

COZYcab™

MOUNTING INSTRUCTIONS JOHN DEERE GATOR NON-ROPS CAB



**FITS 4X2 & 6X4 GATORS
A-11112, A-11224, A-11225, A-11226**

MANUFACTURED BY:



BOX 70 • LITCHFIELD, MINNESOTA 55355-0070
(320) 693-3221 Fax: (320) 693-7252
Our Internet Web Site is at; <http://www.800cabline.com>

05-10352
7-24-03



SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities, and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

IMPORTANT: This cab does not provide ROPS protection.

Thoroughly inspect cab mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches or on hillsides.

Wait for tractor to **STOP** before dismounting.

Check clearance carefully before driving under any object.

Avoid operating sideways on a steep slope whenever possible.

Never exceed factory recommended specifications.

Do Not weld, cut, drill or modify cab in any manner unless instructed by manufacturer.

Mounting Instructions John Deere GATOR Cab

Cab Assembly References for JD GATORS

A-11112	JD GATOR CAB, WITH STATIONARY GLASS INSTALLED
A-11224	JD GATOR CAB, WITH DOOR SLIDER GLASS (DOORS ONLY)
A-11225	JD GATOR CAB, WITH REAR SLIDER GLASS (REAR ONLY)
A-11226	JD GATOR CAB, WITH DOOR AND REAR SLIDER GLASS

OPTIONS:

4-14422	ROOF MOUNTED WARNING LIGHT
4-14424	REAR WIPER KIT
4-14425	HEATER UNIT (WATER-COOLED ENGINES, ONLY)
4-14429	REAR FENDER SEAL PANEL KIT FOR 4x2 GATORS

Preparation of GATOR

Note: Left and Right sides of unit are determined by facing in the direction the machine travels forward.

1. Park GATOR on a level surface. Engage parking brake. Shut off engine. Disconnect battery power.
2. Remove seats from GATOR unit.
3. Remove two rear upper console bolts. See Figure 3.
4. Place two 7/8" ID x 2.25" OD flat washers (Item 5) over the outer row - first and last anti-skid floor holes of the GATOR floor. Center the washers so that they straddle these two holes, on each side of GATOR floor. See Figure 4.
5. For GATORS with a floor mat, set floor mat aside, out of the way. Once all fasteners are secured, it will be necessary to trim and fit the floor mat to fit properly after the side frames are installed and secured.

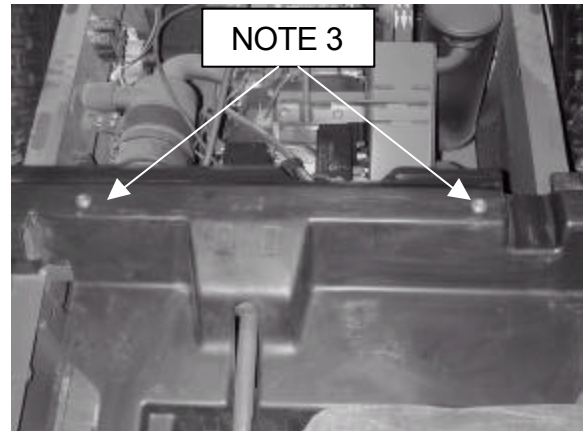


Figure 3

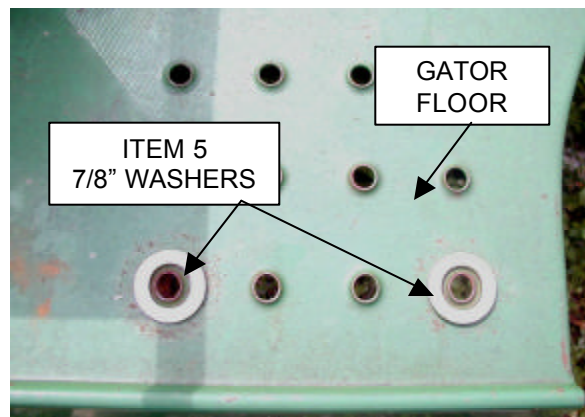


Figure 4

05-10352
7-24-03

Mounting Instructions John Deere GATOR Cab

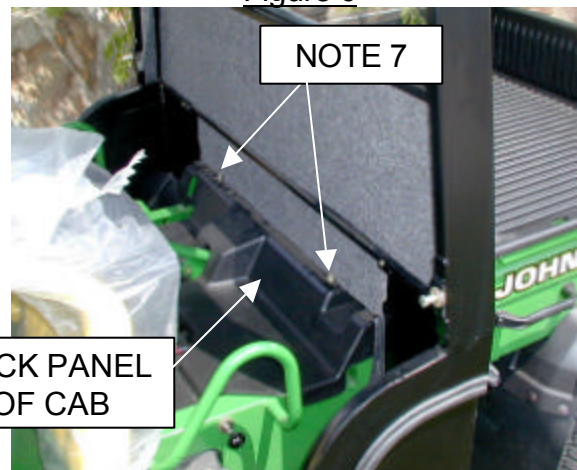
Installation of Cab

6. Carefully lower cab and align the two holes in each side of the cab frame with the two holes with 7/8" washers, onto the GATOR floor. Loosely fasten the each side frame to the GATOR floor with (4) four, 3/8" x 1-1/4" button head cap screws, (4) four 7/8" flat washers (as anti-grip spacers), (8) 3/8" flat washers and (4) four 3/8" lock nuts. See Figure 6.
7. Re-use existing hardware for rear panel mounting. Align two rear panel holes with the holes in the back panel of the cab. Tighten rear panel. See Figure 7.
8. Tighten all 3/8" hardware. Torque 3/8" hardware to 33 ft-lbs (45 N*m).
9. Reinstall seats and doors.



Note 6

Figure 6



BACK PANEL
OF CAB

NOTE 7

Figure 7

Mounting Instructions

John Deere GATOR Cab

Re-fit the floor mat

10. If your GATOR has a floor mat, re-install mat, trim and cut for proper fit. The floor mat will lay unfastened, on top of the side frame base plates.

Electrical Hook-up

11. Disconnect battery power (See step 1).
12. Attach red 14 gauge wire to the ignition wire using a blue 3-way terminal splice connector, part number 3-10982.
13. Re-connect battery power.

Exhaust Extension Installation (For use on all 6x4 models)

14. Exhaust extension must be mounted on the John Deere GATOR 6x4 Gas and Diesel models when equipped with a cab. This is to reduce the potential for carbon monoxide exposure to the cab occupants. Carbon monoxide exposure may cause serious injury or death. Refer to drawing 8-14498 on the next page for proper mounting instructions.

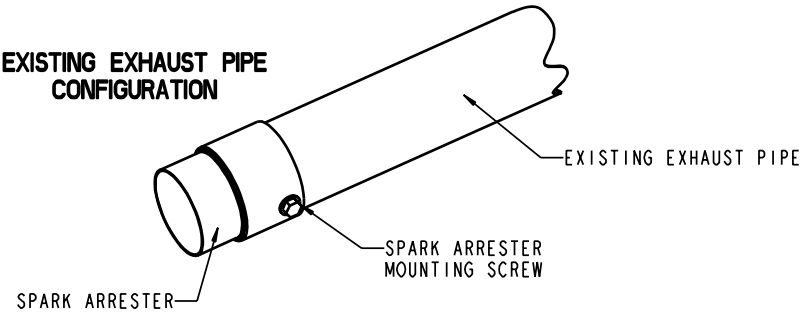
*** **WARNING** ***

THIS EXHAUST EXTENSION MUST BE APPLIED TO THE JOHN DEERE GATOR 6X4 GAS AND DIESEL MODELS WHEN EQUIPPED WITH A CAB. THIS IS TO REDUCE THE POTENTIAL FOR CARBON MONOXIDE EXPOSURE TO THE CAB OCCUPANTS. CARBON MONOXIDE EXPOSURE MAY CAUSE SERIOUS INJURY OR DEATH.

