

COZYcab™

JOHN DEERE 1400-1500 Series Cab MOUNTING INSTRUCTIONS



**Fits with 2 post folding ROPS mower,
sweeper, snow blower or blade options**

A-11241

Manufactured by:

CUSTOM PRODUCTS
OF LITCHFIELD, INC.

BOX 70 • LITCHFIELD, MINNESOTA 55355-0070

(320) 693-3221 Fax: (320) 693-7252

1-800-222-5463

Website address: www.800cabline.com

SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities, and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

IMPORTANT: This cab must only be used on units outfitted with a FOLDING ROPS (Roll Bar).

DO NOT place this cab on a unit with a non-folding ROPS.

DO NOT remove the top half of the folding ROPS to accommodate this cab.

DO NOT weld, cut, drill, modify or remove the ROPS in any manner unless instructed by manufacturer.

Thoroughly inspect cab mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches, or on hillsides.

Wait for tractor to **STOP** before dismounting.

Check clearance carefully before driving under any objects.

Avoid operating sideways on a steep slope whenever possible.

ALWAYS buckle safety belt while operating tractor.

Never exceed factory recommended specifications.

Cab Installation

- 2.1) Pull roll bar pins and tip upper roll bar section down.
- 2.2) Tilt steering column towards seat.
- 2.3) Tip-up seat towards steering column.
- 2.4) Open engine cover –Some may choose to remove engine cover and set cover aside.
- 2.5) From the rear side of the tractor, there are 4 bolts that secure a mount plate to the roll bar. Doing one side at a time, remove the two bolts that mount the support plate to the roll bar. Attach the Cab Adapter Plate 1-42147 (Refer to Mount kit Drawing 4-14563) to the roll bar mount plate (See figure 2-5). Reinstall the same bolts with the plate in the lowest position. Repeat procedure on the other side and install the second Cab Adapter Plate.

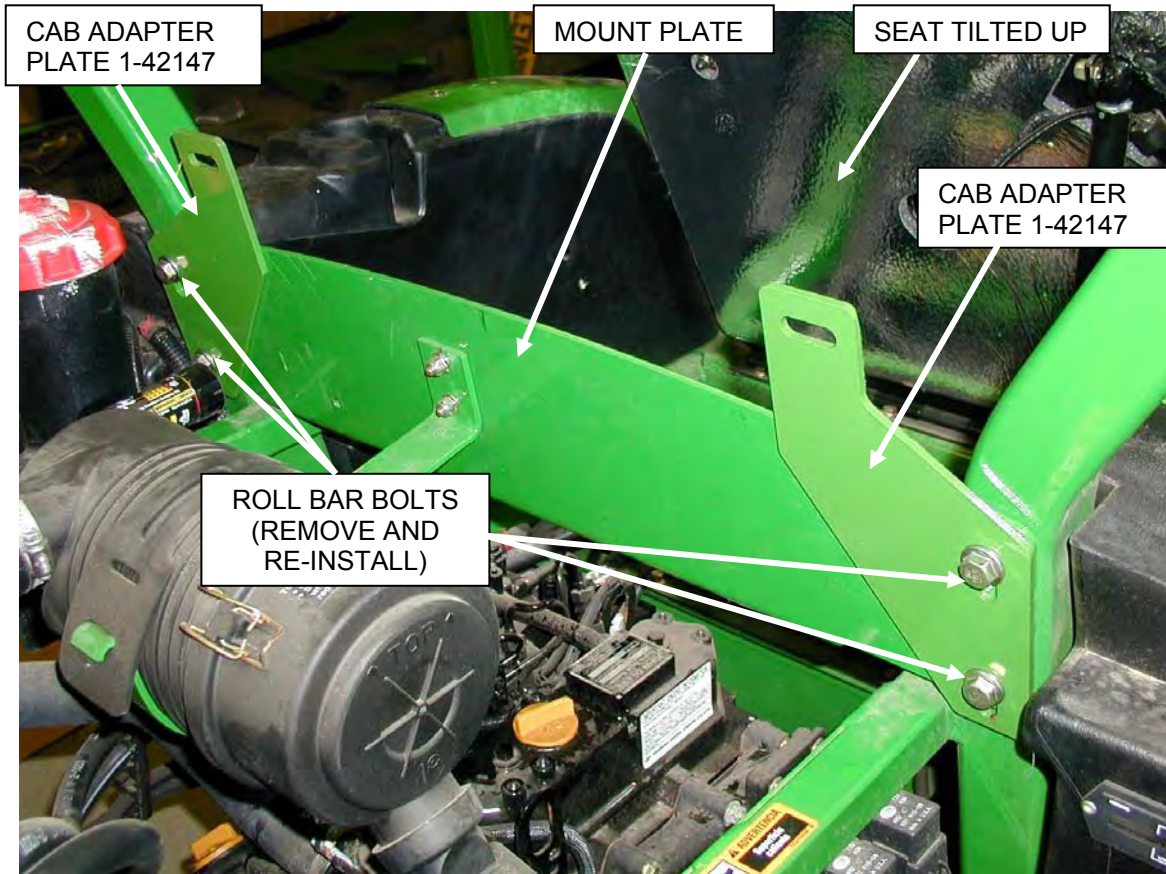


FIGURE 2-5

- 2.6) Next, inspect the cab. There are 2 (Two) lifting brackets mounted at the top of the cab. Verify that the brackets and fasteners are tight prior to lifting the cab. Attach lifting mechanism, lift, detach and dispose of the shipping pallet and the shipping supports.
- 2.7) While the cab is in the air, apply the adhesive mount padding, (Refer to items 5, 6 and 7 on mount kit drawing 4-14563).
- 2.8) Position the cab over tractor. Carefully lower the cab down onto the unit making sure the rear of the cab is placed over the cab adapter plates, recently installed. The rear cab radius-window will fit into the roll bar area. Allow the heater hoses to fit around the left rear side of the cab and the red electrical wire around the right rear side. Center the cab, side to side. (See figure 2-8).

Cab Installation (Continued)

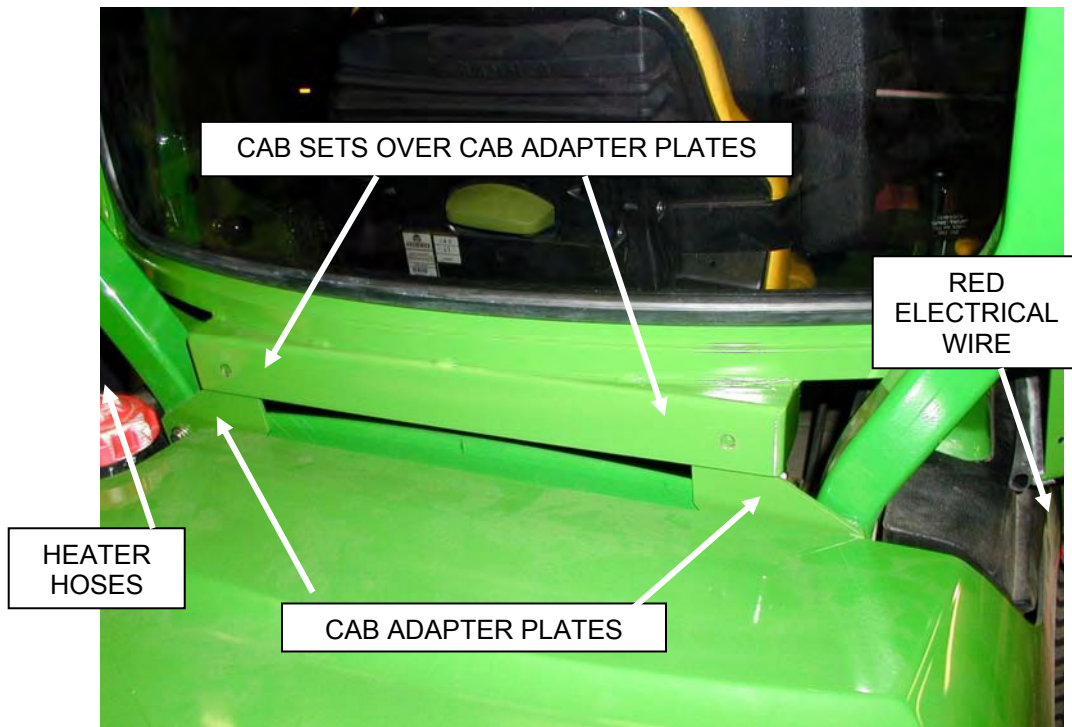


FIGURE 2-8

- 2.9) Secure cab with (2) 3/8" bolts, (4) 3/8" flat washers and (2) 3/8" nylock nuts (Refer to items 1, 2, 3 and 4 on mount kit drawing 4-14563). See figure 2-9.

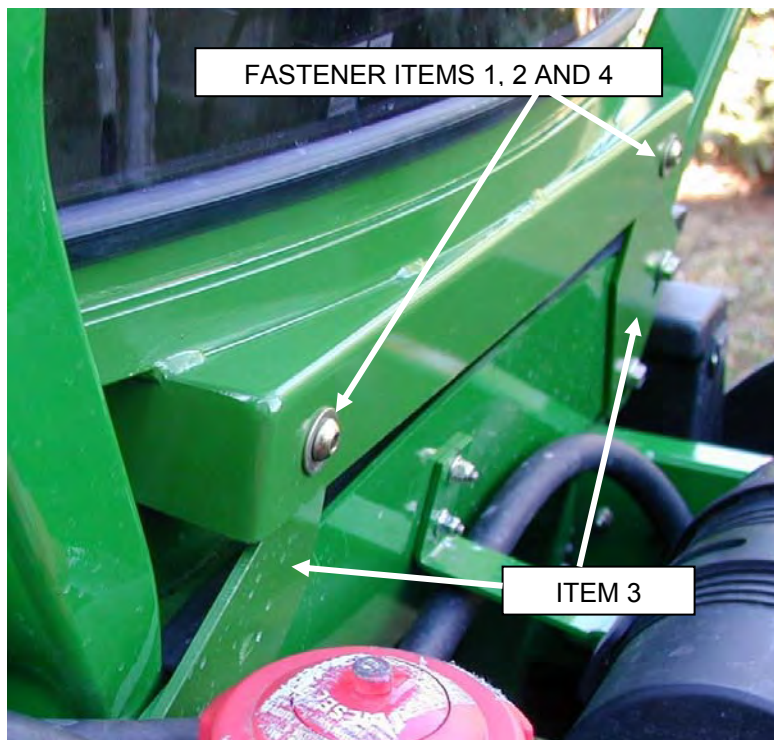


FIGURE 2-9

Cab Installation (Continued)

- 2.10) From inside the cab, there are four holes located on the cab floor, used for securing the cab to the frame of your unit. Match-Drill the holes, using a 7/16" diameter drill bit. Verify there are no obstructions on the underside of the unit's frame.
- 2.11) Secure the floor of the cab to the unit using 4 bolts, 8 flat washers and 4 nylock nuts (Items 1, 2 and 4 on mount kit drawing 4-14563). See figure 2-11.



Figure 2-11

- 2.12) The lifting brackets on top of the cab should now be removed and stored for future use if needed. Check the rear adapter plates and adjust if needed. Tighten all bolts.
- 2.13) With the seat tipped forward, install the rear skirt from the inside using the 10-24 UNC fasteners shipped with the mnt kit. (Refer to item 15 on mount kit drawing 4-14563). See figure 2-13.

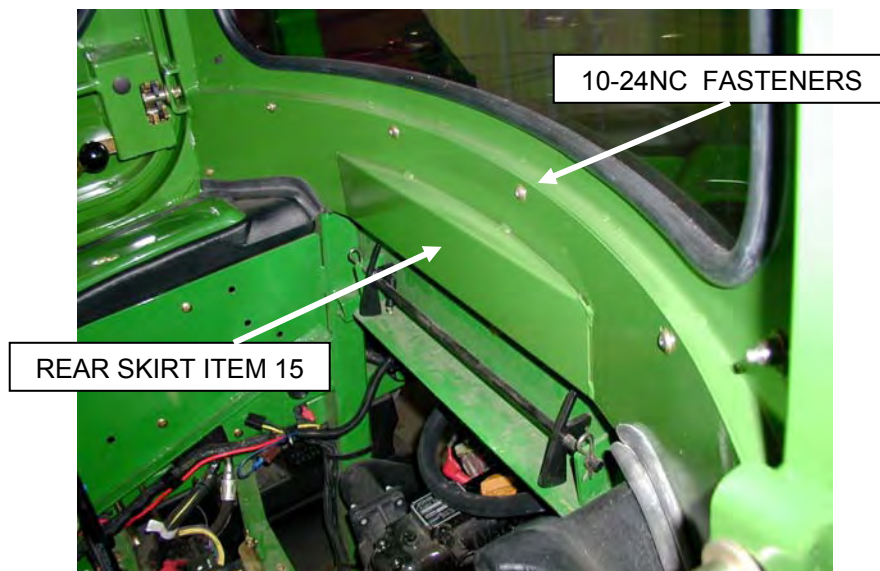


Figure 2-13

ELECTRICAL MOUNTING

- 3.1) Disconnect battery.
- 3.2) The cab is supplied from the factory, pre-wired. Locate the 12 Gauge red wire that runs down the right rear cab frame tube.
- 3.3) With the engine hood opened, route the wire to the right inside area of the engine compartment.
- 3.4) Locate the wire assembly harness –3 (Refer to Item 14 on mount kit drawing 4-14563).
- 3.5) Remove two nuts that secure two relays located on the right side of the engine compartment (See Figure 3-5).

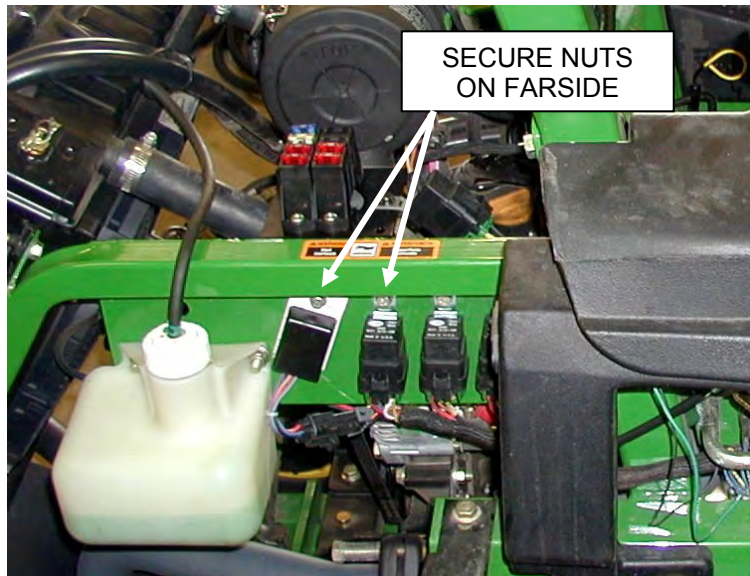


Figure 3-5

- 3.6) Install the wire assembly harness –3 (See Figure 3-6).
- 3.7) Re-install the two secure nuts attaching one black wire from the wire assembly.

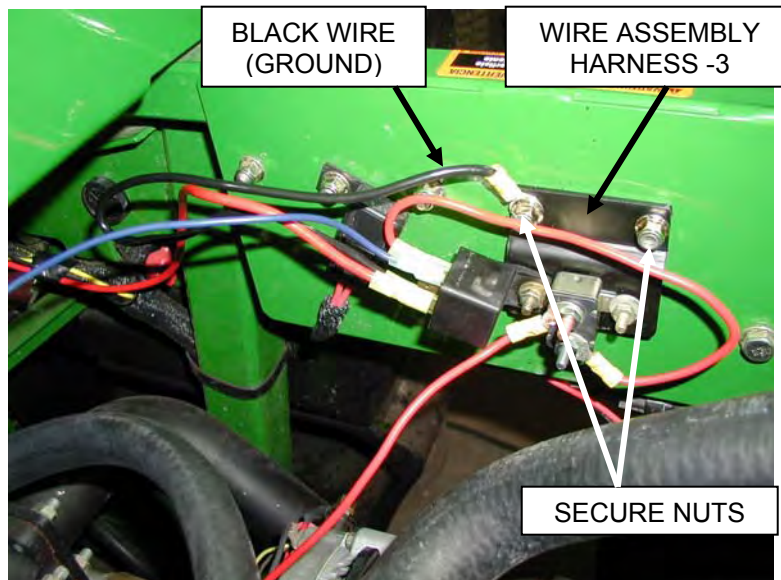


Figure 3-6

- 3.8) The red wire from the cab hooks attaches to pin number 87 on the black relay.
- 3.9) The red wire from the silver breaker switch hooks to the positive side of the starter post.
(See figure 3-9).

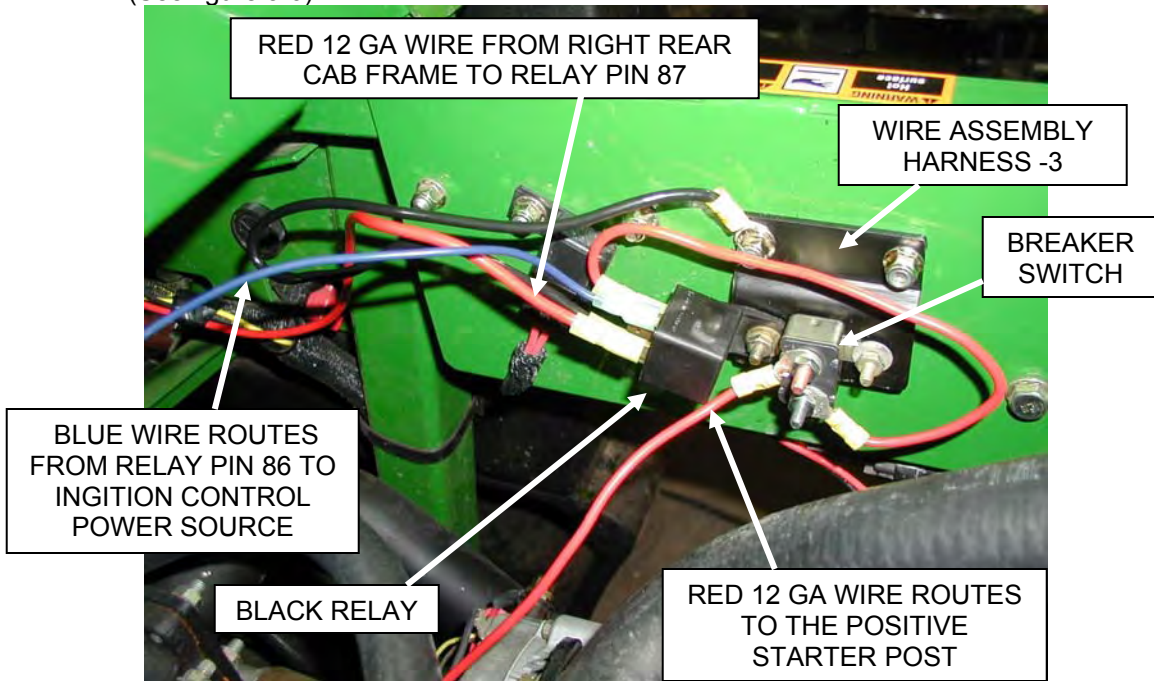


Figure 3-9

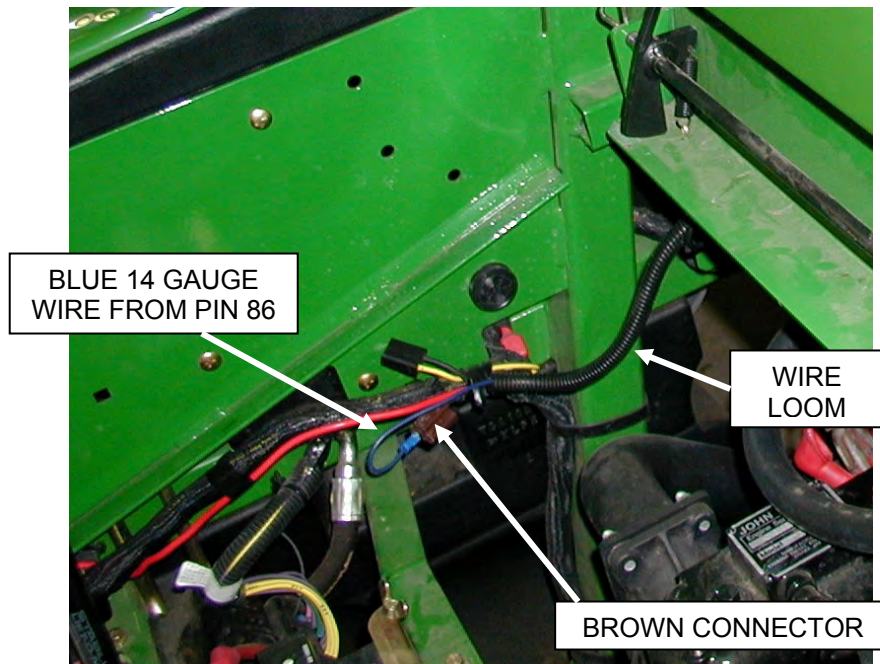


Figure 3-10

- 3.10) Connect the blue 14 gauge wire from relay pin 86 to an ignition-on power source that becomes energized when the ignition key is turned on. (See figure 3-10).
- 3.11) Cover and secure the wires with ½" plastic wire loom included with the mounting kit.
- 3.12) Re-connect the battery.

HEATER HOOKUP INSTRUCTIONS

Pressure/Hot Line to cab heater core;

- 4.1) With the engine hood opened, drain the radiator by opening the radiator drain plug.
- 4.2) The pressure-hot hose will be hooked up with the aluminum fitting, one brass fitting, O-ring washer and a 5/8" hose clamp (Items 8, 11, 12 and 13 on mount kit drawing 4-14563).
- 4.3) Unplug the electrical sensor and unscrew sensor fitting that is threaded into the water pump, near the underside of the thermostat location. Set the sensor and washer aside.
- 4.4) Use pipe seal thread tape or liquid pipe seal compound on all threaded fittings. Install the aluminum T-fitting (Item 8) with the rubber O-ring washer (Item 13) into the water pump. **Do not over-tighten!** When the O-ring washer seats, orientate the fitting so that the brass hose fitting (Item 11) can be installed easily.
- 4.5) Install the brass hose fitting (Item 11) into the aluminum T-fitting (Item 8).
- 4.6) Reinstall the electrical sensor fitting and washer into the aluminum T-fitting (Item 8).
- 4.7) The cab is shipped with two 5/8" heater hoses, hooked up from the factory. The outer line will be the hot-pressure line (See figure 4-2). Route hose and install onto the brass fitting (Item 11), securing it with a 5/8" hose clamp (Item 12). (See figure 4-1).

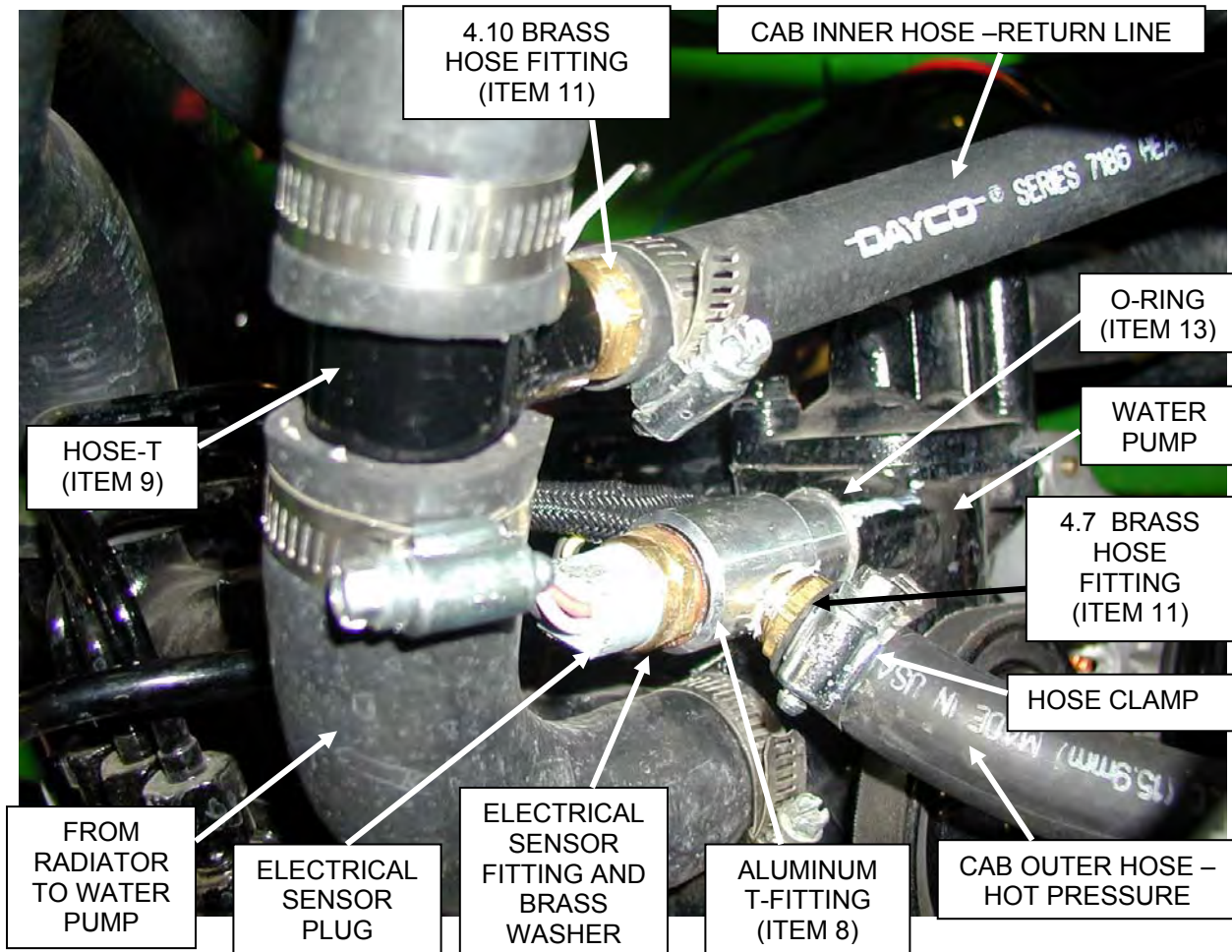


Figure 4-1

Return Line -from cab heater:

- 4.8) The return line will be hooked up using a hose-T, two 1-1/4" hose clamps and one brass fitting (Items 10, 11, 12 and 9 on mount kit drawing 4-14563).
- 4.9) Select the radiator hose that runs from the radiator to the water pump. Unclamp the hose at the radiator and remove an internal hose spring if the unit has one inside this hose.
- 4.10) Measure and mark the radiator hose from the water pump, 8 inches. Cut the radiator hose, removing a 3/4" section of the hose and install the hose-T (Item 9) and the two 1-1/4" hose clamps. Orientate the hose-T fitting so that the brass hose fitting (Item 11) can be installed easily.
- 4.11) Re-install the internal hose spring into the radiator hose.
- 4.12) Install the brass hose fitting with pipe seal tape or liquid pipe seal compound (Item 11) into the hose-T (Item 9).
- 4.13) Select the remaining cab hose (This should be the inner-return line), measure to the fitting, trim to length and install hose onto the brass fitting, securing it with a 5/8" hose clamp (Item 12).

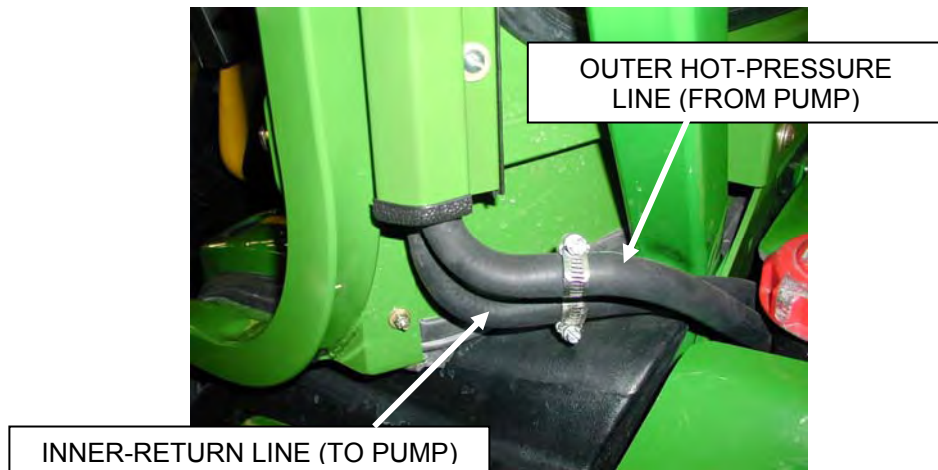


Figure 4-2

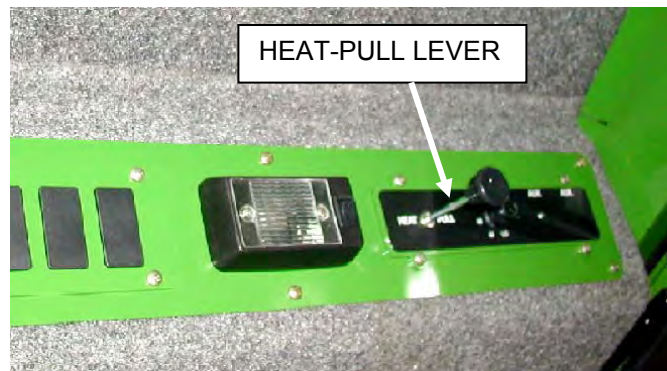


Figure 4-14

Filling the radiator:

- 4.14) Fill the radiator. Start the engine and let it run at fast idle. From the inside of the cab, pull the heat-pull lever out (See Figure 4-14), to circulate fluid through the heater lines. It may take several minutes to purge the air from the lines. Check the radiator level and add fluid until system is free of air.

ROTARY BRUSH ANTI-KICKBACK STOPS

FOR COZY CAB A-11241 and JOHN DEERE 1400 TRACTORS WITH ROTARY BRUSH ATTACHMENTS.

- A. Even though the rotary brush frame appears to have clearance when raised all the way up, the linkage of the assembly could allow the boom of the rotary brush to bounce therefore, contacting the cab when driving over rough terrain. The Rotary Brush Anti-Kickback stops will prevent the rotary brush's boom from contacting the cab when the brush is raised up.
- B. Remove the pin and chain links from each side of the front underside of the tractor deck. See Figure B.
- C. Re-use the pin to secure the Anti-kickback Stops # 1-44164. See Figure C1 and C2.

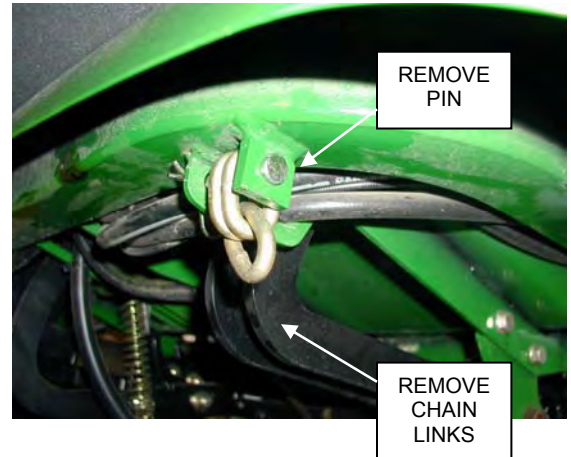


Figure B

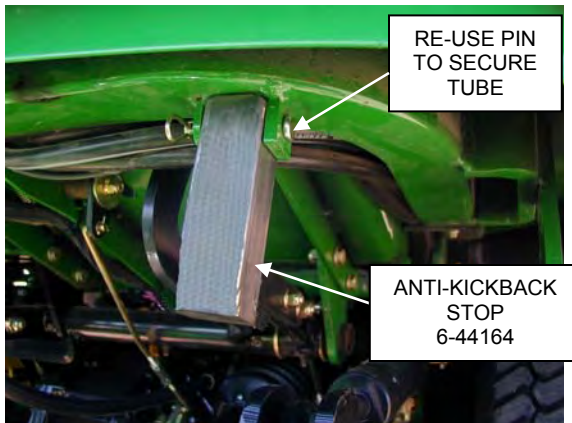


Figure C1

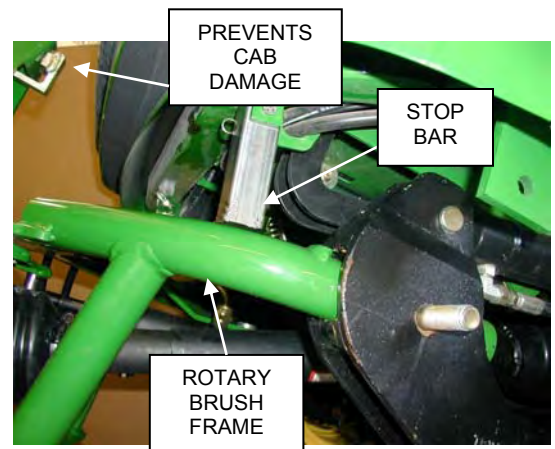


Figure C2

- D. When the rotary brush is not used, re-install the chain links and pin. See Figure D.



Figure D

INSTALLATION ADDENDUM

John Deere 1400-1500 Series 2 Heater Hook-Up Kit 8-14856

DATE: 8-23-04

FOR COZY CAB A-11241 and JOHN DEERE 1400-1500 Front mount tractors, SERIES 2 MODELS

Manufacturers have been known to change engines, water pumps, alternators and other components to improve performance of their product at anytime. In the case of John Deere's 1400-1500 Series 2 models, the water pump changed and an alternator bracket now makes it difficult to install the proper fittings for the Cozy Cab heater hookup.

Installation Steps (See Figure A);

1. The engine coolant should be drained, if not done so already.
2. Thread the metric jam nut onto the aluminum fitting.
3. Place brass washer against the jam nut.
4. Remove the threaded seal plug on the thermostat engine area near the alternator bracket, opposite the side from the temperature sensor.
5. Install the aluminum fitting with the jam nut and washer and position the fitting so that the brass fitting can be installed easily. Tighten the aluminum fitting by backing the jam nut against the brass washer.
6. Install the brass fitting with pipe thread seal tape into the aluminum fitting.
7. Connect the heater hose and hose clamp supplied with the cab's heater kit, to the brass fitting.

The lower return line hookup that connects to the lower radiator hose remains unchanged. Refer to cab mounting instruction manual 05-10386, if not connected.

