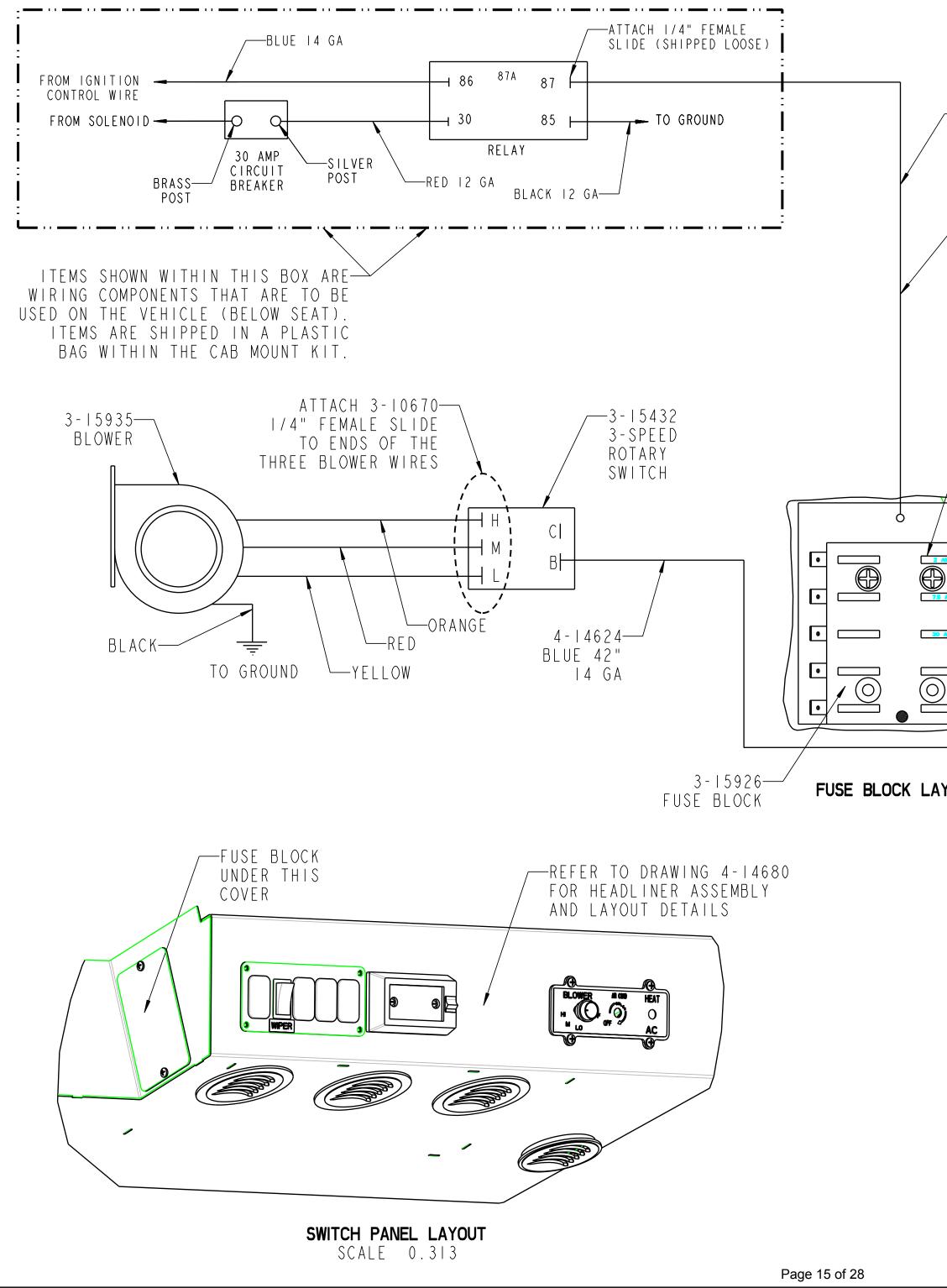


Cab installation is now complete.

	REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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(2) REMOVE MALE BLADE			ITEM # DESCRIPTION I 3-17803_WIRE_HARNESS_REF 2 3-10670_BLADE_CON_250_14GA_	QTY I BLUE I	
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	.X ± .09 .XX ± .06	TILE DRWG SIZE	DRWG NO.	REV
	.XXX ± .03	WIRING ASSEMBLY. HEADLINER $C$	4 -   4686	

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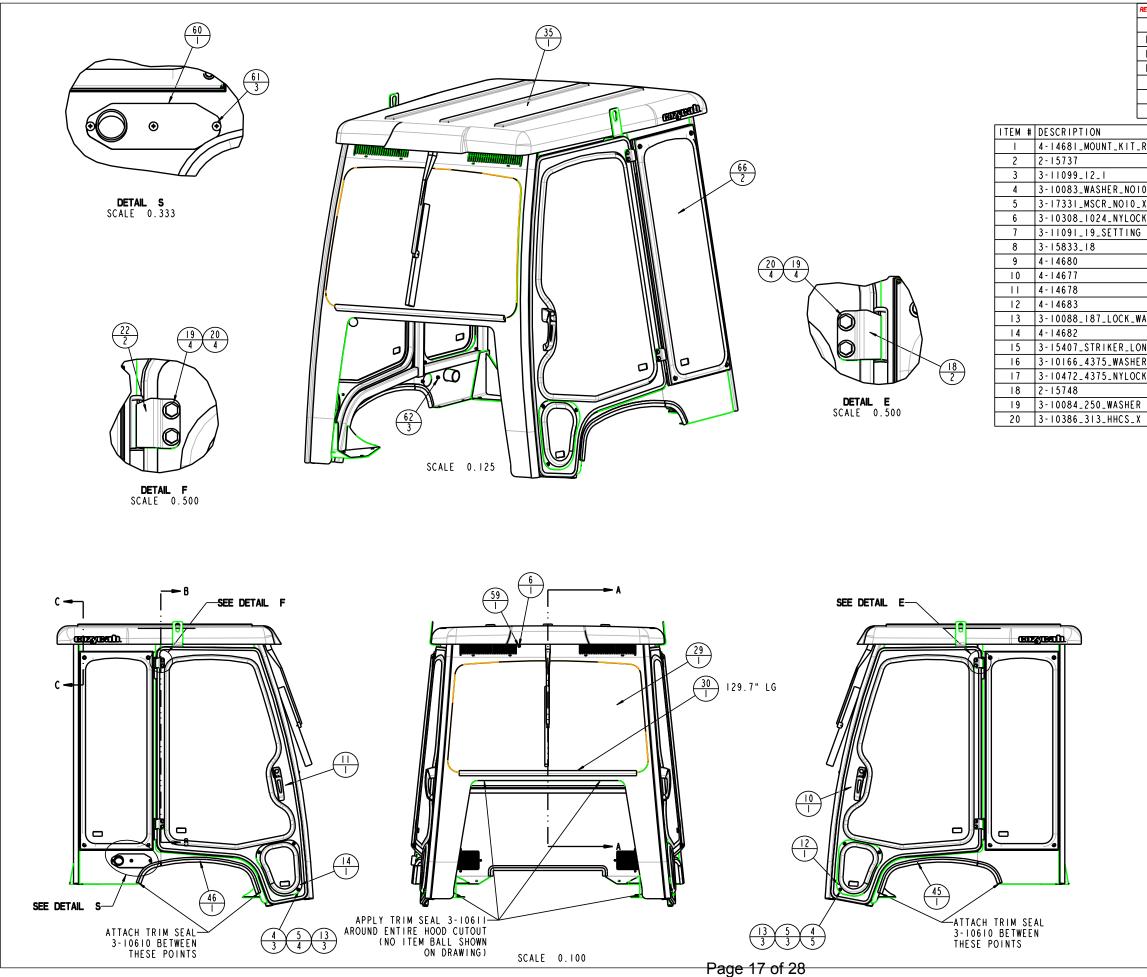
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ITEM #	DESCRIPTION	QTY
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2	4-14681_MOUNT_KIT	
3	3-11219_SEALANT_WHITE_MSTC	SEE BOM
4	3-17660_PRIMER_PAINT_PART_A	SEE BOM
5	3-17661_PRIMER_PART_B	SEE BOM
6	3-16326_ADHESIVE_SPRAY_ORG	SEE BOM
7	3-17376_BAG_82X56X70_	SEE BOM
8	3-17479_PAINT_BLACK_PART_A	SEE BOM
9	3-17480_PAINT_BLACK_PART_B	SEE BOM
10	P-433_PALLET_AND_CRATE_	SEE BOM
	REF_BTR_TRAY	