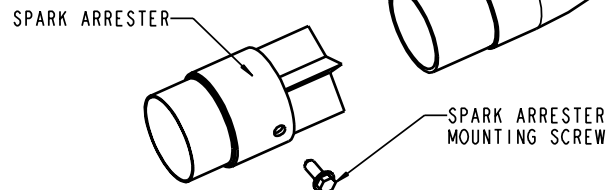
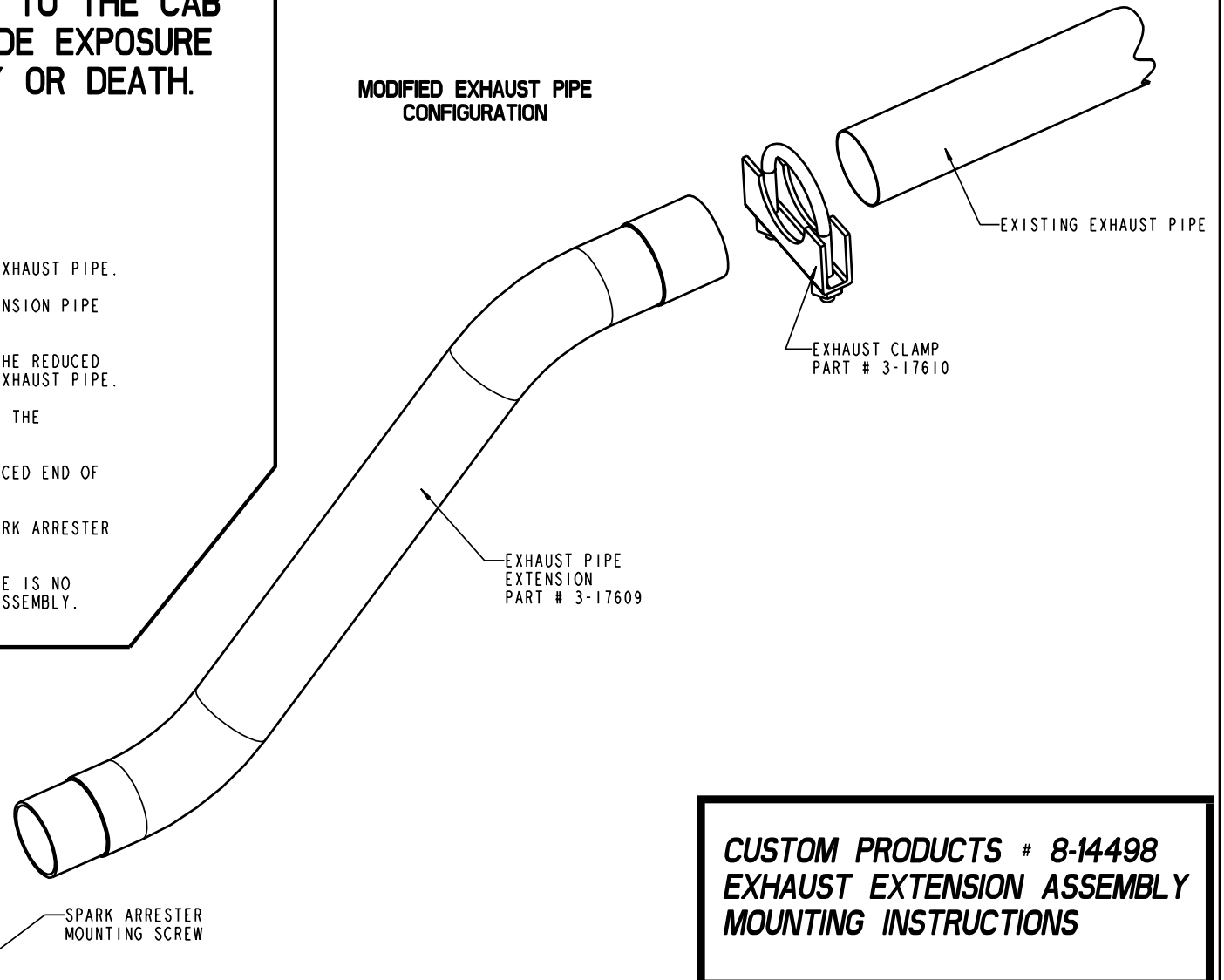
INSTALLATION INSTRUCTIONS

- 1) REMOVE SPARK ARRESTER MOUNTING SCREW.
- 2) SLIDE SPARK ARRESTER OFF OF EXISTING EXHAUST PIPE.
- 3) SLIDE EXPANDED END OF THE EXHAUST EXTENSION PIPE OVER THE EXISTING EXHAUST PIPE.
- 4) ORIENT THE EXHAUST EXTENSION PIPE SO THE REDUCED END IS VERTICALLY 7" BELOW THE EXISTING EXHAUST PIPE.
- 5) SECURE THE EXHAUST EXTENSION PIPE WITH THE EXHAUST CLAMP.
- 6) SLIDE THE SPARK ARRESTER OVER THE REDUCED END OF THE EXHAUST EXTENSION PIPE.
- 7) SECURE THE SPARK ARRESTER WITH THE SPARK ARRESTER MOUNTING SCREW.
- 8) CYCLE THE VEHICLES' BED TO ENSURE THERE IS NO INTERFERENCE WITH THE EXHAUST EXTENSION ASSEMBLY.

EXISTING EXHAUST PIPE CONFIGURATION



MODIFIED EXHAUST PIPE CONFIGURATION



**CUSTOM PRODUCTS # 8-14498
EXHAUST EXTENSION ASSEMBLY
MOUNTING INSTRUCTIONS**

MOUNTING INSTRUCTIONS
REAR FENDER SEAL PANEL KIT
4-14429
(FOR 4x2 GATORS, ONLY)

- A. Rear Fender Seal Panels are only used on 4x2 GATORS. Place pockets as shown in Figure A.
- B. Using #10 machine screws fasten top of pocket to the bottom of the rear panel of cab as shown in Figure A.
- C. Make sure rubber is in position to seal the pocket.
- D. Bolt bottom of pocket to cab step. Use supplied 1/4" hardware.