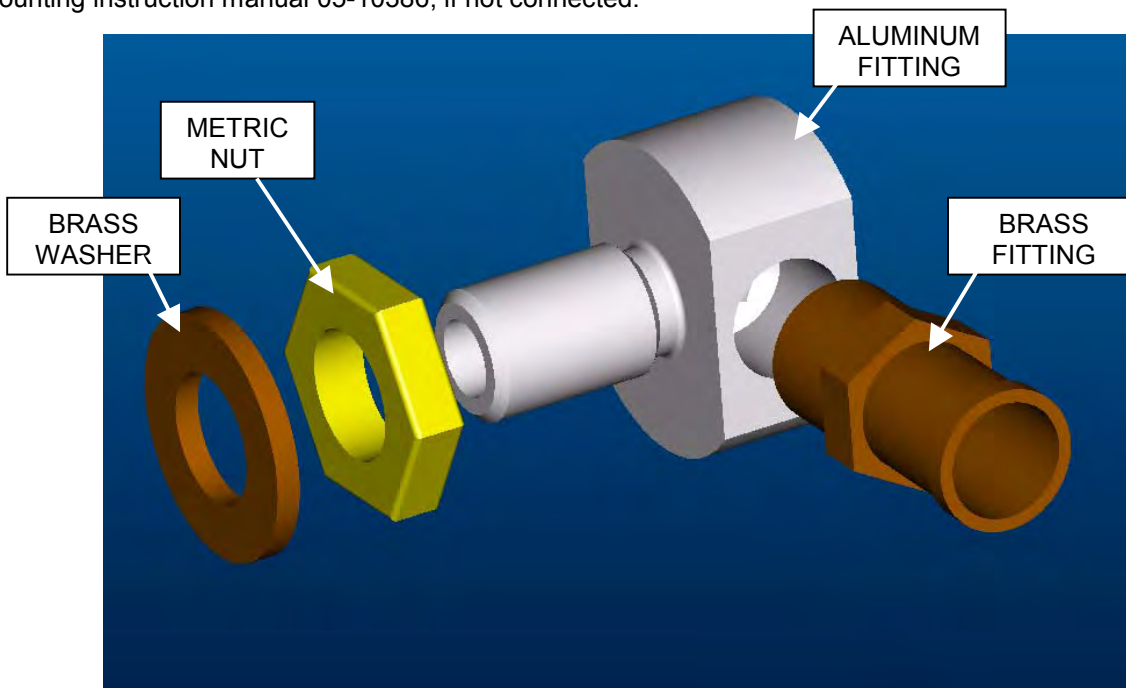


Figure A

Any you have questions or comments, feel free to contact us at:



BOX 70 • LITCHFIELD, MINNESOTA 55355-0070 (320) 693-3221 Fax: (320) 693-7252 1-800-222-5463
Web-site address: www.800cabline.com

Seat Seal Kit 4-14915 and Addendum Notes John Deere 1400-1500 Series 2

DATE: 1-10-05

FOR COZY CAB A-11241 and JOHN DEERE
1400-1500 Front mount tractors, SERIES 2
MODELS

B1. Electrical wiring revision; In step 3.10 of the mounting instruction manual states connecting the blue wire from the wire relay harness to a brown connector located under the seat. Series 2 models no longer have this brown connector. Using a test light, locate a control wire that becomes positive (+) when the key switch is turned on. Remove the blade connector and splice-connect the blue wire from the relay pin 86 of the wire relay harness using a blue 3-way splice (3-10982) supplied with this addendum to a control wire. Refer to drawing 3-17753 in the mounting instruction manual.

B2. Heater hookup comments; Units vary depending on the features of the tractor. A combination of fittings and additional shimming of the alternator may be needed to install the heater hookup fittings.

B3. Install Seat Seal Kit 4-14915.
See figures 1-7.

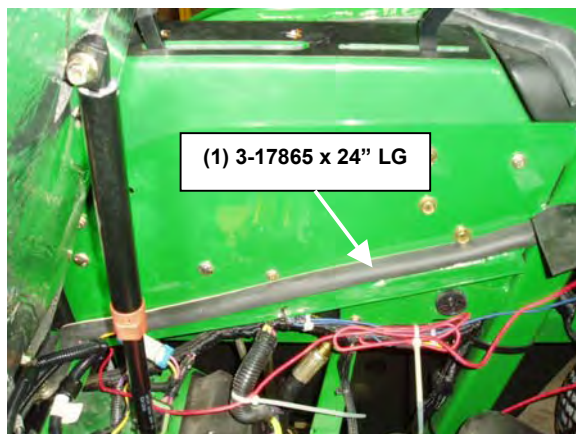


Figure 1

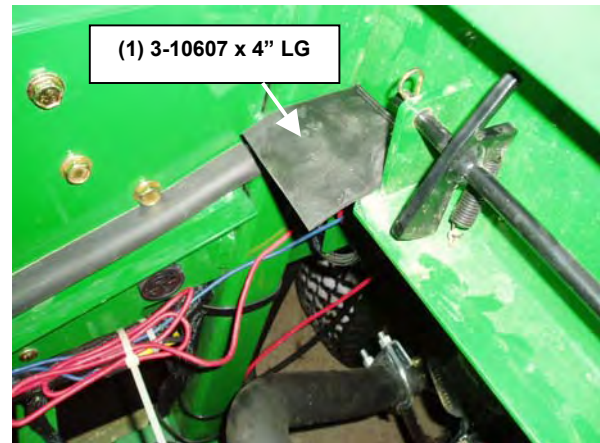


Figure 2



Figure 3

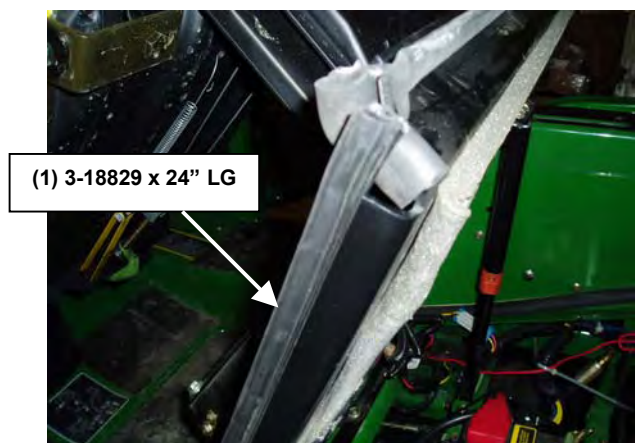


Figure 4

Seat Seal Kit 4-14915 and Addendum Notes John Deere 1400-1500 Series 2

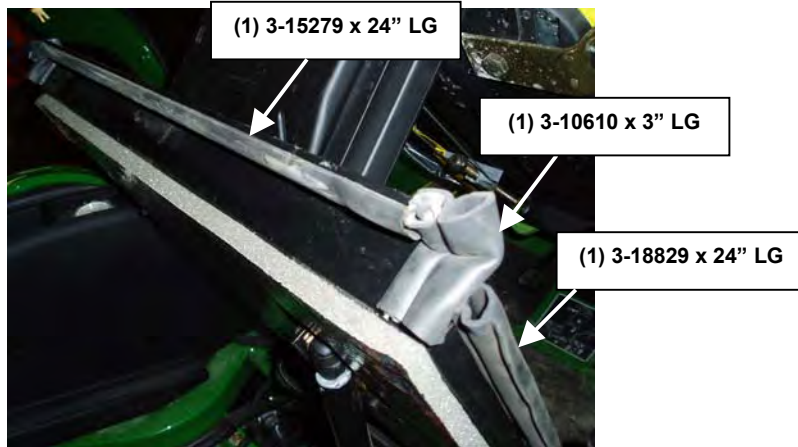


Figure 5

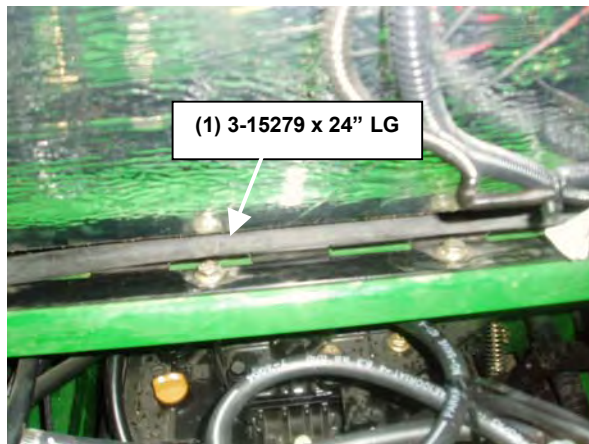


Figure 6

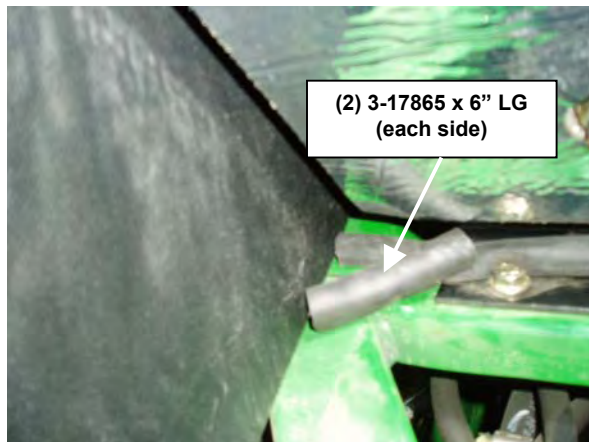


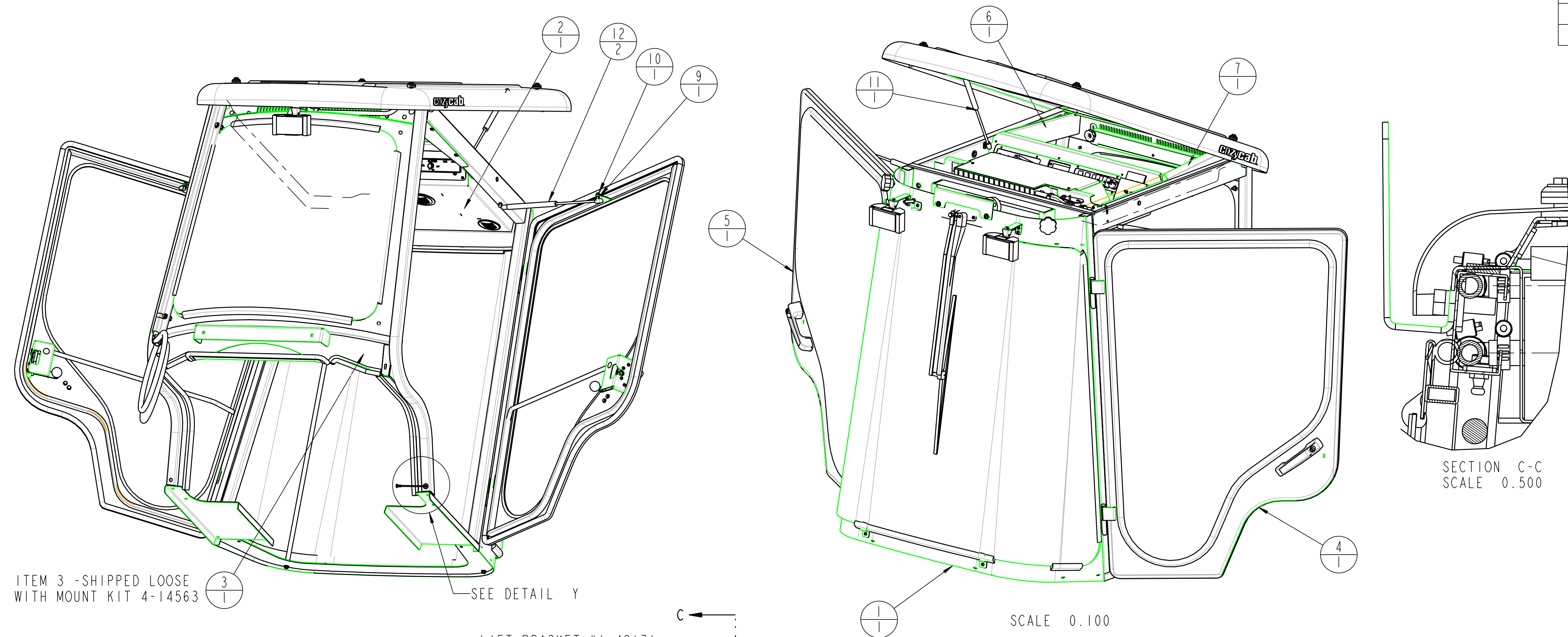
Figure 7

Any you have questions or comments, feel free to contact us
at:



BOX 70 • LITCHFIELD, MINNESOTA 55355-0070 (320) 693-
3221 Fax: (320) 693-7252 1-800-222-5463
Web-site address: www.800cabline.com

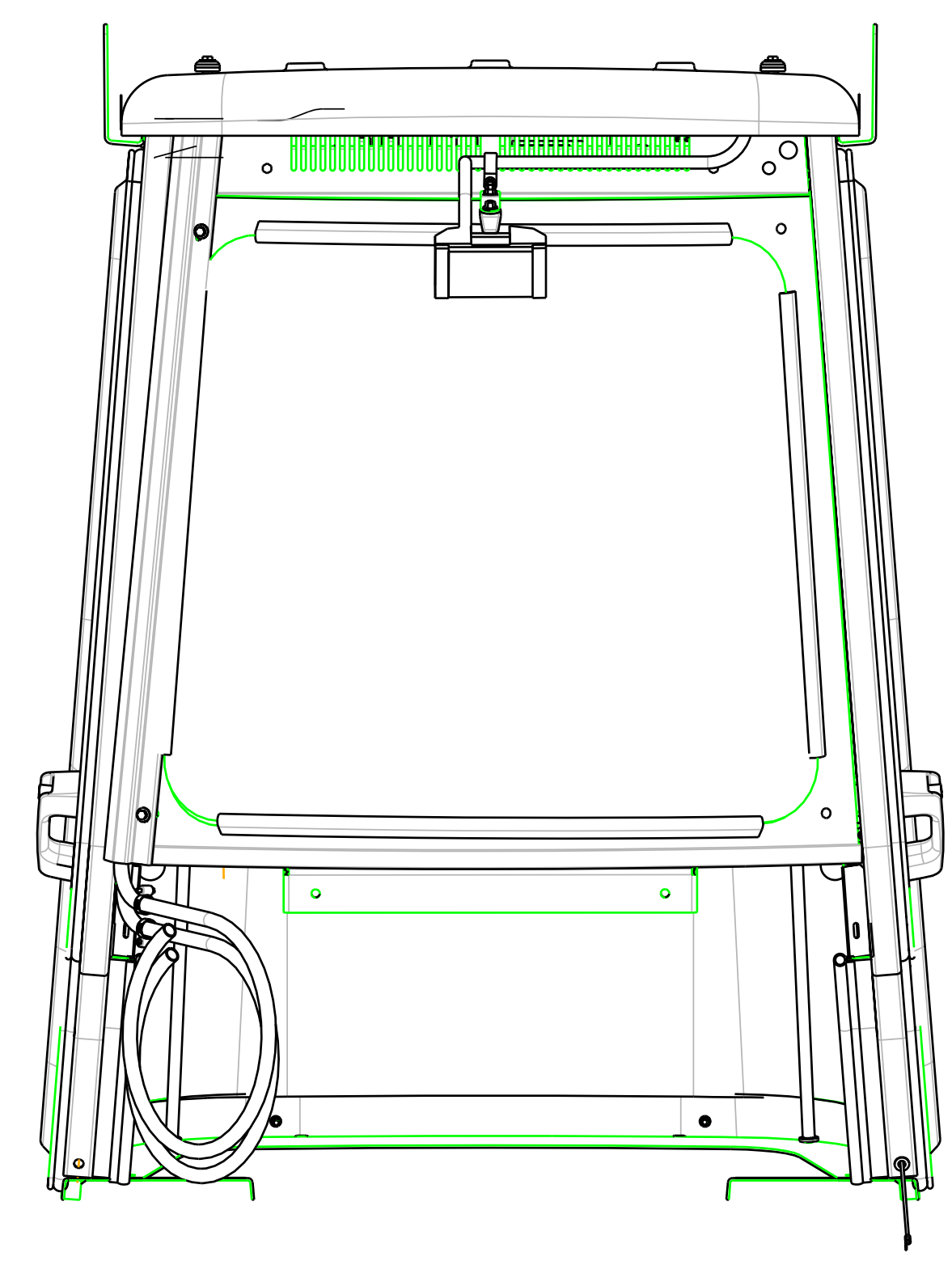
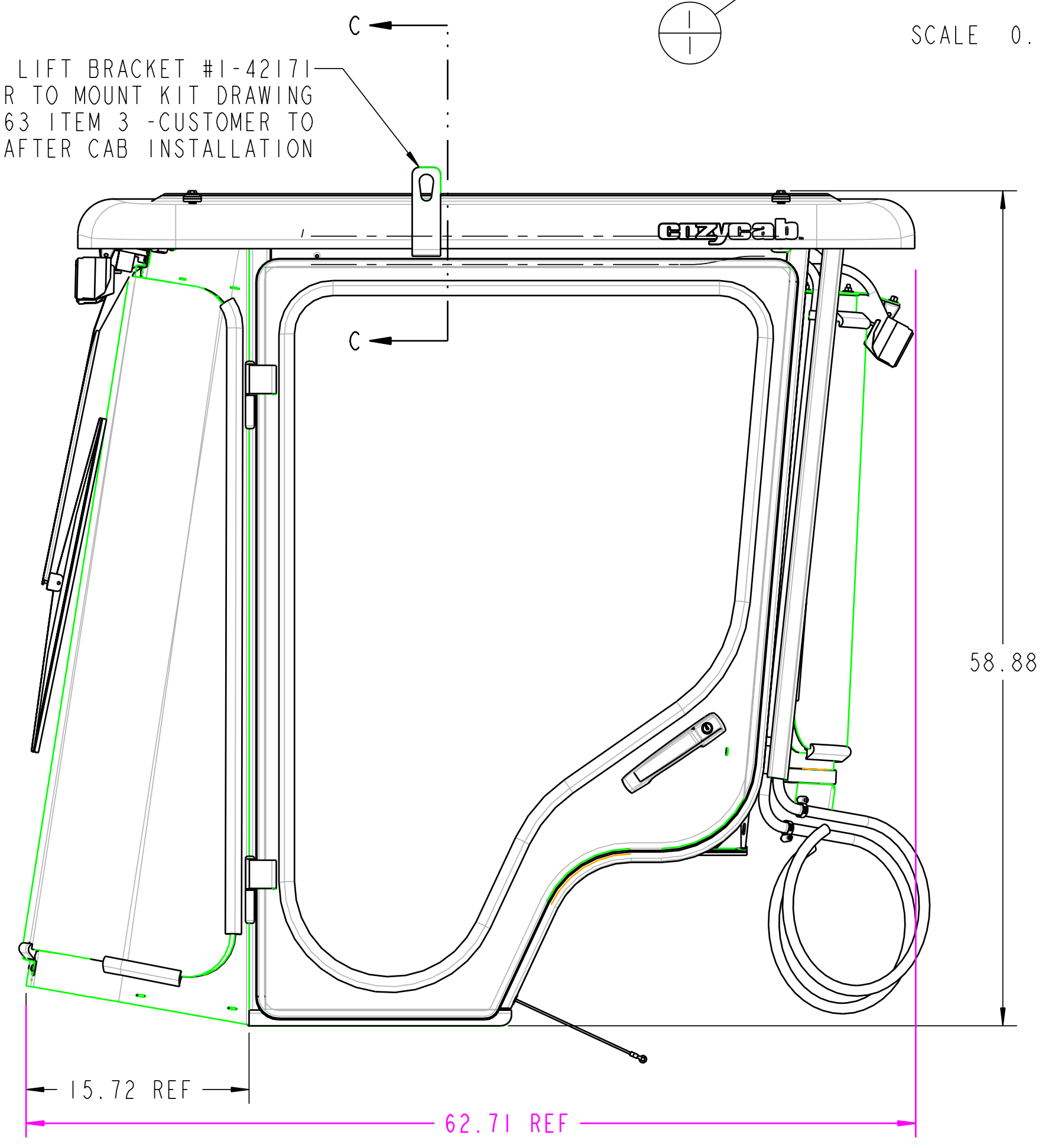
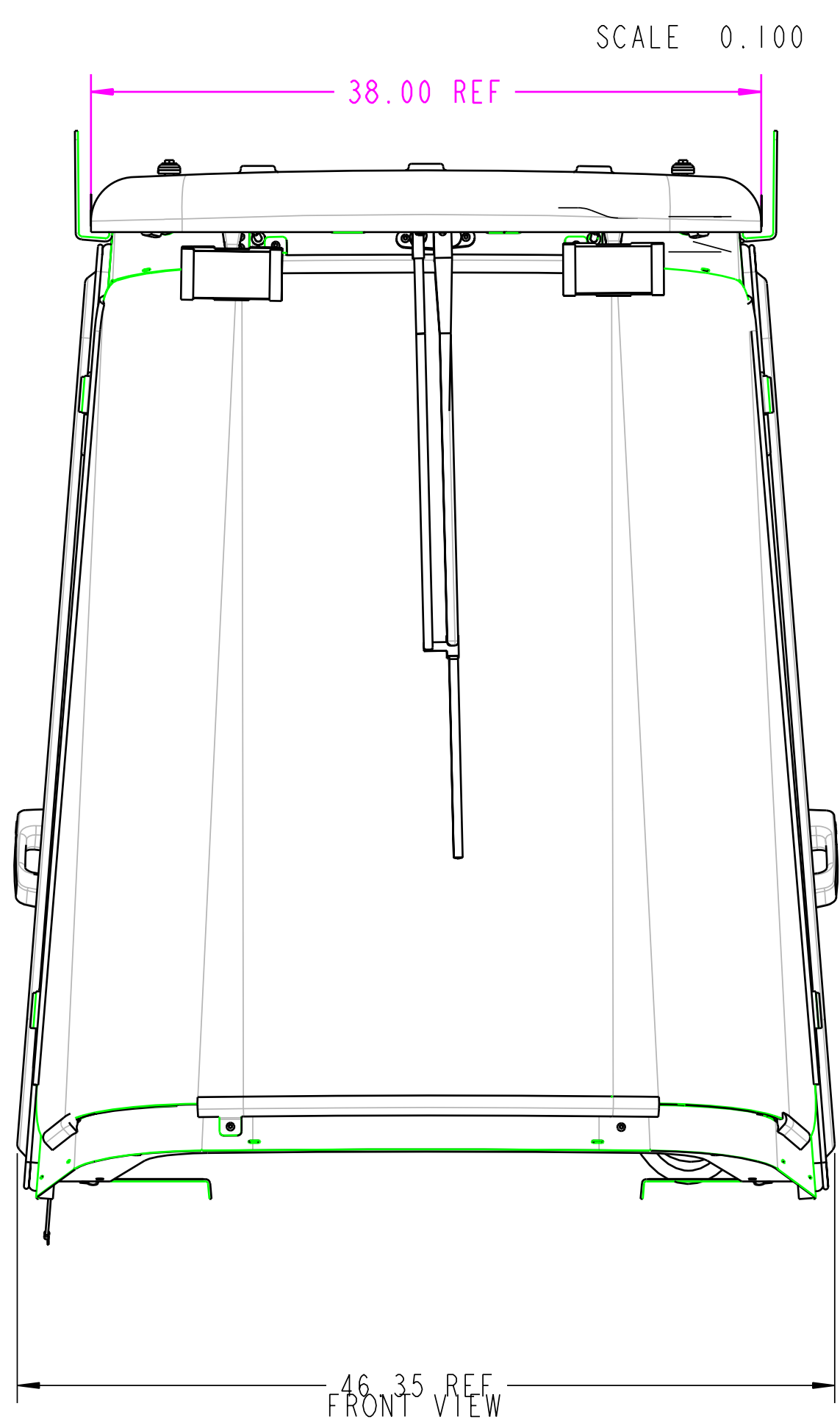
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A		ADDED ITEMS 22-26	CAD	12-6-01
B		ADDED SHEET 3	CAD	6-5-03



ITEM #	DESCRIPTION	QTY
1	4-14531_BODY_ASY	1
2	4-14533_HEAD_LINER_ASY	1
3	4-14577_SKIRT_ASSEMBLY	1
4	4-14529_DOOR_ASSEMBLY_LH	1
5	4-14530_DOOR_ASSEMBLY_RH	1
6	1-41925_CHANNEL_COVER_RH	1
7	1-41924_CHANNEL_COVER_LH	1
8	3-10103_MSCR_NO10_X50THPHIL	4
9	3-10077_312_LOCK_WSHR	1
10	3-11821_BALL_STUD	1
11	3-17747_GAS_SPRING_6_EXTX60LBS	1
12	3-13024_GAS_SPRING_6_EXT	2
13	3-17744_KNOB_2_50_375_STUD	2
14	3-10147_375_HHCS_X100	2
15	3-10086_375_WASHER	2
16	3-10073_375_NYLOCK	2
17	3-10728_GROM_50_MTG	1
18	3-10351_WIRE_12GA_RED_X_180	1
19	3-10673	2
20	3-16678_CAUTION_NON_ROPS	1
21	3-17171	1
22	4-14563_CAB_MOUNTING_KIT	SEE BOM
23	4-14566_ROOF_ASY_COMPLETE	1

ITEM 3 - SHIPPED LOOSE WITH MOUNT KIT 4-14563

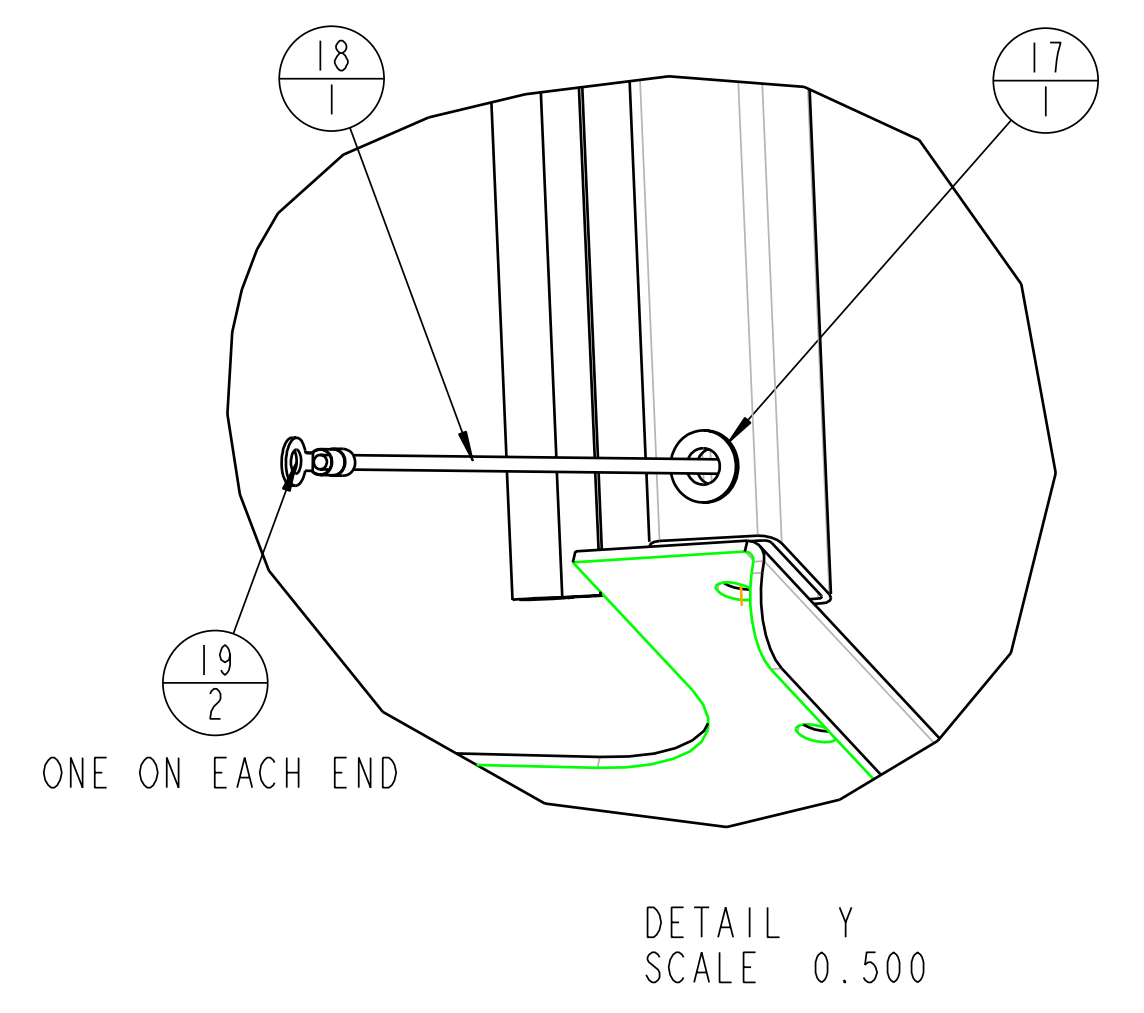
LIFT BRACKET #1-42171 REFER TO MOUNT KIT DRAWING 4-14563 ITEM 3 -CUSTOMER TO REMOVE AFTER CAB INSTALLATION



REAR VIEW

OPTIONS P/N	OPTION DESCRIPTION	QTY PER
4-14567 -TEMP	WARNING LIGHT MOUNTING KIT	1
4-14568 -TEMP	WASHER FLUID KIT	1
4-14569 -TEMP	AIR CONDITIONER KIT	1
4-14570 -TEMP	RADIO ADAPTER PLATE KIT	1

ROUTE DOWN RIGHT REAR TUBE RED 12 GA WIRE x 15 FT TO FUSE BLOCK TERMINAL



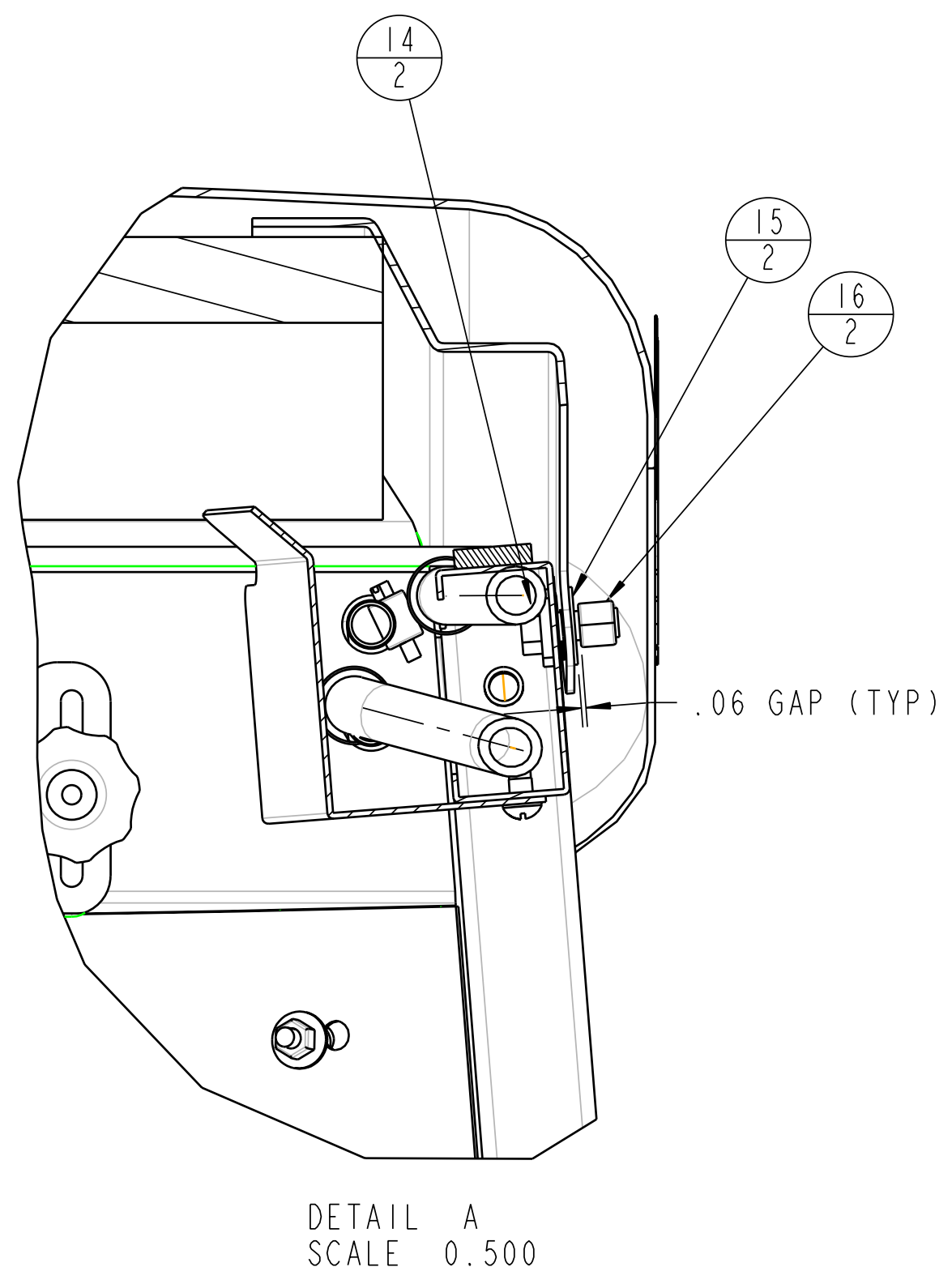
THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE

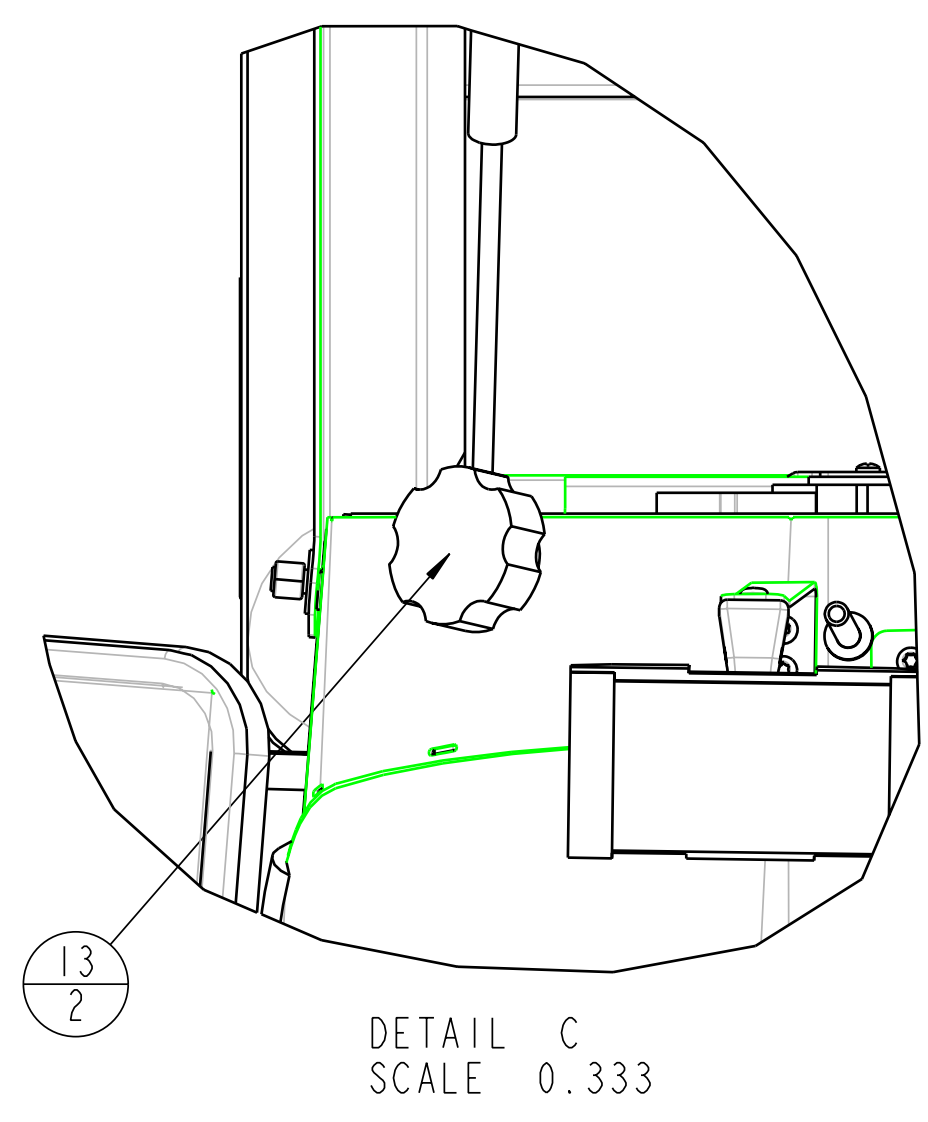
CUSTOMER NAME & MOD NO. JOHN DEERE 1400 SERIES MATL SPEC:

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

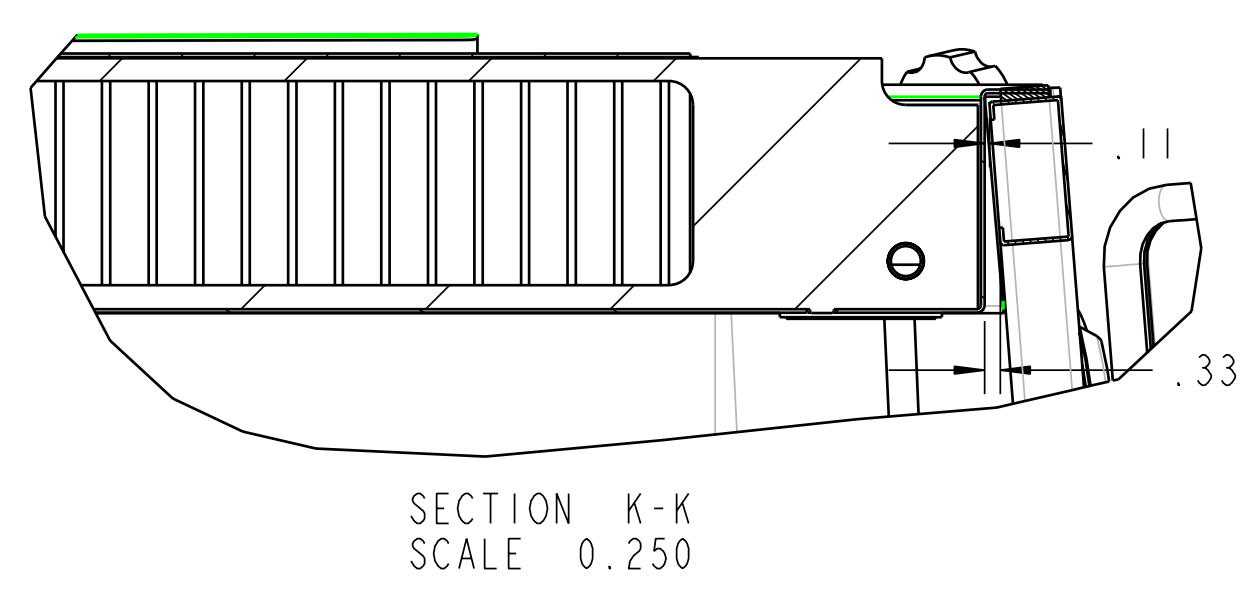
TITLE	DRWG SIZE	DRWG NO.	REV LEVEL
CAB ASSEMBLY 1400 SERIES	D	4-14528	B
SHEET 1 of 3		DATE	8-20-01



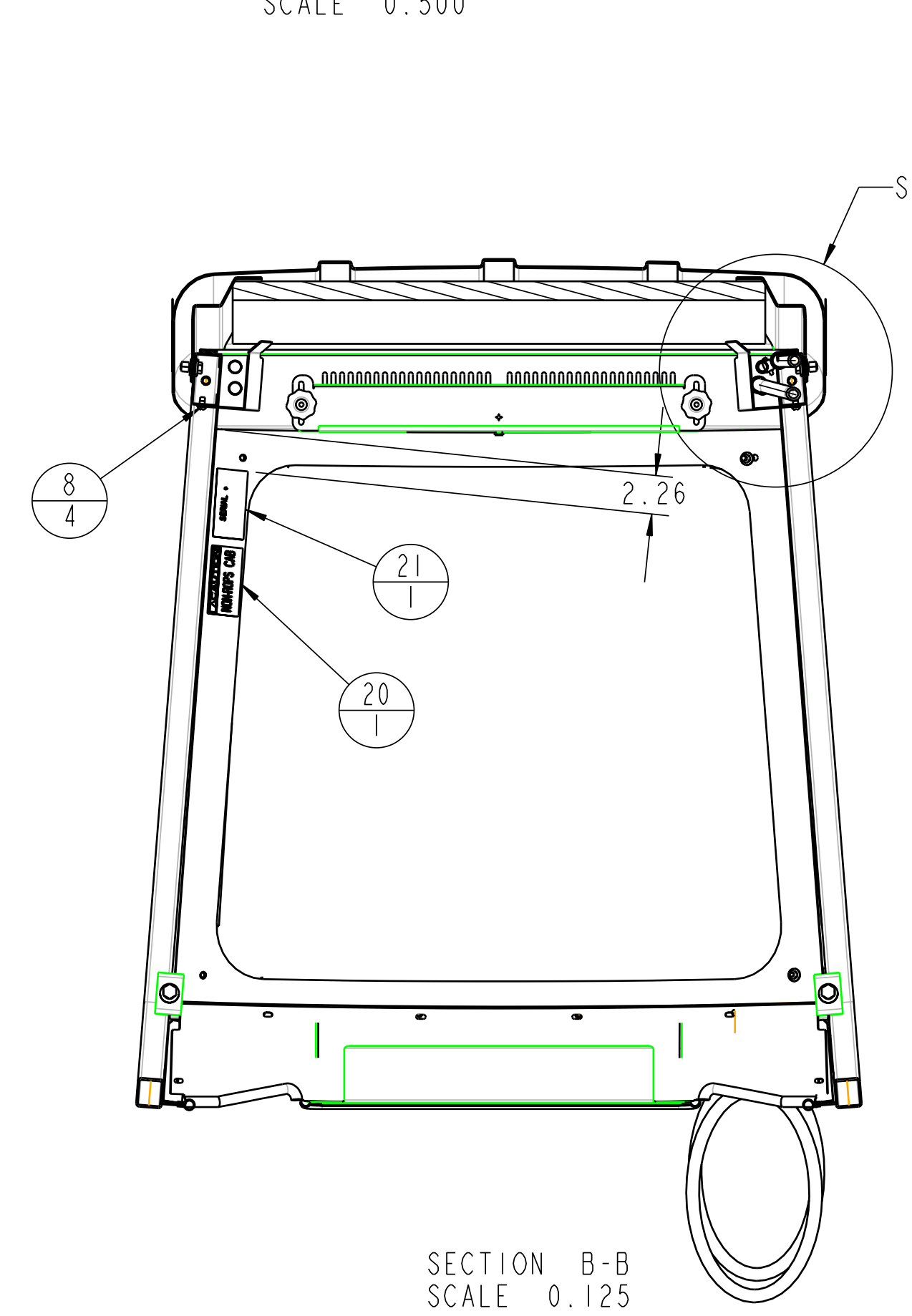
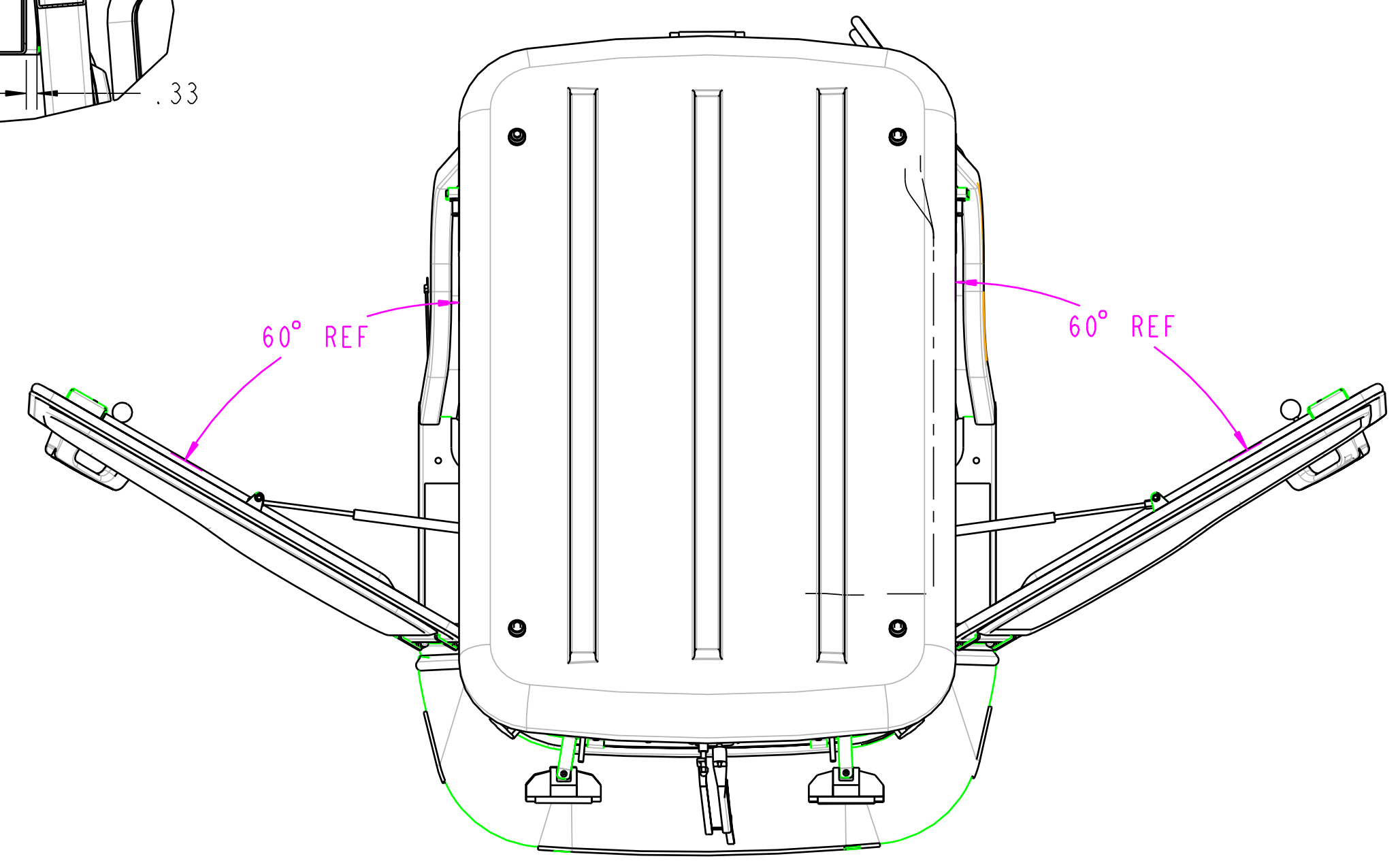
DETAIL A
SCALE 0.500



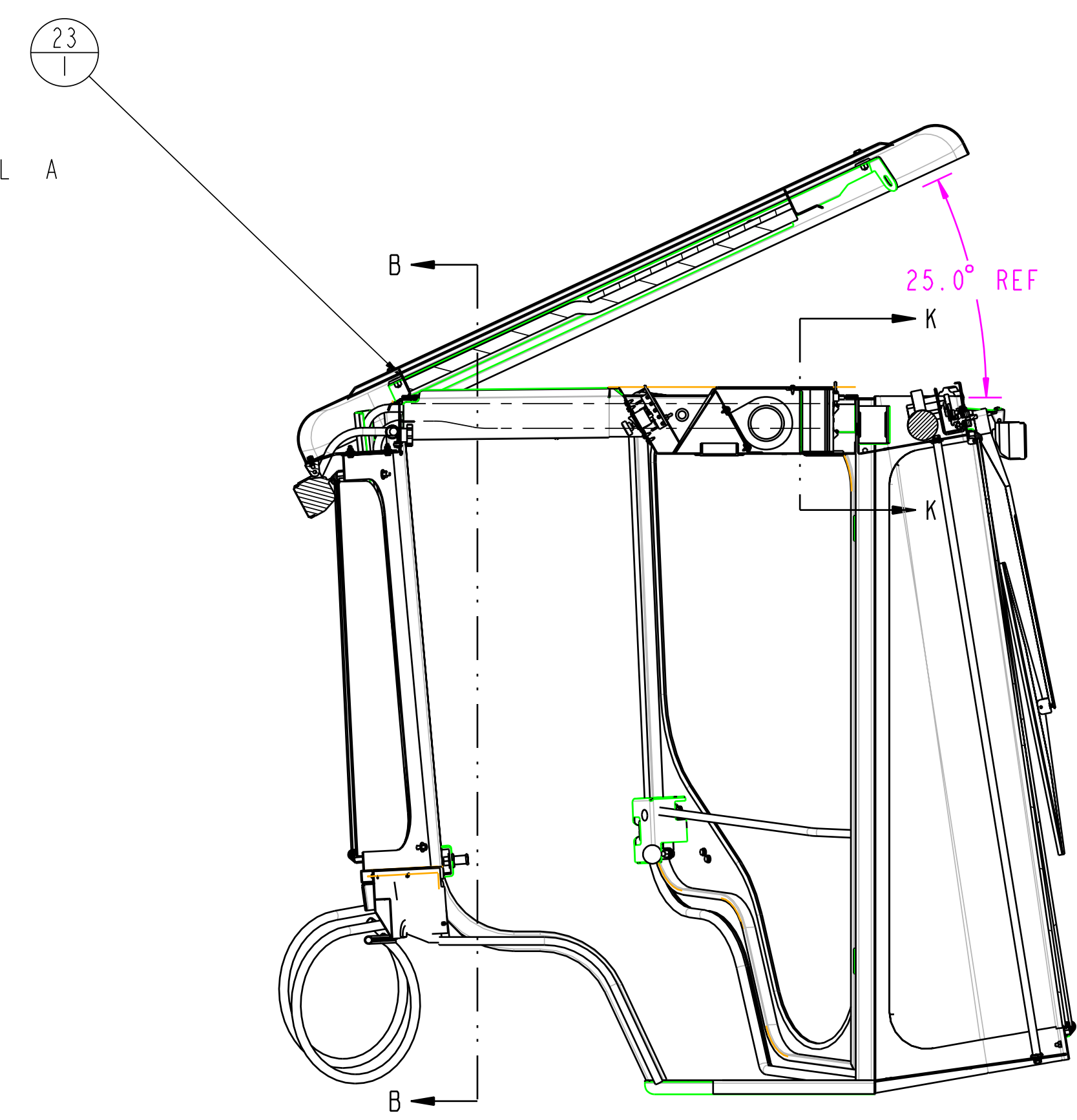
DETAIL C
SCALE 0.333



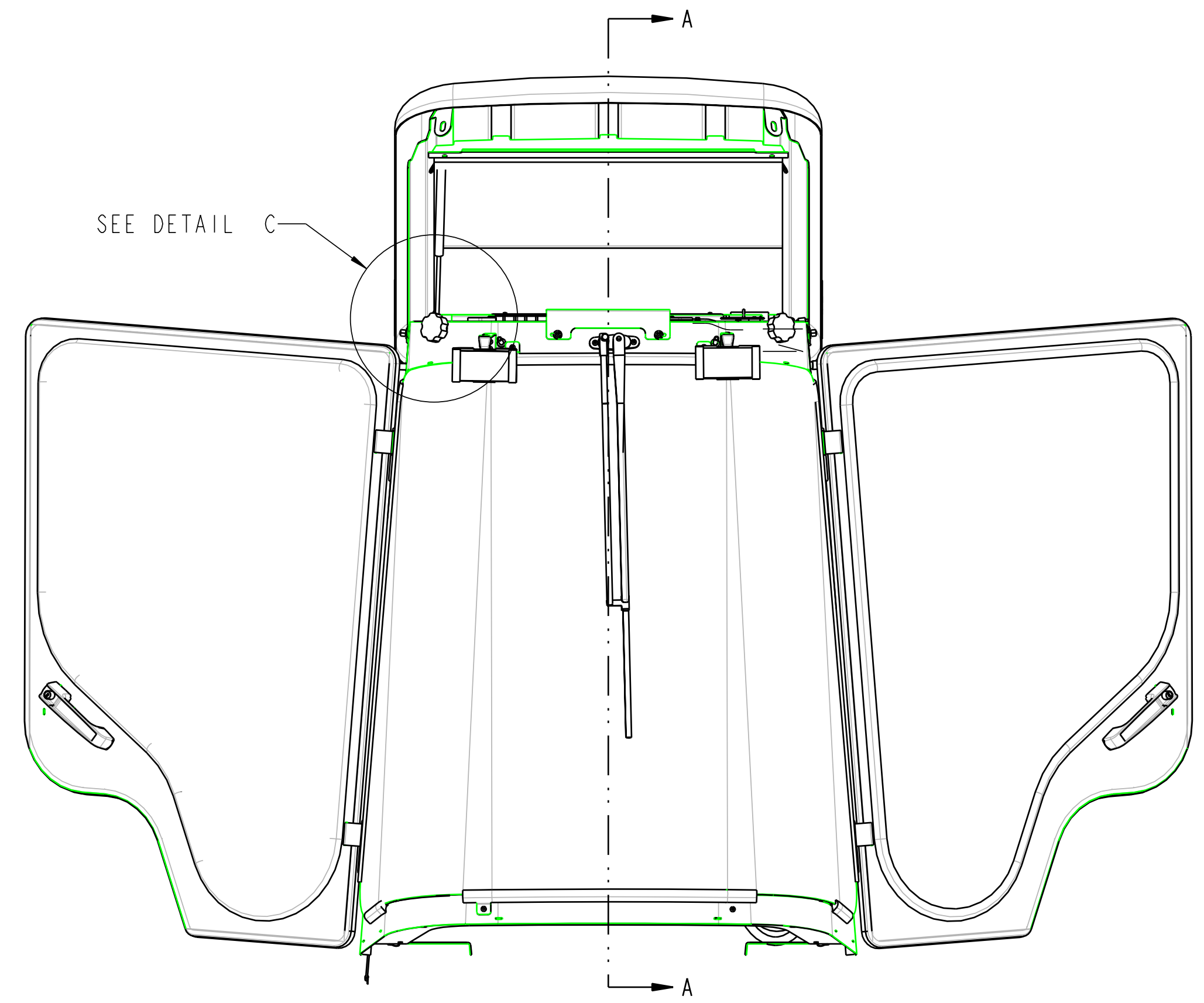
SECTION K-K
SCALE 0.250



SECTION B-B
SCALE 0.125



SECTION A-A
SCALE 0.100

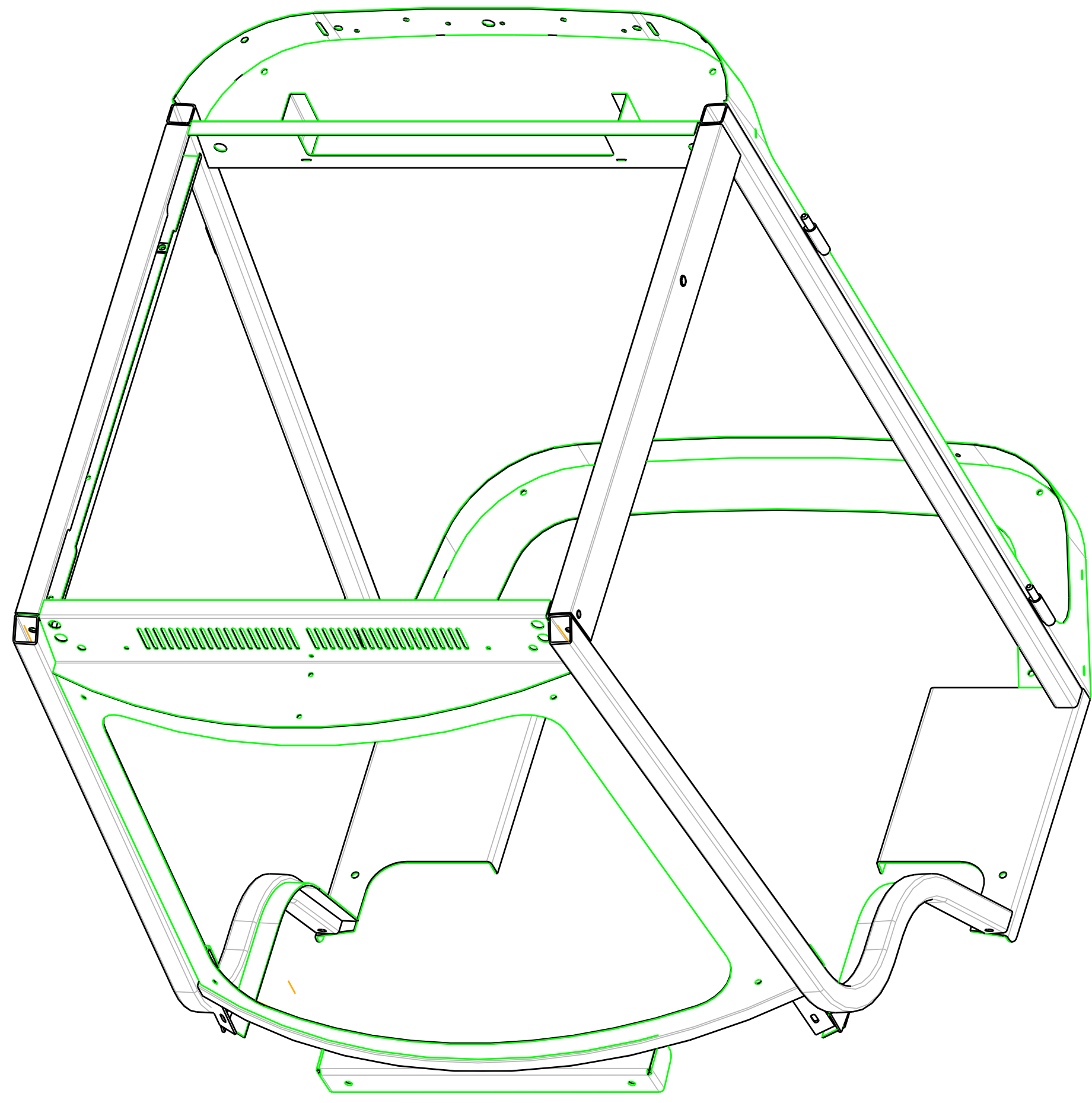


FRONT VIEW

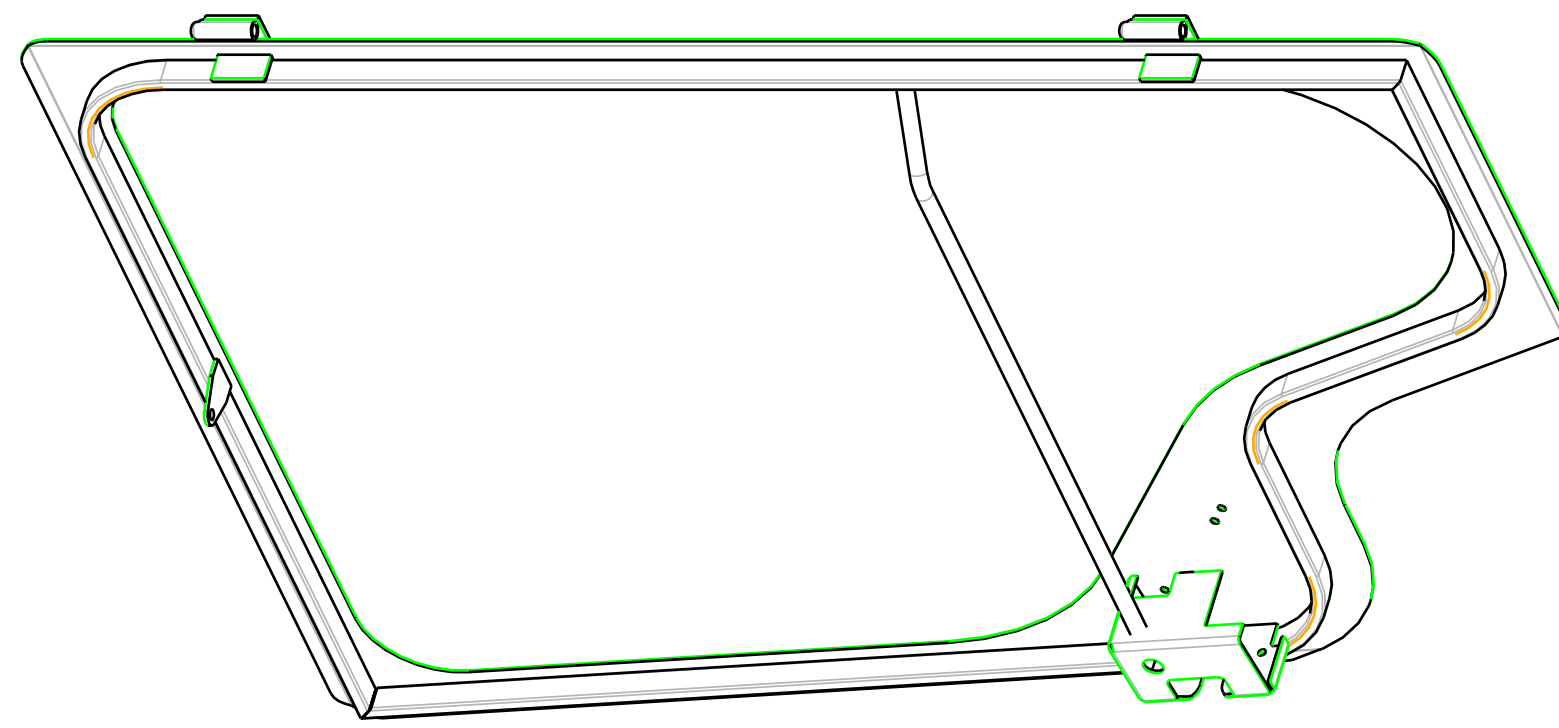
THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO. JD 1400	MATL SPEC.
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 05/00 ANGLE ± 5°	TITLE CAB ASSEMBLY 1400 SERIES	DRWG NO. 4-14528 SHEET 2 of 3
	DRWNG CAD	REV LEVEL B

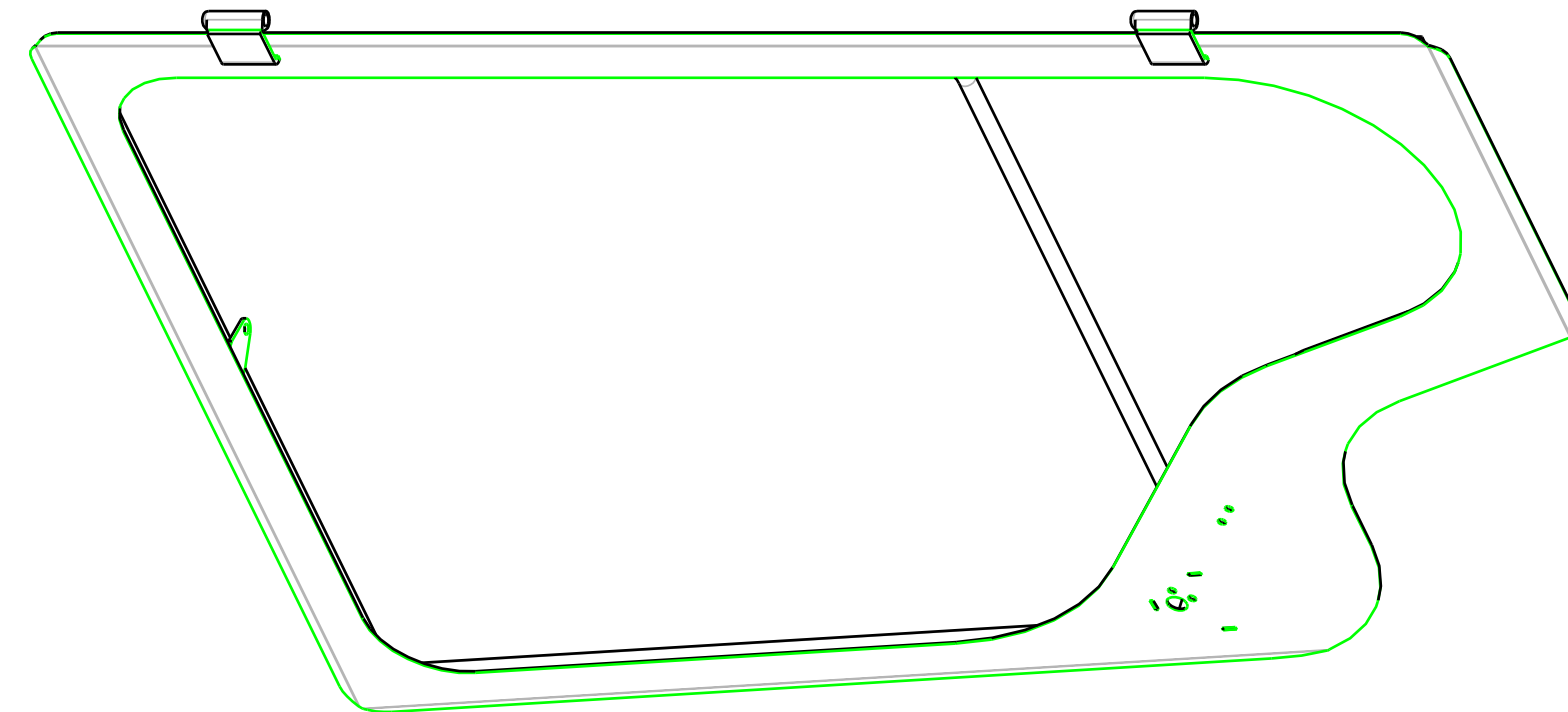
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	-	-	6-18-03



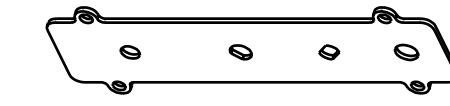
2-15612 (1) QTY
MAIN CAB WELDMENT
SCALE 0.150



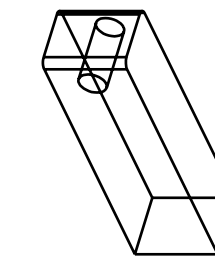
2-15584 (1) QTY
LH DOOR WELDMENT
SCALE 0.150



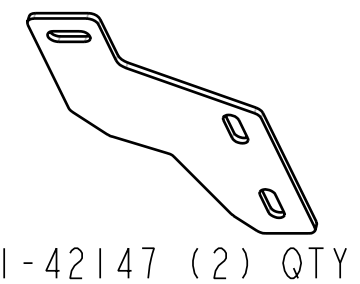
2-15585 (1) QTY
RH DOOR WELDMENT
SCALE 0.150



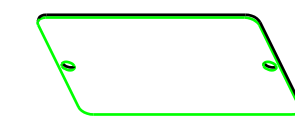
1-37482 (1) QTY
SWITCH BLOWER MOUNT
SCALE 0.250



1-44164 (2) QTY
ANTI-KICKBACK STOP
SCALE 0.375



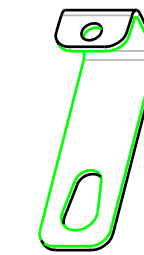
1-42147 (2) QTY
ROPS ADAPTER PLATE
SCALE 0.200



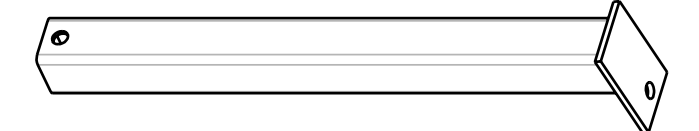
1-36057 (1) QTY
FUSE COVER PANEL
SCALE 0.250