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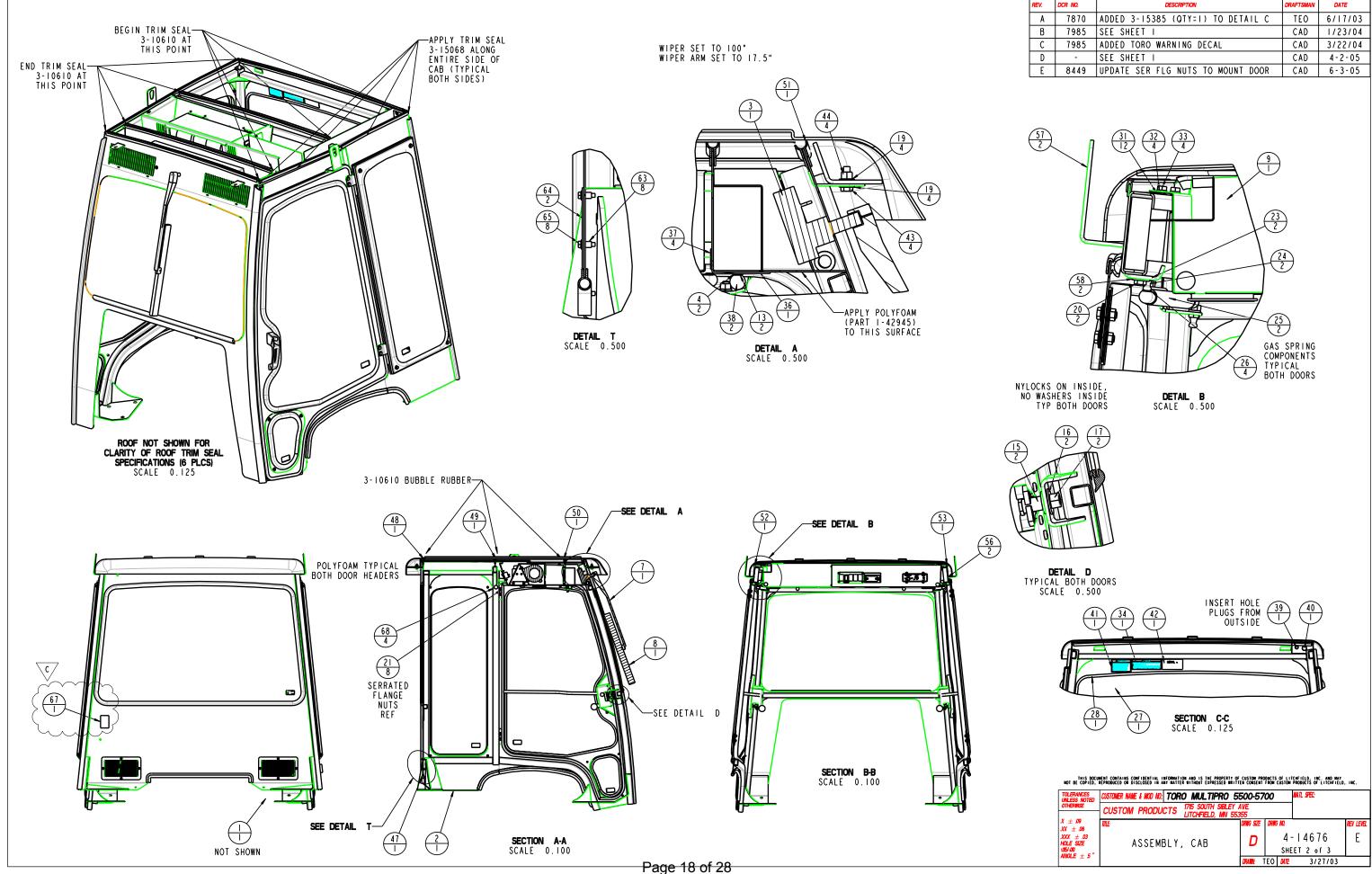
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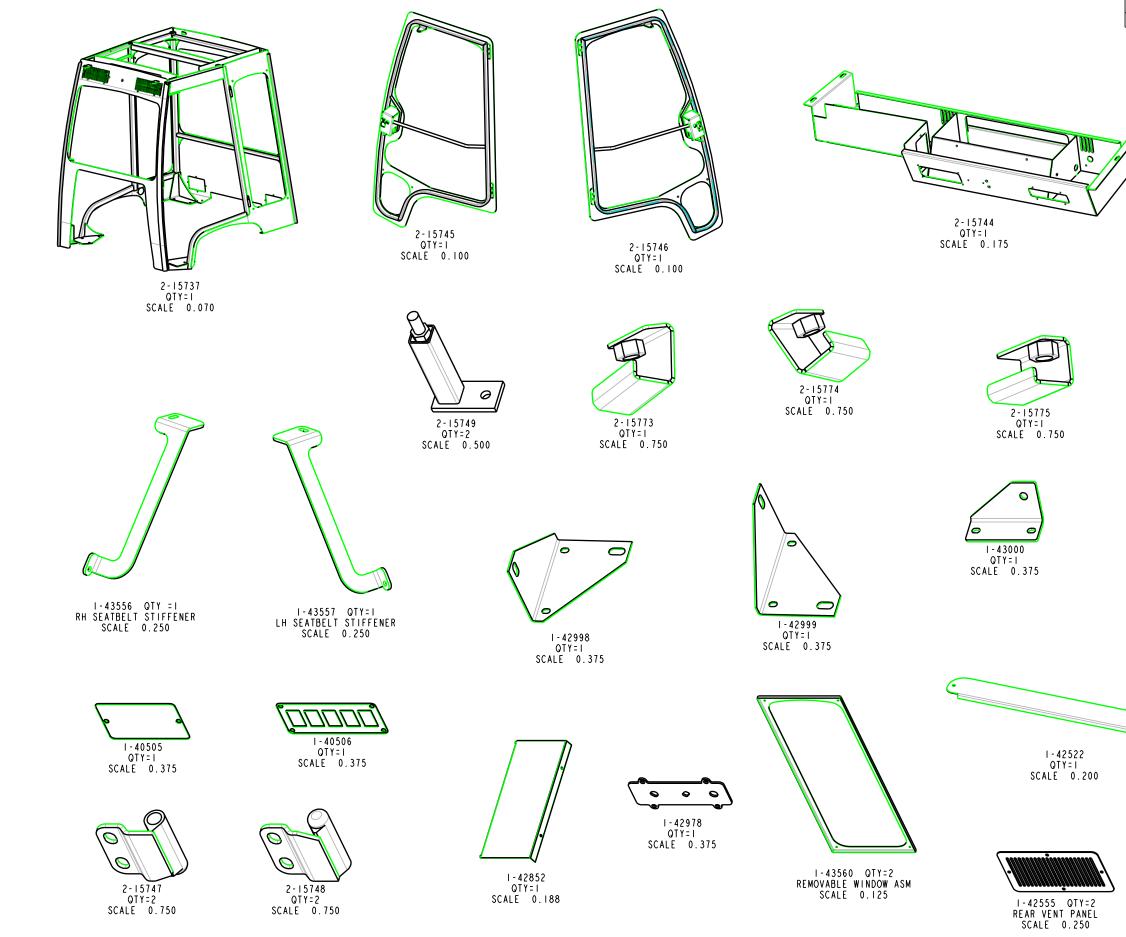
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B2	7985	ADDED S			CAD	1/15/04
B3	7985	ADDED F	CAD	1/15/04		
C	7985	1		NING DECAL	CAD	3/22/04
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		I	23	3-10077_312_LOCK_WSHR		2
		I	24	3-11821_BALL_STUD		2
0		10	25	3-13024_GAS_SPRING_61		2
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K			27	3-17960		
		I	28	3-16669_REAR_5600		
		I	29	3-17956		
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		I	31	3-14387_25_NUT-SERT		12
		I	32	3-10076_250_LOCK_WASH	ER	4
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		16	40	3-13211_88_HOLE_PLUG		Ι
		10	41	3-17899_WARNING_DECAL		Ι
			42	3-17171		Ι
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			44	3-10072_3125_NYLOCK		4
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			46	3-10610_5600_RT_FENDE	R	I
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			48	3-10610_5600_ROOF_REA	R	I
			49	3-10610_5600_ROOF_MID		
			50	3-10610_5600_ROOF_FIL	TER	
			51	3-10610_5600_ROOF_FRO	NT	1
			52	3-15068_5600_ROOF_LT		1
				3-15068_5600_ROOF_RT		I
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			55	1-42945		SEE BOM
			56	1-42983		2
			57	1 - 42570		2
			58	3-10085_3125_WASHER		2
			59	3-15385_STAR_WASHER		
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			61	3-17057_25X500_TH_PH1		3
			62	3-14924_25_NUT_HEX_FL		3
			63	3-16600_NUT-SERT_10-2		8
			64	1-43555_REAR_VENT_PAN		2
			65	3-14927_NUM_10_X_63_H		
			66	4-14796_REMOVABLE_WIN		2
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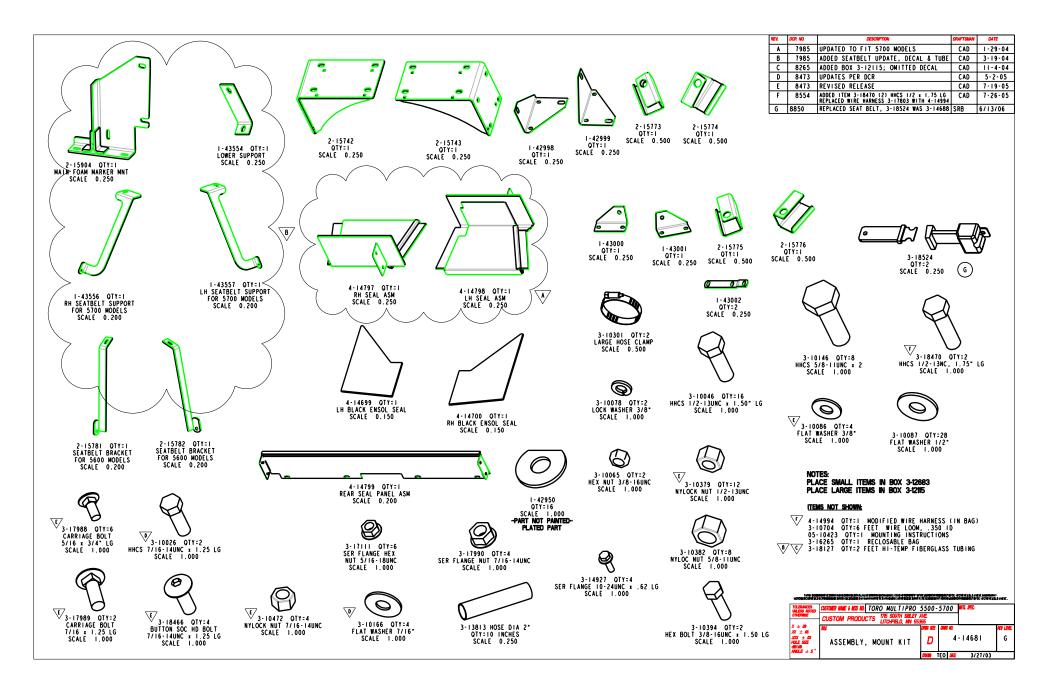
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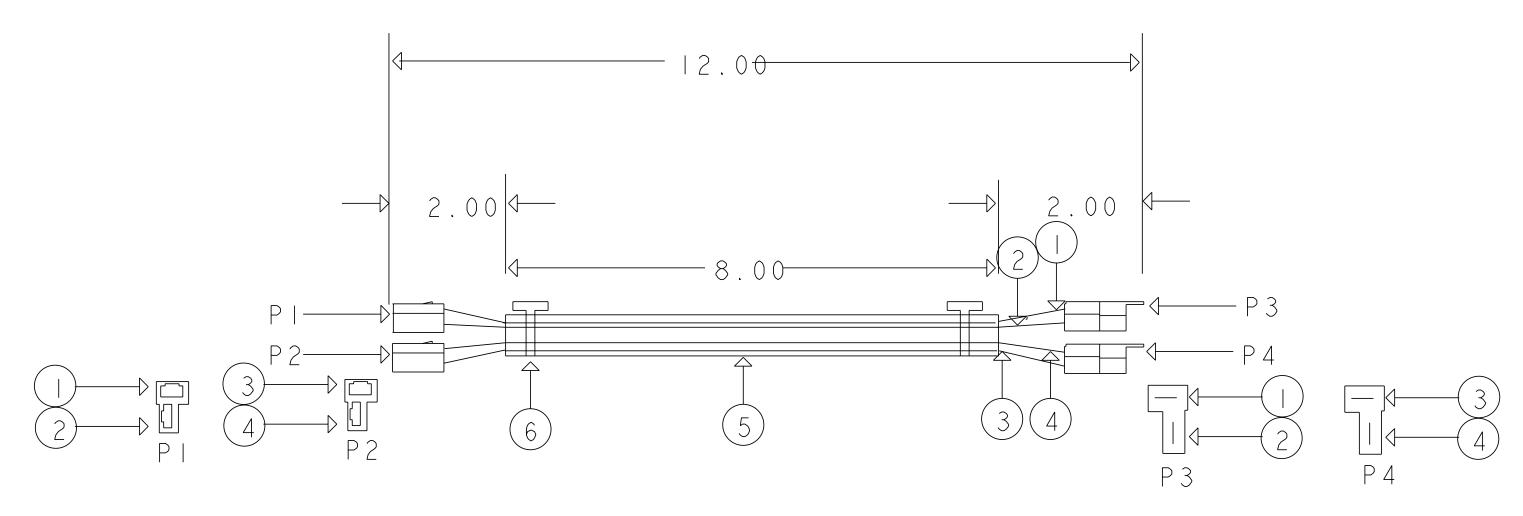