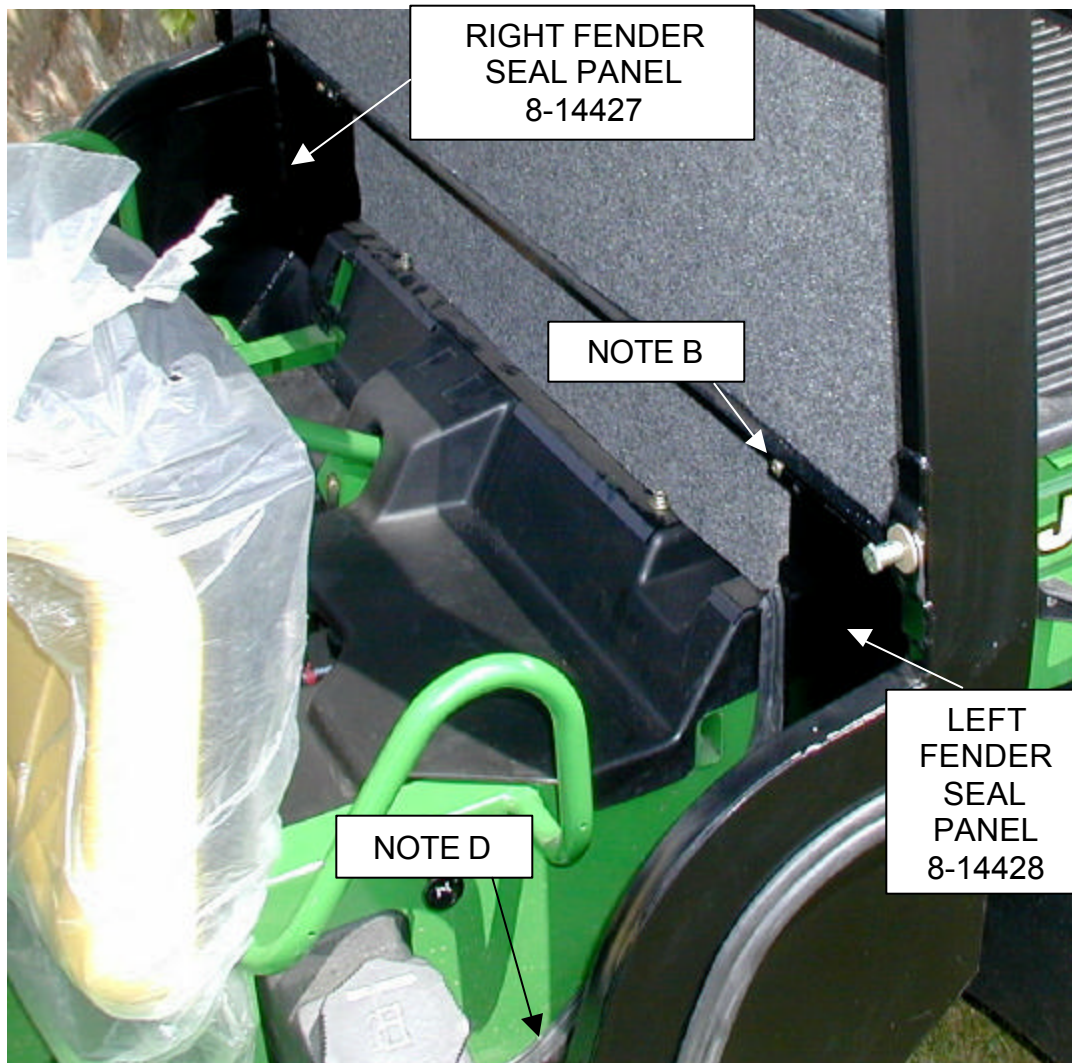


FIGURE A

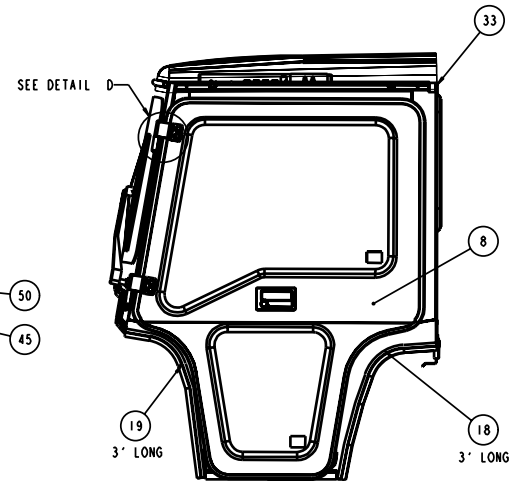
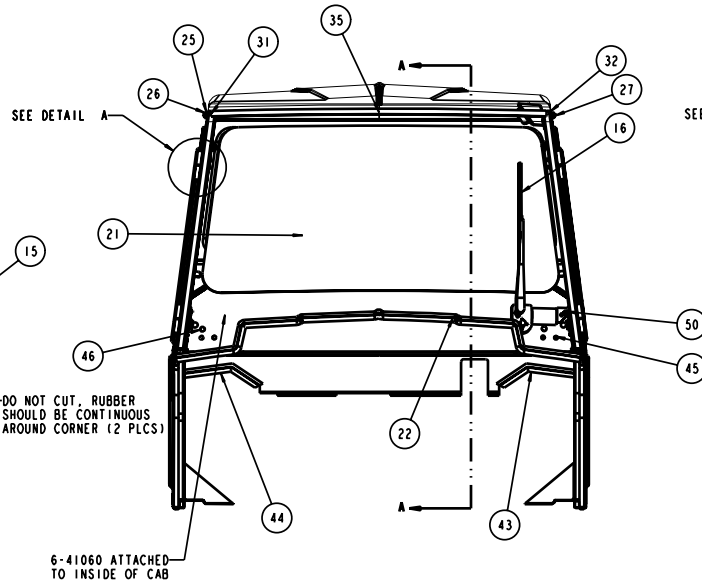
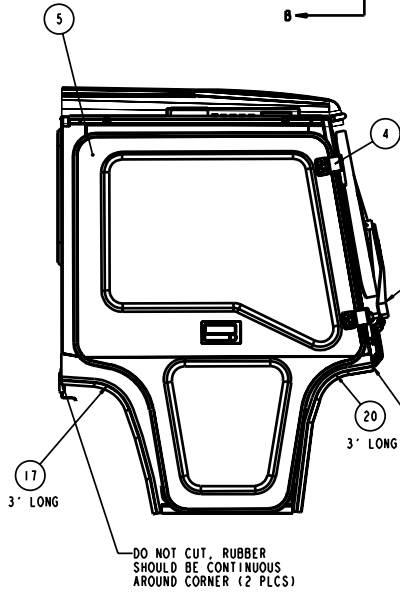
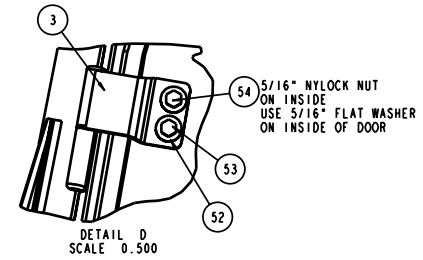
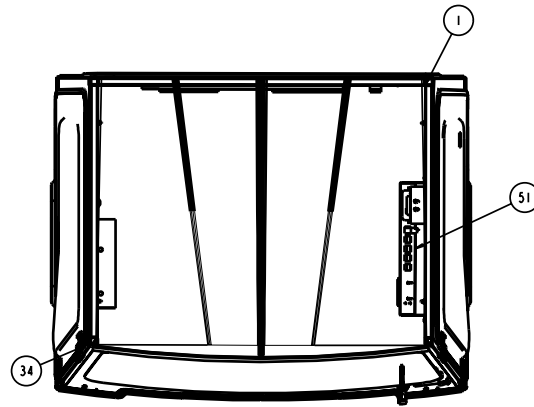
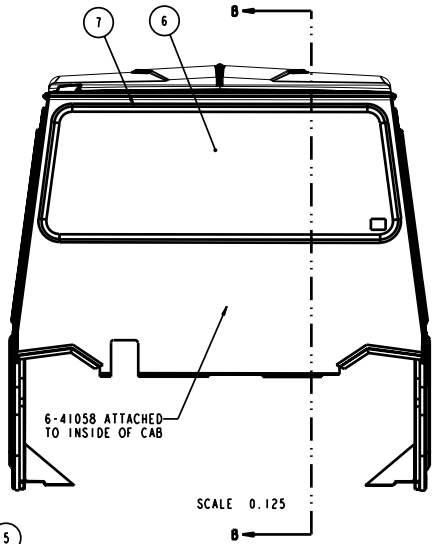
- E. Refer to drawings 8-14427 and 8-14428 for replacement part numbers.