1-42184 (1) QTY
HOT TUBE COVER
SCALE 0.200



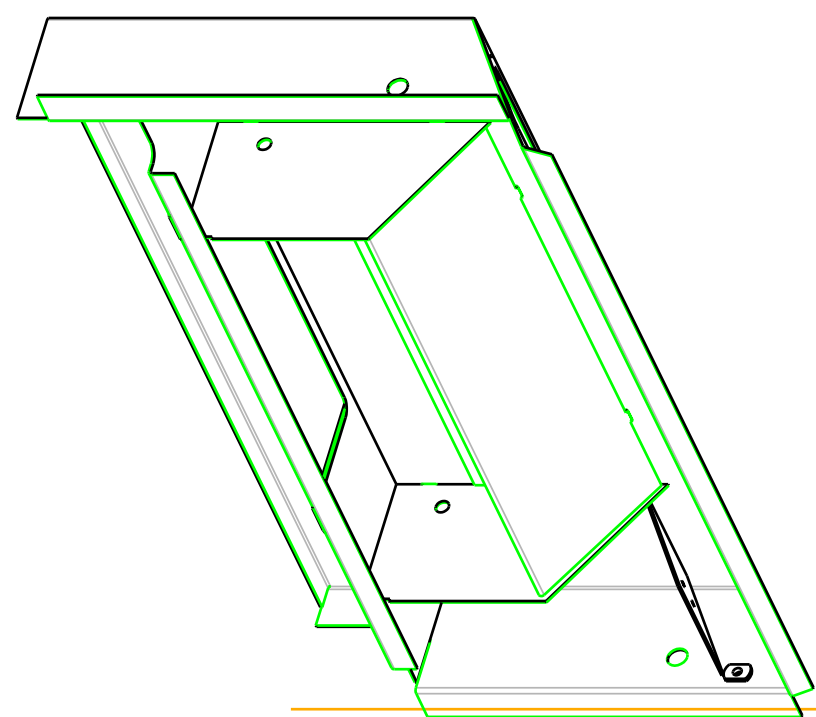
1-42171 (2) QTY
LIFT LUG
SCALE 0.200



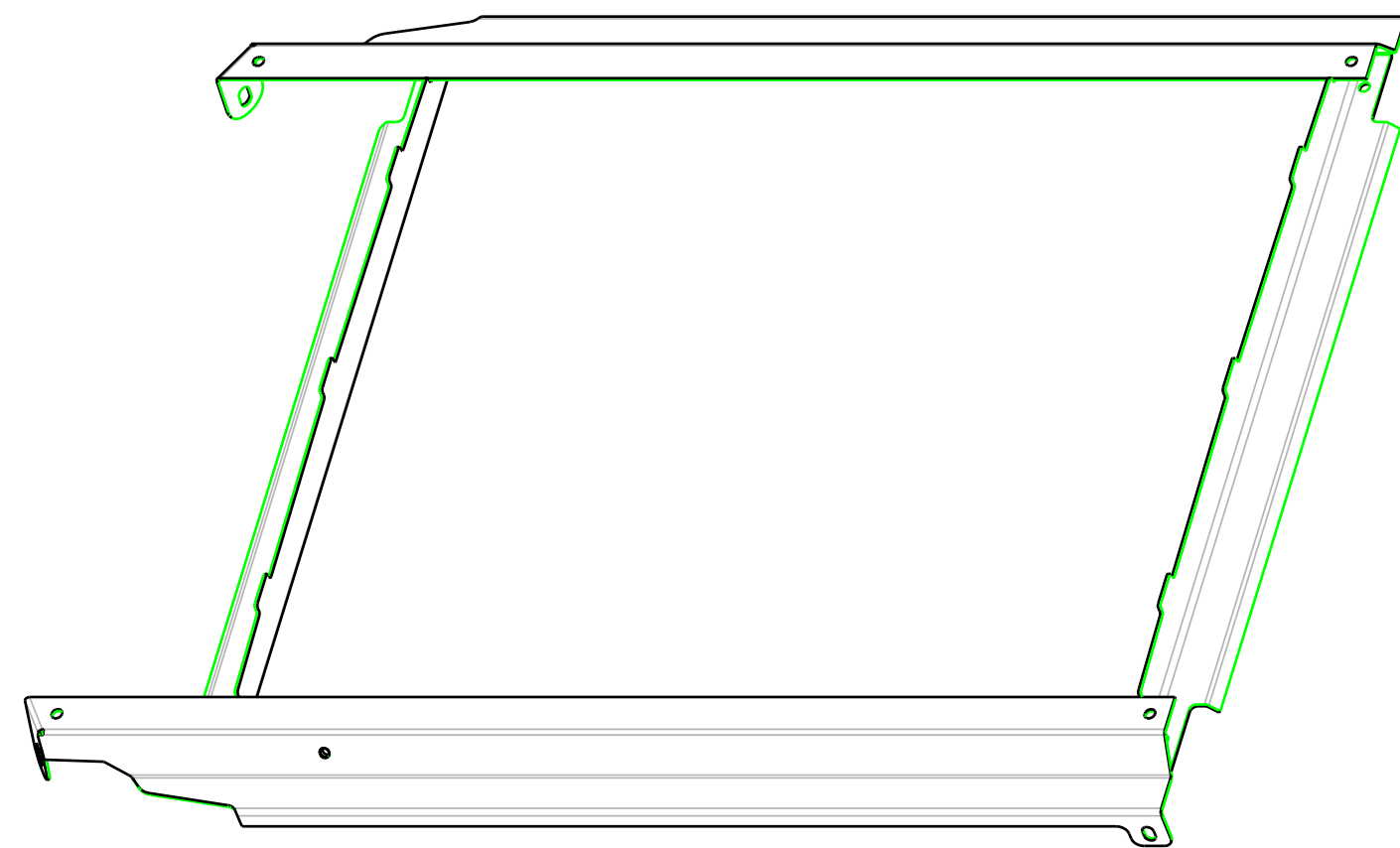
2-15636 (2) QTY
SHIP STAND
SCALE 0.200



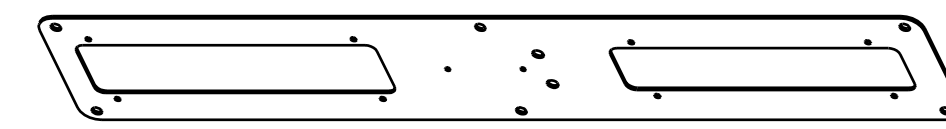
1-41912 (1) QTY
SWITCH MOUNT PLATE
SCALE 0.250



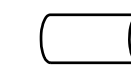
2-15587 (1) QTY
HEADLINER
SCALE 0.150



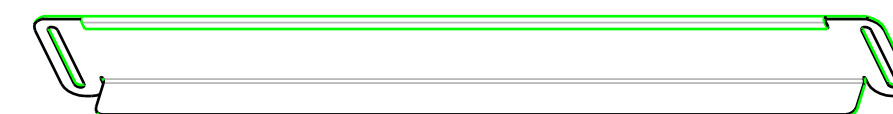
2-15586 (1) QTY
ROOF INSERT FRAME
SCALE 0.150



1-41847 (1) QTY
SWITCH ADAPTER PLATE
SCALE 0.200



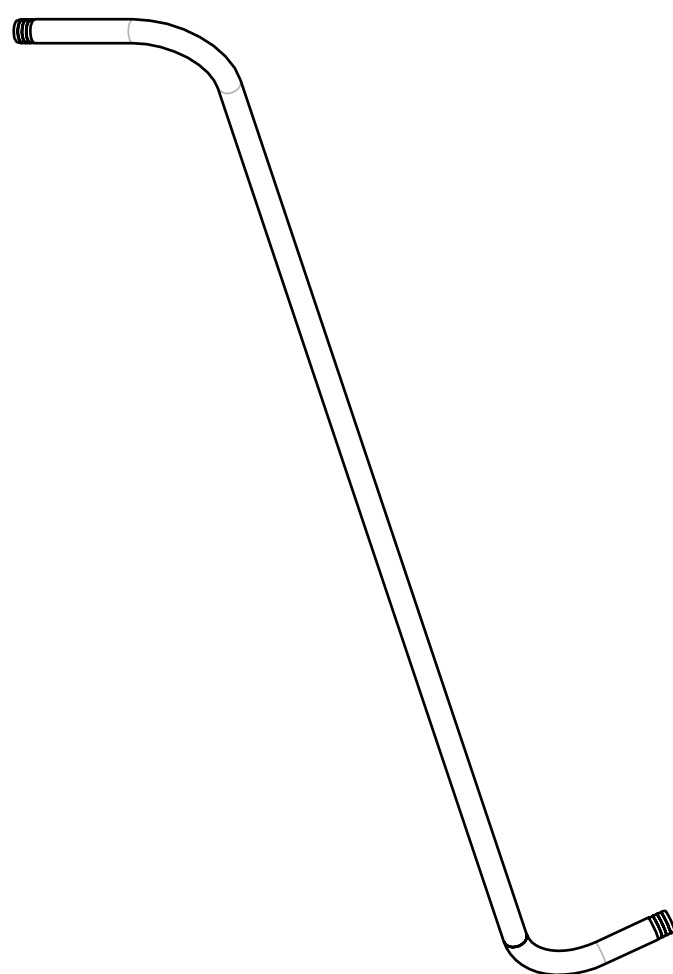
1-41217 (2) QTY
SS SPACER
SCALE 0.500



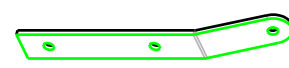
1-42921 (1) QTY
COVER PANEL TUBE
SCALE 0.200



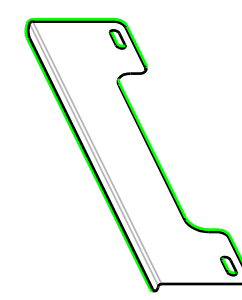
3-11308 (1) QTY
HOSE TEE
SCALE 0.200



1-41916 (2) QTY
HEATER SUPPLY TUBE
SCALE 0.200



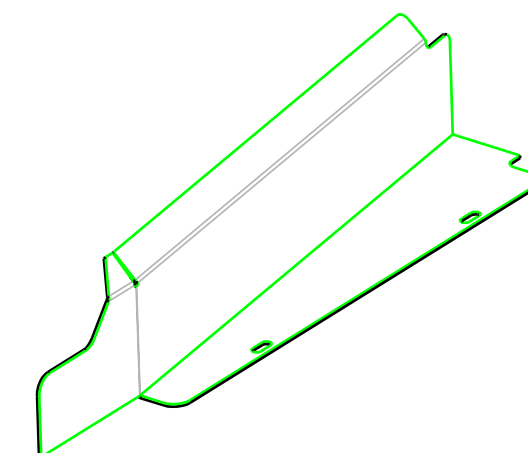
1-42189 (1) QTY
WIPER GUARD
SCALE 0.200



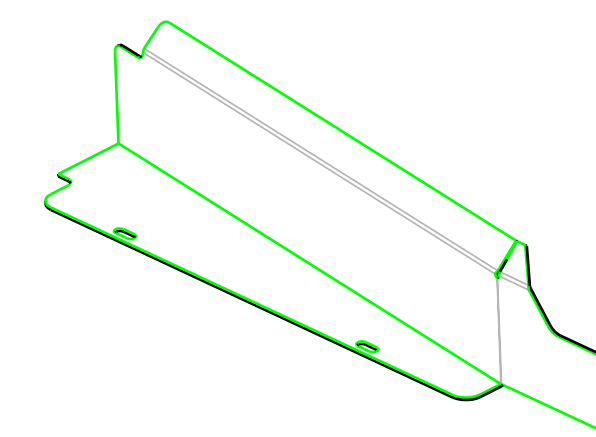
1-41922 (1) QTY
REAR LIGHT MOUNT
SCALE 0.200



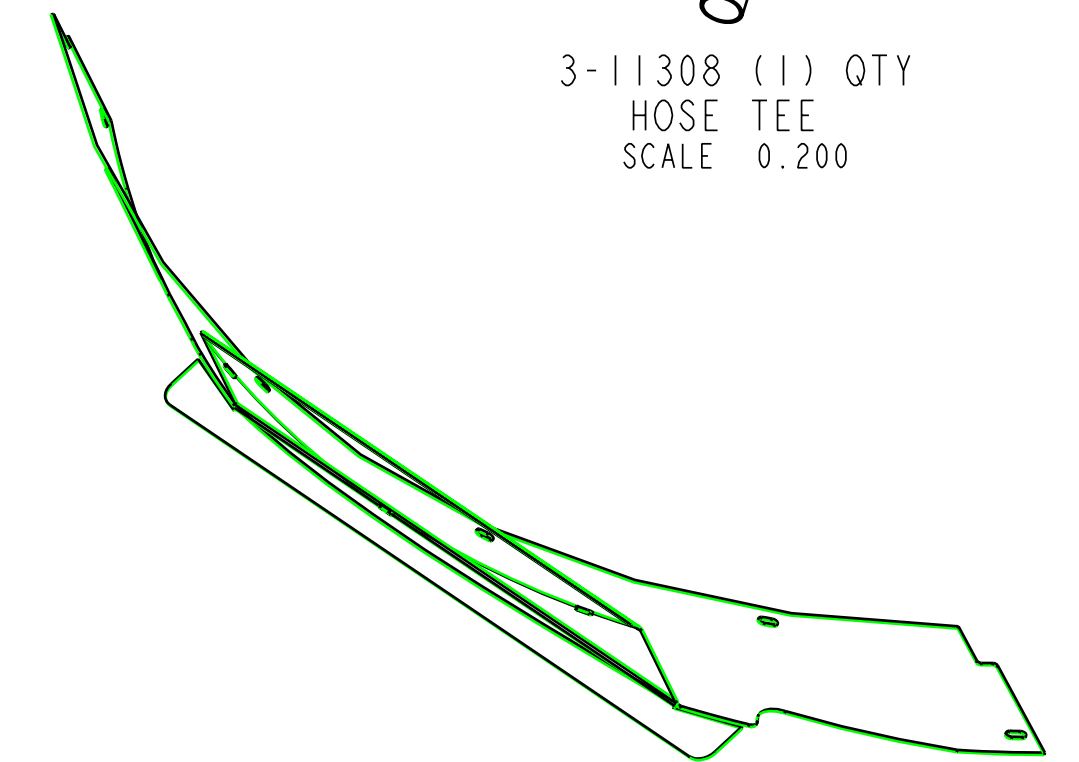
1-41899 (2) QTY
FRONT LIGHT MOUNT
SCALE 0.200



1-42924 (1) QTY
COVER PANEL LH
SCALE 0.200



1-41925 (1) QTY
COVER PANEL RH
SCALE 0.200



2-15588 (1) QTY
REAR SKIRT
SCALE 0.200

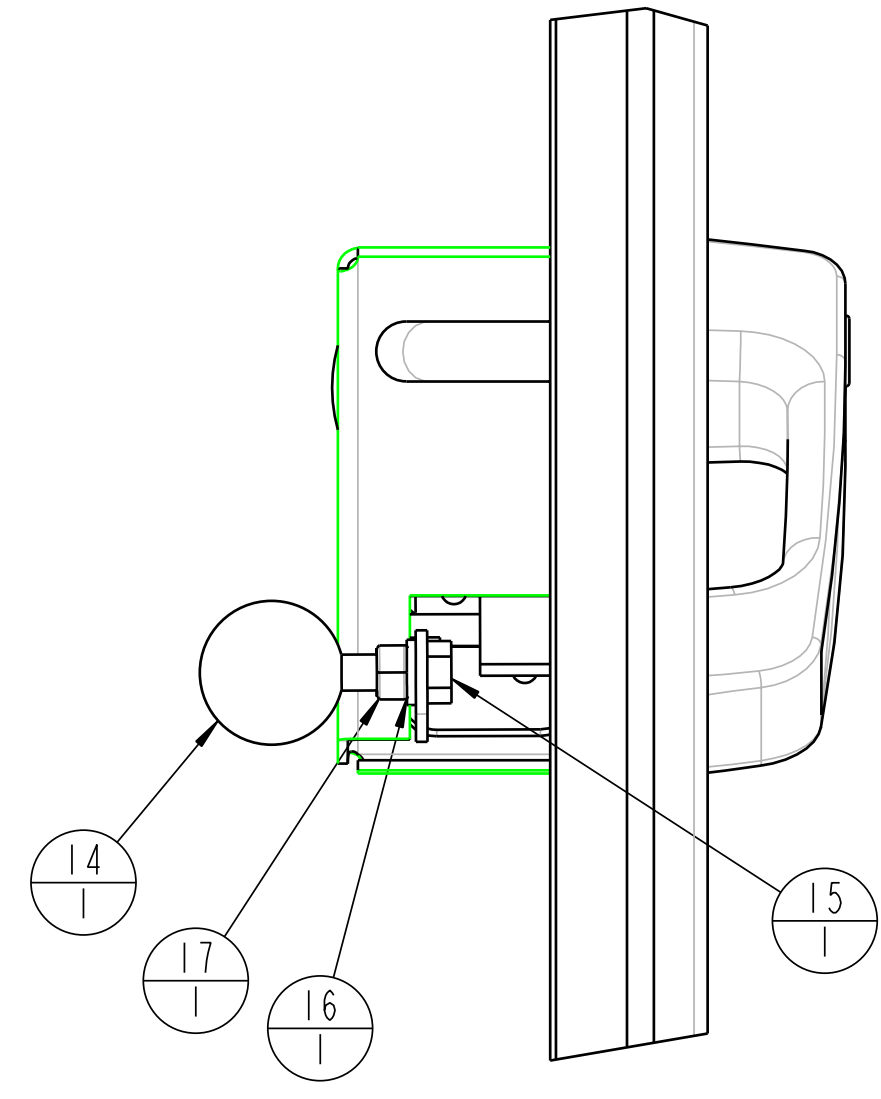
PRIME AND PAINT JD GREEN -ALL PARTS

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

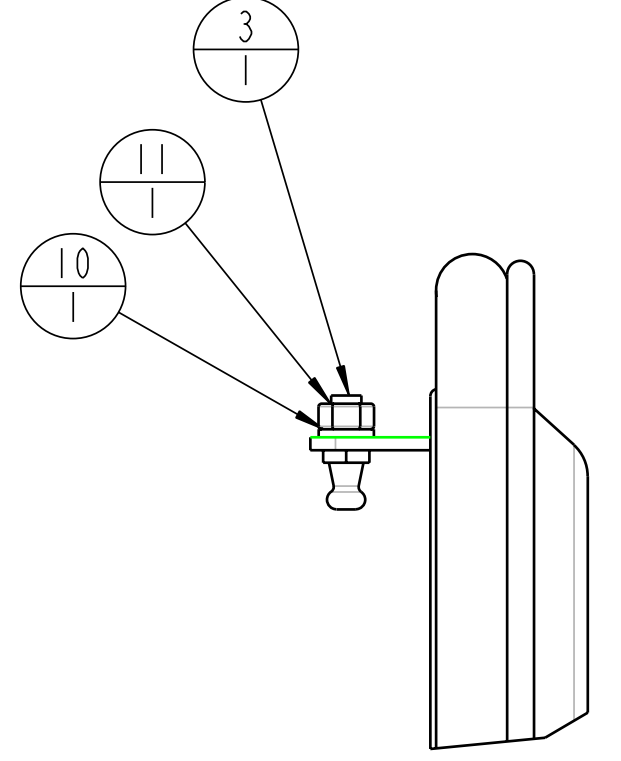
TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO. CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	MATL SPEC.
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 05/100 ANGLE ± 5°	TITLE CAB ASSEMBLY COMPONENT -FINISHING	DRAWING SIZE D	DRAWING NO. 4-14528 SHEET 3 of 3
	DATE 6-5-03	REV LEVEL B	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	8053	ADDED HOLE PLUG 3-11741	CAD	3-16-04
B	8396	FLATWASHERS 3-10083 WERE 3-10084; ADDED NOTES	CAD	5-9-05

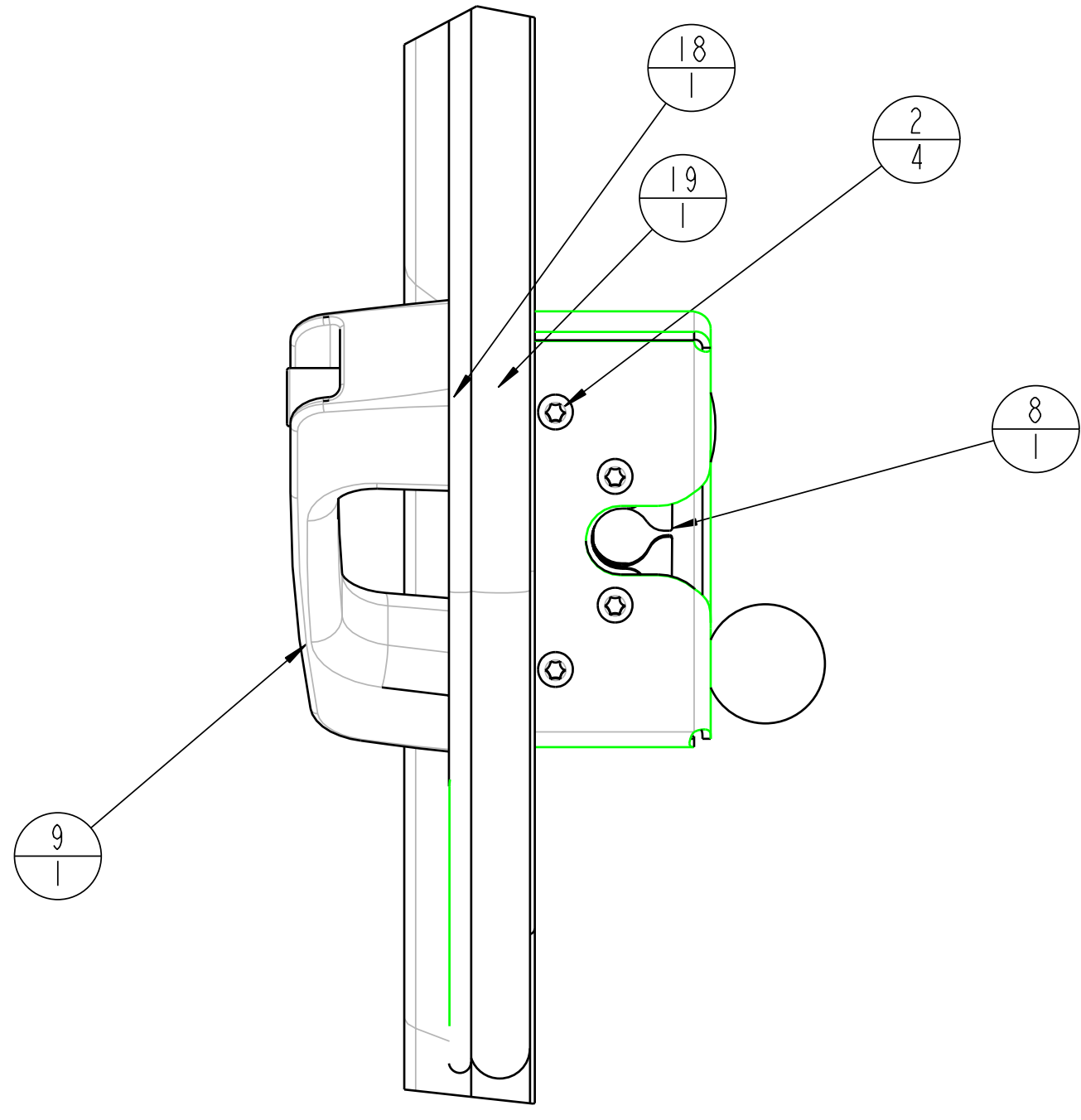
ITEM #	DESCRIPTION	QTY
1	2-15584_DOOR_WELDMENT_LH	1
2	3-10106_25X625_BH_TOREX	4
3	3-11821_BALL_STUD	1
4	3-10083_WASHER_NO10	4
5	3-10076_250_LOCK_WASHER	4
6	3-12692_HHCS_M6X15X1C	4
7	3-16669_JD1400_LHD	1
8	3-15640	1
9	3-16271_HAND_EXT_OPEN	1
10	3-10077_312_LOCK_WSHR	1
11	3-10064_31_NUT	1
12	3-15952_JD1400_LH	1
13	3-17683_WINDOW_SIDE	1
14	3-14231_KNOB_RND_BLK	1
15	3-10147_375_HHCS_X100	1
16	3-10078_375_LOCK_WSHR	1
17	3-10065_375_NUT	1
18	3-10063_25_NUT	1
19	3-10173_MSCR_250X2000_RHSL	1
20	3-11741_HOLE_PLUG_	1



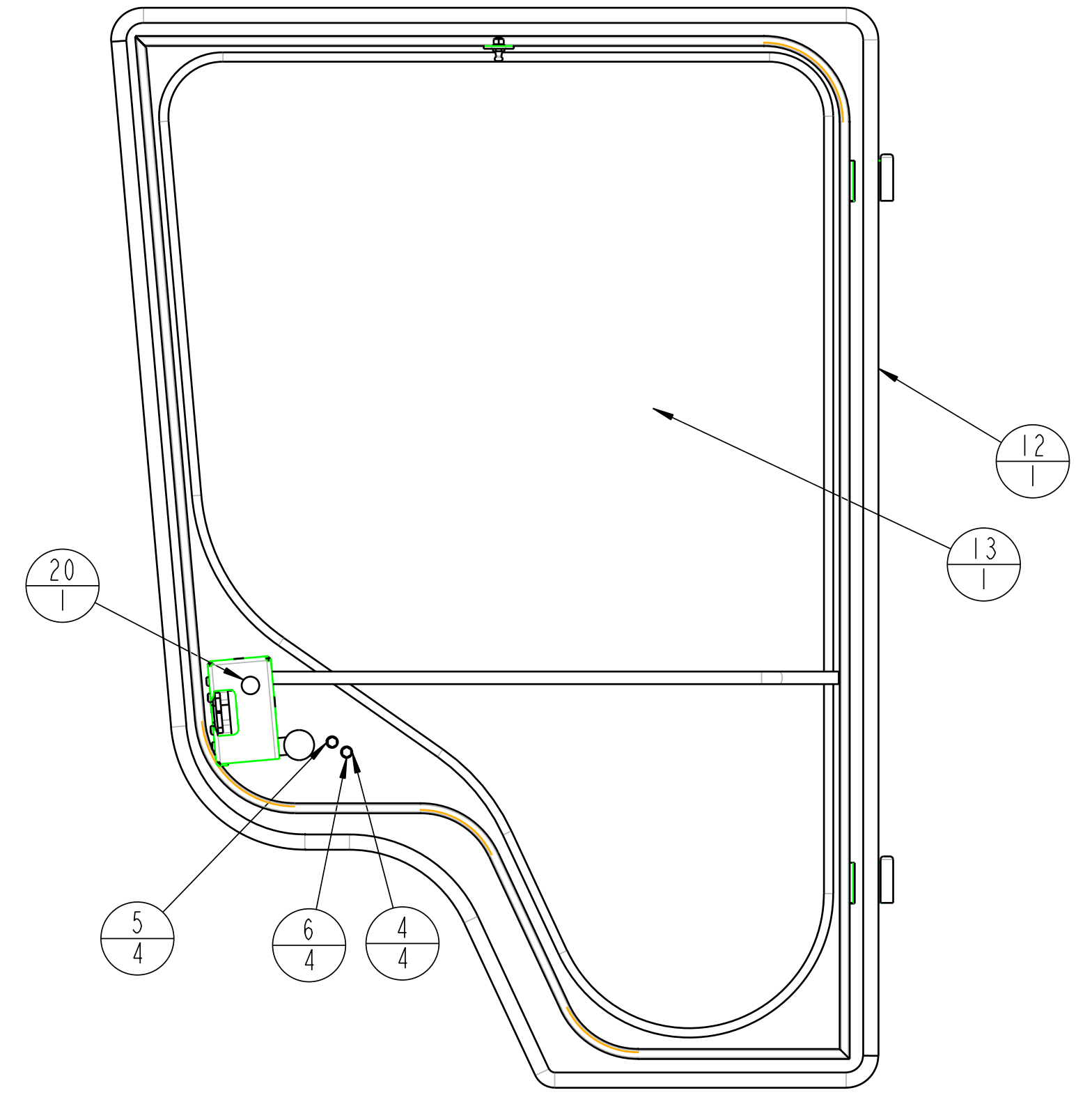
DETAIL C
SCALE 0.500



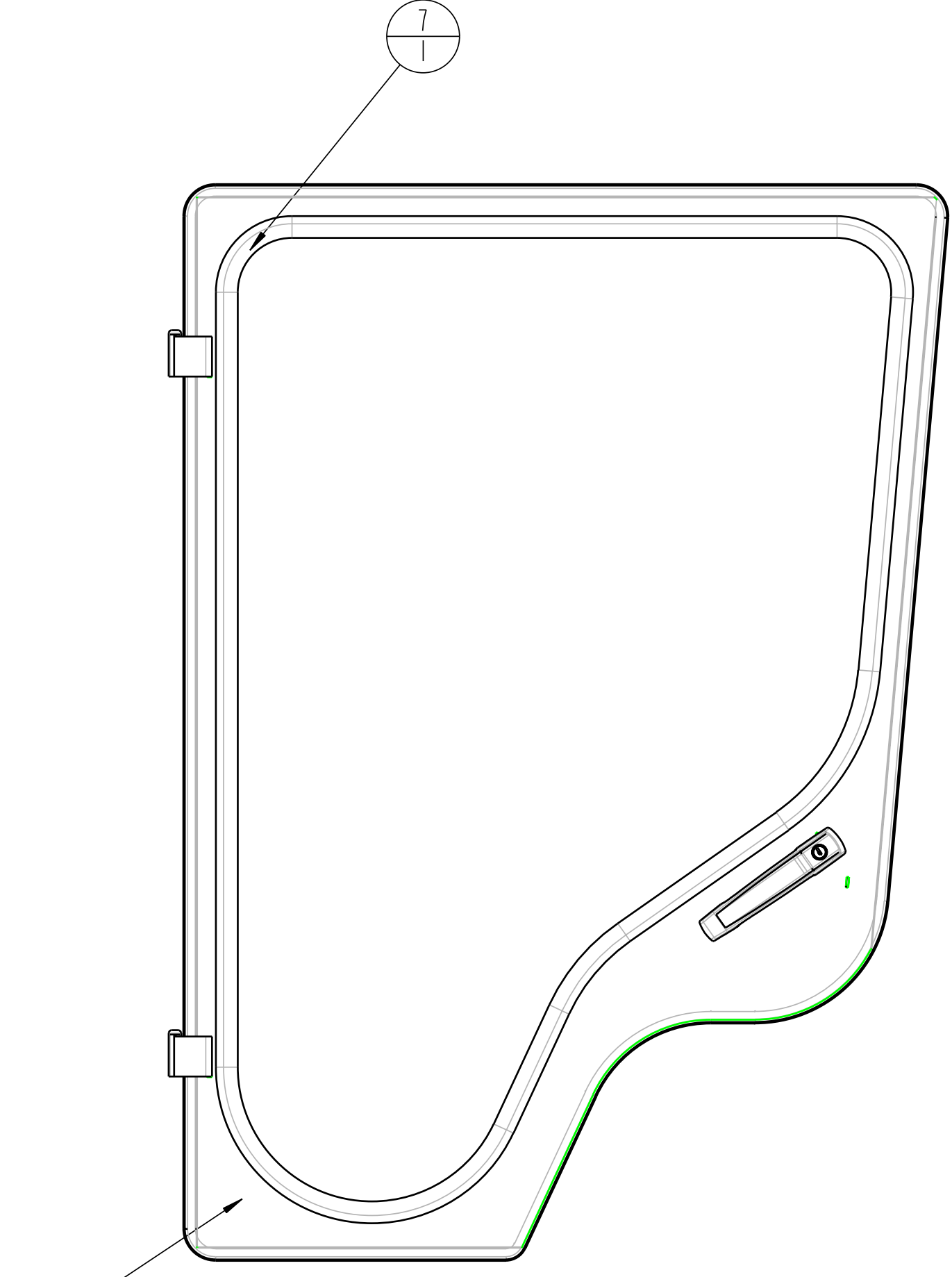
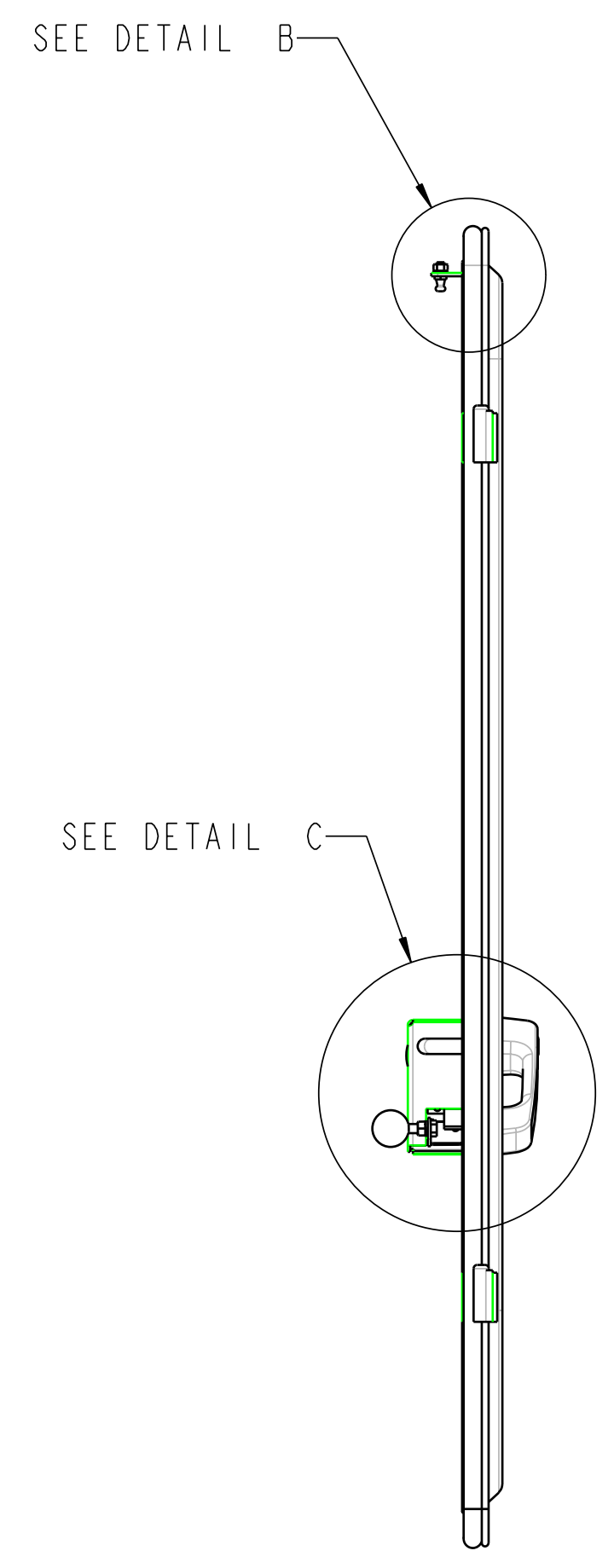
DETAIL B
SCALE 0.500



