



TORO TWO-POST ROLL BAR MANUAL

**ROLL BAR 325-D, 345
A-11164**

Manufactured by:



BOX 70 • LITCHFIELD, MINNESOTA 55355
Phone: (320) 693-3221 Fax: (320) 693-7252
1-800-222-5463

Website: www.800cabline.com

SAFETY INSTRUCTIONS

Read operator's manual. Be thoroughly familiar with the controls, capabilities and proper use of the equipment.

NEVER ALLOW ANY RIDERS.

Thoroughly inspect Roll Bar and Roll Bar Mounting periodically.

Stay alert for hidden hazards and traffic.

Avoid sudden starts, excessive speeds, and sudden stops when operating on hillside, rough ground and most off-the-road operations.

Use extreme care when working close to fences, ditches or on hillsides.

Wait for tractor to STOP before dismounting.

Check clearance carefully before driving under any objects.

Avoid operating sideways on a steep slope whenever possible.

ALWAYS buckle safety belt while operating tractor.

Never exceed factory recommended specifications.

DO NOT weld, cut, drill or modify ROPS in any manner unless instructed by manufacturer.

MOUNTING INSTRUCTIONS

TORO 325-D/345

2-POST ROLL BAR

1. Preparation of Machine

A. Raise seat, remove radiator screen and console cover on right side.

2. Installation of the Roll Bar

A. Lower roll bar onto frame and fasten with four $3/4"$ x $5 1/2"$ Grade 5 bolts, flat washers, lock washers and nuts. Figure 1-A and 1-B

3. Installation of Seat Belt

A. Install seat belt to holes provided in the back of seat using $7/16"$ x $1"$ Grade 5 bolts, and lock washers. Figure 2

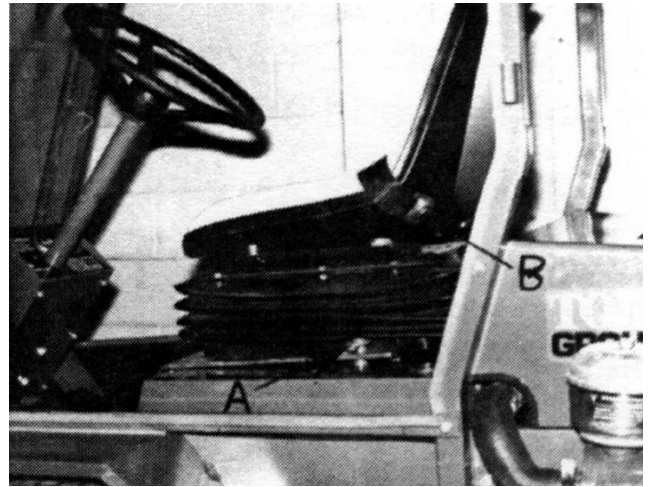


Figure 2

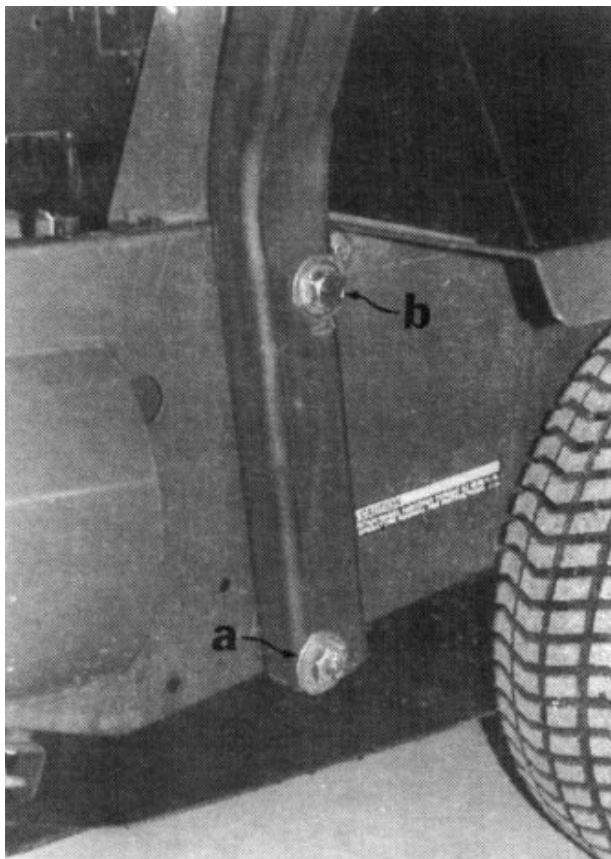
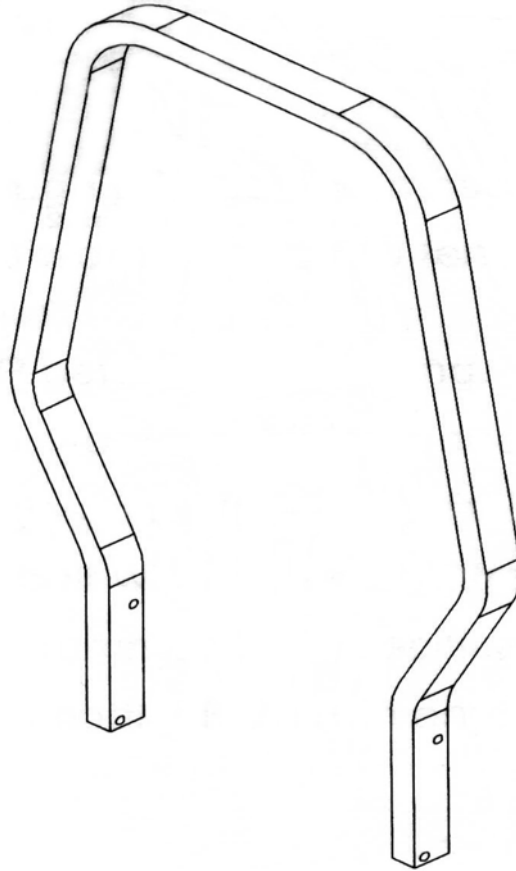


Figure 1

REPLACEMENT PARTS
2-POST ROPS
to fit
TORO GROUNDSMASTER 325-D/345
A-11164



<u>ITEM</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	05-10320	Instructions
2	1	2-15023	RB Weldment
3	4	3-10056	.750 – 10 NC x 5.50” Bolt, Grade 5
4	4	3-10081	.75 Lock Washer
5	4	3-10069	.750 – 10 NC Nut
6	4	3-10142	.75 Flat Washer
7	1	3-10287	Seat Belt
8	2	3-13708	.437 – 20 NC x 1.00” Bolt, Grade 5
9	2	3-10152	.437 Lock Washer
10	2	3-10165	.437 – 20 NC Nut