**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR CAB (A-11112) WITH STATIONARY WINDOWS
8-14397**

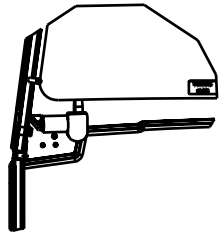
<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	7-15384	CAB WELDMENT GATOR
2	4	3-15971	HINGE WASHER
3	1	7-15555	WELDMENT, HINGE, LEFT
4	1	7-15556	WELDMENT, HINGE, RIGHT
5	1	8-14395	DOOR ASSEMBLY, RH
6	1	3-17475	REAR GLASS
7	11'	3-16669	REAR RUBBER
8	1	8-14394	DOOR ASSEMBLY, LH
9	1	3-11099	WIPER MOTOR 12V
10	2	3-14387	1/4" NUT-SERT
11	2	3-17329	.25"X.5" PAN HEAD PHILLIPS
12	2	3-11929	GAS SPRING
13	5	3-17331	#10X.5"PAN HEAD PHILLIPS
14	1	3-10083	#10 WASHER
15	1	3-15079	WIPER ARM ADJ
16	1	3-10247	WIPER BLADE 16"
17	3'	3-10610	RH, REAR FENDER SEAL
18	3'	3-10610	LH, REAR FENDER SEAL
19	3'	3-10610	LH, FRONT FENDER SEAL
20	3'	3-10610	RH, FRONT FENDER SEAL
21	1	8-14499	WINDSHIELD GLASS ASSY
22	6'	3-10610	FRONT LOWER SEAL
23	4	3-16600	#10-24 NUT-SERT
24	2	3-17078	STRIKER STUD
25	4	3-16779	GROMMET 3/8" ID
26	16	3-10084	.25" FLAT WASHER
27	4	3-10005	.25" X 2.0" BOLT
28	4	3-10070	.25" NYLOCK NUT
29	2	3-11821	BALL STUD, GAS SPRING
30	2	3-11822	CLIP, GAS SPRING
31	4'	3-15279	RUBBER, D-SEAL
32	4'	3-11928	V-SEAL, LEFT
33	6'	3-11928	V-SEAL, REAR
34	4'	3-11928	V-SEAL, RIGHT
35	1	3-16760	ROOF, PLASTIC, GREEN
36	1	6-41055	INSULATION, UPPER LEFT
37	1	6-41056	INSULATION, UPPER RIGHT
38	1	6-41057	INSULATION, TOP
39	1	6-41058	INSULATION, REAR
40	1	6-41059	INSULATION, BACK
41	1	6-41060	INSULATION, FRONT

**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR CAB (A-11112) WITH STATIONARY WINDOWS
8-14397
(-CONTINUED-)**

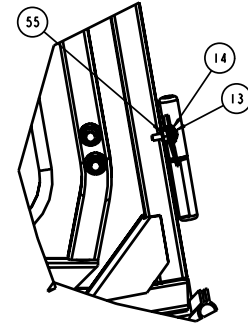
<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
42	10'	3-16669	RUBBER, WINDOW, FRONT
43	2'	3-10610	SEAL, LEFT REAR
44	2'	3-10610	SEAL, RIGHT REAR
45	4	3-10721	HOLE PLUG, .375
46	2	3-10378	HOLE PLUG, .500
47	1	3-14441	GROMMET, .625
48	2	3-10073	.375 NYLOCK NUT
49	2	3-10086	.375 FLAT WASHER
50	1	3-13083	#10 STAR WASHER
51	1	8-14441	SWITCH/FUSE PANEL ASSY
52	8	3-10085	.313 FLAT WASHER
53	8	3-10012	.313 X 2.00 BOLT
54	8	3-10072	.313 NYLOCK NUT
55	1	3-10308	#10 NYLOCK NUT



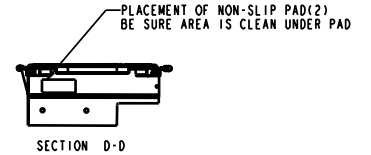
TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MOD NO: JD GATOR	UNIT SPEC:
	CUSTOM PRODUCTS 176 SOUTH GIBLEY AVE LITCHFIELD, MN 55355	
X ± .00 XY ± .01 XYZ ± .03 HOLE SIZE HES/CA ANGLE ± 5°	DRAWN BY: [blank] CHECKED BY: [blank] DATE: [blank]	DRAW NO: 8-14397 REV LEVEL: [blank]
REPLACEMENT PARTS, ASSEMBLY, CAB		
DRAWN LWU AWE 4-14-00 1 OF 2		