DETAIL A
SCALE 0.500

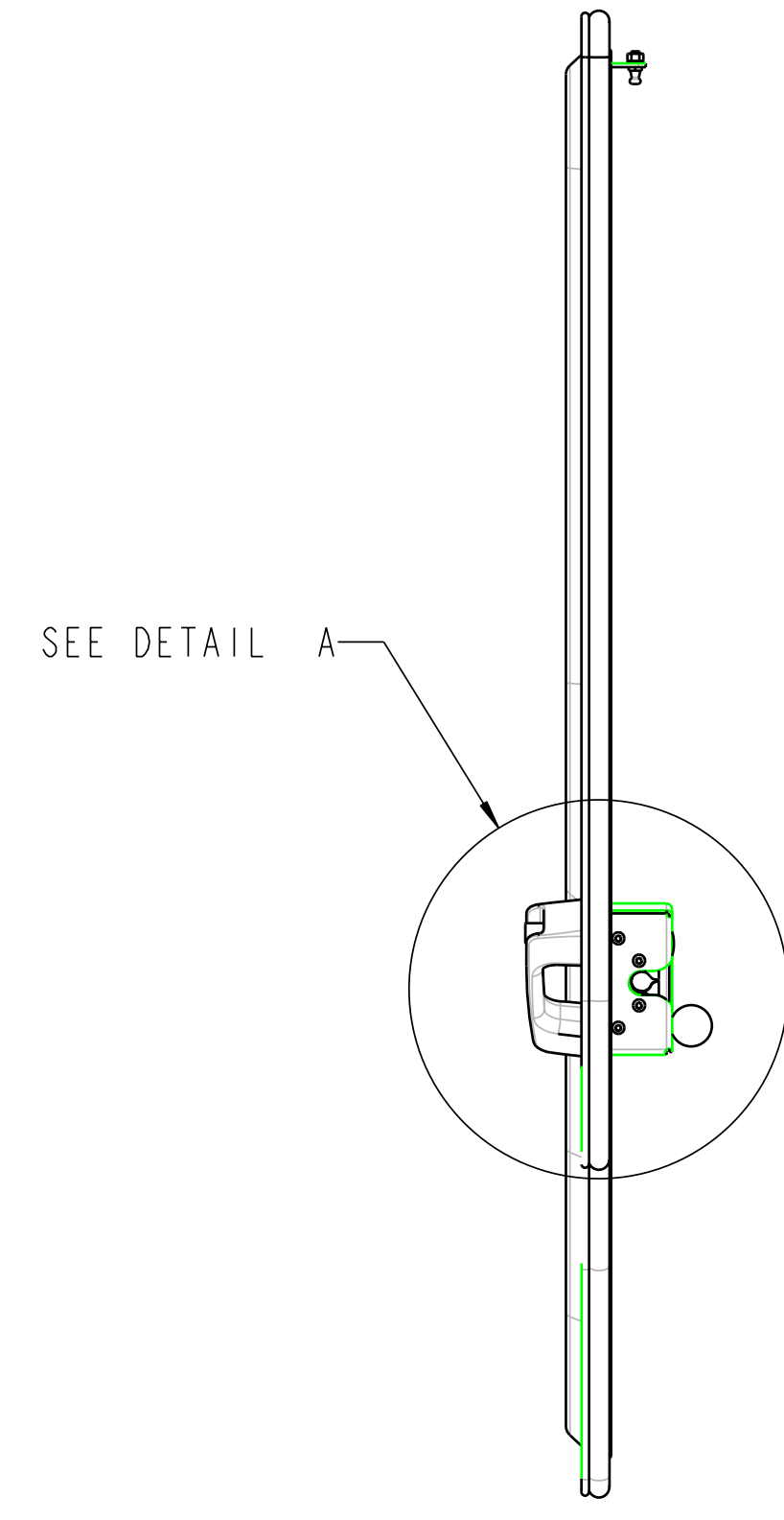


INSIDE VIEW



OUTSIDE VIEW

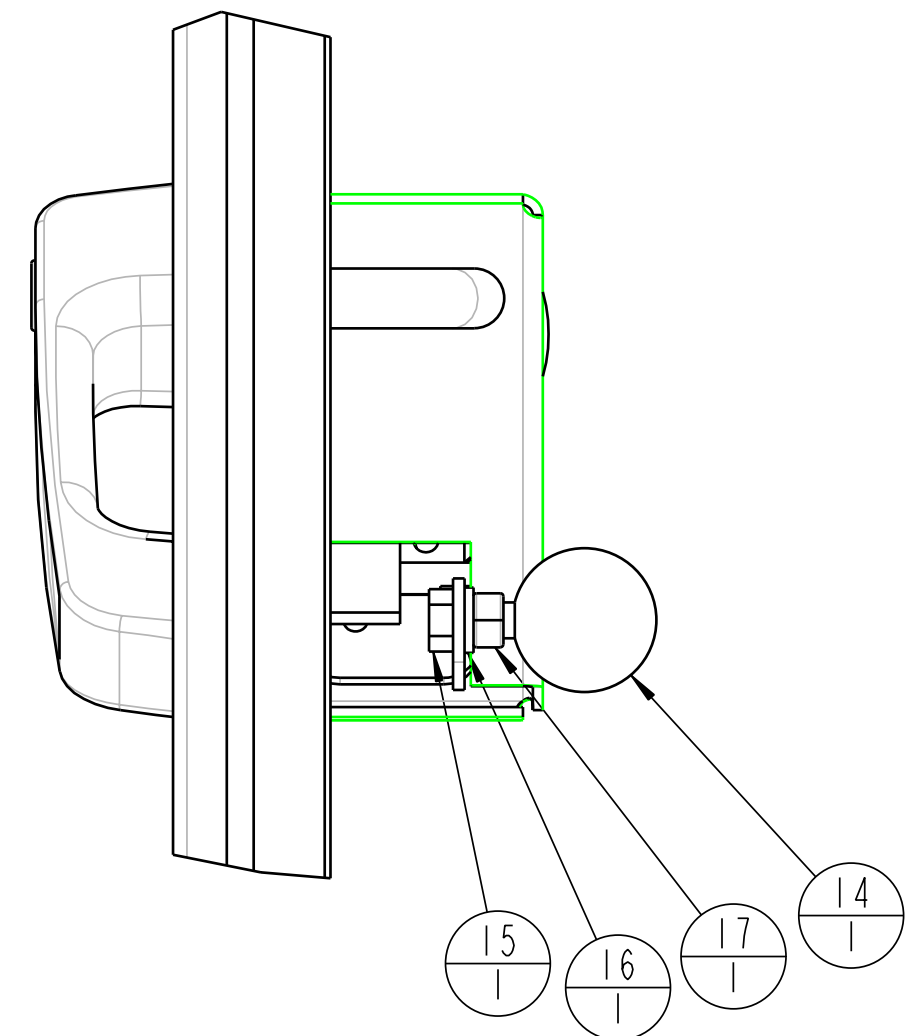
- NOTES:
1. DOOR LATCH MAY NEED TO BE BENT DURING INSTALLATION
 2. INSTALL OUTSIDE HANDLE BEFORE INSTALLING ROTARY LATCH



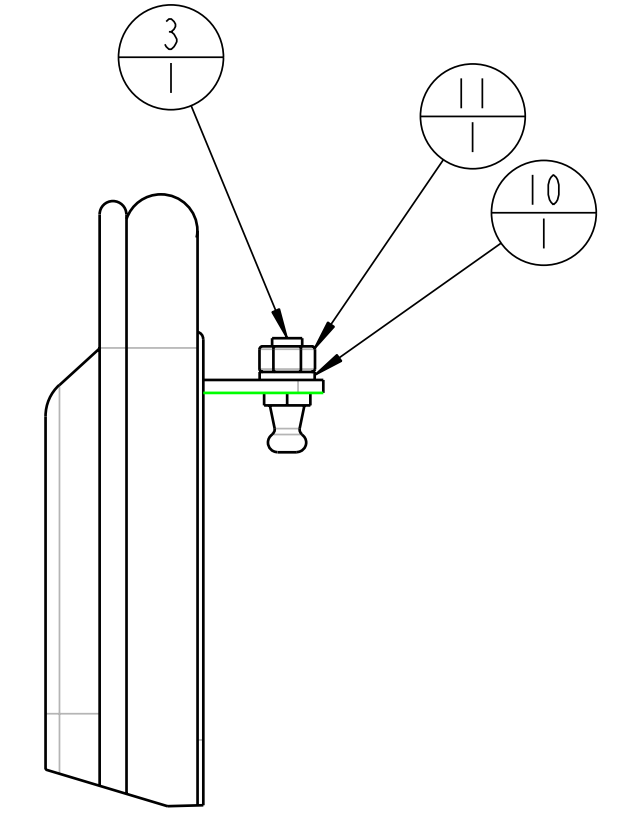
REF MIRROR ASM 4-14530

TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO. JOHN DEERE 1400 SERIES		MTRL SPEC.	
.X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 05/00 ANGLE ± 5°		CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		DRAWING SIZE D 4-14529 REV LEVEL B	
SCALE 0.150		DRAWN CAD DATE 7-12-01			

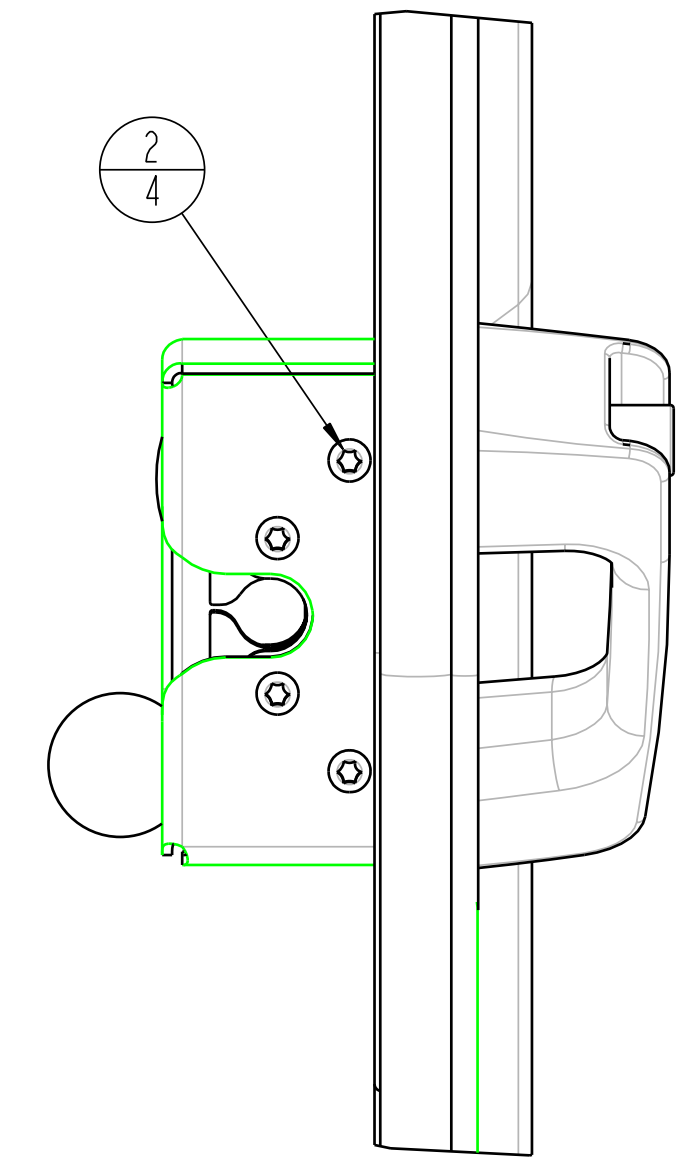
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	8053	ADDED HOLE PLUG 3-11741	CAD	3-16-04
B	8396	WASHER 3-10083 WAS 3-10084; ADDED NOTES	CAD	5-9-05



DETAIL C
SCALE 0.500



DETAIL B
SCALE 0.500

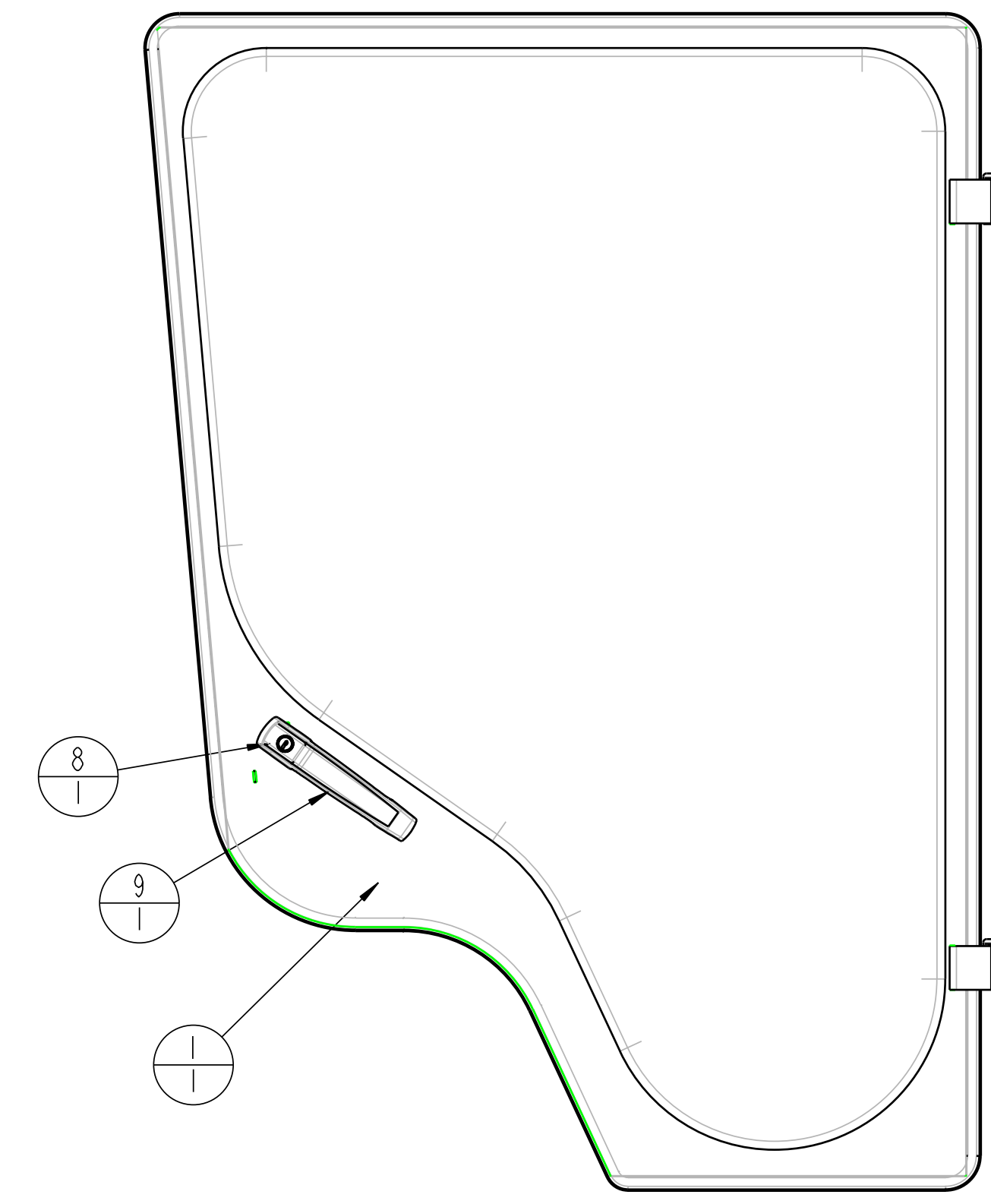


DETAIL A
SCALE 0.500

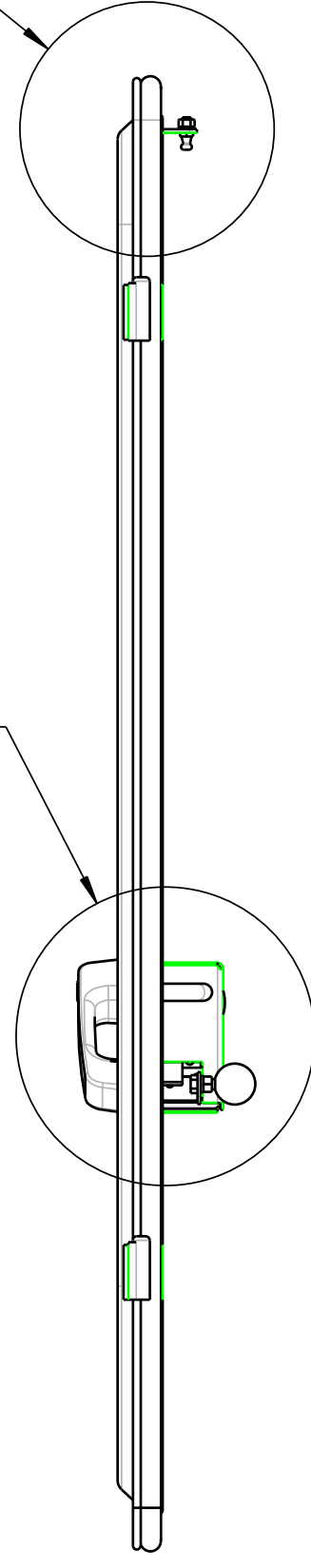
ITEM #	DESCRIPTION	QTY
1	2-15585_DOOR_WELDMENT_RH	1
2	3-10106_25X625_BH_TOREX	4
3	3-11821_BALL_STUD	1
4	3-10083_WASHER_NO10	4
5	3-10076_250_LOCK_WASHER	4
6	3-12692_HHCS_M6X15X1C	4
7	3-16669_JD1400_RHD	1
8	3-15567	1
9	3-16271_HAND_EXT_OPEN	1
10	3-10077_312_LOCK_WSHR	1
11	3-10064_31_NUT	1
12	3-15952_JD1400_RH	1
13	3-17683_WINDOW_SIDE	1
14	3-14231_KNOB_RND_BLK	1
15	3-10147_375_HHCS_X100	1
16	3-10078_375_LOCK_WSHR	1
17	3-10065_375_NUT	1
18	3-10063_25_NUT	1
19	3-10173_MSCR_250X2000_RHSL	1
20	3-11741_HOLE_PLUG_	1

B

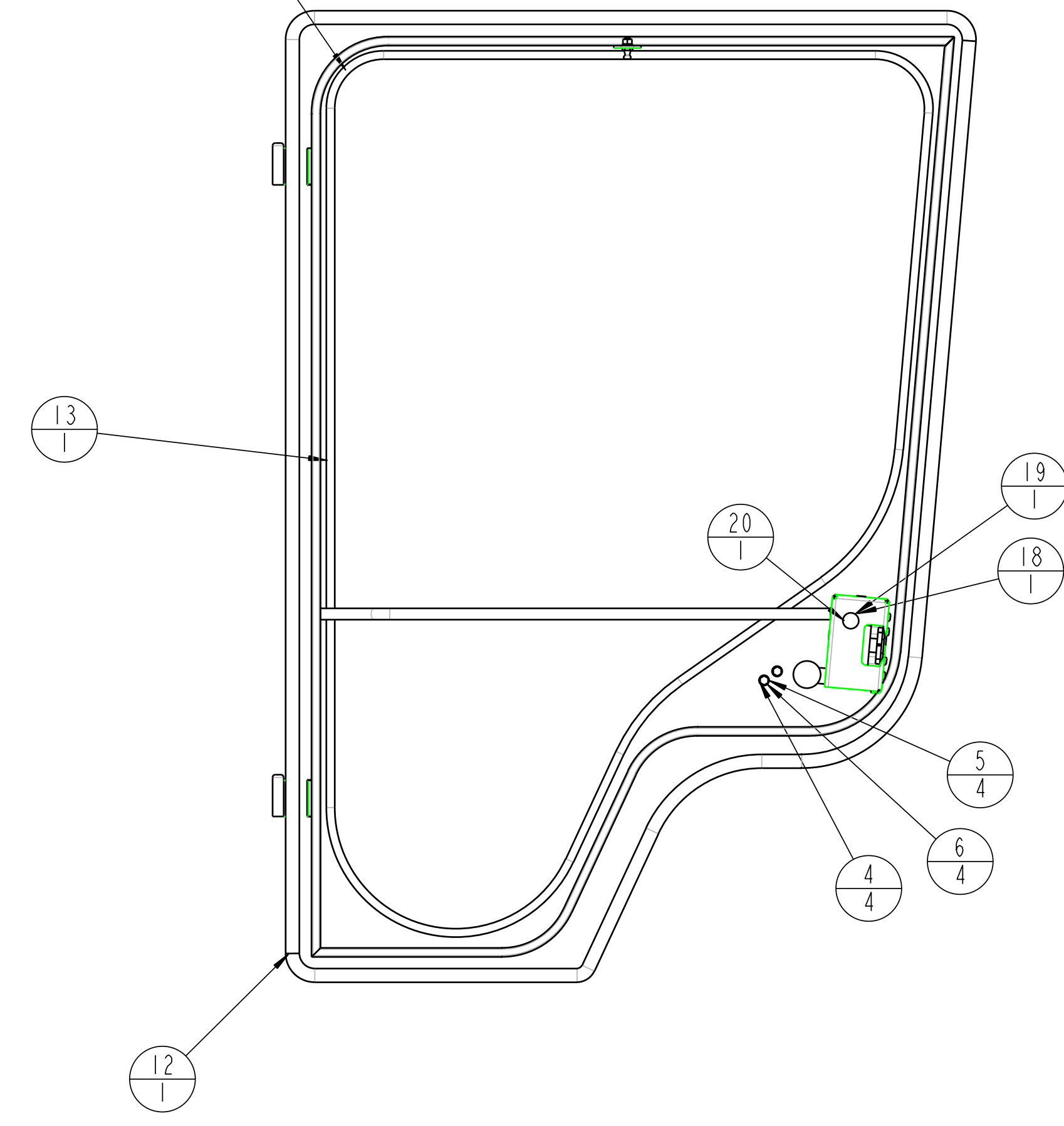
SEE DETAIL B



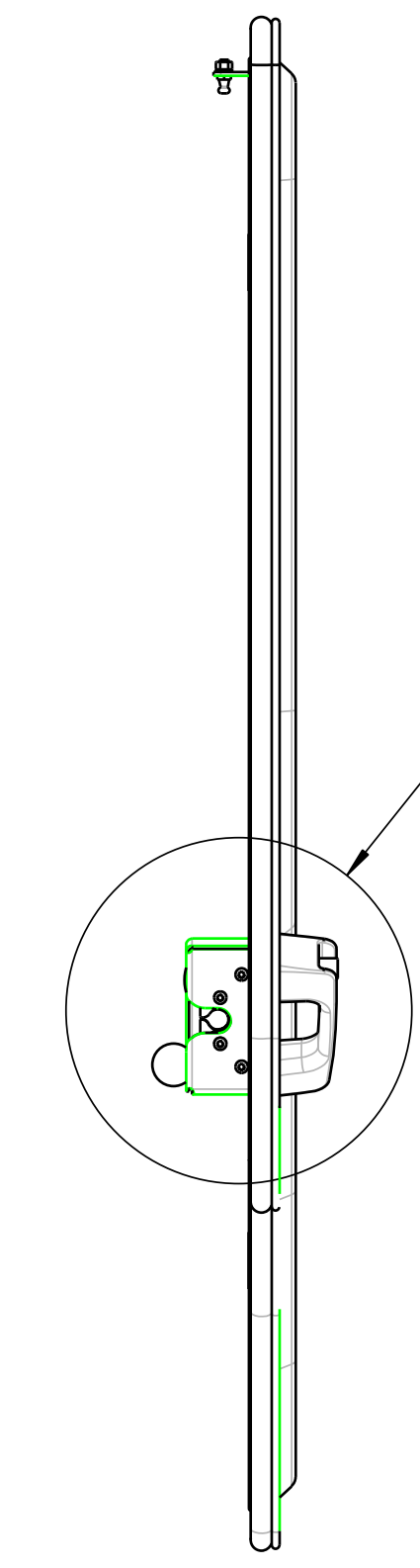
SEE DETAIL C



13



12



SEE DETAIL A

B

- NOTES:
1. DOOR LATCH MAY NEED TO BE BENT DURING INSTALLATION
2. INSTALL OUTSIDE HANDLE BEFORE INSTALLING ROTARY LATCH

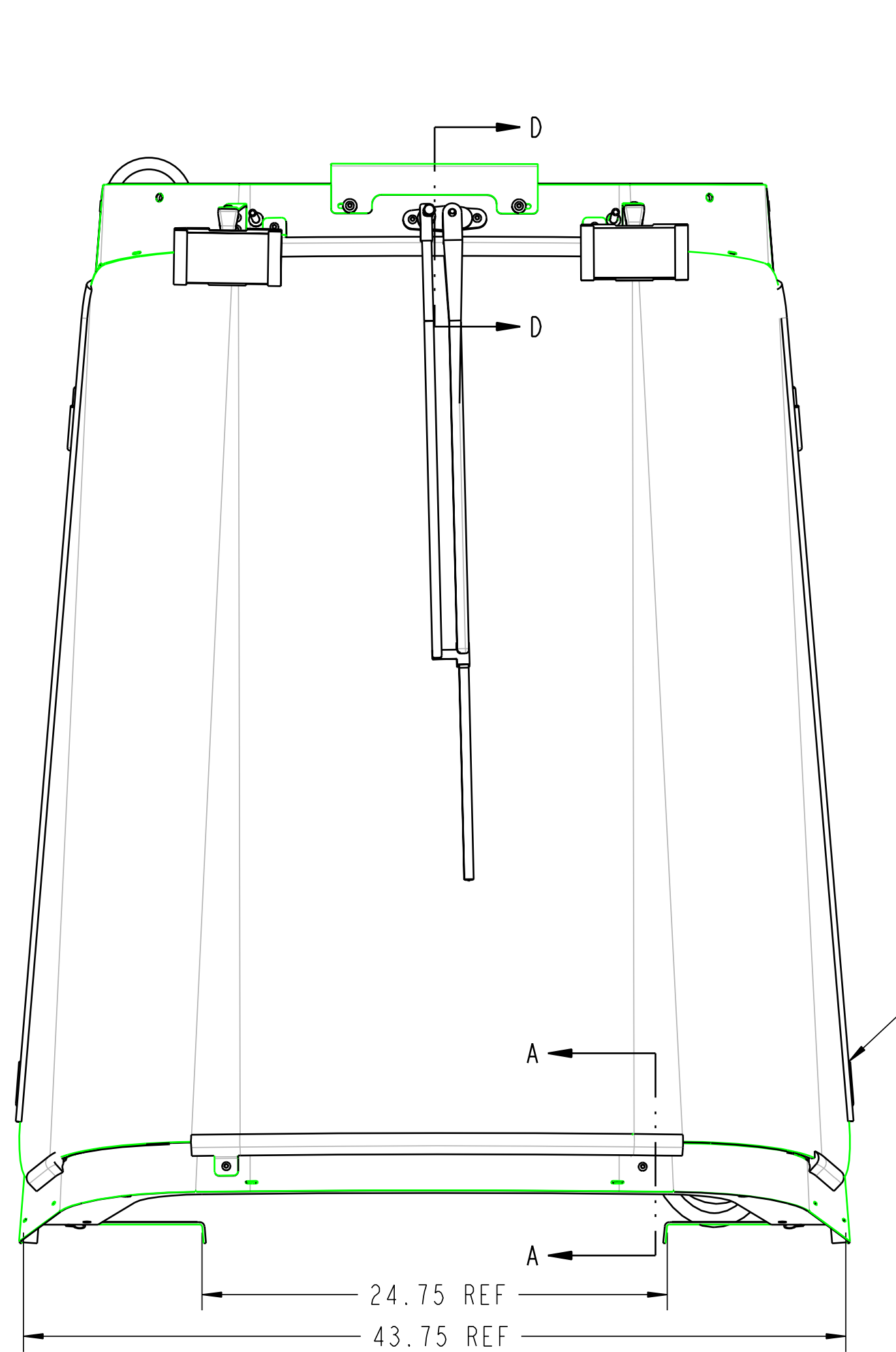
REF MIRROR ASM 4-14529

SCALE 0.150

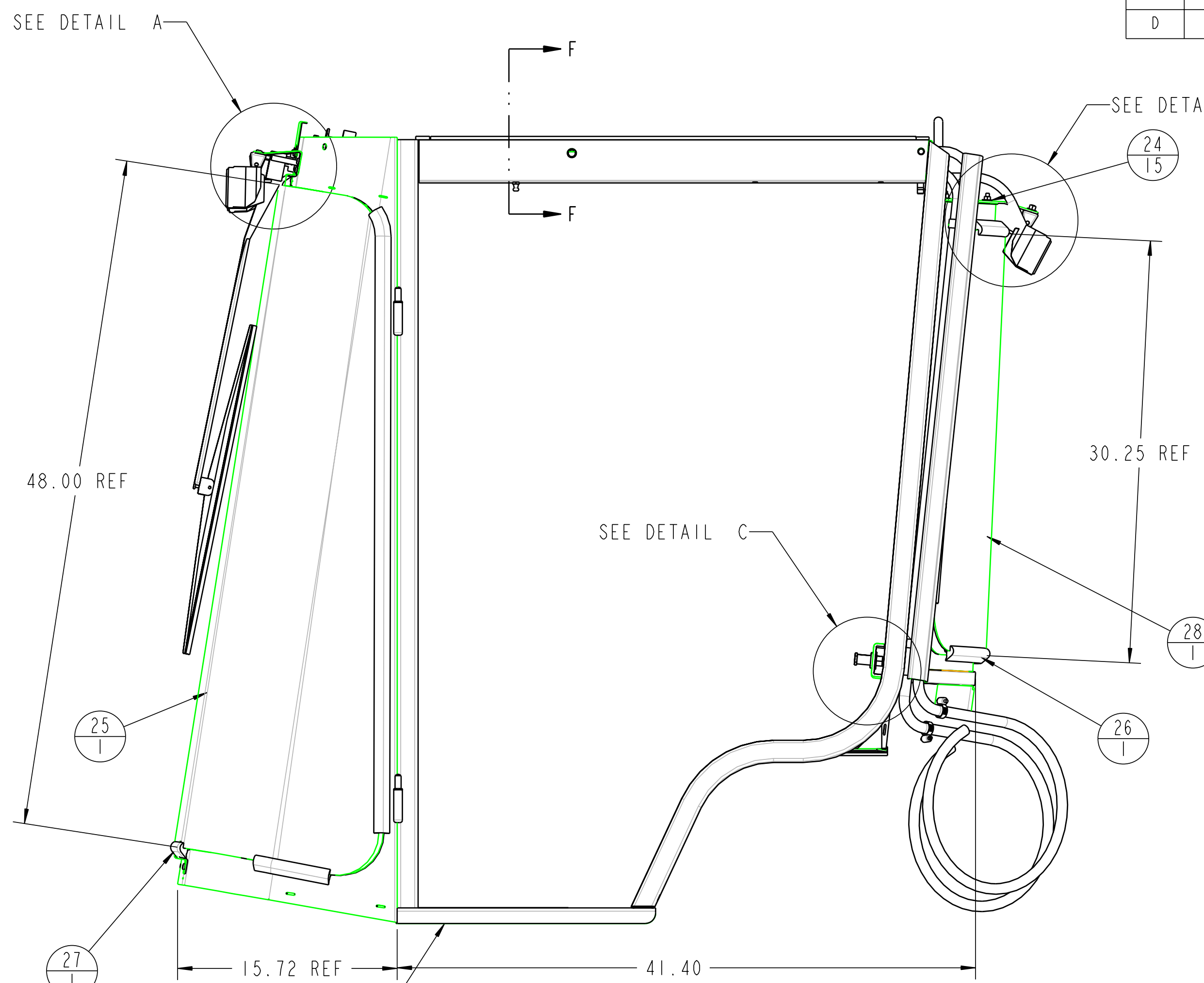
TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO. JOHN DEERE 1400 SERIES		MATERIAL SPEC.	
X ± .09 XX ± .06 XXX ± .03 HOLE SIZE .05/.00 ANGLE ± 5°		CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		TITLE	
DOOR ASSEMBLY RH		DRWG SIZE	DRWG NO.	REV LEVEL	
		D	4-14530	B	
DRAWN		CAD	DATE	7-30-01	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE	REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
E	8375	ADDED FRONT SPACER TUBES	SRB	2/11/05	A		ADDED ITEMS 33-41	CAD	11-30-01
F	8522	ADDED DUCT AND GROMMETS	CAD	5/6/05	B		MOD ITEM 35; ADDED 42-46	CAD	12-6-01
					C		ADDED ITEM 47	CAD	11-18-02
					D	8161	ADDED (4) FRT GLASS RETAINERS	SRB	6/10/04

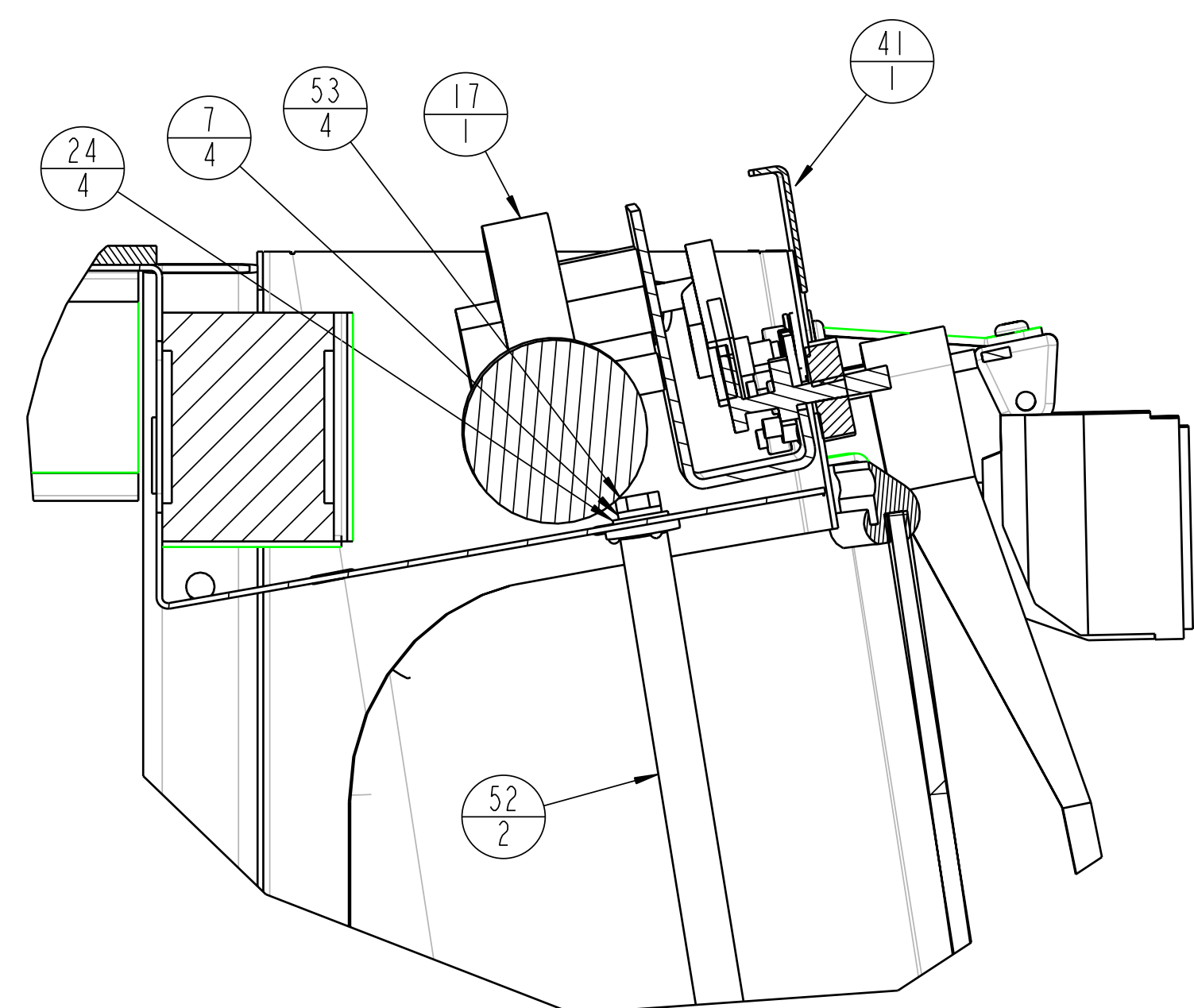
ITEM #	DESCRIPTION	QTY
1	2-15612_BODY_WELDMENT_MAIN	1
2	3-11821_BALL_STUD	2
3	3-10166_4375_WASHER	2
4	3-15407_STRIKER_LONG	2
5	3-10472_4375_NYLOCK	2
6	3-15971_HINGE_WASHER	4
7	3-10077_312_LOCK_WSHR	6
8	3-10064_31_NUT	2
9	1-41899_LIGHT_MOUNT_BRACKET	2
10	3-16658_JD_1400_LIGHT	3
11	3-10106_25X625_BH_TOREX	15
12	3-10083_WASHER_NO10	5
13	3-10070_25_NYLOCK	13
14	1-41921_REAR_VENT_BAFFLE	1
15	1-41919_TAPE_ANTI-SLIP	1
16	1-41920_TAPE_ANTI-SLIP	1
17	4-14558_WIPER_ASY	1
18	3-16600_NUT_SERT_10-24	8
19	3-15944	1
20	3-10378_50_HOLE_PLUG	2
21	3-11741	2
22	3-10721_38_HOLE_PLUG	2
23	3-12091_GROM_75_MTG	2
24	3-10084_250_WASHER	19
25	3-17723_FRONT_WINDOW_8	1
26	3-10649_JDI400_98	1
27	3-10649_JDI400_192	1
28	3-17682_REAR_WINDOW	1
29	3-11265_POLYFOAM_250X1X34_75	4
30	3-10610_JDI400_R24_25	1
31	3-10610_JDI400_L24_25	1
32	3-11318	2
33	1-41916_SUPPLY_LINE	2
34	3-17746_HOSE_CLAMPING_CLIP	4
35	3-10005_25_HHCS_2	2
36	1-41217	2
37	1-42184_HOT_TUBE_COVER	1
38	3-10728_GROM_50_MTG	4
39	3-11172_HOSE_625_X_48	2
40	3-10858_CLAMP_HOSE_10	2
41	1-42189_WIPER_MOTOR_GUARD	1
42	3-13582_CLAMP_CABLE_562ID	1
43	3-10103_MSCR_NO10_X50THPHIL	1
44	3-10308_1024_NYLOCK	1
45	3-15385_STAR_WASHER	3
46	3-10704_WIRE_DUCT_350X30	1
47	1-41922_MOUNT_BAR_REAR_LIGHT	1
48	1-42085_POLYFOAM_250_GREY_REAR	SEE BOM
49	1-42086_POLYFOAM_250_GRAY_FRONT	SEE BOM
50	1-43704	4
51	3-14924_25_NUT_HEX_FLNG	4
52	2-16018	2
53	3-10386_313_HHCS_X	4
54	3-10704_WIRE_DUCT_375_X_10_LG	2