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С	7985	ADDED TORO WARNING DECAL	CAD	3/22/04
D	-	SEE SHEET I	CAD	4-2-05
Ε	8449	UPDATE SER FLG NUTS TO MOUNT DOOR	CAD	6-3-05



REV. DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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3	2-15742 0TY=1 SCALE 0.200	2-15743 QTY=1 SCALE 0.200	
SC	2-15776 0TY=1 CALE 0.750	I-42950 OTY=16 SCALE I.000 "PART NOT PAIN PLATED PART	TED.
Q	43001 TY=1 E 0.375	() I - 43002 OT Y = 2 SCALE 0.3	75
	I-42869 QTY=2 SCALE 0.300	I-42570 OTY=2 SCALE 0.37	5
TOLERANCES UNLESS NOTED OTHERWISE X ± .09	The products for the products for the product of th	RO 5500/5600 MIL SPEC SIBLEY AVE.	NC, AND MAY (11707/1610, 1NC. SEE SHEET I NCY LEVEL
XX ± .06 XXX ± .03 HOLE SIZE (055/00 ANGLE ± .5 °	ASSEMBLY, CAB FINISHING DETAIL	D 4 - 1 46 SHEET 3 G DRAMY CAD DATE	76 E





CABLE / WIRE LIST INFORMATION												
	WIRE / CABLI				FROM					ТО		
NAME /	SPOOL		TERMINAL					-	FERMINAL			
ITEM	NAME	COLOR	COMPONENT	PIN	MFG	PART.NO.	SEAL	COMPONENT	PIN	MFG	PART NO.	SEAL
1	GPT16BK	BLACK	PI	I	PACKARD	02965867	-	P 3	Ι	PACKARD	02971962	-
2	GPT16W	WHITE	PI	2	PACKARD	02965867	-	P 3	2	PACKARD	02971962	-
3	GPT16BK	BLACK	P2	I	PACKARD	02965867	-	P 4		PACKARD	02971962	-
4	GPT16W	WHITE	P2	2	PACKARD	02965867	-	P 4	2	PACKARD	02971962	-

	СО	NNECTOR	LIST	
REF. DES	MFG	PART NUMBER	TPA	TORO PART NUMBER
PI	PACKARD	02973781	N / A	32160-013
P 2	PACKARD	02973781	N / A	32160-013
P 3	PACKARD	02984883	N / A	32160-020
P 4	PACKARD	02984883	N / A	32160-020

### MISC. PARTS LIST

[	ITEM	QTY.	PART NO.	DESCRIPTION	
[	з	8.00	LCP-350	.350" SPLIT LOOM TUB	١G
[	4	A/R	PLT2S-MO	PLASTIC TIE WRAP	

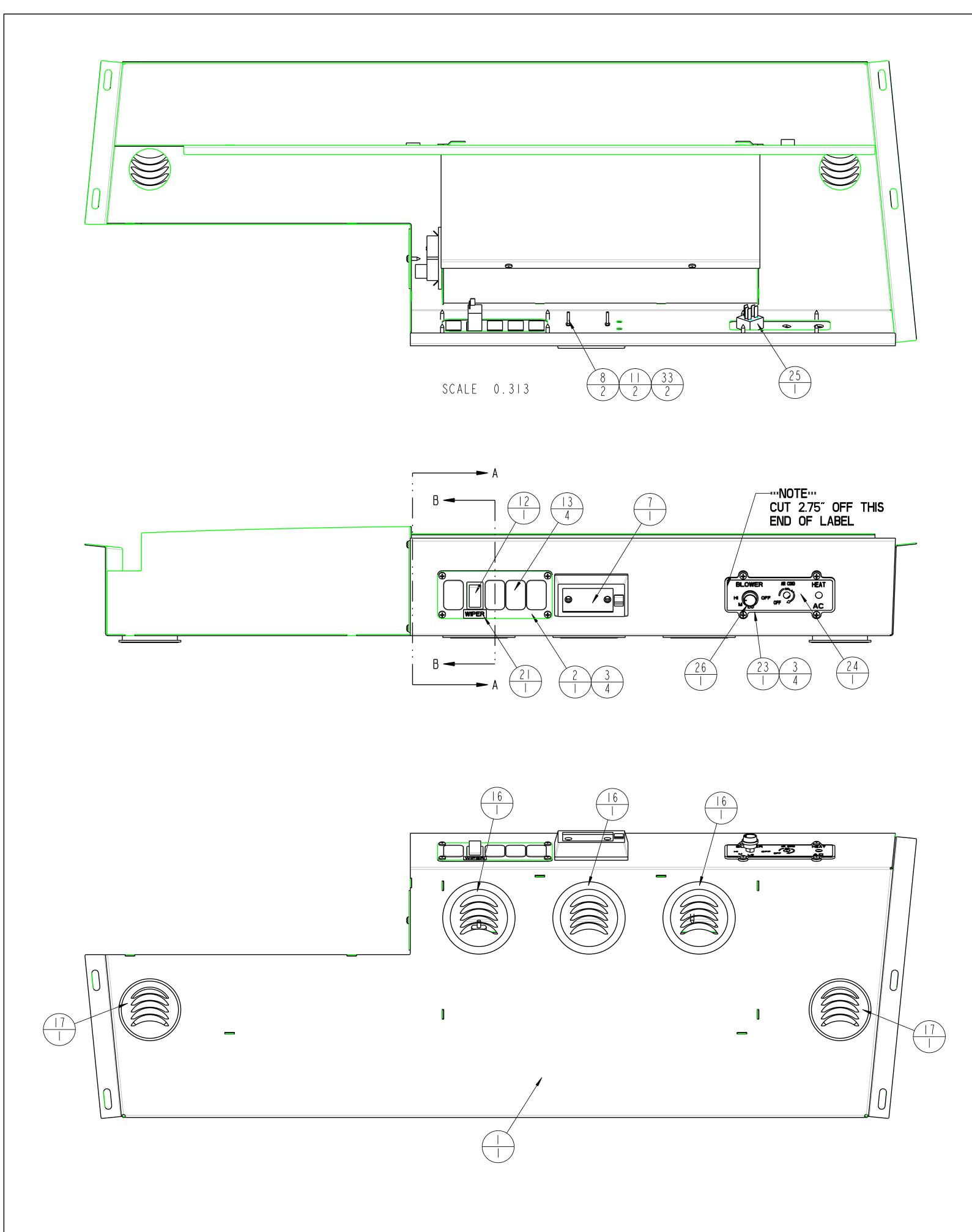
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-		CAD	2 - 1 0 - 0 4