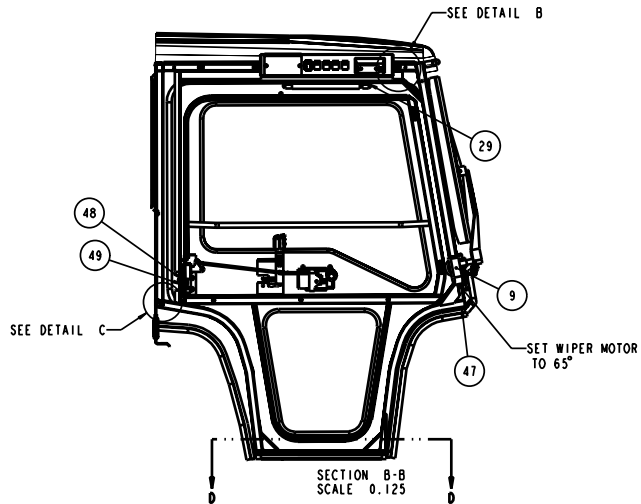
SECTION H-H
SCALE 0.125



SECTION E-E
SCALE 0.500

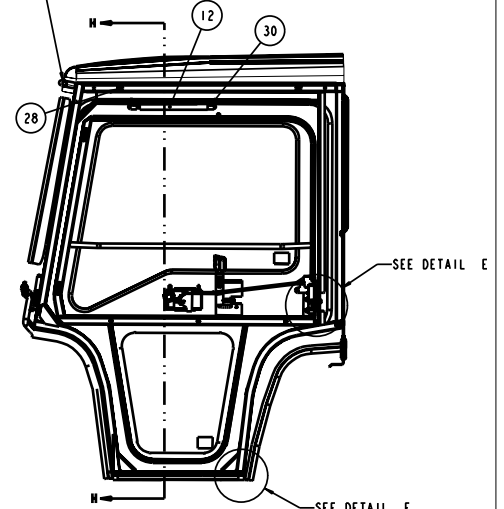


SECTION D-D

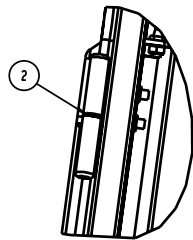


SECTION B-B
SCALE 0.125

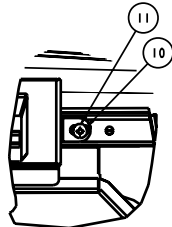
PLACE D-SEAL ON FRONT



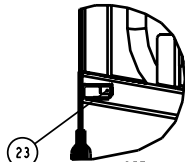
SECTION A-A



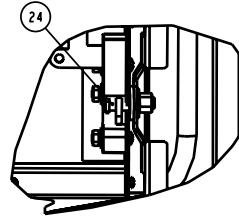
DETAIL A
SCALE 0.500



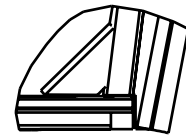
DETAIL B
SCALE 0.500



DETAIL C
SCALE 0.500



DETAIL E
SCALE 0.500

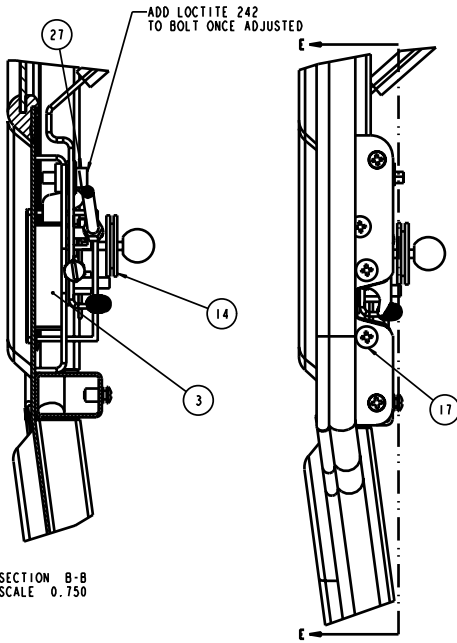


DETAIL F
SCALE 0.500

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MFG NO.: JD GATOR	UNIT SPEC:
X ± .00 XY ± .01 Z ± .03 HOLE SIZE H/CSH ANGLE ± 5°	CUSTOM PRODUCTS 176 SOUTH SHILEY AVE LITCHFIELD, MINN 55555	
DATE	REPLACEMENT PARTS, ASSEMBLY, CAB	REV LEVEL
DRWG SIZE	D	8-14397
DRAWN L WU AWE 4-14-00		2 of 2

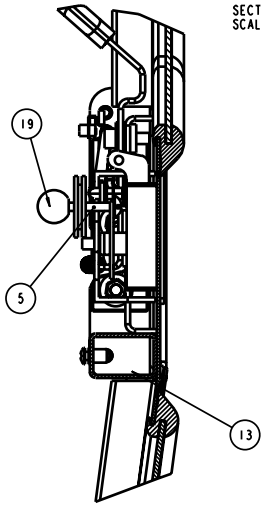
**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR LEFT HAND DOOR
8-14394 STATIONARY DOOR GLASS
(8-14479 SLIDER WINDOW DOOR GLASS)**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	7-15383	DOOR WELDMENT, LH
2	1	3-17076	LATCH
3	1	3-15588	PADDLE HANDLE, LH
4	1	6-40817	LATCH COVER, LH
5	1	3-10167	#10X1.5" TH SLOTTED
6	1	3-17476	GLASS, DOOR UPPER
7	9'	3-16669	DOOR UPPER RUBBER
8	1	3-17477	GLASS, DOOR LOWER
9	6'	3-16669	DOOR LOWER RUBBER
10	5	3-16600	#10-24 NUT-SERT
11	5	3-17331	#10X.50" PH PHILLIPS
12&13	14'	3-15952	DOOR SEAL RUBBER
14	1	3-13993	GROMMET, 1.063 HOLE
15	1	3-11821	BALL STUD, GAS SPRING
16	1	3-10064	.313 NUT
17	3	3-17332	.25 X 1.25 PH PHILLIPS
18	3	3-10070	.25 NYLOCK NUT
19	1	3-17514	KNOB, BLACK
20	5	3-10084	.25 FLAT WSHER
21	2	7-15391	WELDMENT, PULL ROD, LEFT
22	1	6-41177	LATCH HANDLE
23	1	6-41170	PULL ROD, UPPER
24	2	3-15795	ROD CLIP, LEFT
25	1	6-41179	COVER, DOOR HANDLE
26	1	3-14222	SPRING, .313 X 1.50
27	1	3-16945	SHOULDER BOLT
28	1	3-17516	.25 JAM NUT
29	1	3-10101	.25 X 1.50 SCREW