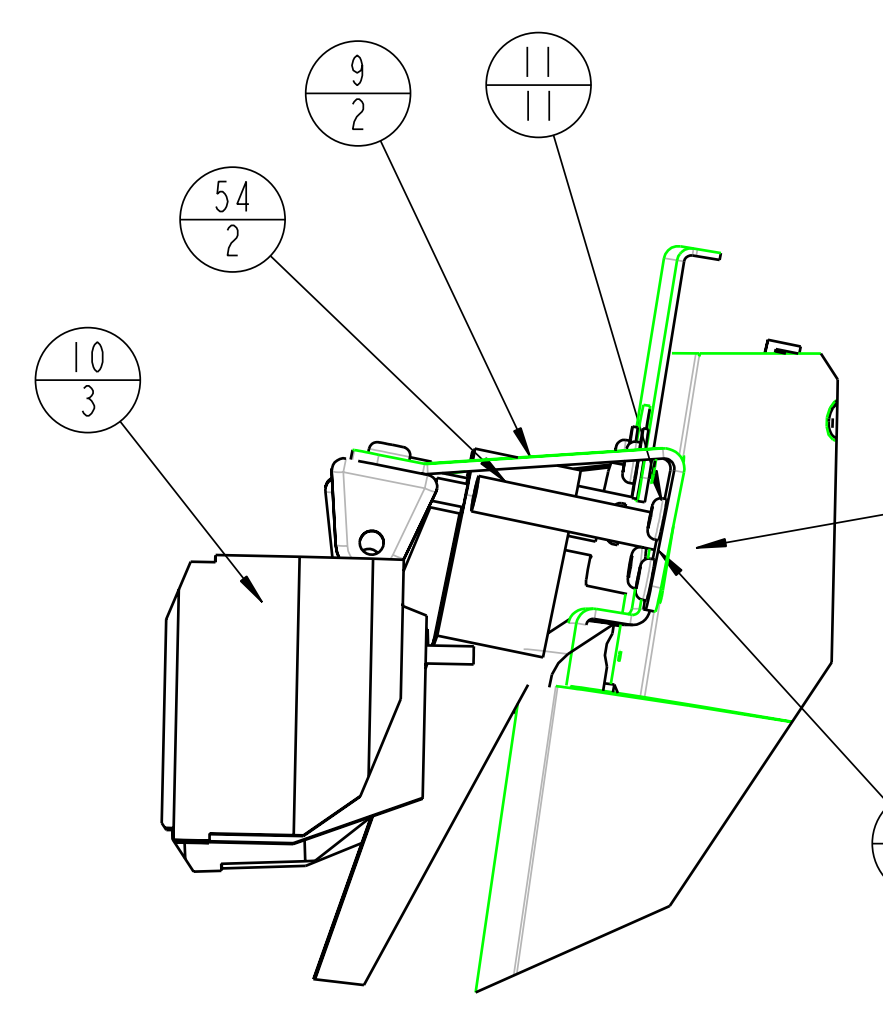
FRONT VIEW
SCALE 0.150



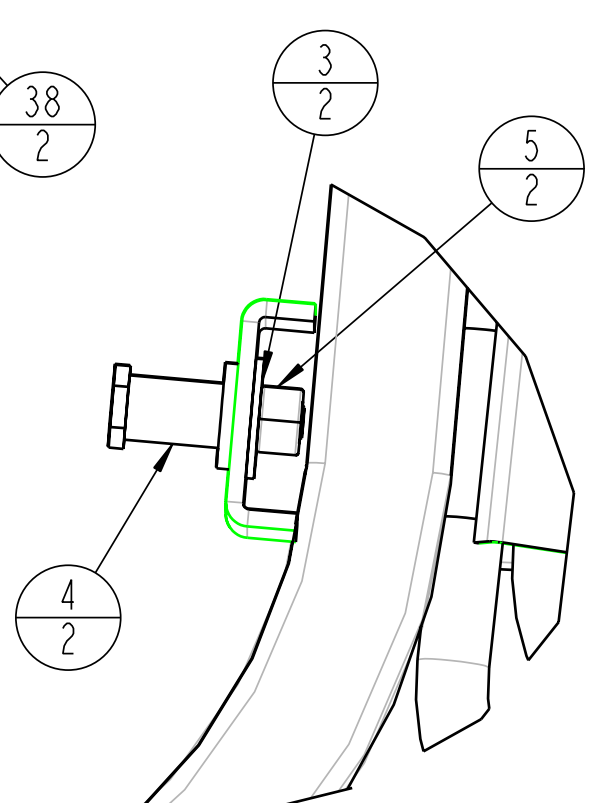
LEFT SIDE VIEW



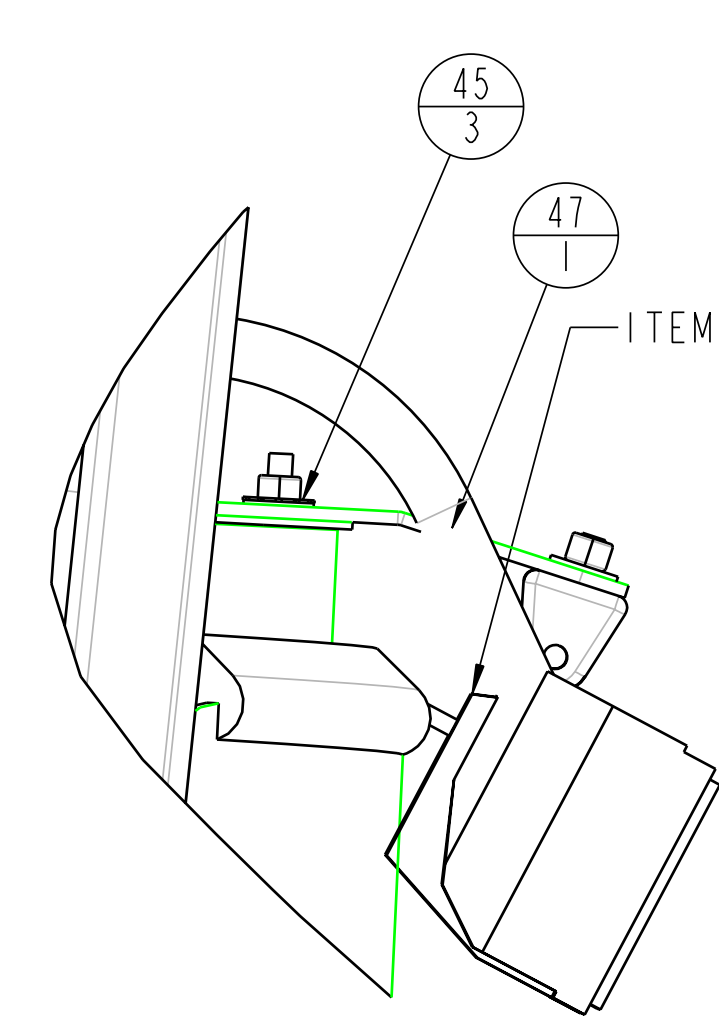
SECTION D-D



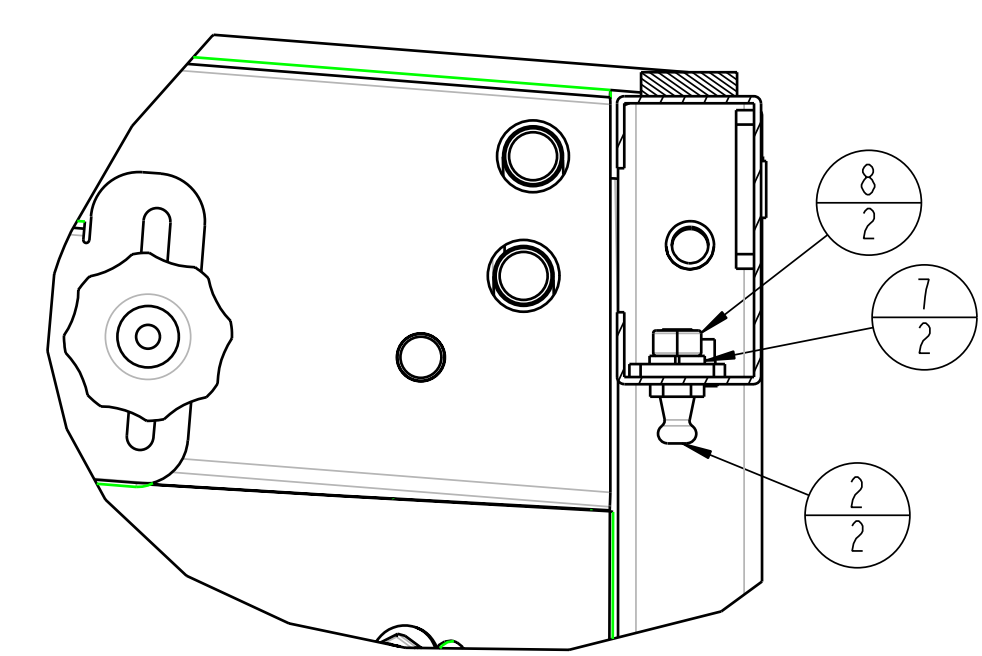
DETAIL A
SCALE 0.500



DETAIL C
SCALE 0.500



DETAIL E
SCALE 0.500



SECTION F-F
SCALE 0.500

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO. JOHN DEERE 1400 SERIES MATL SPEC:

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

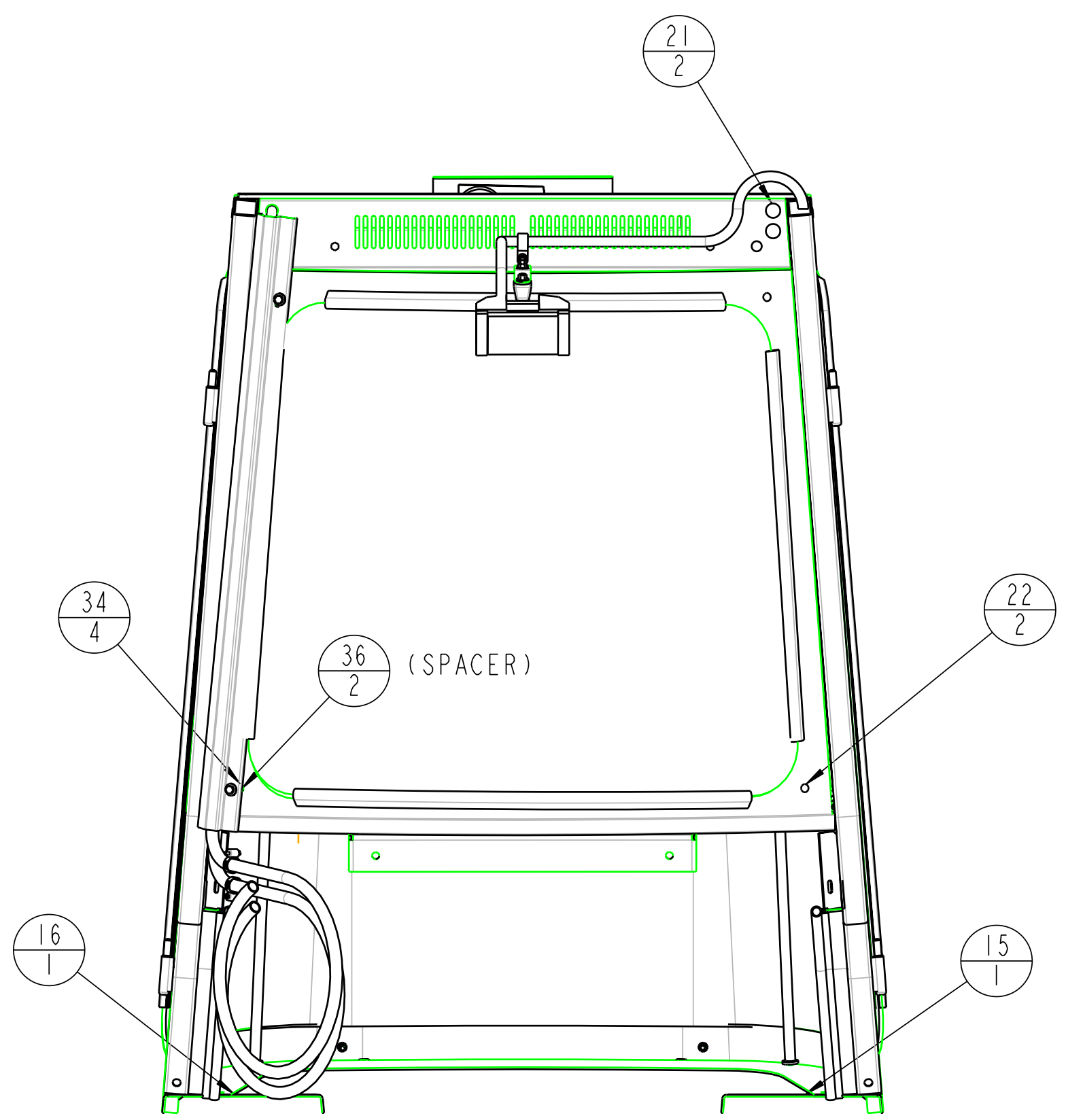
DRWG SIZE DRWG NO. REV LEVEL

X ± .09
XX ± .06
XXX ± .03
HOLE SIZE
05/.00
ANGLE ± 5°

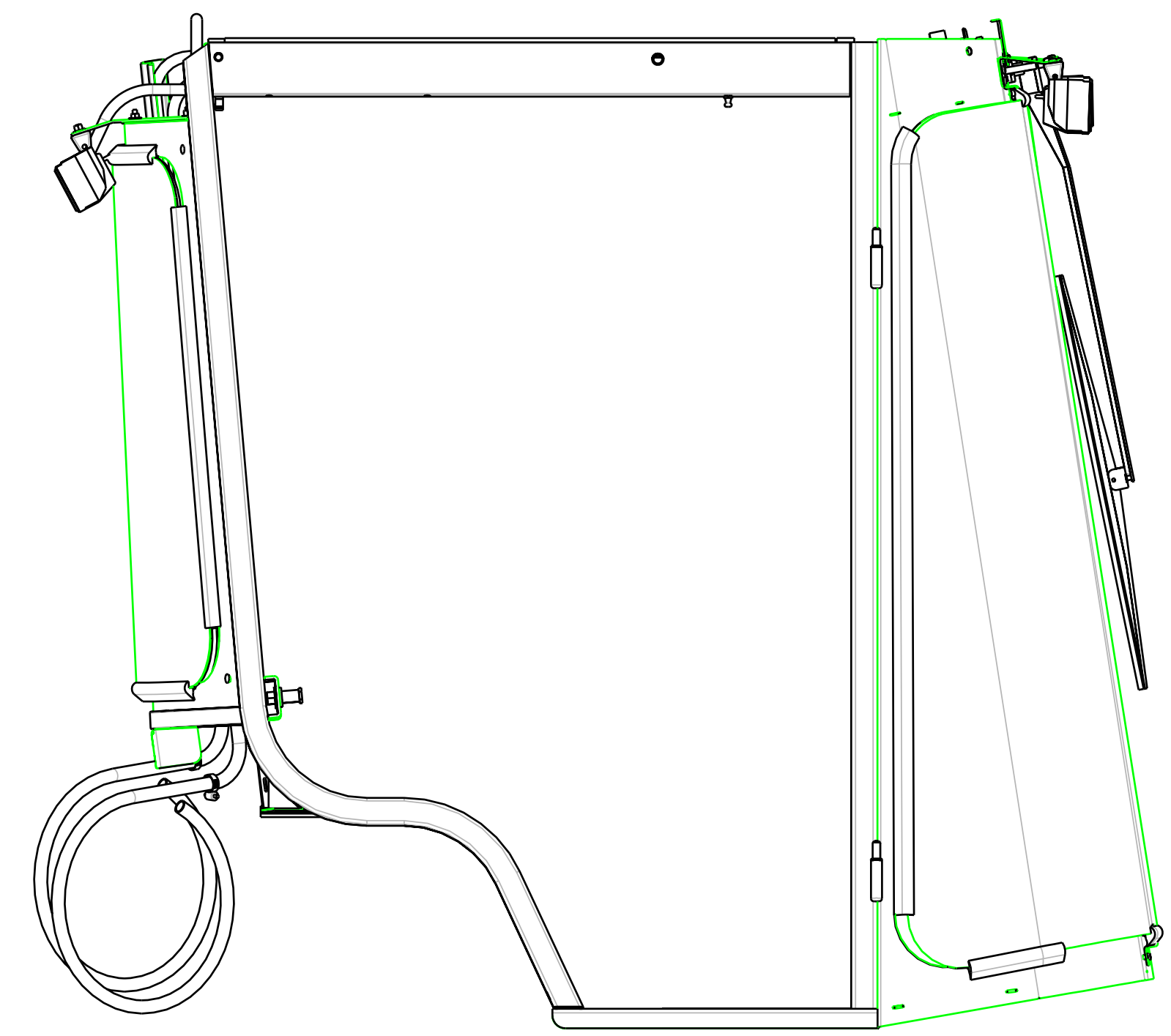
TITLE CAB BODY SUB-ASSEMBLY D 4-14531 SHEET 1 OF 2 F

DRAWN CAD DATE 8-8-01

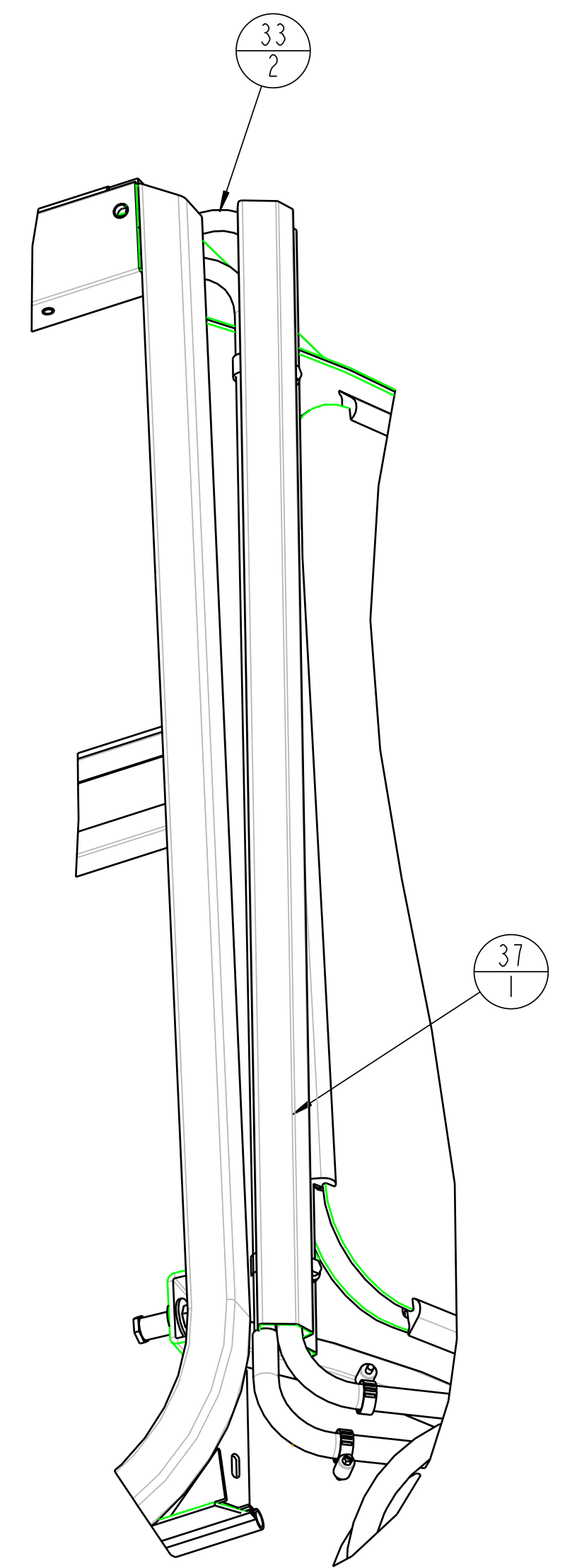
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
D	8161	ADDED (4) FRONT GLASS RETAINERS	SRB	6/10/04
E	8375	ADDED FRONT SPACER TUBES	SRB	2/11/05
F	8522	SEE SHEET I	CAD	6/6/05



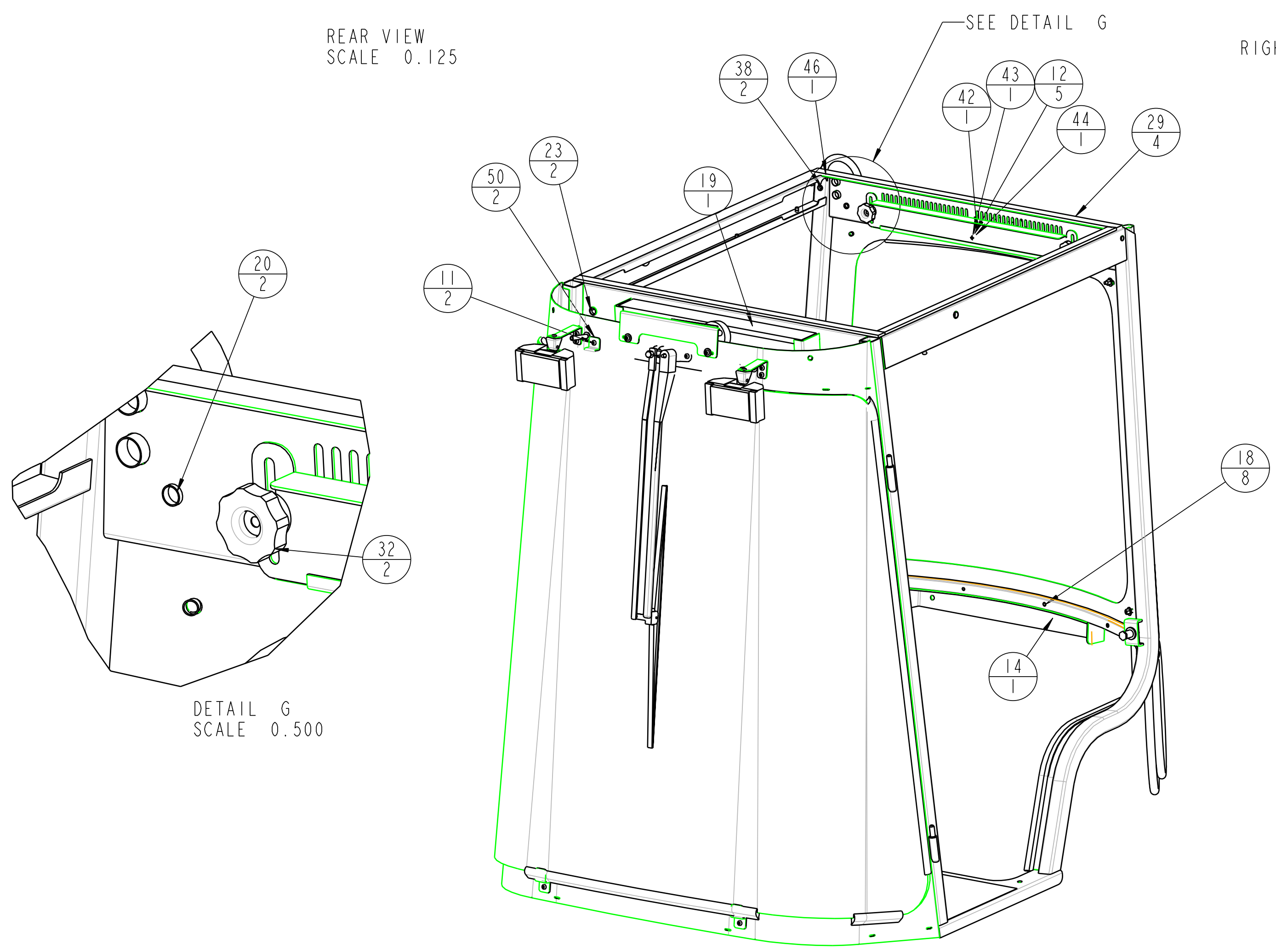
REAR VIEW
SCALE 0.125



RIGHT SIDE VIEW

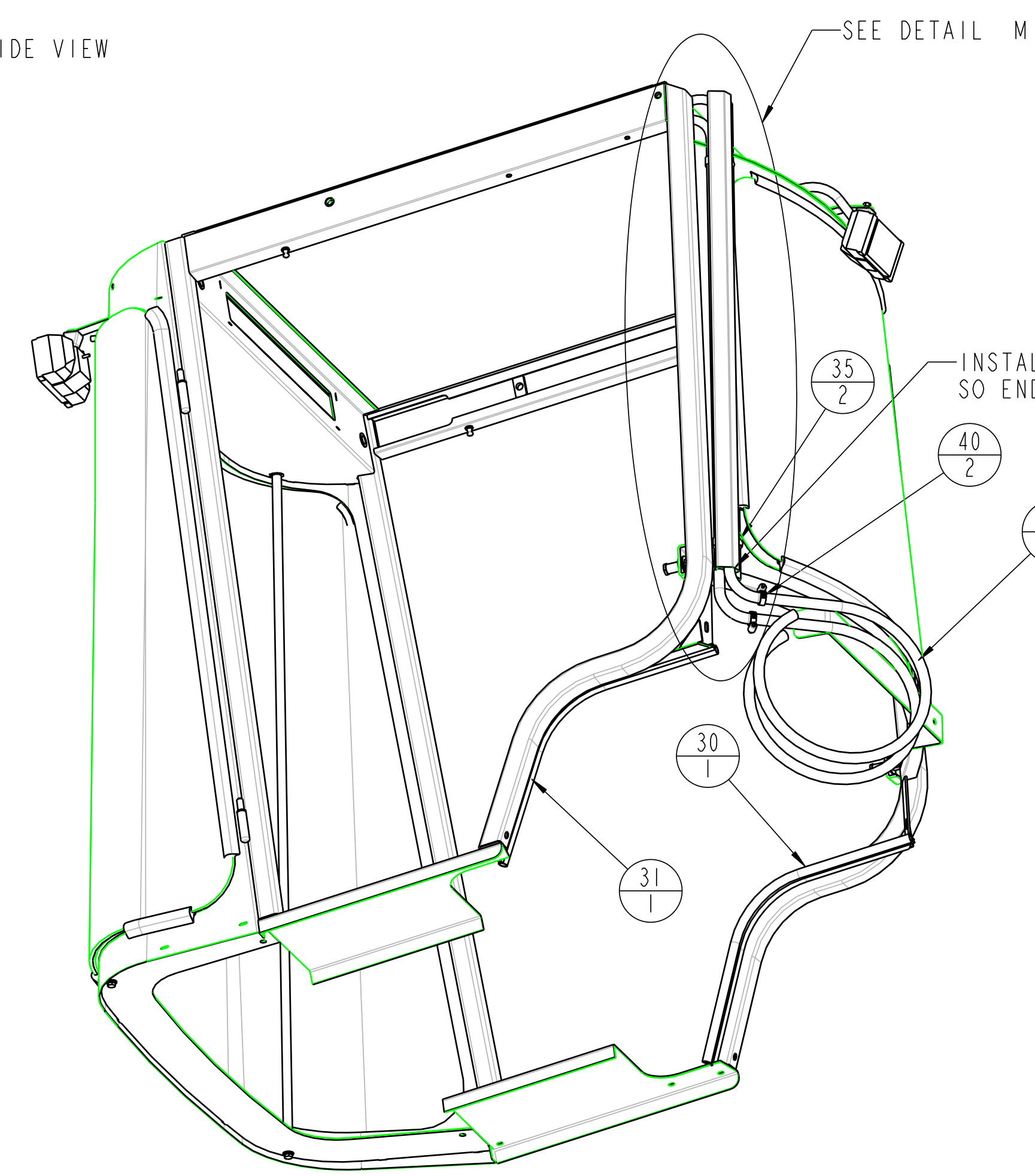


DETAIL M
SCALE 0.250



DETAIL G
SCALE 0.500

SCALE 0.125



SCALE 0.125

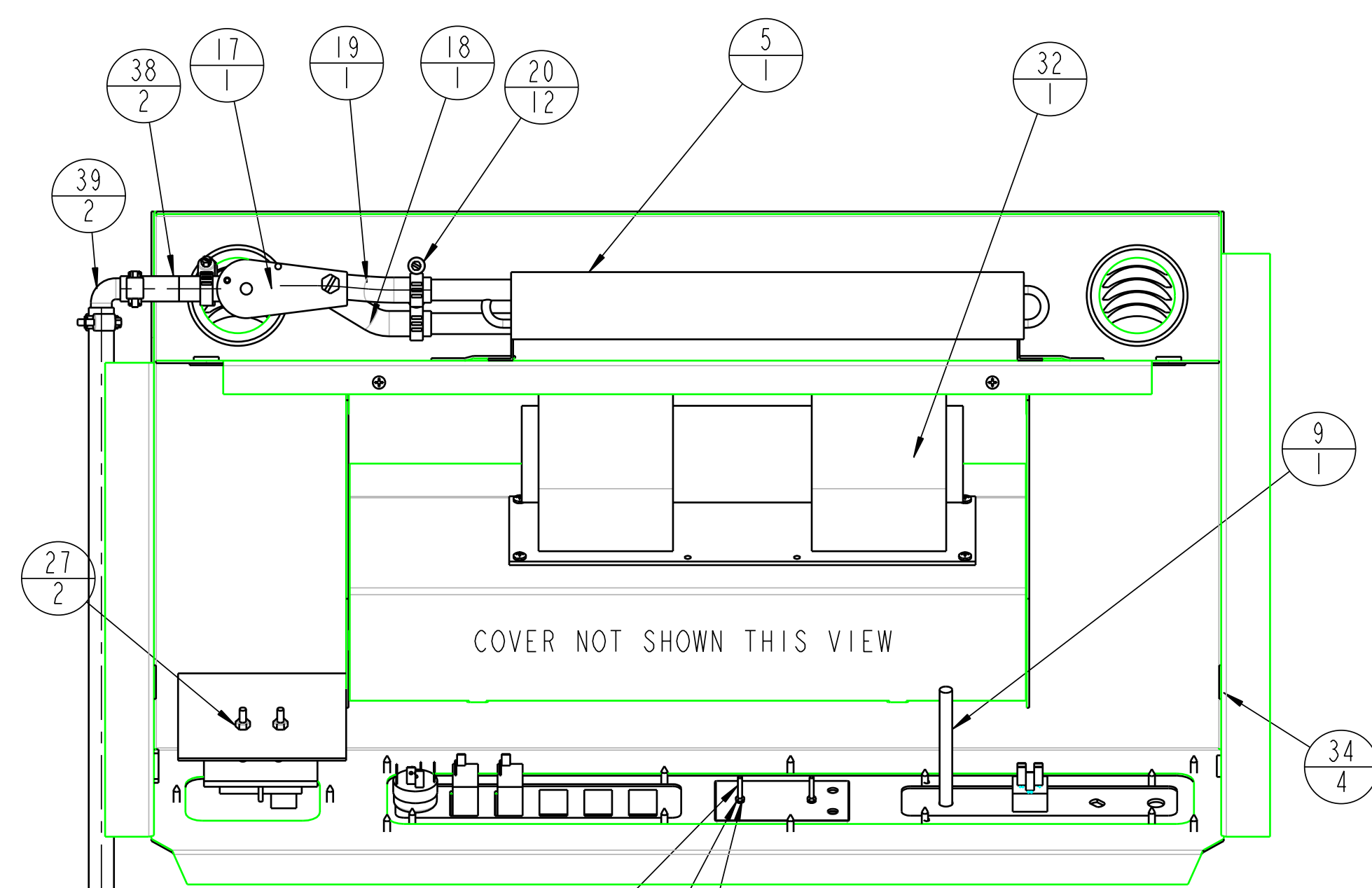
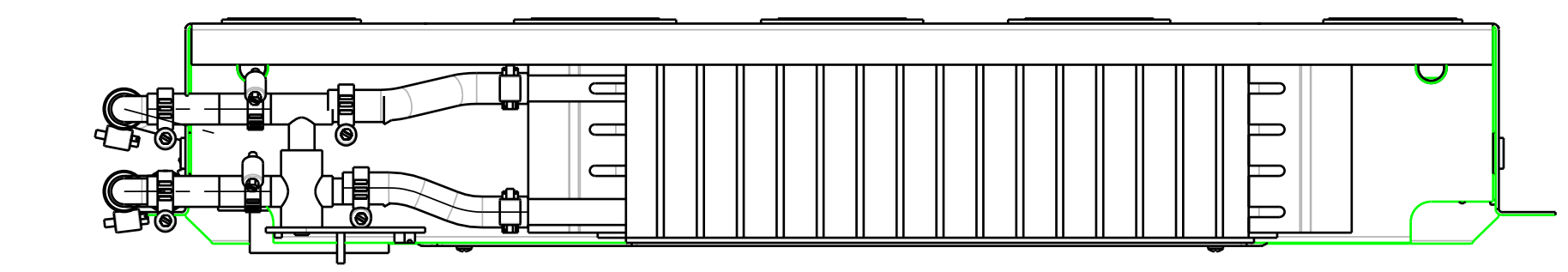
INSTALL HOSE ON TUBE
SO END IS INSIDE COVER