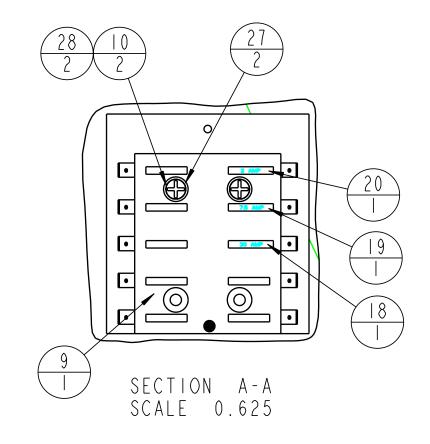
QTY = I PER CAB MOUNTING KIT

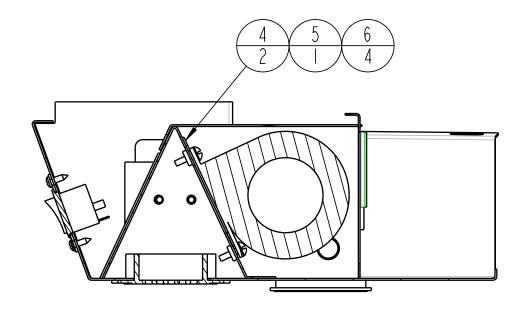
REFERENCE CP MFG 4-14794

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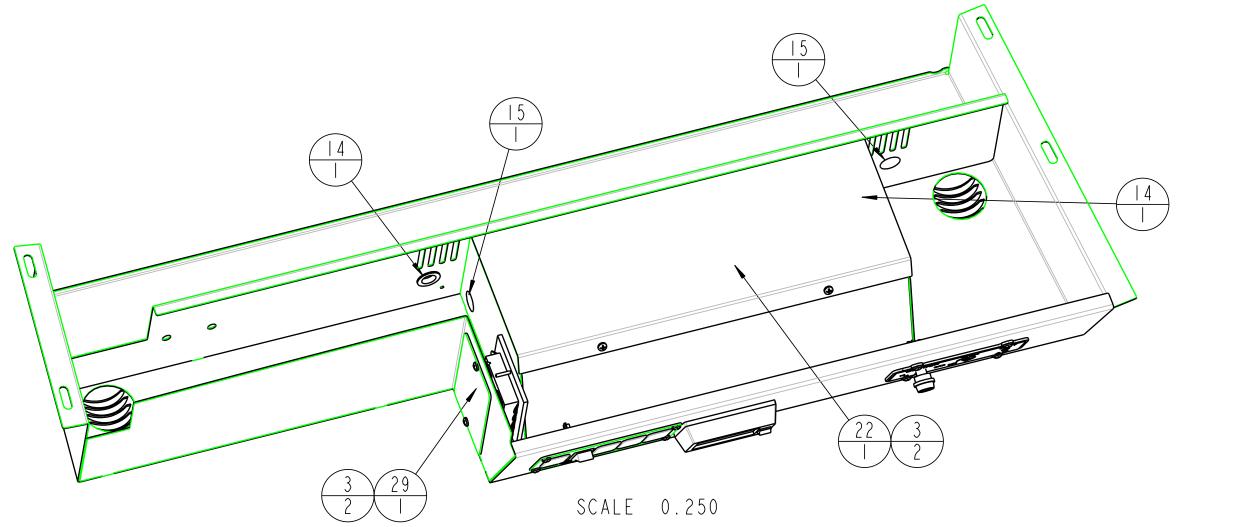
TOLERANCES UNLESS NOTED	CUSTOMER NAME & MOD NO .: TORO 5500-5700			MATL SPEC: S	EE BOM
OTHERWISE	CUSTOM PRODUCTS 1715 SOUTH SIBLEY LITCHFIELD, MN 553				
.X ± .09 .XX ± .06	ΠLE	DRWG SIZE	DRWG NO.		REV LEVEL
.XXX ± .03 HOLE SIZE HOI5/-010 ANGLE ± .5 °	FOAM MARKER WIRE HARNESS	С	3	-   8   2 2	-
		DRAWN: (	CAD DATE:	2 - 1 0 - 0	4







SECTION B-B



ITEMS NOT SHOWN:

4- 4686	QTY=I	WIRE HARNESS
-42944	QTY=I	MAIN POLYFOAM
- 42994	QTY=I	FILLER POLYFOAM

REV.	DCR NO.		DE	SCRIPTION	DRAFTSMAN	DATE	
Α	7835	REMOVED	3-10088	@2 AND ADDED 3-12638 @2	TEO	5/8/	03
					<u> </u>		
			ITEM #	DESCRIPTION		QTY	
				2 - 1 5 7 4 4			
			2	- 40506			
			3	3-11812_NO10_SELFTAP	_X625	12	
			4	3-11202_BLOWER_GASKE	Т	2	
			5	3 - 1 5 9 3 5			
			6	3-10105_MSCR_N010_X7	5_THSL	4	
			7	3-16232_12V_DOMELIGH	Т		
			8	3-16984_MSCR_NO6-32		2	
			9	3-15926_FUSE_BLOCK			
			10	3-10088_187_LOCK_WAS	HER	2	
				3-12637_NUT_NO6		2	
			12	3-16274_ROCKER_SW			
			13	3-16677_PLUG_SWITCH		4	
			4	3-12091_GROM_75_MTG		2	
			15	3-11741		2	
			16	3-15594_LOUVER_300_R	ND	3	
			17	3-15928_LOUVER_300_W	IRE-CLIP	2	
			18	3-16580_FUSE_30AMP			
			19	3-16581_FUSE_7-5_AMP			
			20	3-16582_FUSE_2_AMP			
			21	3-10542_LABEL_WIPER			
			22	1 - 42852			
			23	1 - 42978			
			24	3-15982_AC_LABEL_MP5	600		
			25	3-15432_SWITCH_3SPD			
			26	3-11173_KNOB_BLOWER			
			27	3-16600_NUT-SERT_10-	2 4	2	
			28	3-10099_MSCR_1024X15	00_RHSL	2	
			29	- 40505			
			30	4 -   4686		SEE	ВC
			31	- 42944		SEE	ВC
				10000			