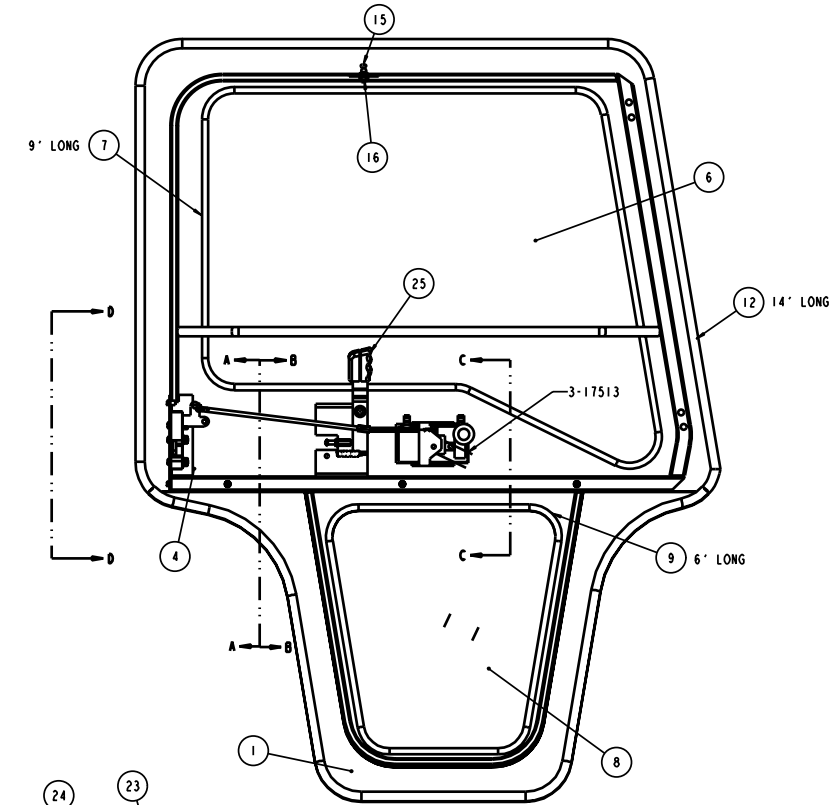
SECTION B-B
SCALE 0.750

SECTION D-D
SCALE 0.750



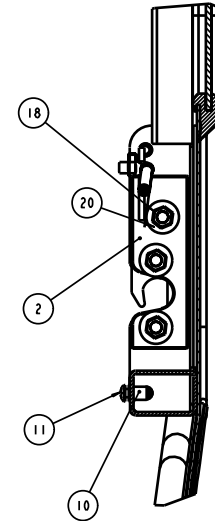
SECTION C-C
SCALE 0.750

HOOK SPRING HERE AND
IN LATCH HANDLE
ADJUST SCREW FOR TENSION



SCALE 0.250

SECTION E-E
SCALE 0.312

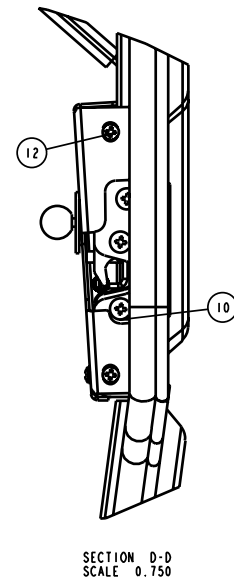
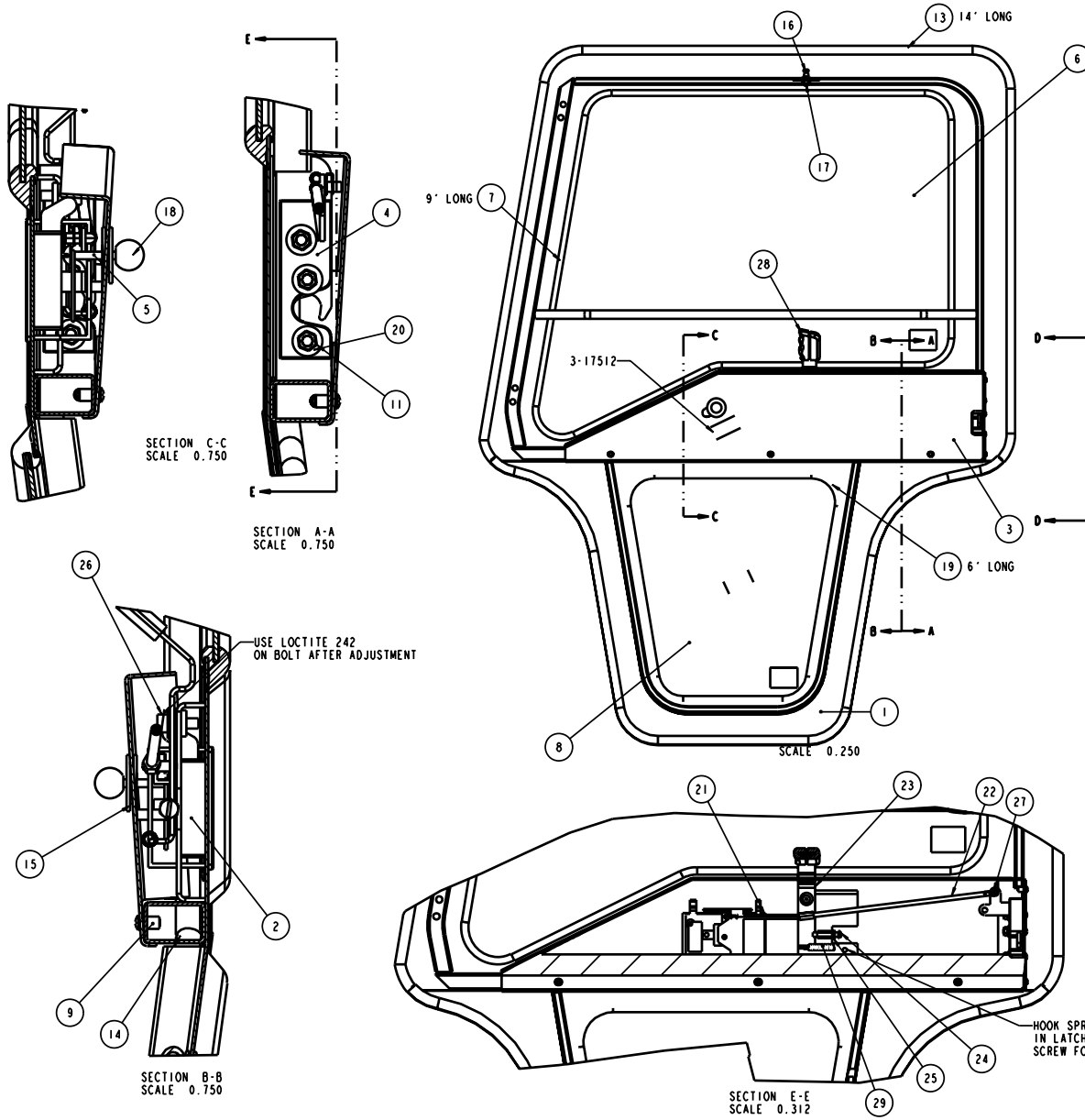


SECTION A-A
SCALE 0.750

TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MFG NO.: JD GATOR	UNIT SPEC:
X ± .00	CUSTOM PRODUCTS 176 SOUTH GIBLEY AVE	
XY ± .01	LITCHFIELD, MN 55355	
ZY ± .03		
ANGLE ± 5°		
	REPLACEMENT PARTS, ASSEMBLY, DOOR L.H.	D 8-14394
		DRWG L WU ARE 4-13-00

**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR RIGHT HAND DOOR
8-14395 STATIONARY DOOR GLASS
(8-14478 SLIDER WINDOW DOOR GLASS)**