COIL SECURE TO
SHIPPING PALLET

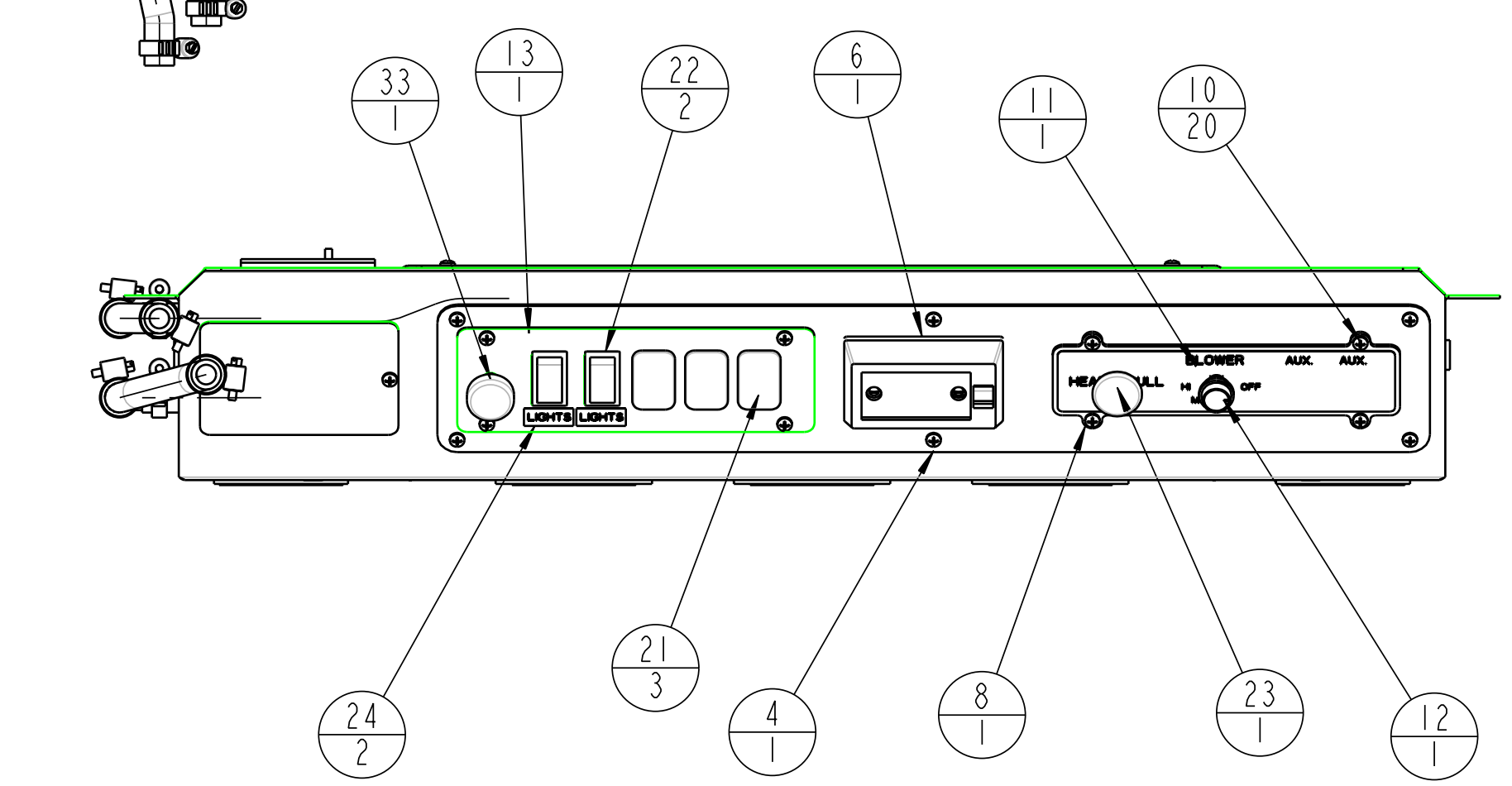
THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.	JOHN DEERE 1400 SERIES	MATL SPEC.
	CUSTOM PRODUCTS	1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE 05/.00 ANGLE ± 5°	TITLE	DRWG SIZE	REV LEVEL
	CAB BODY SUB-ASSEMBLY	D	4-14531 SHEET 2 OF 2 F
	DRAWN	CAD	DATE 8-16-01

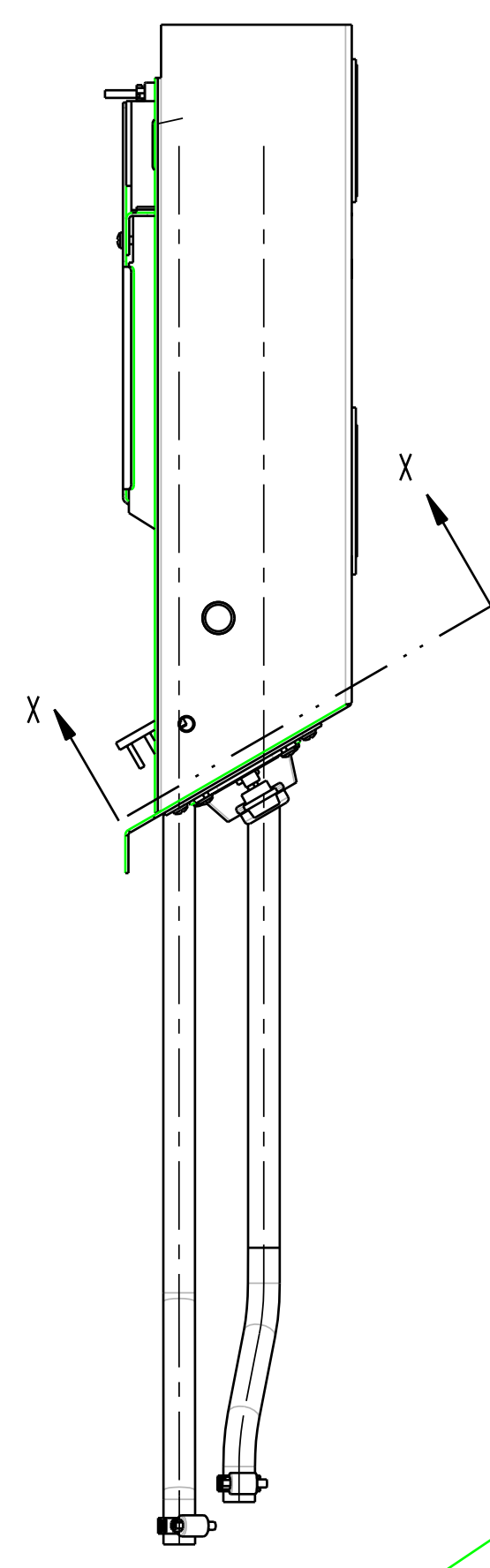
REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A		ITEM 27 3-15926 WAS 3-16033	CAD	11-29-01
B		CHANGED OUT MOLDED HOSE	CAD	12-2-01
C	8387	ADDED COVER 1-44210, (2) 3-11812 SCREWS AND (1) 1-42084 INSULATION	SRB	2/24/05



TOP VIEW

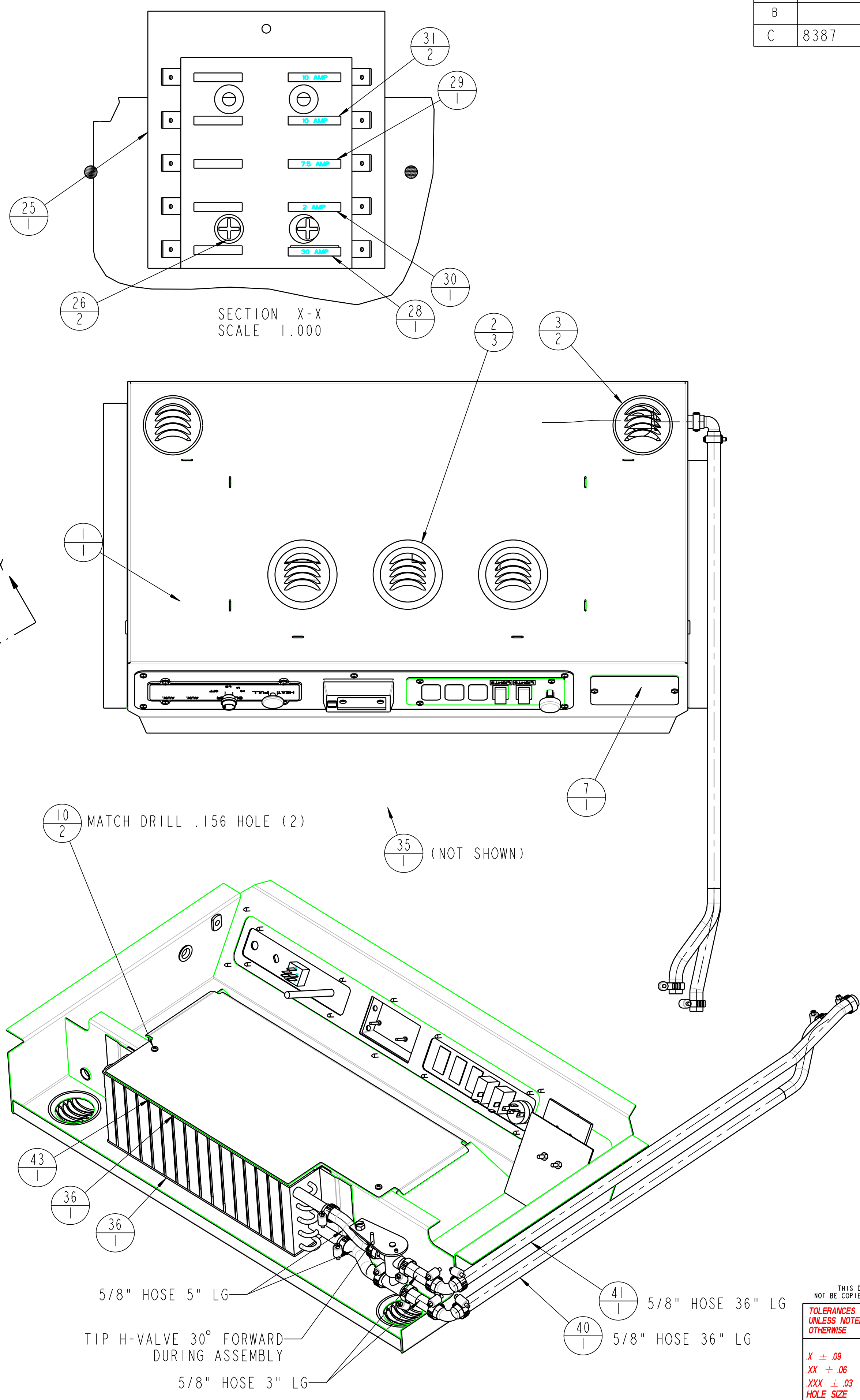


INTERIOR CAB VIEW
LOOKING FORWARD AND UP



SECTION X-X
SCALE 1.000

SCALE 0.250



SCALE 0.250

ITEM #	DESCRIPTION	QTY
1	2-15587_HEADLINER_WELDMENT_NEW	1
2	3-15594_LOUVER_300_RND	3
3	3-15928_LOUVER_300_WIRE-CLIP	2
4	1-41847_CONTROL_PANEL_ADAPTER	1
5	3-16572_CORE_HTR	1
6	3-16232_12V_DOMELIGHT	1
7	1-36057_FUSE_COVER	1
8	1-37482_SWITCH_MOUNT_PL	1
9	3-11149	1
10	3-11812_NO10_SELFTAP_X625	22
11	3-15432_SWITCH_3SPD	1
12	3-11173_KNOB_BLOWER	1
13	1-41912_SWITCH_MOUNT_PLATE	1
14	3-16984_MSCR_NO6-32	2
15	3-12638_NO_6_LOCK_WASHER	2
16	3-12637_NUT_NO6	2
17	3-16692_VALVE_HTR	1
18	3-11172_HOSE_JD1400_2	1
19	3-11172_HOSE_JD1400_6	1
20	3-10858_CLAMP_HOSE_10	12
21	3-16677_PLUG_SWITCH	3
22	3-16274_ROCKER_SW	2
23	3-16675_LABEL_BLOWER_STD	1
24	3-10541_LABEL_LIGHTS	2
25	3-15926_FUSE_BLOCK	1
26	3-10099_MSCR_1024X1500_RHSL	2
27	3-10308_1024_NYLOCK	2
28	3-16580_FUSE_30AMP	1
29	3-16581_FUSE_7-5_AMP	1
30	3-16582_FUSE_2_AMP	1
31	3-16057_FUSE_10_AMP	2
32	3-15935	1
33	3-10328_WIPER_SWITCH	1
34	3-12091_GROM_75_MTG	4
35	1-42087_HEADLINER_INSULATION	1
36	1-42084_POLYFOAM_250X2X18	2
37	3-11202	SEE BOM
38	3-11172_HOSE_JD1400_3	2
39	3-10282_ELBOW_625	2
40	3-11172_HOSE_JD1400_36A	1
41	3-11172_HOSE_JD1400_36	1
42	3-10823_POLY_50X10_50X22	SEE BOM
43	1-44210	1

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO. JOHN DEERE 1400 SERIES MATL SPEC:

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355

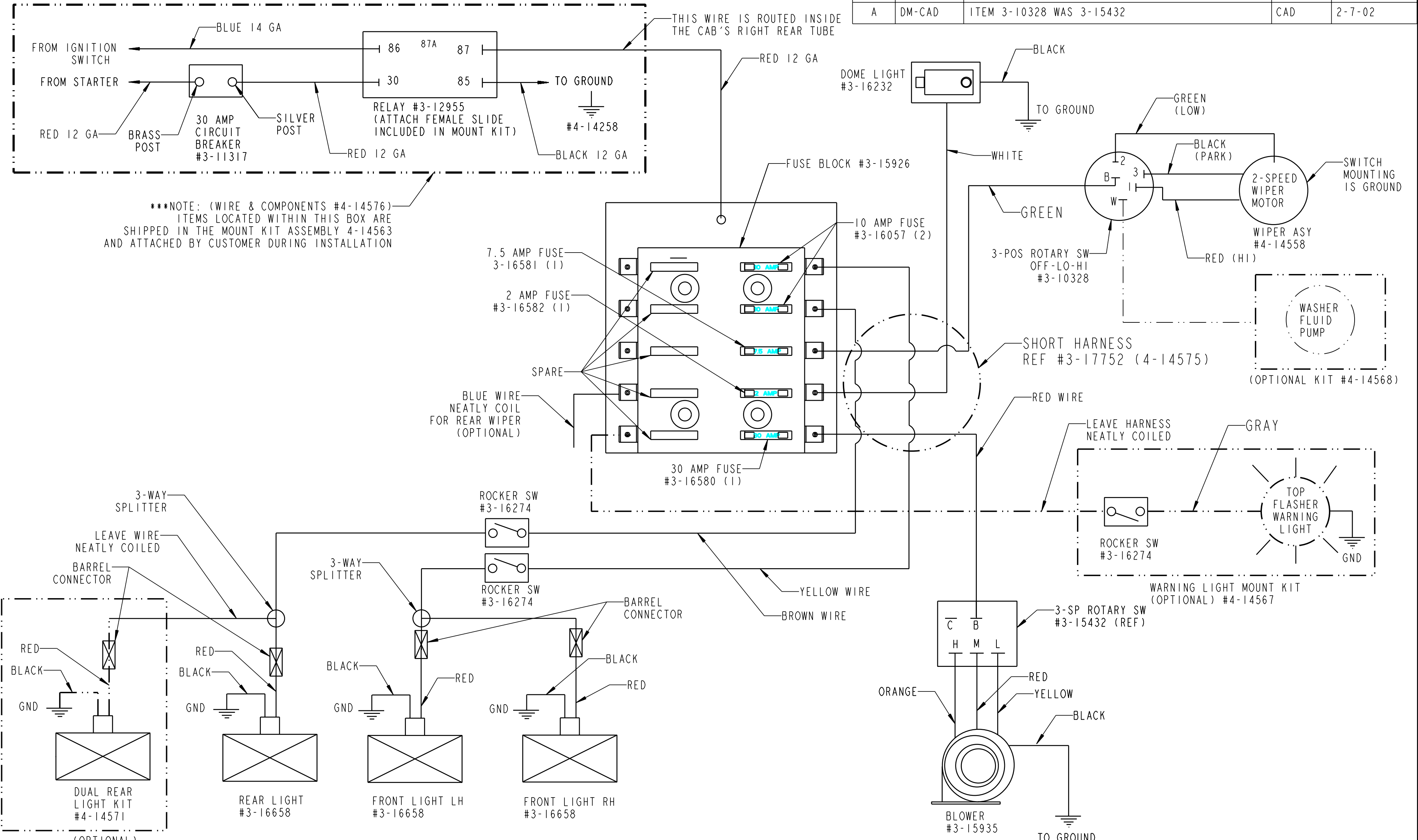
DRWG SIZE D DRWG NO. 4-14533 REV LEVEL C

HEAD LINER ASSEMBLY

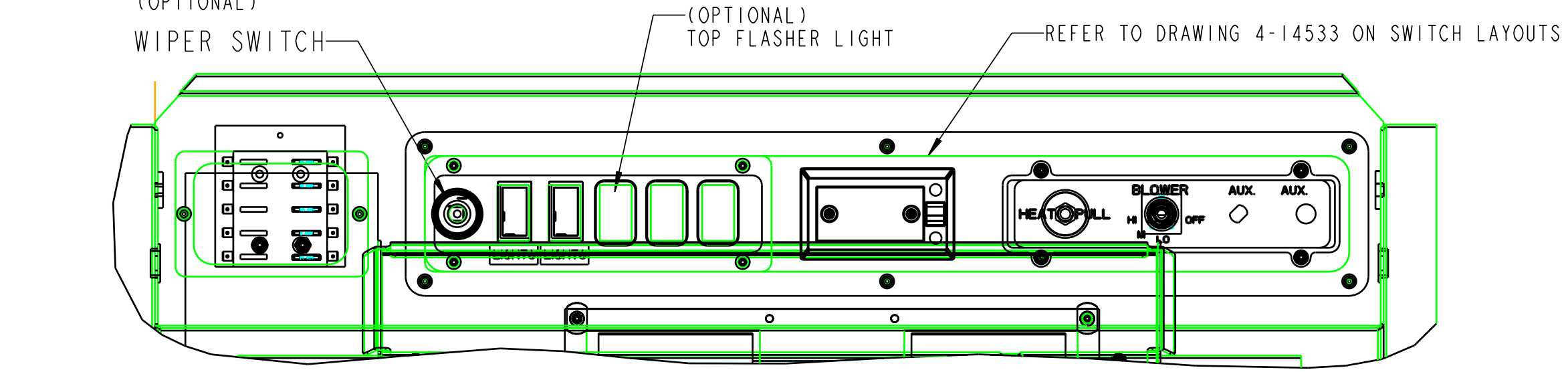
SCALE 1:1

DATE 8-2-01

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	DM-CAD	ITEM 3-10328 WAS 3-15432	CAD	2-7-02



***NOTE: (WIRE & COMPONENTS #4-14576) ITEMS LOCATED WITHIN THIS BOX ARE SHIPPED IN THE MOUNT KIT ASSEMBLY 4-14563 AND ATTACHED BY CUSTOMER DURING INSTALLATION



SWITCH MOUNTING LAYOUT
SCALE 0.300

ITEM	(PURCH) (MANF REF) - DESCRIPTION	QTY PER UNIT
1	3-17751 (4-14574) WIRE HARNESS -1 (HEADLINER)	1
2	3-17752 (4-14575) WIRE HARNESS -2 (SMALL)	1

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE

CUSTOMER NAME & MOD NO: JOHN DEERE 1400 SERIES

CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355

MATL SPEC:

DRWG SIZE: C

DRWG NO: 4-14534

REV LEVEL: A

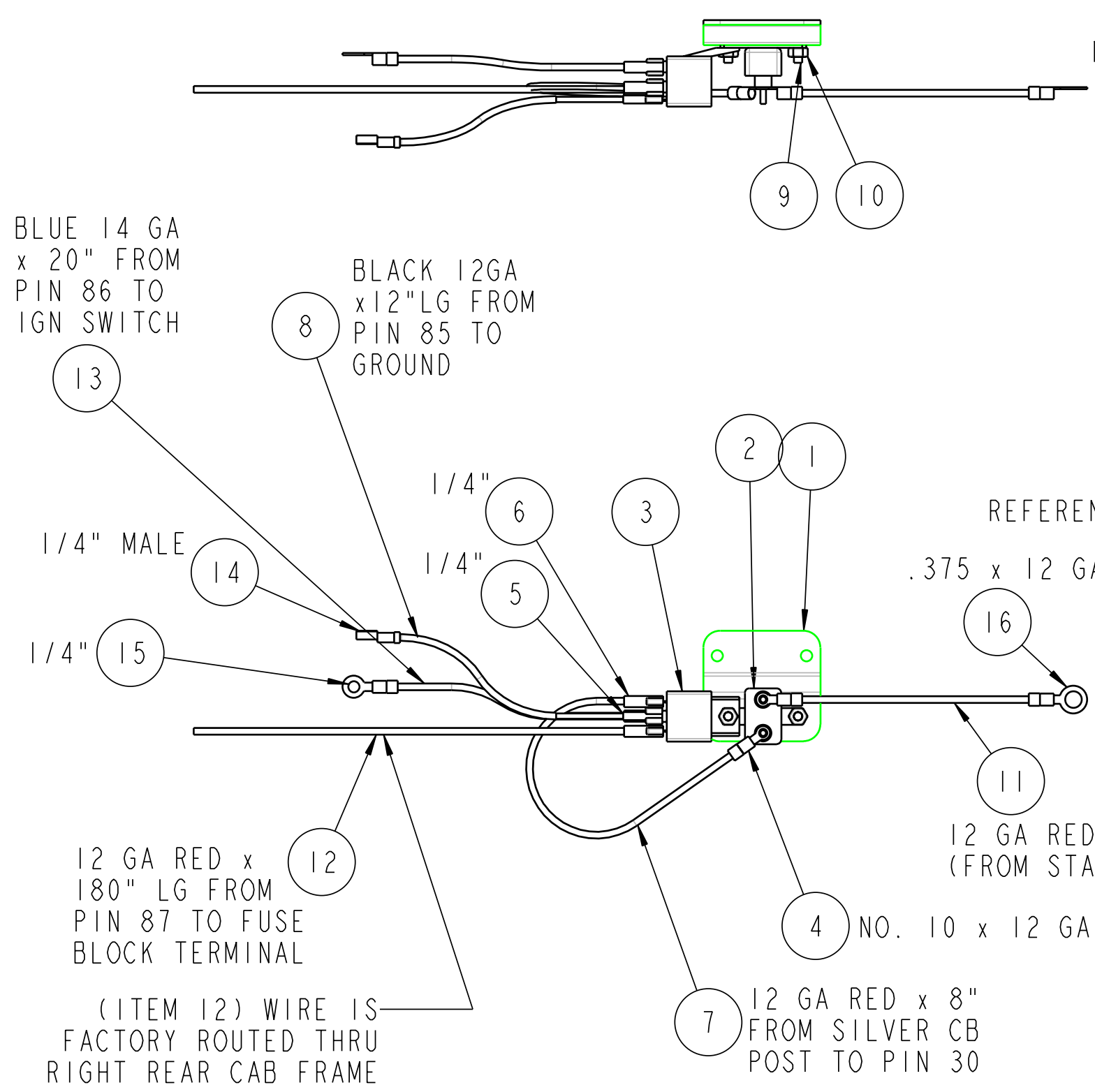
DRAWN: CAD

DATE: 8-20-01

ELECTRICAL DETAIL

X ± .09
XX ± .06
XXX ± .03
HOLE SIZE .015/.00
ANGLE ± 5°

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
------	---------	-------------	-----------	------



NOTE 1 →

ITEM #	DESCRIPTION	QTY
1	1-42185_RELAY_MOUNT_PLATE	1
2	3-11317 BREAKER	1
3	3-12955_RELAY_30_AMP	1
4	3-10305 TERMINAL EYE 10-12 SMALL	2
5	3-10670 SLIDE FEM CON 14 GA	1
6	3-14553_SLIDE_FEM_10-12_GA	3
7	3-10351_WIRE_12GA_RED_X_8	1
8	3-10314_WIRE_14GA_BLUE_X_20	1
9	3-10103_MSCR_NO10_X50THPHIL	2
10	3-10308_1024_NYLOCK	2
11	3-10351_WIRE_12GA_RED_X_20	1
12	3-10351_WIRE_12GA_RED_X_180	1
13	3-10340_WIRE_12GA_BLACK_X_12	1
14	3-11428 TERMINAL_MALE STR	1
15	3-10673 TERMINAL EYE 10-12 GA MED	1
16	3-10674 TERMINAL EYE 10-12 LARGE	1

REFERENCE ONLY →

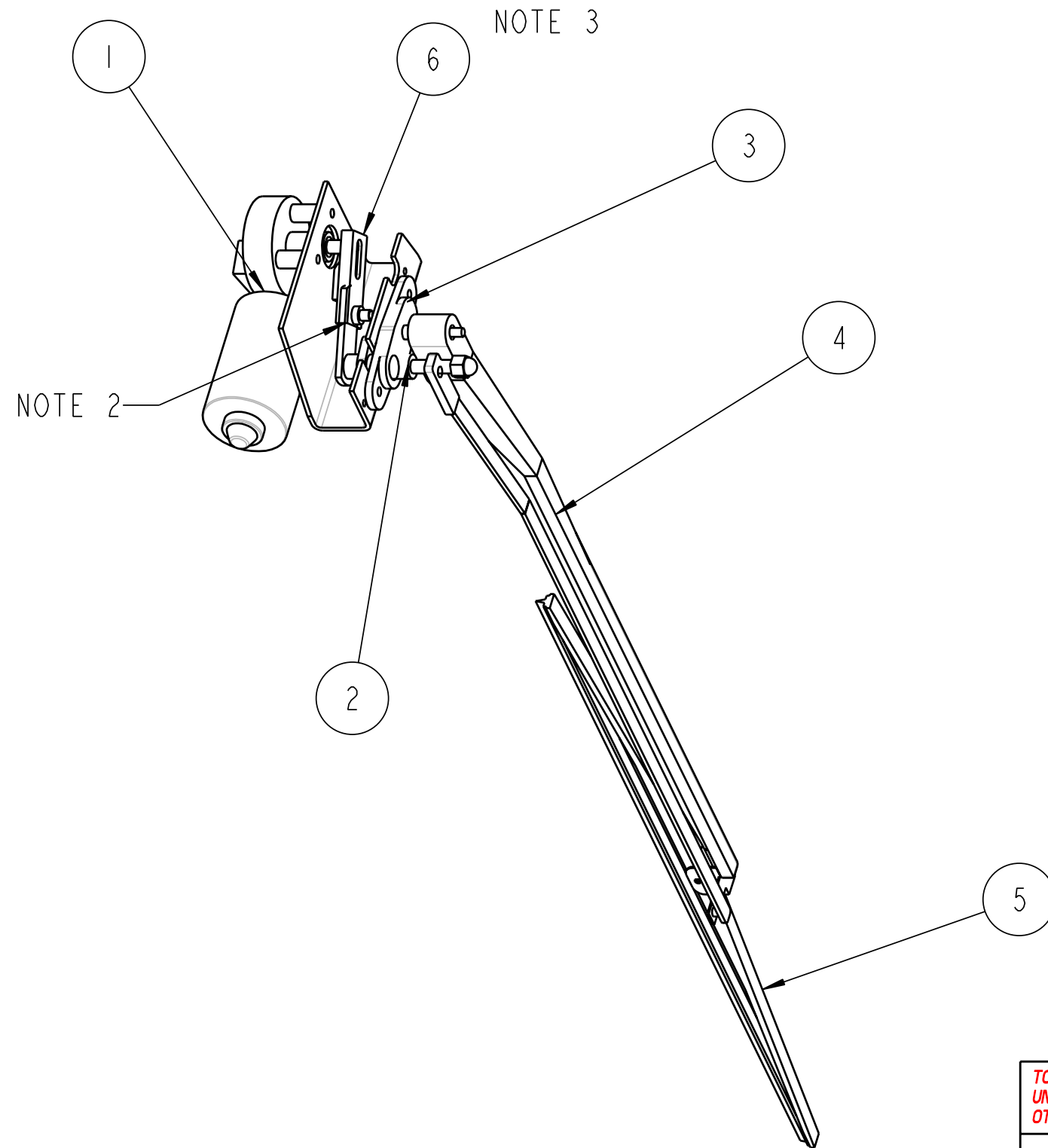
NOTES:
1. CP TO SUPPLY ITEM 1 TO VENDOR FOR ASSEMBLY

(REF MANF CP DWG #4-14576)

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE .05/.010 ANGLE ± 5°	CUSTOMER NAME & MOD NO.: JD 1400		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE: WIRE ASY-HARNESS -3		DRWG SIZE: B	DRWG NO.: 3-17753	REV LEVEL: A
		DRAWN: CAD	DATE: 11-29-01	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A		ADDED SETTING NOTES	CAD	2-7-02



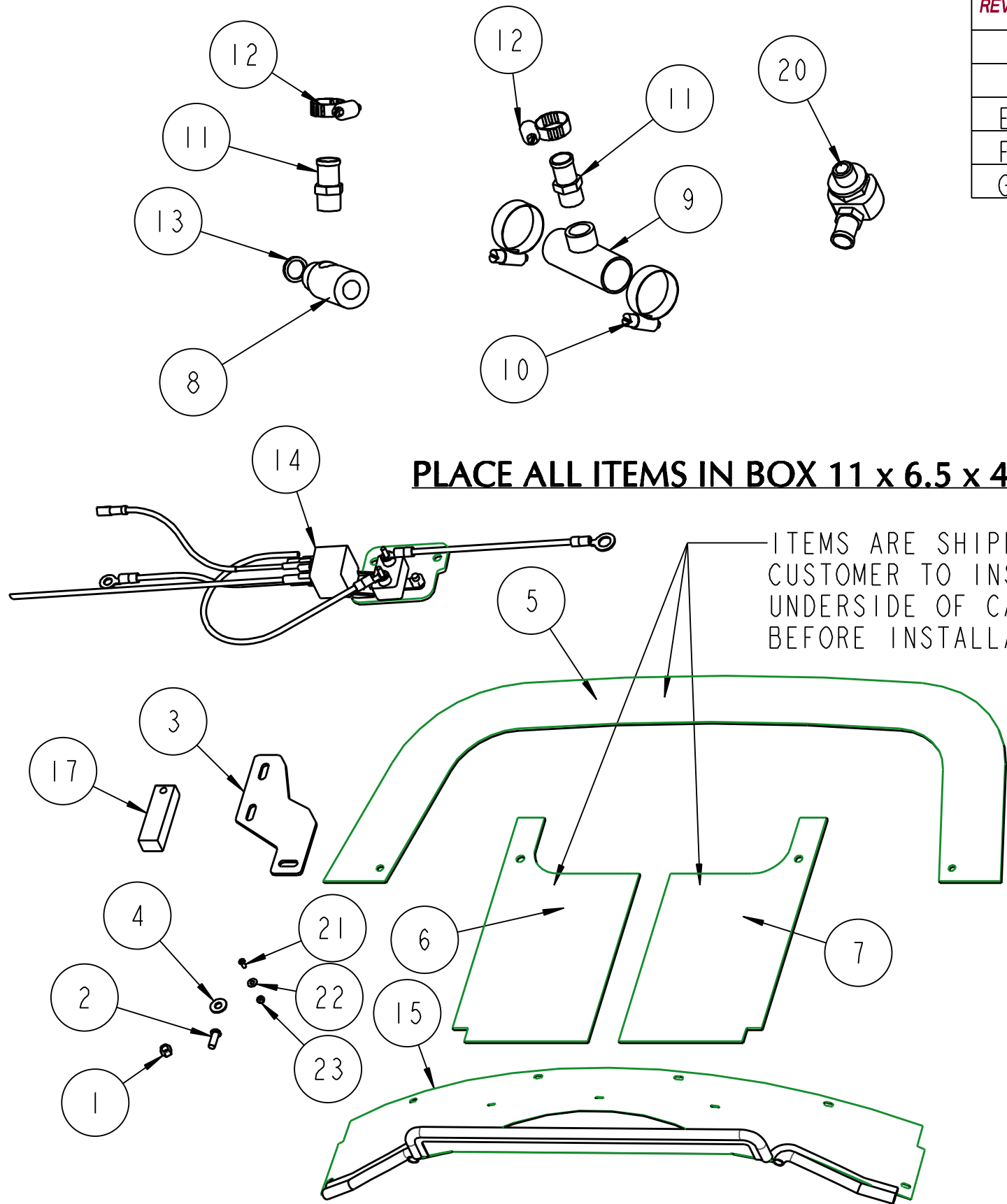
ITEM #	DESCRIPTION	QTY
1	3-15719	1
2	3-16058_WIPER_SHAFT_1IN_MOD_DWG	1
3	3-16211_PANTO_ADAPTER	1
4	3-15238_24	1
5	3-15682_24	1
6	3-16818_DRIVE_ARM_ADJ	1

WIPER SETTING NOTES:

1. PARK BLADE TO RIGHT SIDE (LOOKING FORWARD)
2. WIPER SETTING TO "B" SLOT
3. SET CONNECTION ARM SO IT IS FLUSH TO ENDS

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO.:	JOHN DEERE 1400 SERIES	MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
.X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-0.010 ANGLE ± 5°	TITLE	DRWG SIZE	DRWG NO.	REV LEVEL
	WIPER UNIT ASSEMBLY	B	4-14558	A
		DRAWN: CAD	DATE: 8-17-01	



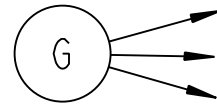
PLACE ALL ITEMS IN BOX 11 x 6.5 x 44, 3-12115

ITEMS ARE SHIPPED LOOSE
CUSTOMER TO INSTALL ON
UNDERSIDE OF CAB
BEFORE INSTALLATION

NOTE: ITEM 16 (DIA .350 x 5'-0" LG) WIRE LOOM, IS NOT SHOWN

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
C	7771	ALUMINUM FITTING 3-17262 WAS 3-16264	CAD	2-10-03
D	-	CORRECTED QTY'S	CAD	11-21-03
E	8360	1-44164 WAS 2-15702	SRB	1/27/05
F	10030	ADDED BAG AND INSTRUCTIONS	SRB	12/10/10
G	11109	ADDED HARDWARE FROM SKIRT ASSY	SRB	12/11/13