| - 42994

3-12638\_NO\_6\_LOCK\_WASHER

32

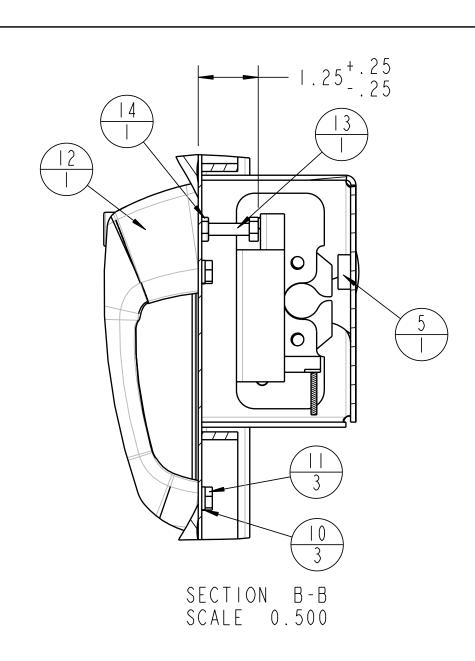
33

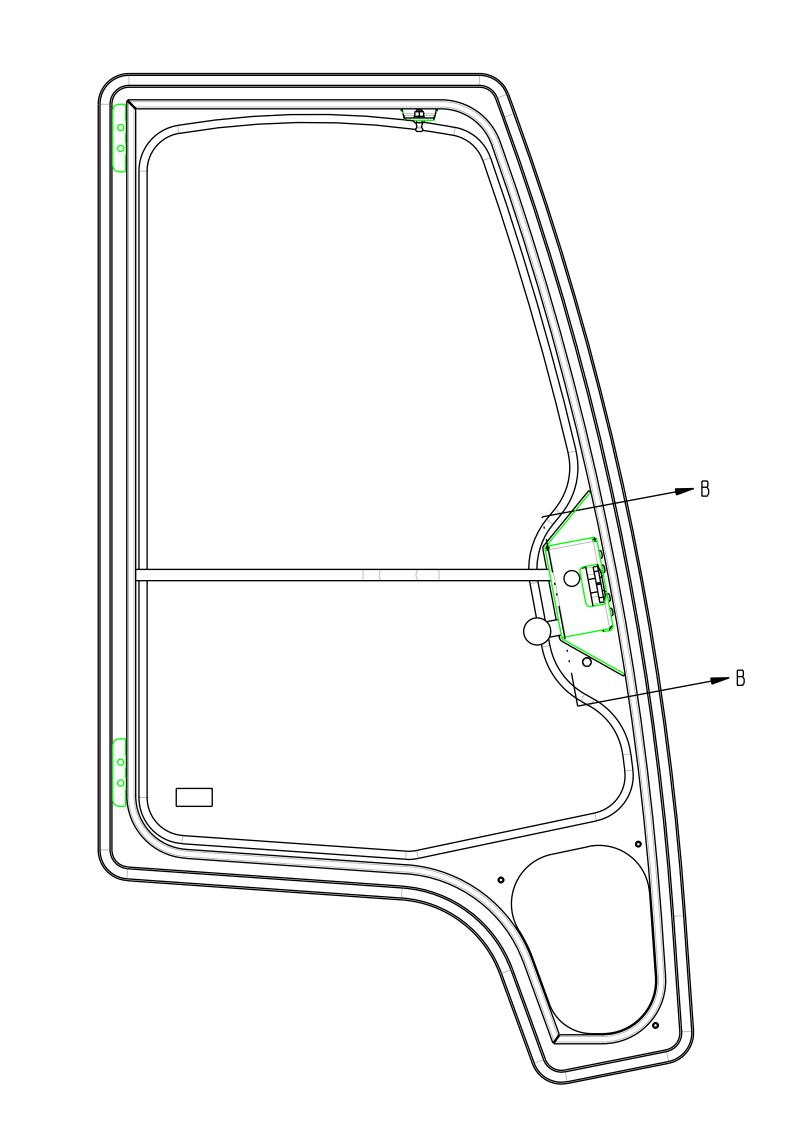
SEE BOM

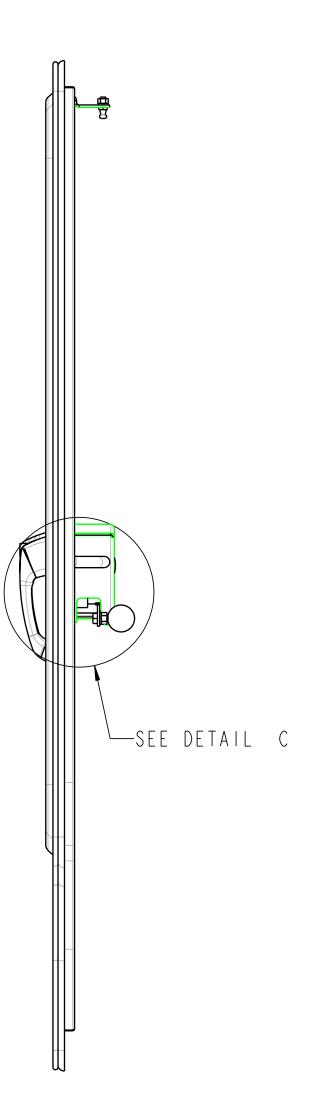
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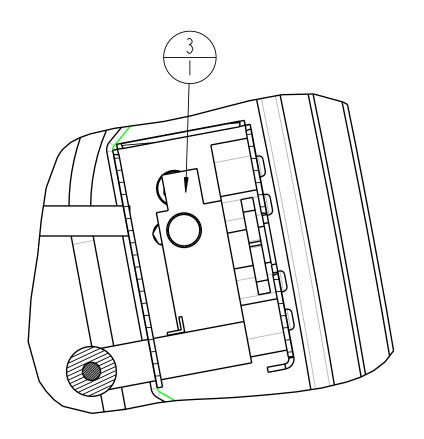
TOLERANCES UNLESS NOTED	CUSTOMER NAME & MOD NO.: TORO MULTIPRO 5		600	MATL SPEC:	
OTHERWISE	CUSTOM PRODUCTS 1715 SOUTH SIBLEY LITCHFIELD, MN 55				
.X ± .09 .XX ± .06	<i>TTLE</i>	DRWG SIZE	DRWG NO.		REV LEVEL
.XXX ± .03 HOLE SIZE ±.015/-010 ANGLE ± .5 °	ASSEMBLY, HEADLINER	D	4	-   4680	A
ANGLE $\pm$ .5		<b>drawn</b> : T	EO <b>Date</b> :	3/27/03	

ITEM #	DESCRIPTION	QTY
	2-15746	
2	3-16600_NUT-SERT_10-24	3
3	3-15567	
4	3-10106_25X625_BH_TOREX	4
5	3-11741	
6	3-10147_375_HHCS_X100	
7	3-10078_375_LOCK_WSHR	
8	3-10065_375_NUT	
9	3-14231_KNOB_RND_BLK	
10	3-10076_250_LOCK_WASHER	3
	3-12692_HHCS_M6X15X1C	3
12	3-17742_GRAB_HANDLE	
3	3-10204_25_HHCS_150	
4	3-10063_25_NUT	
15	3-11821_BALL_STUD	
16	3-10077_312_LOCK_WSHR	
7	3-10064_31_NUT	
18	3-16669_LT_DOOR_5600	
19	3-15952_LT_DOOR_5600	
20	3-17957	
1		