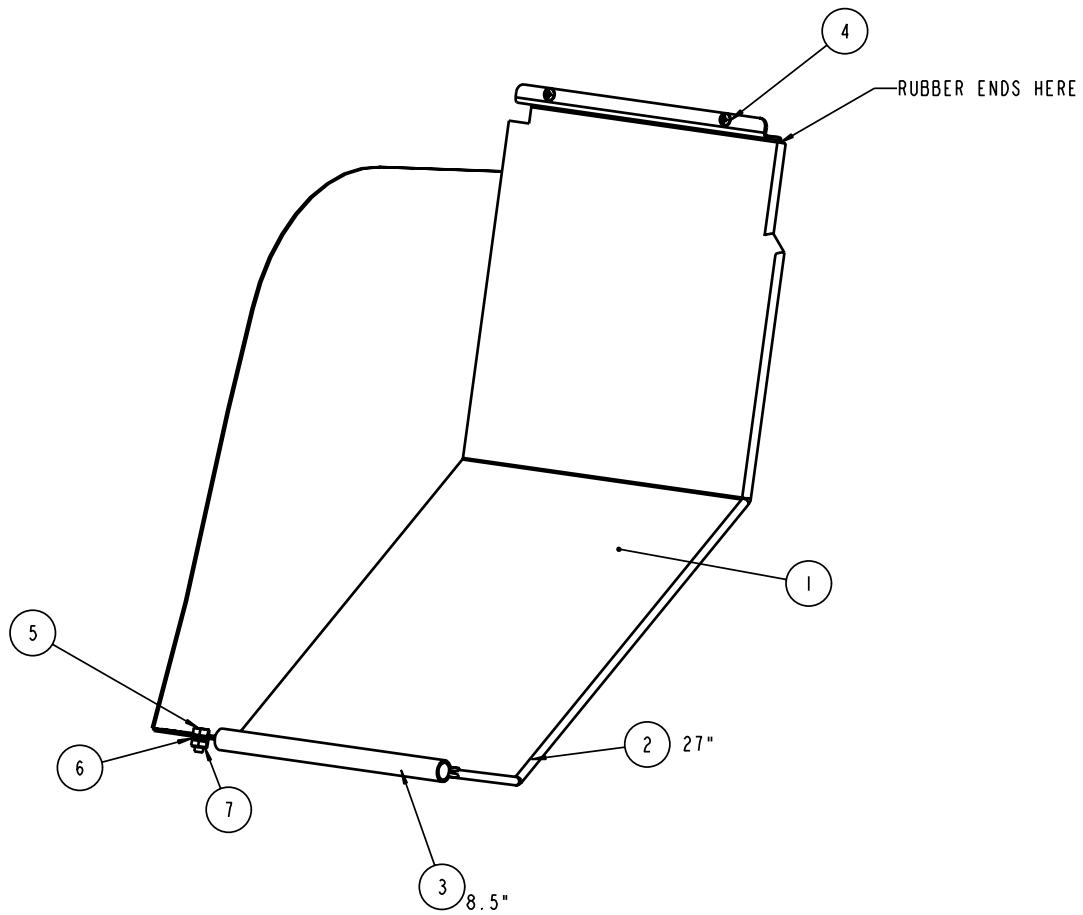
<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	7-15386	WELDMENT DOOR, RH
2	1	3-15589	PADDLE HANDLE, RH
3	1	6-40823	LATCH COVER, RH
4	1	3-17075	LATCH
5	1	3-10167	#10X1.5" TH SLOTTED
6	1	3-17476	GLASS, DOOR UPPER
7	9'	3-16669	RH UPPER RUBBER
8	1	3-17477	GLASS, DOOR LOWER
9	5	3-16600	#10-24 NUT-SERT
10	3	3-17332	.25"X1.25"PH PHILLIPS
11	3	3-10070	.25" NY-LOC
12	5	3-17331	#10X.5" PH PHILLIPS
13&14	14'	3-15952	RUBBER DOOR SEAL
15	1	3-13993	GROMMET, RUBBER
16	1	3-11821	BALL STUD(GAS SPRING)
17	1	3-10064	.313 NUT
18	1	3-17514	KNOB, BLACK
19	6'	3-16669	RUBBER, WINDOW
20	5	3-10084	.25 FLAT WASHER
21	1	7-15441	WELDMENT, PULL ROD
22	1	6-41170	PULL ROD, UPPER
23	1	6-41177	LATCH HANDLE
24	1	3-10101	.25 X 1.50 SCREW
25	1	3-17516	.25 JAM NUT
26	1	3-16945	SHOULDER BOLT
27	1	3-15794	ROD CLIP, RIGHT
28	1	6-41179	COVER, DOOR HANDLE
29	1	3-14222	SPRING, .313 X 1.50



TOLERANCES UNLESS NOTED OTHERWISE	CUSTOMER NAME & MFG NO.: JD GATOR	UNIT SPEC:
X ± .00	CUSTOM PRODUCTS 176 SOUTH SHOLEY AVE LITCHFIELD, MINN 55355	DRAW NO.
XY ± .01		REV LEVEL:
XYZ ± .03	REPLACEMENT PARTS, ASSEMBLY, DOOR, R.H.	D 8-14395
ANGLE ± 5°		DRAWN L.WU. DATE 4-13-00

**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR RIGHT HAND FILLER POCKET
8-14427 (FOR 4x2 GATOR MODELS, ONLY)**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	7-15385	POCKET WELDMENT, R.H.
2	2.25'	3-10610	RUBBER, SEAL BUBBLE, 180 DEG.
3	.708'	3-10610	RUBBER, SEAL BUBBLE, 180 DEG.
4	2	3-17331	MACHINE SCREW, NO.10-24 X .50" PAN HEAD PHILLIPS
5	1	3-10001	HEX HEAD CAP SCREW, .25-20 NC X 5.00" LONG, GRD 5
6	1	3-10076	LOCK WASHER, .25
7	1	3-10063	HEX HEAD NUT, .25-20 NC