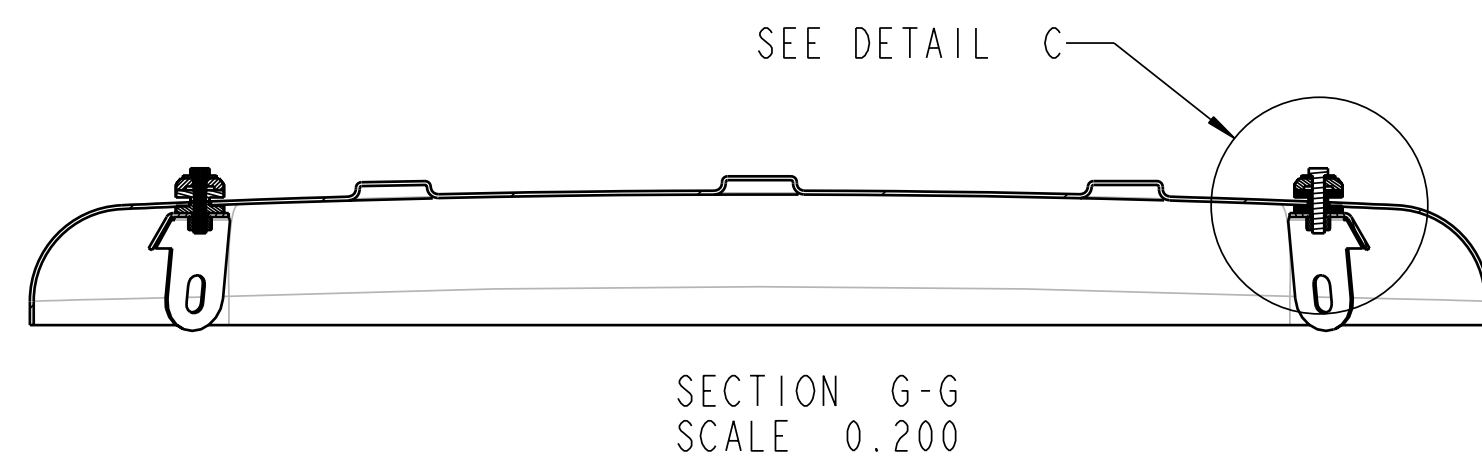
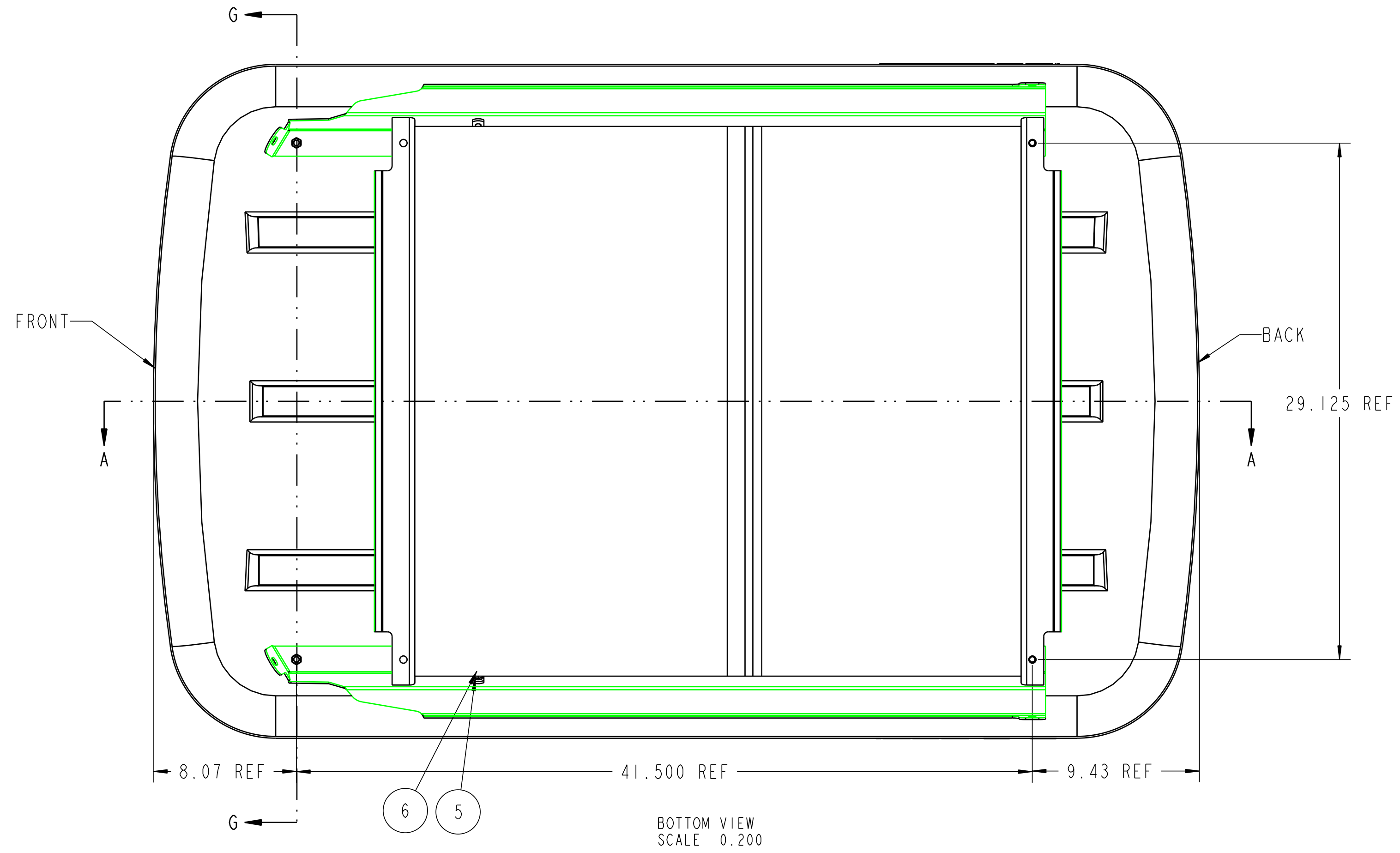
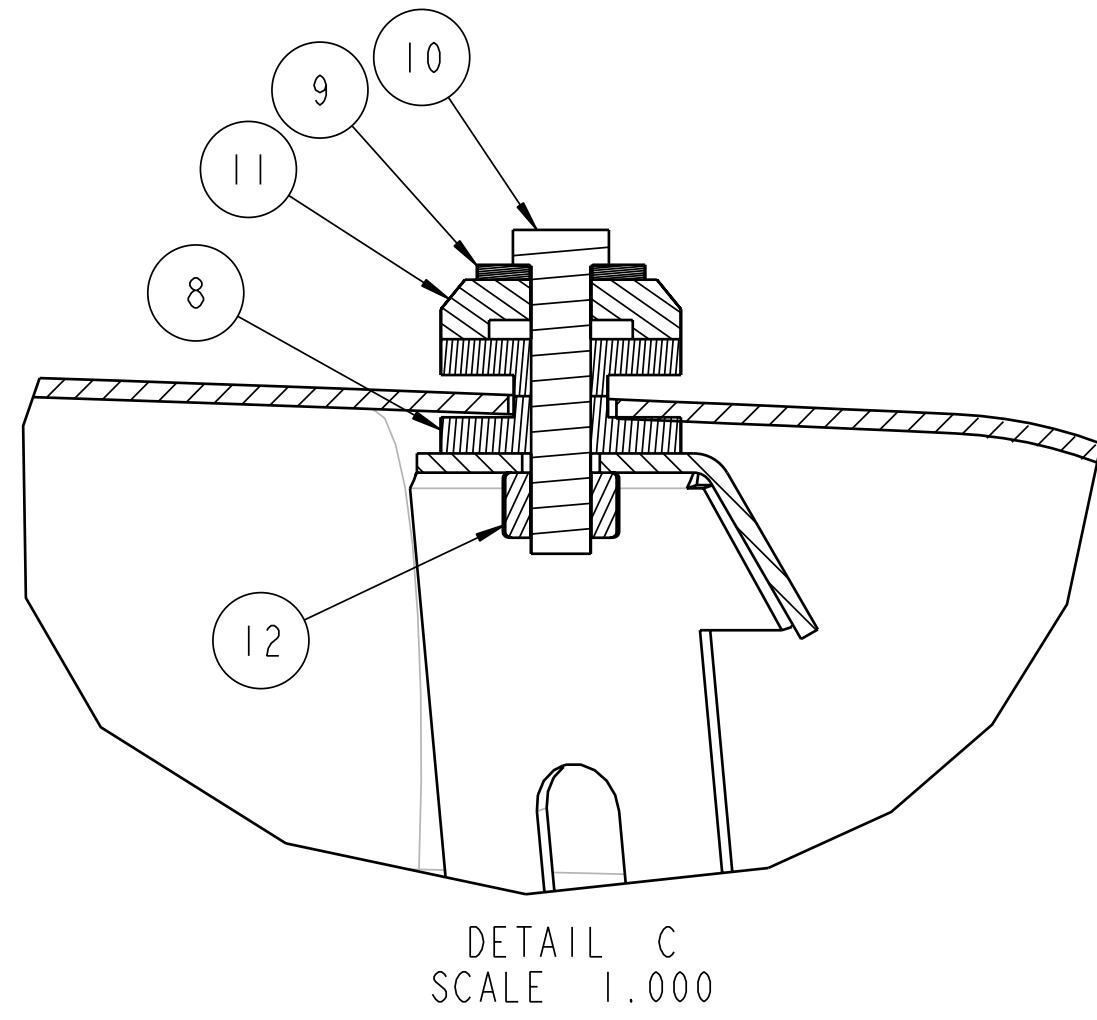
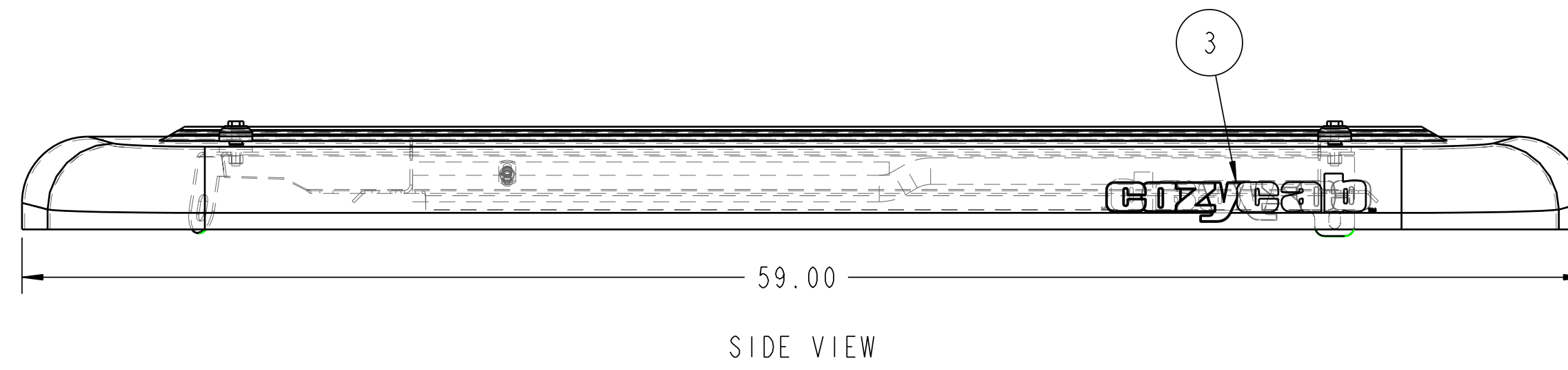
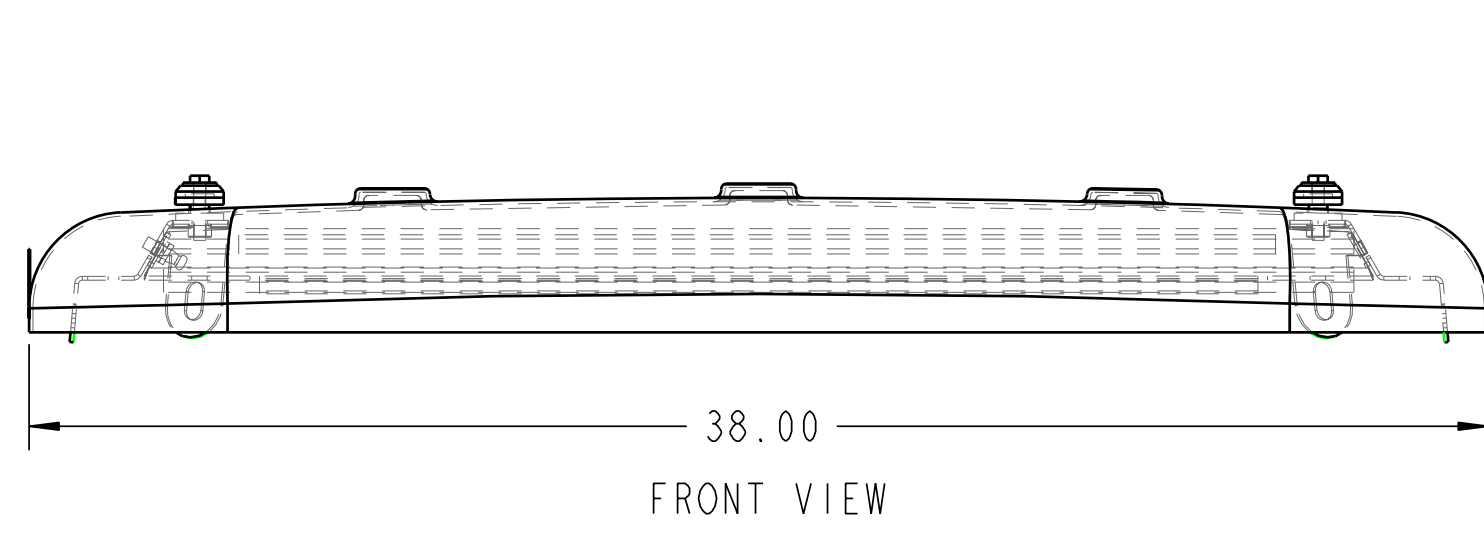
ITEM #	DESCRIPTION	QTY
1	3-10073_375_NYLOCK	6
2	3-16797_MSCR_38_X_100_BH SOCK	6
3	1-42147_ROPS_ADAPTER_PLATE	2
4	3-10086_375_WASHER	12
5	3-17739_MOUNTING_PADDING_FRONT	1
6	3-17741_MOUNT_PAD_LEFT_SIDE	1
7	3-17740_MOUNT_KIT_RIGHT_SIDE	1
8	3-17262_FITTING_HEATER_ALUMINUM	1
9	2-11308 WELDMENT, HTR TEE	1
10	3-13442_HOSE_CLAMP	2
11	3-12119 3/8 NPT TO 5/8 BARB FITTING	2
12	3-10858_CLAMP_HOSE_10	4
13	3-16823_O-RING	1
14	3-17753_WIRE_ASY-HARNESS-3	1
15	4-14577_SKIRT_ASSEMBLY	1
16	3-10704_WIRE_LOOM_375_X_60	1
17	1-44164 STOP, ANTI-KICKBACK	2
18	05-10386_MOUNT_INSTR	1
19	3-16265_BAG_ZIP_10_X_12	1
20	4-14856_FITTING_KIT_SERIES_2	1
21	3-17331_MSCR_NO10_X50PHPHIL	6
22	3-10083_WASHER_NO10	8
23	3-10308_1024_NYLOCK	2



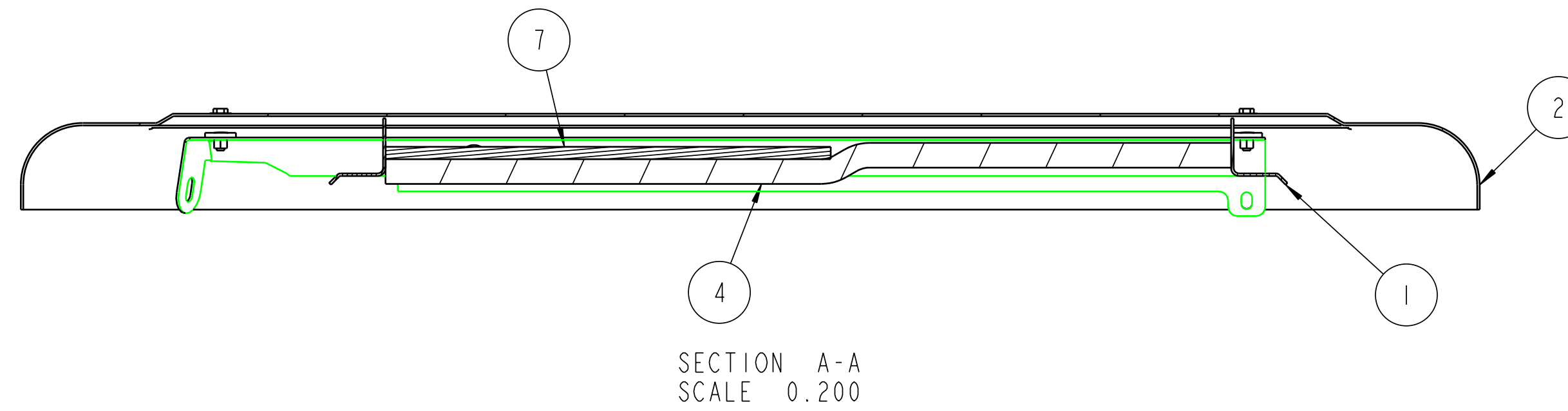
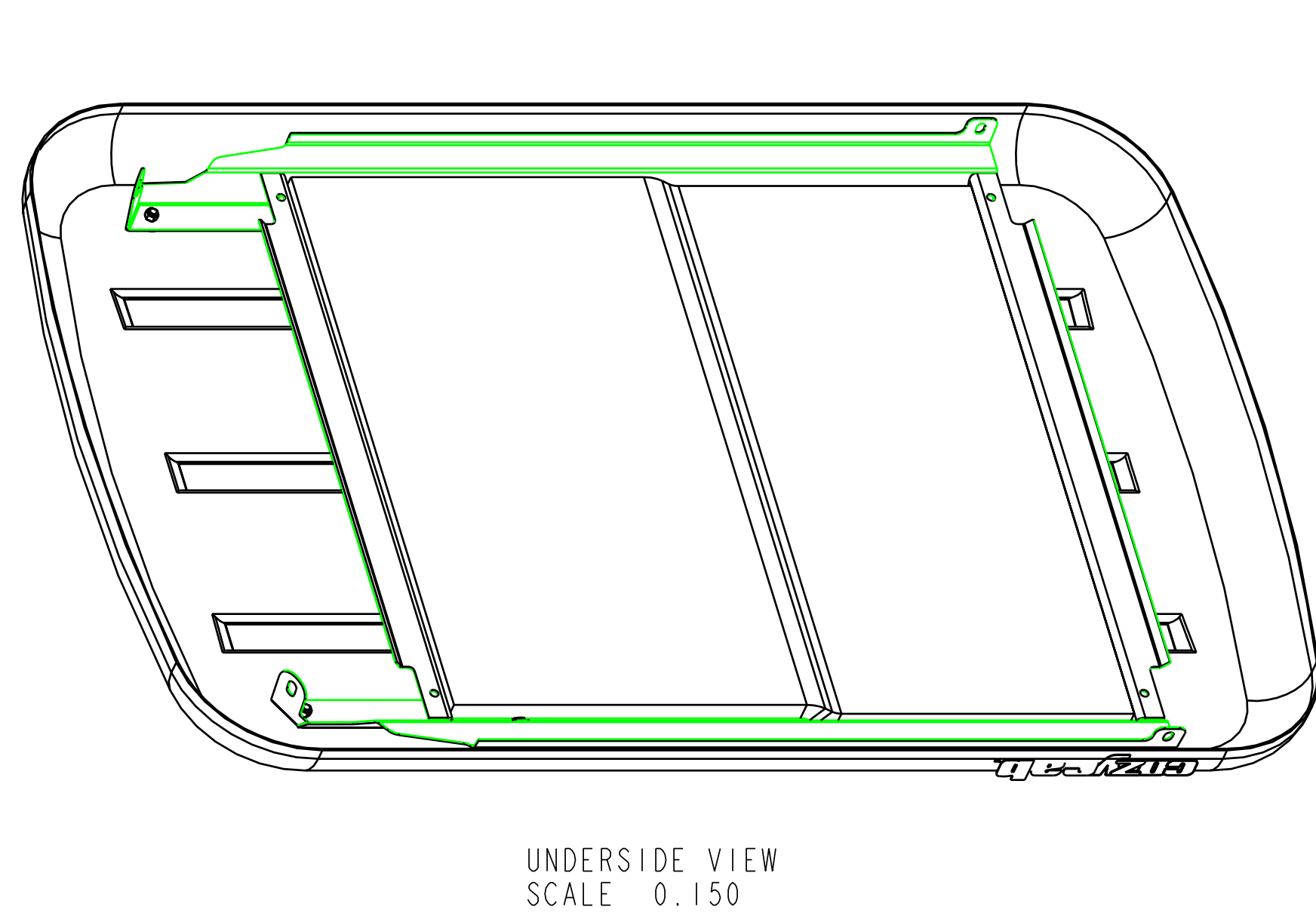
THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO:	JD 1400 SERIES	MATL SPEC:		
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355				
X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-010 ANGLE ± .5°	TITLE	CAB UNIT MOUNT KIT	DRWG SIZE	DRWG NO.	REV LEVEL
			B	4-14563	G
			DRAWN: CAD	DATE: 10-15-01	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A		SHOP RELEASE	CAD	11-7-01
B		UPDATED FOR RIBBED ROOF DESIGN	CAD	9-9-02
C	7851	RE-DESIGNED ROOF MOUNTING	CAD	6-5-03



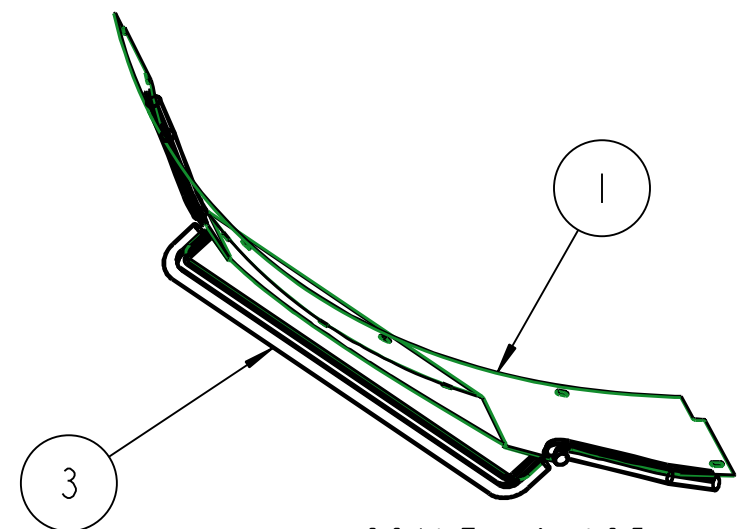
- NOTES:
1. REF PURCHASE ROOF 3-17684
2. REF DRILLED ROOF 1-41836



ITEM #	DESCRIPTION	QTY
1	2-15586_ROOF_WELDMENT_SUB_FRM_A	1
2	1-41836_JD_ROOF_WITH_HOLES	1
3	3-17559	2
4	1-42088_INSULATION_ROOF_I	1
5	3-10077_312_LOCK_WSHR	1
6	3-11821_BALL_STUD	1
7	1-42236_POLYFOAM_50X18X27	1
8	3-16217_SOFT_MOUNT_WASHER	8
9	3-10085_3125_WASHER	4
10	3-13947_313_HHCS_X150	4
11	3-15768_TOP_CAP_WASHER	4
12	3-10072_3125_NYLOCK	4

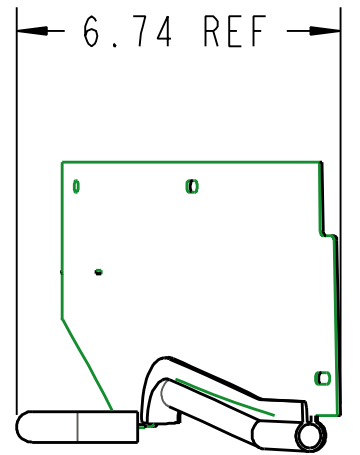
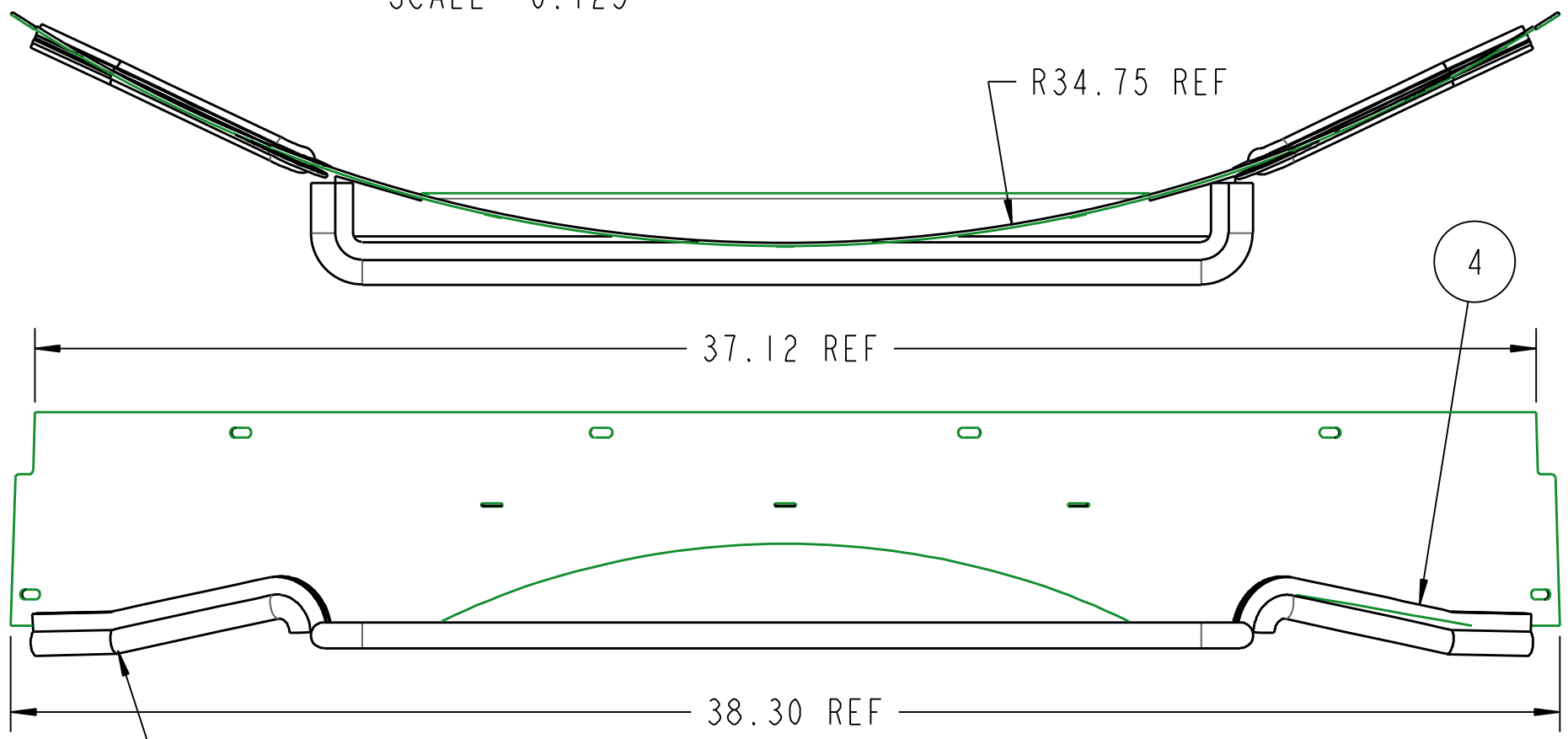
TOLERANCES UNLESS NOTED OTHERWISE		CUSTOMER NAME & MOD NO.		MATERIAL SPEC.	
		CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355		SEE BOM	
TITLE		DRWG SIZE	DRWG NO.	REV LEVEL	
ABS ROOF ASSEMBLY		D	4-14566 1 of 1	C	
DRAWN		CAD	DATE		

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
A	11109	MOVED HARDWARE TO MOUNTING KIT 4-14563	SRB	12/11/13



SCALE 0.125

ITEM #	DESCRIPTION	QTY
1	2-15588_REAR_SKIRT_WELDMENT	1
2	3-10610_JDI400_10L	1
3	3-10610_JDI400_28_50	1
4	3-10610_JDI400_10R-S	1

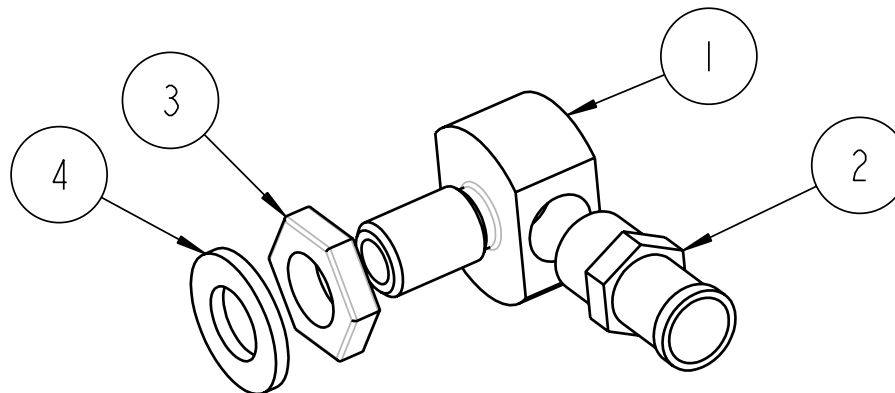


THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE <i>X</i> ± .09 <i>.XX</i> ± .06 <i>.XXX</i> ± .03 HOLE SIZE <i>±.015/-0.010</i> ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD 1400		MATL SPEC:	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355			
TITLE SKIRT ASSEMBLY		DRWG SIZE B	DRWG NO. 4-14577	REV LEVEL A
		DRAWN: CAD	DATE: 11-29-01	

SCALE 0.250

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
-	-	RELEASED	CAD	8-20-04



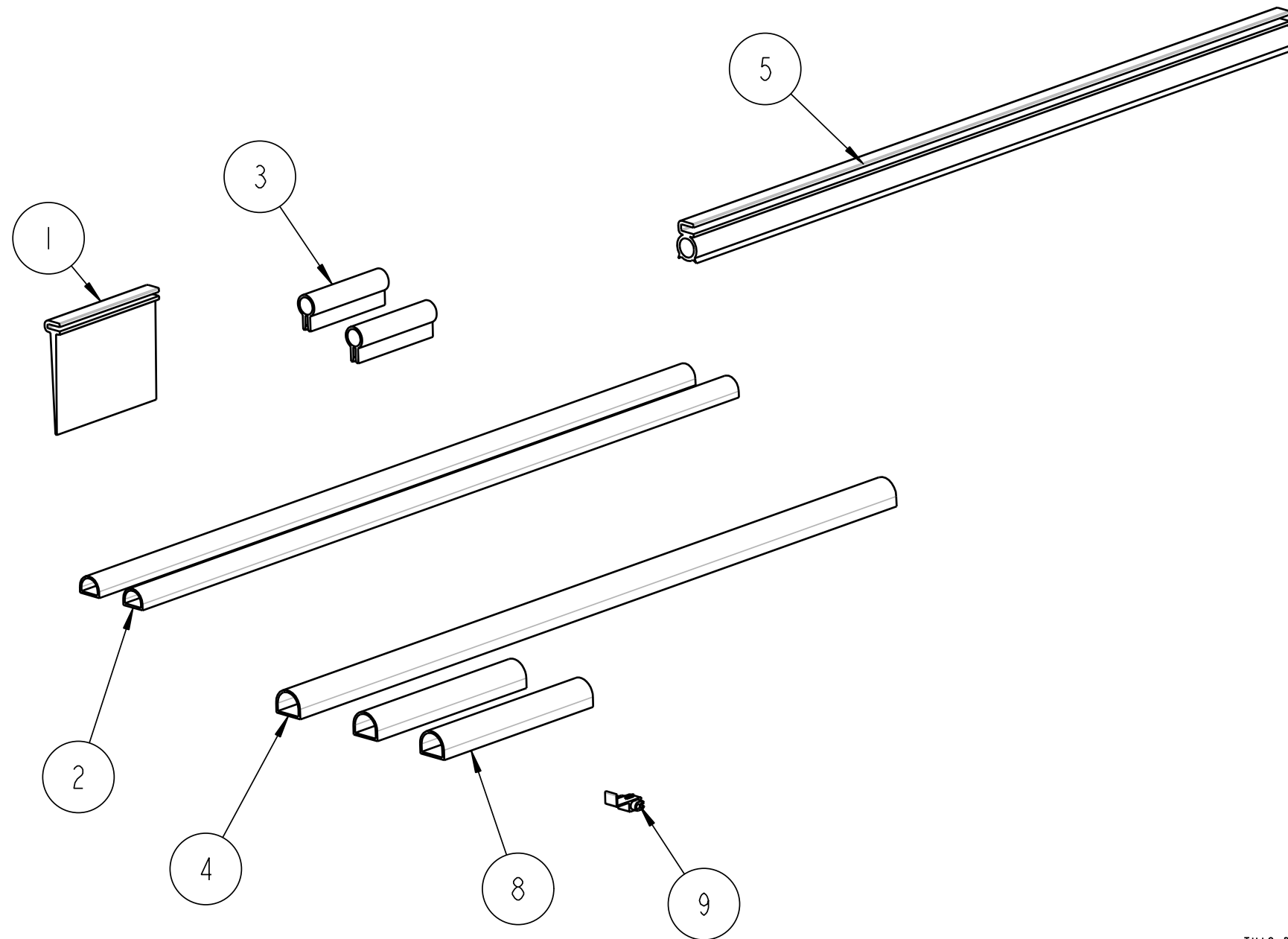
SCALE 0.666

ITEM #	DESCRIPTION	QTY
1	3-18258_FITTING_ALUM_JAM_TYPE	1
2	3-12119_FITTING_BRASS_375_TO_62	1
3	3-18259_M16_NUT_HEX_JAM	1
4	3-18260_WASHER_BRASS_M16	1
5	3-15288_BOX_5X5X5	SEE BOM
6	3-16265_ZIPBAG_10_X_12	SEE BOM
7	05-10484_ADDENDUM_SHEET	SEE BOM

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE ±.015/-.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD 1400 SERIES 2	MATL SPEC: SEE BOM	
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355		
TITLE: HEATER FITTING KIT 1400 SERIES 2	DRWG SIZE: A	DRWG NO.: 4-14856	REV LEVEL: -
DRAWN: CAD		DATE: 8-20-04	

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
				1-20-05



ITEM #	DESCRIPTION	QTY
1	3-10607_FLAP_SEAL_3_X_4_IN_LG	1
2	3-15279_SMALL_D_SEAL_24_IN_LG	2
3	3-10610_BUBBLE_RUBBER_3_IN_LG	2
4	3-16876_D-SEAL_LARGE_24_IN_LG	1
5	3-15952_BUB_RUB_90_DEG_24_IN_LG	1
6	3-14721_BOX_5X5X20	SEE BOM
7	05-10386B_ADDENDUM_SHEET	SEE BOM
8	3-16876_D-SEAL_LARGE_6_IN_LG	2
9	3-10982_SPLICE_3-WAY_BLUE	1

SCALE 0.250

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF CUSTOM PRODUCTS OF LITCHFIELD, INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED IN ANY MATTER WITHOUT EXPRESSED WRITTEN CONSENT FROM CUSTOM PRODUCTS OF LITCHFIELD, INC.

TOLERANCES UNLESS NOTED OTHERWISE .X ± .09 .XX ± .06 .XXX ± .03 HOLE SIZE +.015/-0.010 ANGLE ± .5°	CUSTOMER NAME & MOD NO.: JD 1400-1500 SERIES 2	MATL SPEC: SEE BOM
	CUSTOM PRODUCTS 1715 SOUTH SIBLEY AVE. LITCHFIELD, MN 55355	
TITLE: SERIES 2 SEAT SEAL KIT	DRWG SIZE: B	DRWG NO.: 4-14915
	DATE: 1-20-05	REV LEVEL: -