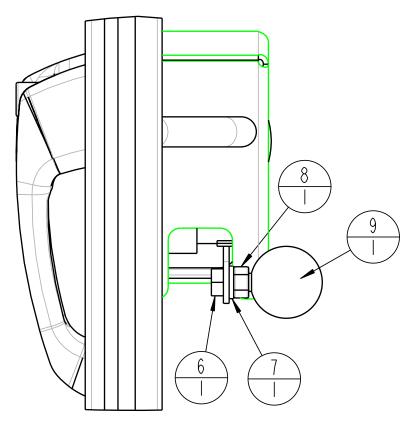




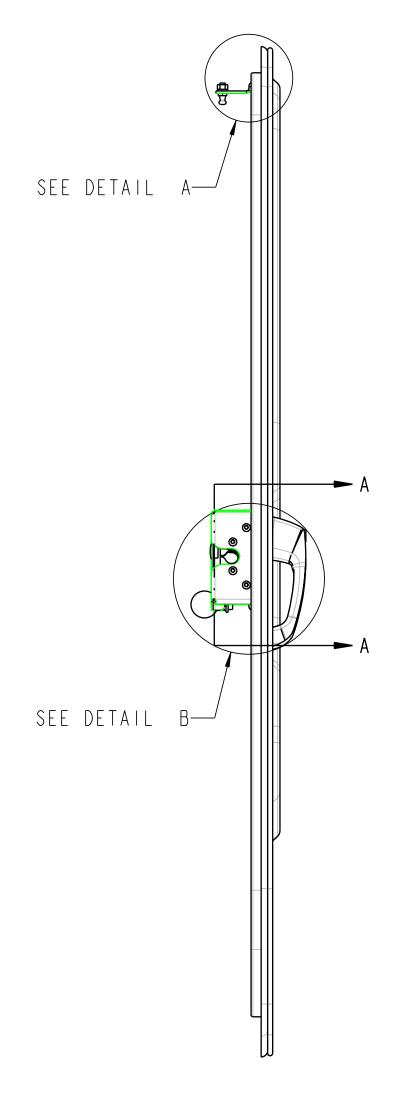




SECTION A-A SCALE 0.500



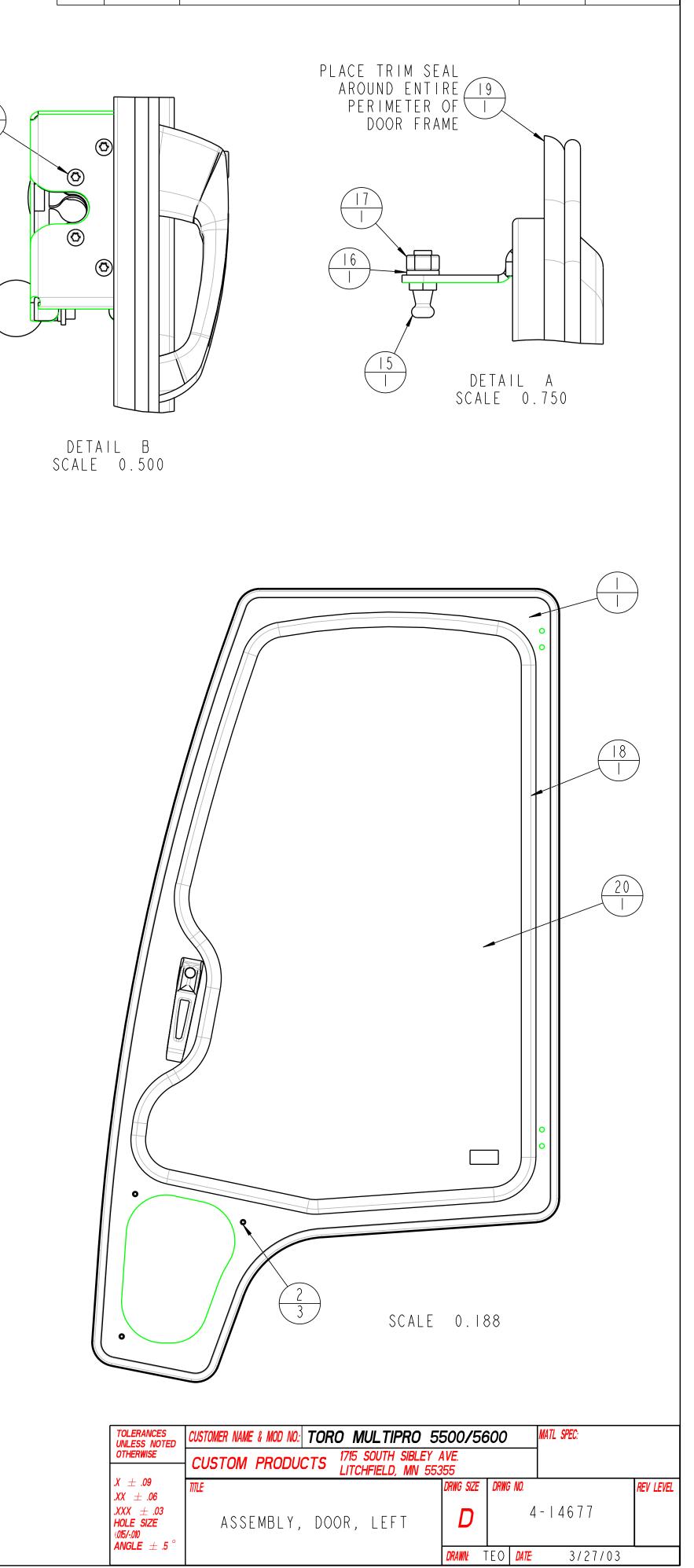
DETAIL C SCALE 0.500



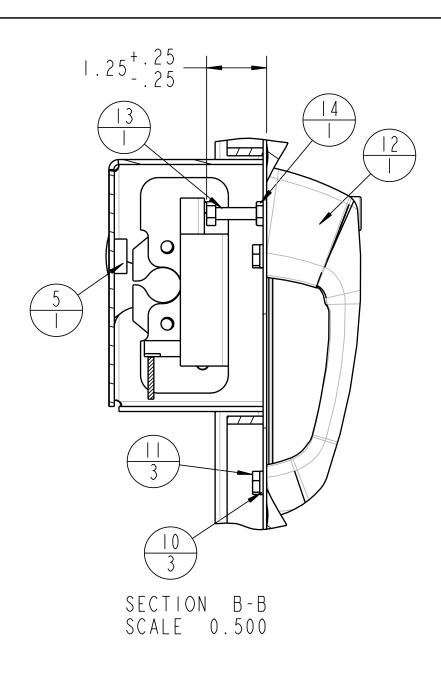
REV. DCR NO.
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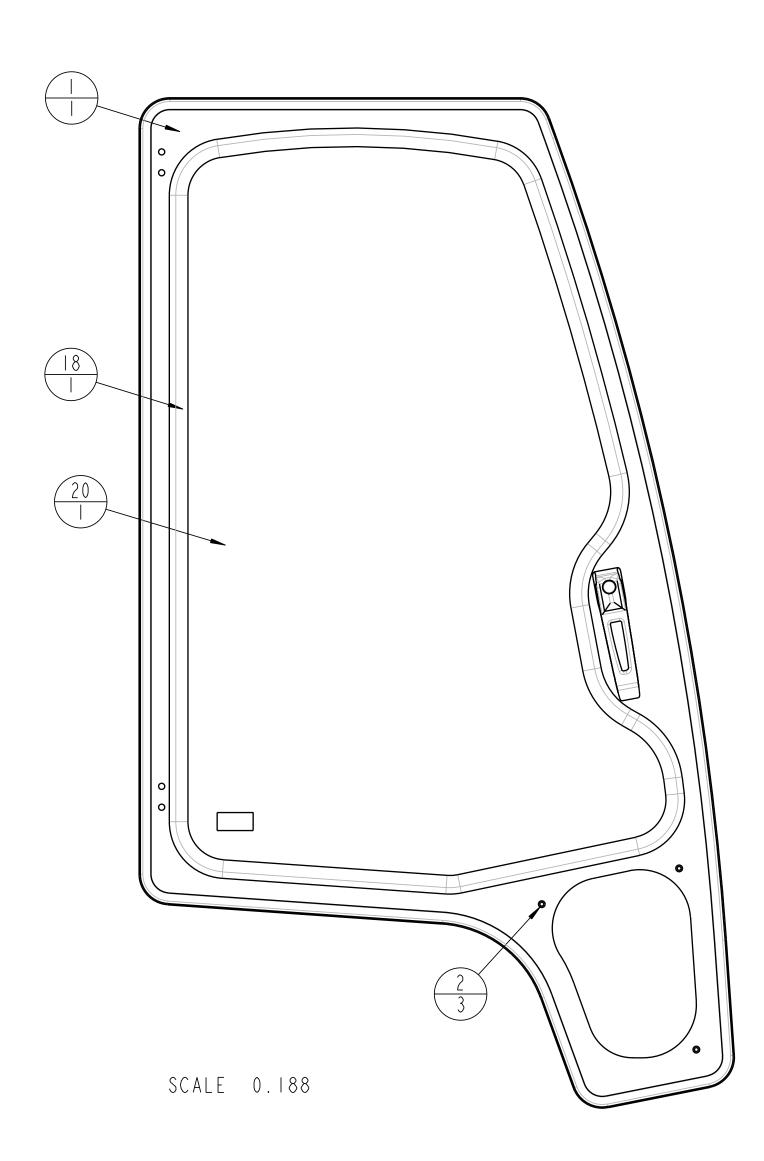
4 4 DESCRIPTION

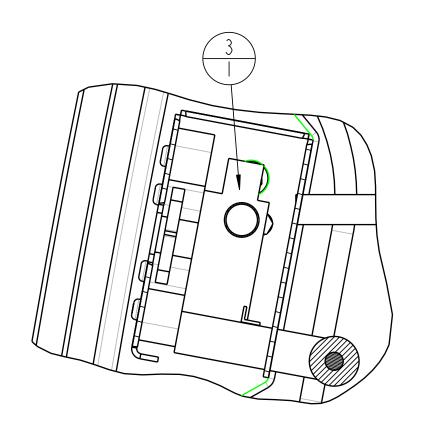
DRAFTSMAN DATE



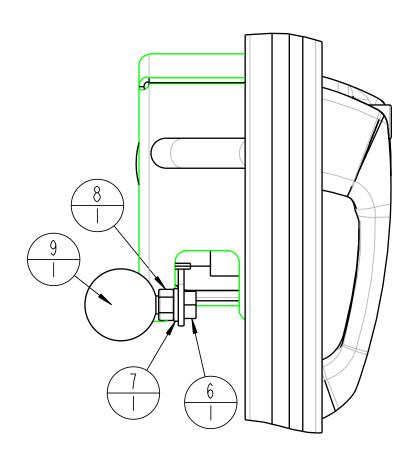
ITEM #	DESCRIPTION	QTY
	2-15745	
2	3-16600_NUT-SERT_10-24	3
3	3 - 1 5 6 4 0	
4	3-10106_25X625_BH_TOREX	4
5	3-11741	
6	3-10147_375_HHCS_X100	
7	3-10078_375_LOCK_WSHR	
8	3-10065_375_NUT	
9	3-14231_KNOB_RND_BLK	
10	3-10076_250_LOCK_WASHER	3
	3-12692_HHCS_M6X15X1C	3
12	3-17742_GRAB_HANDLE	
3	3-10204_25_HHCS_150	
4	3-10063_25_NUT	
5	3-11821_BALL_STUD	
16	3-10077_312_LOCK_WSHR	
17	3-10064_31_NUT	
18	3-16669_RT_DOOR_5600	
19	3-15952_RT_DOOR_5600	
20	3-17957	