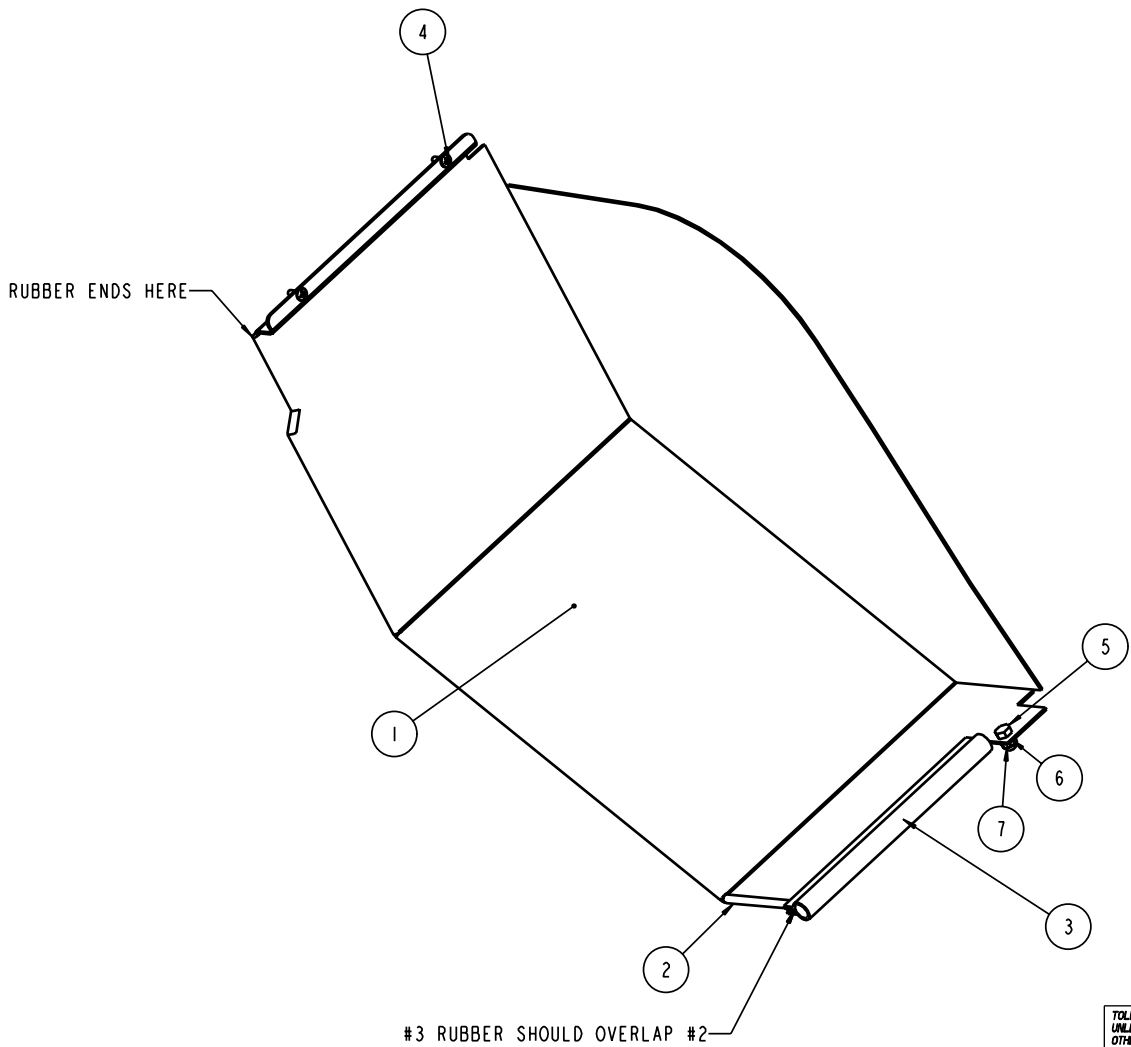
#3 RUBBER SHOULD OVERLAP #2

SCALE 0.375

TOLERANCES UNLESS NOTED OTHERWISE X ± .09 XX ± .06 XXX ± .03 HOLE SIZE US-10 ANGLE ± 5°	CUSTOMER NAME & MOD NO: JD GATOR		MATL. SPEC:	
	CUSTOM PRODUCTS		1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE REPLACEMENT PARTS, CAB POCKET, RH	DRWG. SIZE C	DRWG. NO. 8-14427	REV. LEVEL	
		DRAWN: SMB DATE: 6/13/00		

**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR LEFT HAND FILLER POCKET
8-14428 (FOR 4x2 GATOR MODELS, ONLY)**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	7-15382	POCKET WELDMENT, L.H.
2	2.25'	3-10610	RUBBER, SEAL BUBBLE, 180 DEG.
3	.708'	3-10610	RUBBER, SEAL BUBBLE, 180 DEG.
4	2	3-17331	MACHINE SCREW, NO.10-24 X .50" PAN HEAD PHILLIPS
5	1	3-10001	HEX HEAD CAP SCREW, .25-20 NC X 5.00" LONG, GRD 5
6	1	3-10076	LOCK WASHER, .25
7	1	3-10063	HEX HEAD NUT, .25-20 NC



#3 RUBBER SHOULD OVERLAP #2

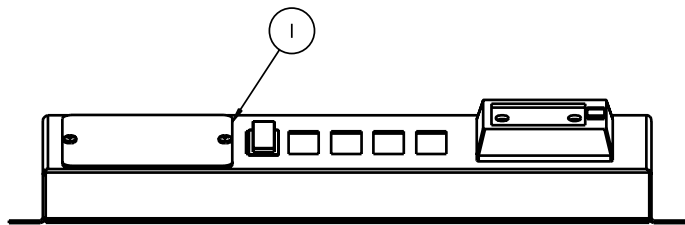
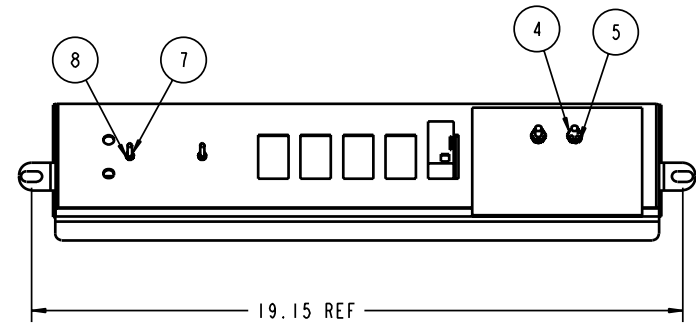
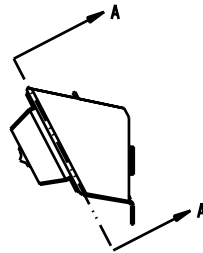
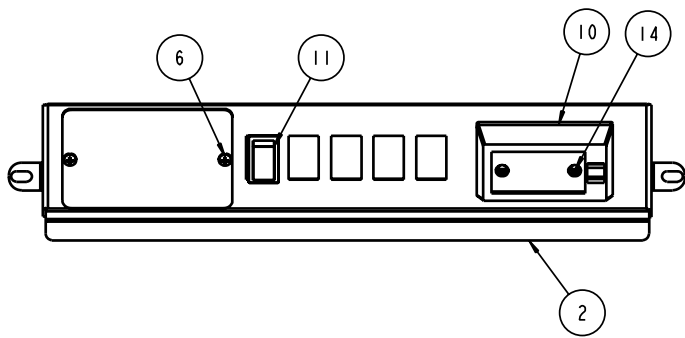
SCALE 0.375

TOLERANCES UNLESS NOTED OTHERWISE X ± .09 XX ± .06 XXX ± .03 HOLE SIZE .05/.00 ANGLE ± 5°	CUSTOMER NAME & MOD NO: JD GATOR		MATL SPEC:	
	CUSTOM PRODUCTS		1715 SOUTH SIBLEY AVE LITCHFIELD, MN 55355	
TITLE REPLACEMENT PARTS, CAB POCKET, LH		DRWG SIZE C	DRWG NO. 8-14428	REV LEVEL
		DRAWN: SMB DATE 6/13/00		

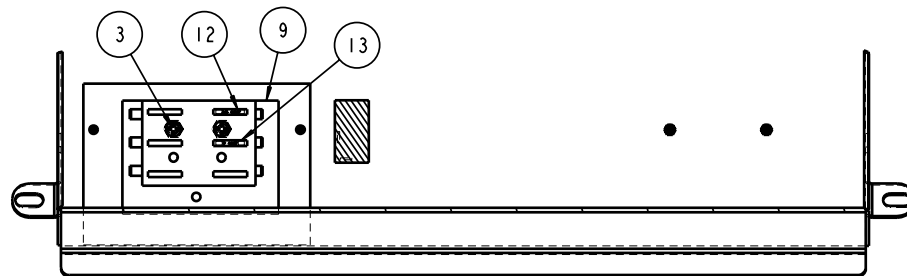
**REPLACEMENT PARTS LIST FOR
JOHN DEERE GATOR SWITCH PANEL
8-14441**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	6-36057	COVER, FUSE
2	1	7-15394	WELDMENT, SWITCH PANEL
3	2	3-10099	SCREW, 10-24 X 1.50
4	2	3-10110	NUT, 10-24
5	2	3-10088	WASHER, LOCK, .188
6	2	3-11812	SELFTAP SCREW, #10 X .625
7	2	3-12637	NUT, 6-32
8	2	3-12638	WASHER, LOCK, #6
9	1	3-16033	FUSE BLOCK
10	1	3-16232	DOMELIGHT, 12 VOLT
11	1	3-16274	SWITCH, ROCKER, ON-OFF
12	1	3-16581	FUSE, 7.5 AMP
13	1	3-16582	FUSE, 2.0 AMP
14	1	3-16984	SCREW, 6-32 X 1.50

REV.	DCR NO.	DESCRIPTION	DRAFTSMAN	DATE
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SCALE 0.375



SECTION A-A
SCALE 0.500

TOLERANCES UNLESS NOTED OTHERWISE: X ± .09 XX ± .06 XXX ± .03 HOLE SIZE 1/16"-.00 ANGLE ± 5°	CUSTOMER NAME & MOD NO: JD GATOR		MATERIAL SPEC:	
	CUSTOM PRODUCTS		1715 SOUTH SIBLEY AVE LITCHFIELD, MINN 55355	
TITLE		DRWG SIZE	DRWG NO	REV LEVEL
INSTRUMENT PANEL		C	8-14441	B
		DRAWN SRB DATE 9/21/00		