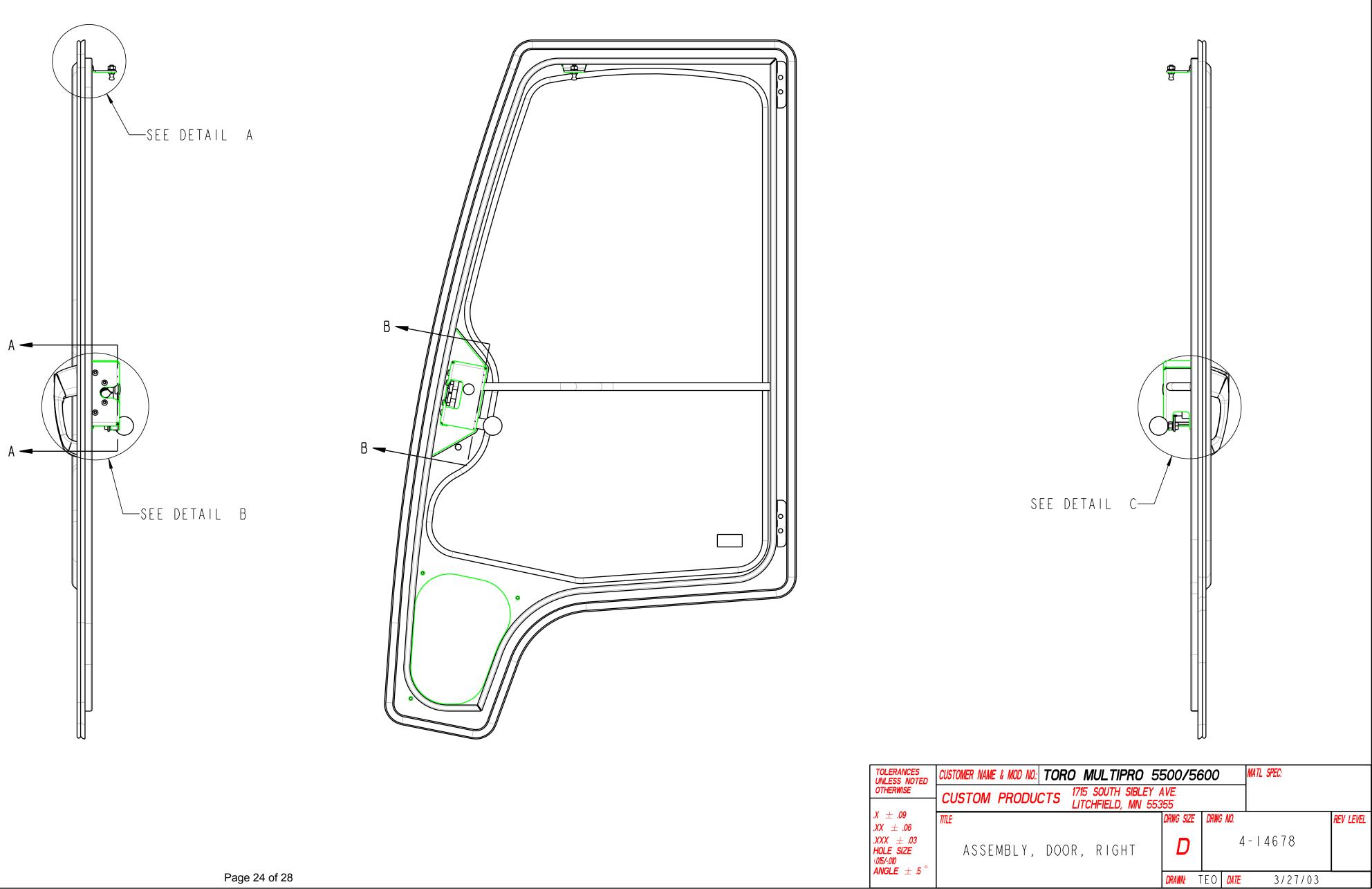


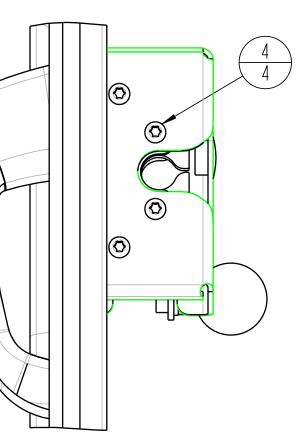


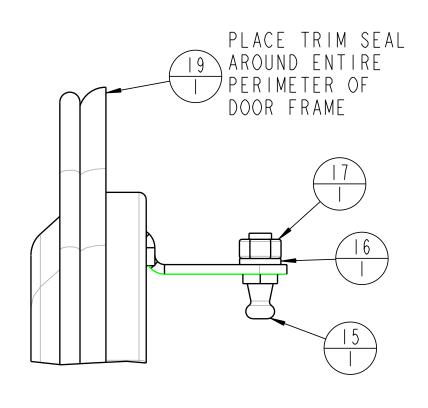
SECTION A-A SCALE 0.500



DETAIL C SCALE 0.500

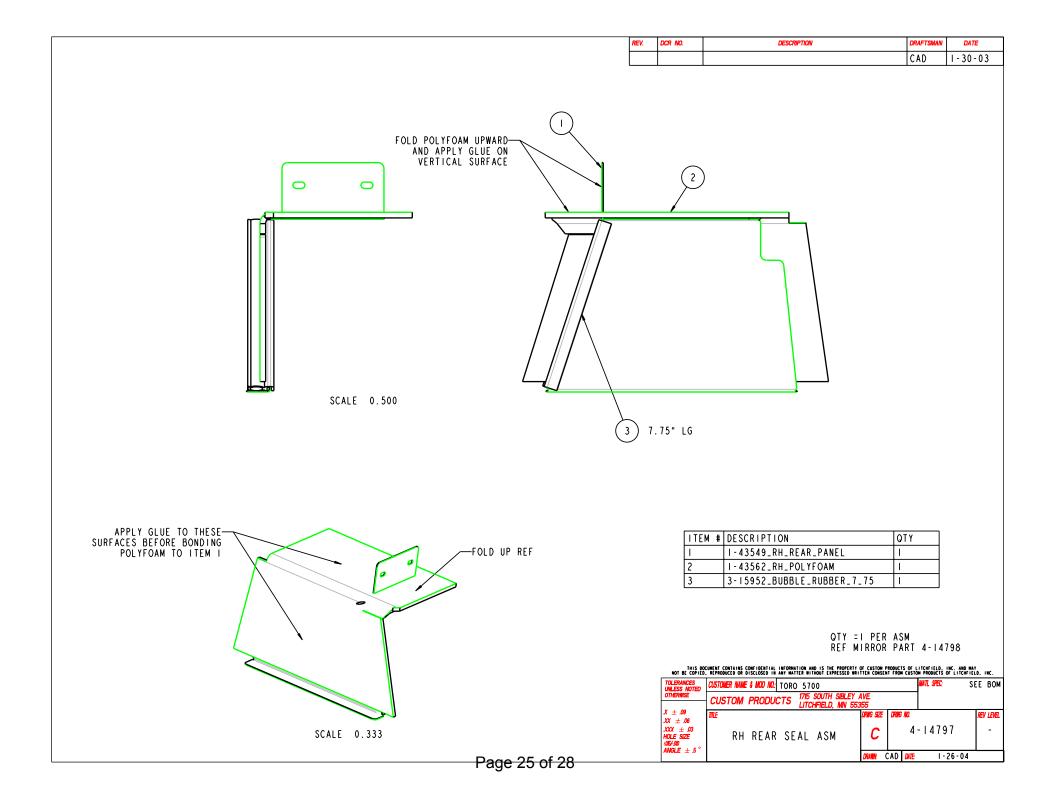


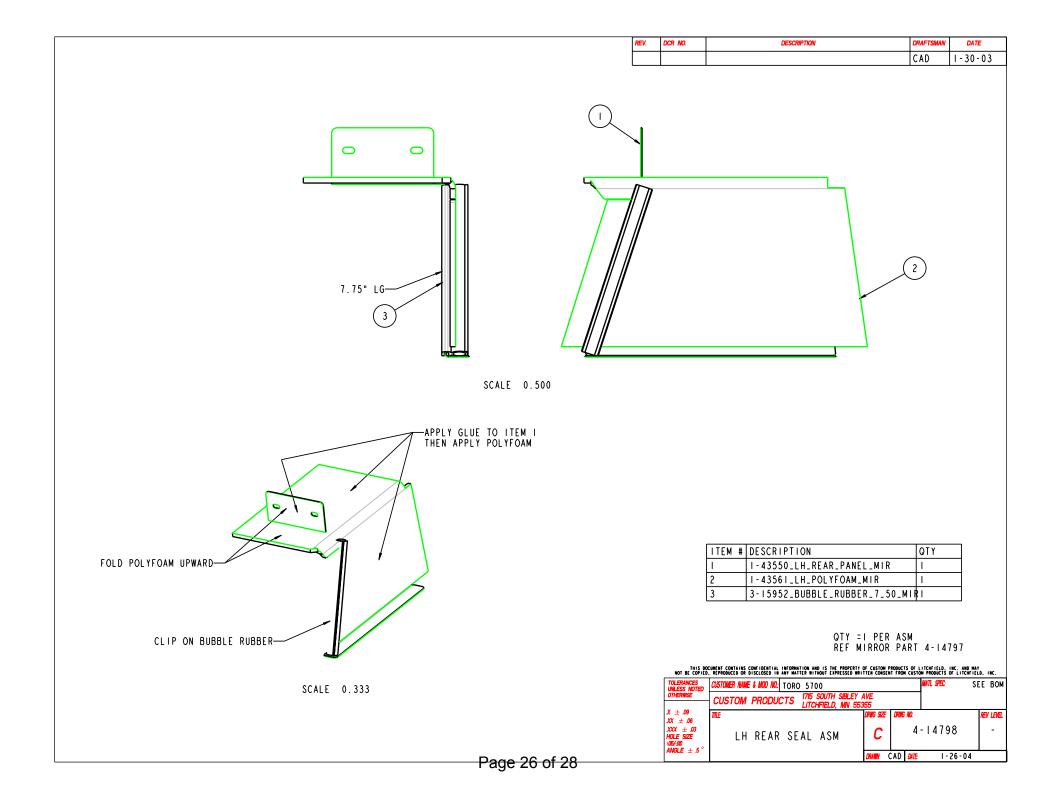


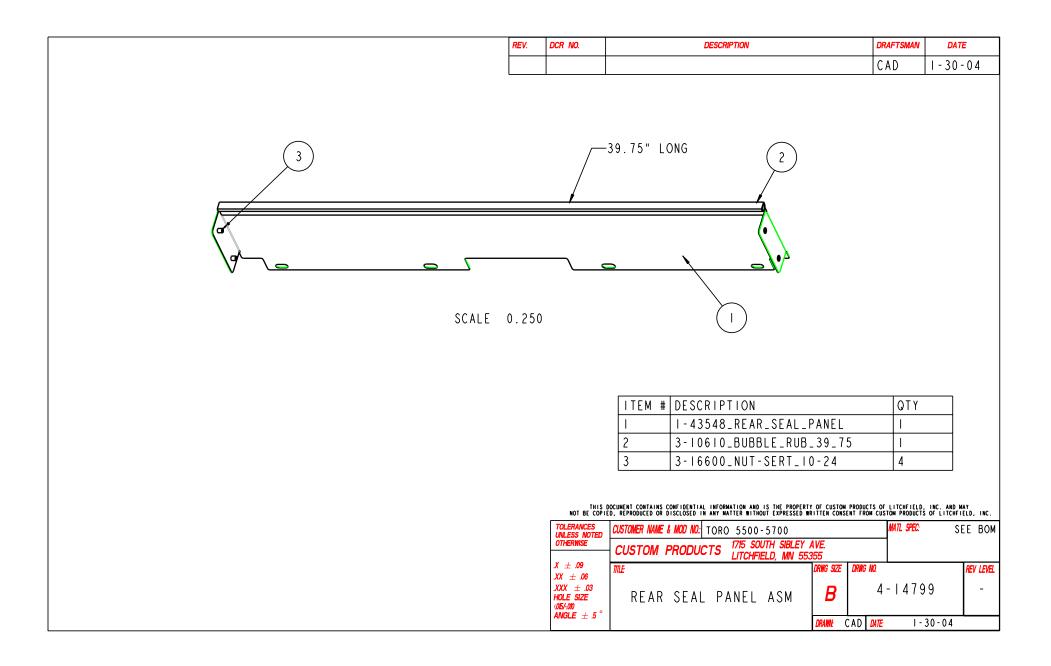


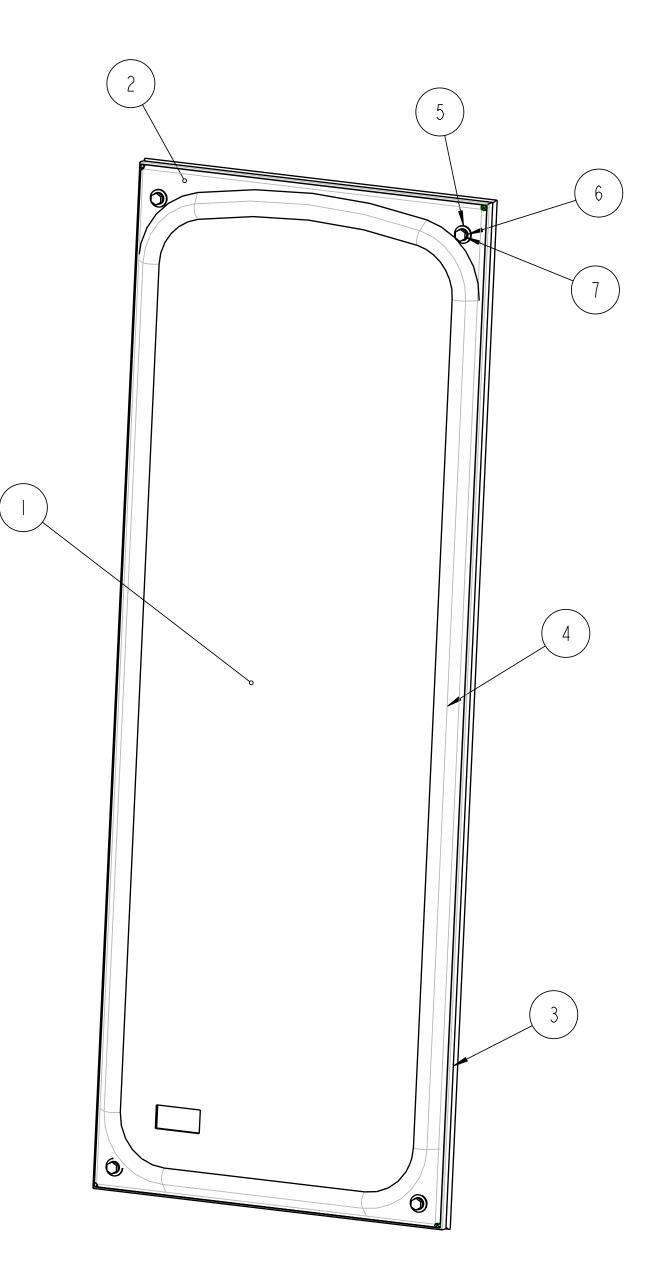
DETAIL A SCALE 0.750

DETAIL B SCALE 0.500

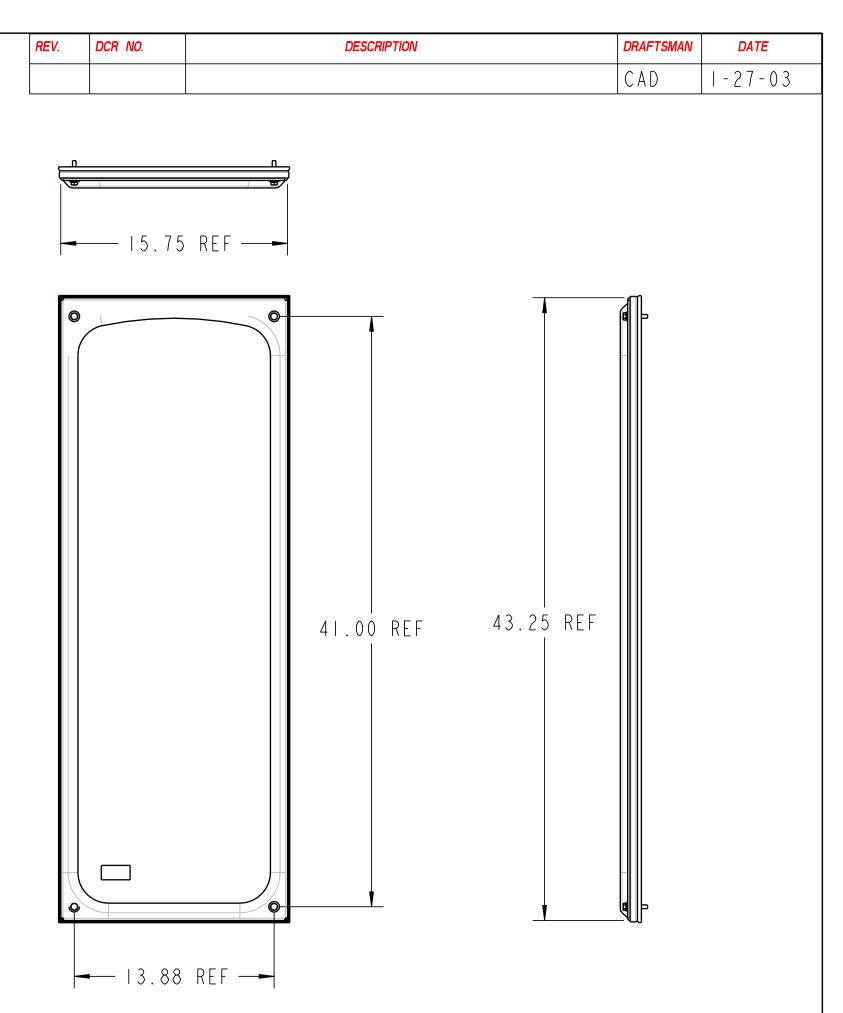








SCALE 0.250



### SCALE 0.150

ITEM #	DESCRIPTION	QTY
	3 - 1 7 9 5 9	
2	I-43560_REMOVABLE_WINDOW_PANEL	
3	3-15068_BUBBLE_RUB_SMALL	
4	3-16669_WIN_RUBBER	
5	3-10084_250_WASHER	4
6	3-10076_250_LOCK_WASHER	4
7	3-10204_25_HHCS_150	4

QTY =2 PER ASM

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NOT BE COFIED,	, REPRODUCED OR DISCLOSED IN ANY MATTER WITHOUT EXPRESSED WRT	TIEN CONSENT FROM CU	JSTOM PRODUCTS OF LITCHFTE	LD, INC.
TOLERANCES UNLESS NOTED	CUSTOMER NAME & MOD NO .: TORO 5700		<i>MATL SPEC</i> : S	EE BOM
OTHERWISE	CUSTOM PRODUCTS 1715 SOUTH SIBLEY			
.X ± .09 .XX ± .06	TTLE	DRWG SIZE DRWG NO		REV LEVEL
.XXX ± .03 HOLE SIZE +.015/-010 ANGLE ± .5 °	REMOVABLE SIDE REAR WINDOW ASM	C	4 -   4796	-
ANGLE $\pm$ .5		DRAWN: CAD DA	<i>TE:</i> I - 26 - 04	-